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## European Technical Assessment

## ETA 12/0107 of 24/03/2017

(English language translation, the original version in Czech language)

Technical Assessment Body issuing the E for Construction Prague	TA: Technical and Test Institute
Trade name of the construction product	Resifix EYSF Resifix EYSF Express Resifix EYSF Tropical
Product family to which the construction product belongs	Product area code: 33 Bonded injection type anchor for use in non-cracked concrete
Manufacturer	Apolo MEA Befestigungssysteme GmbH Industriestr. 6 86551 Aichach Germany
Manufacturing plant(s)	Plant 2, Germany
This European Technical Assessment contains	15 pages including 11 Annexes which form an integral part of this assessment.
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	ETAG 001-Part 1 and Part 5, edition 2013, used as European Assessment Document (EAD)
This version replaces	ETA 12/0107 issued on 10/02/2012

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## 1. Technical description of the product

The Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical modified Epoxy acrylate resin without styrene for non-cracked concrete is a bonded anchor consisting of a cartridge with injection mortar and a steel element. The steel elements consists of a commercial threaded rods, a hexagon nut and a washer. The steel elements are made of galvanized steel or stainless steel.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The illustration and the description of the product are given in Annex A.

## 2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

## 3. Performance of the product and references to the methods used for its assessment

## 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance for tension loads	See Annex C 1
Characteristic resistance for shear loads	See Annex C 2
Displacement	See Annex C 3

## 3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy
	requirements for Class A1
Resistance to fire	No performance assessed

## 3.3 Hygiene, health and environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

## 3.4 Safety in use (BWR 4)

For basic requirement safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

## 3.5 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was determined for this product.

## 3.6 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

# 4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 96/582/EC of the European Commission<sup>1</sup> the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table applies.

Product	Intended use		System
Metal anchors for	For fixing and/or supporting to		
use in concrete	concrete, structural elements (which		1
	contributes to the stability of the	-	1
	construction works) or heavy units		

# 5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD

## 5.1 Tasks of the manufacturer

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall insure that the product is in conformity with this European Technical Assessment.

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technický a zkušební ústav stavební Praha, s.p.<sup>2</sup> The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

The manufacturer shall, on the basis of a contract, involve a body which is notified for the tasks referred to in section 4 in the field of anchors in order to undertake the actions laid down in section 5.2. For this purpose, the control plan referred to in this section and section 5.2 shall be handed over by the manufacturer to the notified body involved.

The manufacturer shall make a declaration of performance, stating that the construction product is in conformity with the provisions of this European Technical Assessment.

<sup>&</sup>lt;sup>1</sup> Official Journal of the European Communities L 254 of 08.10.1996

<sup>&</sup>lt;sup>2</sup> The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

## 5.2 Tasks of the notified bodies

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

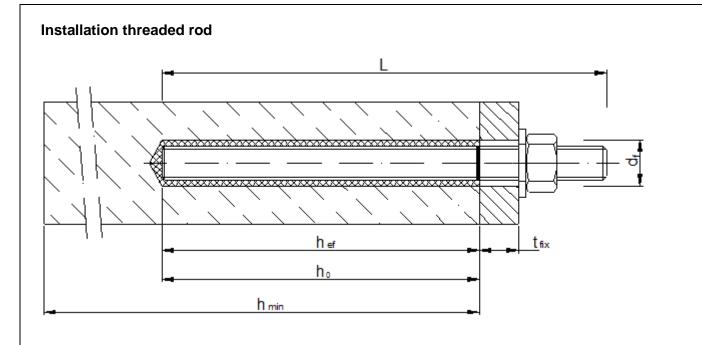
The notified certification body involved by the manufacturer shall issue a certificate of constancy of performance of the product stating the conformity with the provisions of this European Technical assessment.

In cases where the provisions of the European Technical Assessment and its control plan are no longer fulfilled the notified body shall withdraw the certificate of constancy of performance and inform Technický a zkušební ústav stavební Praha, s.p without delay.

Issued in Prague on 24.03.2017

By

Ing. Mária Schaan Head of the Technical Assessment Body

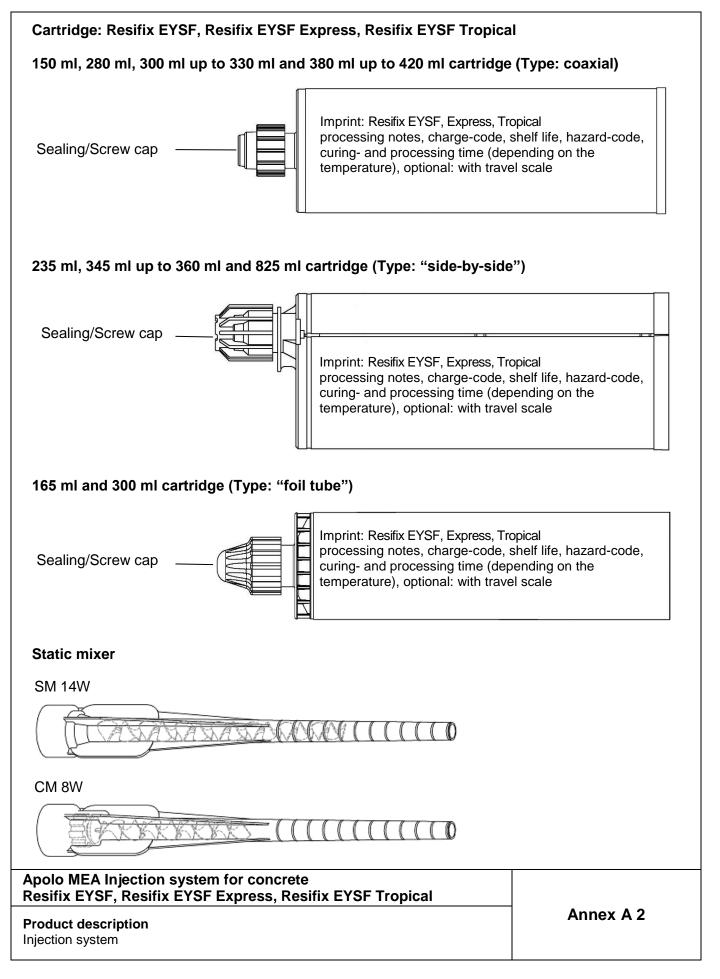


- d<sub>f</sub> = diameter of clearance hole in the fixture
- t<sub>fix</sub> = thickness of fixture
- h<sub>ef</sub> = effective embedment depth
- $h_0$  = depth of drill hole
- $h_{min}$  = minimum thickness of member

## Apolo MEA Injection system for concrete Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical

Annex A 1

Product description Installed conditions



Threaded rod M8, M10, M12, M16, M20, M24 with washer and hexagor	nut
$d_{1}$	
Commercial standard threaded rod with: - Materials, dimensions and mechanical properties acc. Table A1 - Inspection certificate 3.1 acc. to EN 10204:2004 - Marking of embedment depth	
Apolo MEA Injection system for concrete         Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical         Product description         Threaded rod	Annex A 3

## Table A1: Materials

Part	Designation	Material			
	zinc plated ≥ 5 µm acc. to EN ISO 4042:19	999 or			
Steel,	hot-dip galvanised ≥ 40 μm acc. to EN IS0	O 1461:2009 and EN ISO 10684:2004+AC:2009			
1	Anchor rod	Steel, EN 10087:1998 or EN 10263:2001 Property class 4.6, 4.8, 5.8, 8.8, EN 1993-1-8:2005+AC:2009			
2	Hexagon nut, EN ISO 4032:2012	Steel acc. to EN 10087:1998 or EN 10263:2001           Property class 4 (for class 4.6 or 4.8 rod) EN ISO 898-2:2012           Property class 5 (for class 5.8 rod) EN ISO 898-2:2012,           Property class 8 (for class 8.8 rod) EN ISO 898-2:2012			
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Steel, zinc plated or hot-dip galvanised			
Stainl	ess steel				
1	Anchor rod	Material 1.4401 / 1.4404 / 1.4571, EN 10088-1:2005, Property class 70 EN ISO 3506-1:2009			
2	Hexagon nut, EN ISO 4032:2012	Material 1.4401 / 1.4404 / 1.4571 EN 10088-1:2005, Property class 70 (for class 70 rod) EN ISO 3506-2:2009			
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4401, 1.4404 or 1.4571, EN 10088-1:2005			
High o	corrosion resistant steel				
1	Anchor rod	Material 1.4529 / 1.4565, EN 10088-1:2005, Property class 70 EN ISO 3506-1:2009			
2	Hexagon nut, EN ISO 4032:2012	Material 1.4529 / 1.4565 EN 10088-1:2005, Property class 70 (for class 70 rod) EN ISO 3506-2:2009			
3	Washer, EN ISO 887:2006, EN ISO 7089:2000, EN ISO 7093:2000 or EN ISO 7094:2000	Material 1.4529 / 1.4565, EN 10088-1:2005			
<b>A</b>	Io MEA Injection system for concrete				

Product description Materials

## Specifications of intended use

#### Anchorages subject to:

Static and quasi-static loads

#### Base materials:

- · Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C20/25 to C50/60 according to EN 206-1:2000.
- Non-cracked concrete

#### Temperature range:

- I: 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: 40 °C to +80 °C (max long term temperature +50 °C and max short term temperature +80 °C)

#### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
   (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other
   particular aggressive conditions exist

(high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

#### Design:

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static or quasi-static actions are designed in accordance with:
- EOTA Technical Report TR 029 "Design of bonded anchors", Edition September 2010 or
- CEN/TS 1992-4:2009

#### Installation:

- Dry, wet or flooded bore holes.
- Hole drilling by hammer or compressed air drill mode.
- · Overhead installation allowed.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person
  responsible for technical matters of the site
- .

Apolo MEA Injection system for concrete Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical

Annex B 1

#### Intended use Specifications

## Table B1: Installation parameters for threaded rod

Anchor size		M 8	M 10	M 12	M 16	M 20	M 24
Nominal drill hole diameter	d₀ [mm] =	10	12	14	18	24	28
Effective encharge depth	h <sub>ef,min</sub> [mm] =	60	60	70	80	90	96
Effective anchorage depth	h <sub>ef,max</sub> [mm] =	160	200	240	320	400	480
Diameter of clearance hole in the fixture df [mm] ≤		9	12	14	18	22	26
Diameter of steel brush d <sub>b</sub> [mm] ≥		12	14	16	20	26	30
Torque moment	T <sub>inst</sub> [Nm] ≤	10 20 40		40	80	120	160
Thickness of fixture	t <sub>fix,min</sub> [mm] >	0					
	t <sub>fix,max</sub> [mm] <	1500					
Minimum thickness of member	h <sub>min</sub> [mm]	n]			h <sub>ef</sub> + 2d <sub>0</sub>		
Minimum spacing	s <sub>min</sub> [mm]	40	50	60	80	100	120
Minimum edge distance	c <sub>min</sub> [mm]	40 50 60 80 100					120

## Steel brush



## Table B2: Parameter cleaning and setting tools

Threaded Rod			d <sub>b,min</sub> min. Brush - Ø	
(mm)	(mm)	(mm)	(mm)	
M8	10	12	10,5	
M10	12	14	12,5	
M12	14	16	14,5	
M16	18	20	18,5	
M20	24	26	24,5	
M24	28	30	28,5	



Hand pump (volume 750 ml) Drill bit diameter (d<sub>o</sub>): 10 mm to 20 mm and anchorage depth up to 240 mm



Recommended compressed air tool (min 6 bar) All applications

## Apolo MEA Injection system for concrete Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical Intended use Installation parameters Cleaning and setting tools

Annex B 2

Page 10/15 of ETA 12/0107 issued on 24/03/2017 and replacing ETA 12/0107 issued on 10/02/2012 English translation by TZÚS Prague – branch TIS

Installation inst	ructions					
	1 Drill with hammer drill a hole into the base material to the required by the selected anchor (Table B1). In case of ab shall be filled with mortar.					
(	Attention! Standing water in the bore hole must be re	emoved before cleaning.				
4x	2a Starting from the bottom or back of the bore hole, blow th compressed air (min. 6 bar) or a hand pump (Annex B2) the bore hole ground is not reached an extension shall be	a minimum of four times. If				
or	The hand-pump can be used for anchor sizes up to bore	hole diameter 20 mm.				
4x	For bore holes larger then 20 mm or deeper 240 mm, con <b>must</b> be used.	mpressed air (min. 6 bar)				
<b>********</b> ****************************	<ul> <li>2b Check brush diameter (Table B2) and attach the brush to or a battery screwdriver. Brush the hole with an approp (Table B2) a minimum of four times.</li> <li>If the bore hole ground is not reached with the brush, a b shall be used (Table B2).</li> </ul>	riate sized wire brush > $d_{b,min}$				
or	<ul> <li>2c Finally blow the hole clean again with compressed air (min. 6 bar) or a hand pump (Annex B2) a minimum of four times. If the bore hole ground is not reached an extension shall be used.</li> <li>The hand-pump can be used for anchor sizes up to bore hole diameter 20 mm. For bore holes larger than 20 mm or deeper 240 mm, compressed air (min. 6 bar) must be used.</li> </ul>					
	After cleaning, the bore hole has to be protected aga appropriate way, until dispensing the mortar in the b cleaning repeated has to be directly before dispensir In-flowing water must not contaminate the bore hole	ore hole. If necessary, the ng the mortar.				
	<ol> <li>Attach a supplied static-mixing nozzle to the cartridge an correct dispensing tool. Cut off the foil tube clip before us For every working interruption longer than the recommen (Table B3) as well as for new cartridges, a new static-mix</li> </ol>	e. Ided working time				
i <u>her</u> i	<ol> <li>Prior to inserting the anchor rod into the filled bole embedment depth shall be marked on the anchor rods.</li> </ol>	re hole, the position of the				
min, 3 full stroke	<ol> <li>Prior to dispensing into the drill hole, squeeze out separa strokes and discard non-uniformly mixed adhesive comp a consistent grey colour. For foil tube cartridges it must b full strokes.</li> </ol>	onents until the mortar shows				
	tion system for concrete sifix EYSF Express, Resifix EYSF Tropical					
	איז ביטי באויפש, ונשווא ביטי ווטאונטו	Annex B 3				
Intended use Installation instruction	ons					
<u> </u>						

Installation instr	ructions (continuation)
	6. Starting from the bottom or back of the cleaned anchor hole fill the hole up to approximately two-thirds with adhesive. Slowly withdraw the static mixing nozzle as the hole fills to avoid creating air pockets. For embedment larger than 190 mm an extension nozzle shall be used. Observe the gel-/ working times given in Table B3.
·····	<ul> <li>Push the threaded rod into the anchor hole while turning slightly to ensure positive distribution of the adhesive until the embedment depth is reached.</li> <li>The anchor should be free of dirt, grease, oil or other foreign material.</li> </ul>
	8. Be sure that the anchor is fully seated at the bottom of the hole and that excess mortar is visible at the top of the hole. If these requirements are not maintained, the application has to be renewed. For overhead application the anchor rod should be fixed (e.g. wedges).
+20°C	<ol> <li>Allow the adhesive to cure to the specified time prior to applying any load or torque. Do not move or load the anchor until it is fully cured (attend Table B3).</li> </ol>
	10. After full curing, the add-on part can be installed with the max. torque (Table B1) by using a calibrated torque wrench.

## Table B3: Minimum curing time

Concrete	Resifix EYS	SF Tropical	Resifix	EYSF	Resifix EYS	SF Express	
temperature [°C]	perature working time minimum		working time [min]	minimum curing time [min]	working time [min]	minimum curing time [min]	
-10 to -6					60	240	
-5 to -1			90	360	45	120	
0 to +4			45	180	25	80	
+5 to +9			25	120	10	45	
+10 to +14	30	300	20	100	4	25	
+15 to +19	20	210	15	80	3	20	
+20 to +29	15	145	6	45	2	15	
+30 to +34	10	80	4	25			
+35 to +39	6	45	2	20			
+40 to +44	4	25					
+45	2	20					
Cartridge temperature	+5°C to	• +45°C	+5°C to +40°C -5°C		-5°C to	to +30°C	
	njection syster , Resifix EYSF		, ifix EYSF Trop	ical			
Intended use					Anne	ex B 4	

Installation instructions (continuation) Curing time

## Table C1: Characteristic values under tension loads in non-cracked concrete

Anchor size threaded ro	d			M 8	M 10	M 12	M 16	M 20	M24
Steel failure									
Characteristic tension resistance		N <sub>Rk,s</sub>	[kN]			A <sub>s</sub> x	t f <sub>uk</sub>		
Combined pull-out an	d concrete failure								
Characteristic bond resist	ance in non-cracked con	crete C20/2	25						
Temperature range I:	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm²]	8,5	8,0	8,0	8,0	8,0	8,0
40°C/24°C	flooded bore hole	$\tau_{\text{Rk,ucr}}$	[N/mm²]	8,5	8,0	8,0	8,0	8,0	8,0
Temperature range II:	dry and wet concrete	$\tau_{\text{Rk,ucr}}$	[N/mm²]	6,5	6,0	6,0	6,0	6,0	6,0
80°C/50°C	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm²]	6,5	6,0	6,0	6,0	6,0	6,0
		C2	25/30			1,0	)4		
		C3	80/37			1,0	08		
Increasing factors for con-	crete	C3	5/45			1,7	13		
Ψc		C40/50		1,15					
		C45/55				1,1	17		
		C5	C50/60 1,19		19				
Factor according to CEN/TS 1992-4-5 Section	n 6.2.2.3	k <sub>8</sub>	[-]	10,1					
Concrete cone failure									
Factor according to CEN/TS 1992-4-5 Section	n 6.2.3.1	k <sub>ucr</sub>	[-]	10,1					
Edge distance		C <sub>cr,N</sub>	[mm]	1,5 h <sub>ef</sub>					
Axial distance		S <sub>cr,N</sub>	[mm]	3,0 h <sub>ef</sub>					
Splitting failure									
Edge distance		C <sub>cr,sp</sub>	[mm]	$1,0 \cdot h_{ef} \le 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}}\right) \le 2,4 \cdot h_{ef}$					
Axial distance		S <sub>cr,sp</sub>	[mm]			2 c	cr,sp		
Installation safety factor (	dry and wet concrete)	$\gamma_2 = \gamma_{inst}$	[-]			1,	2		
Installation safety factor (flooded bore hole)		$\gamma_2=\gamma_{inst}$	[-]			1,	2		

Apolo MEA Injection system for concrete	
Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical	

Performances

Characteristic values under tension loads in non-cracked concrete

Annex C 1

## Table C2: Characteristic values under shear loads in non-cracked concrete

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M24
Steel failure without lever arm								
Characteristic shear resistance,	V <sub>Rk,s</sub>	[kN]	0,5 x A <sub>s</sub> x f <sub>uk</sub>					
Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1	k <sub>2</sub>	[-]	0,8					
Steel failure with lever arm								
Characteristic bending moment,	M <sup>0</sup> <sub>Rk,s</sub>	[Nm]			1.2 x V	l∕ <sub>el</sub> x f <sub>uk</sub>		
Concrete pry-out failure								
Factor $k_3$ in equation (27) of CEN/TS 1992-4-5 Section 6.3.3 Factor k in equation (5.7) of Technical Report TR 029	k <sub>(3)</sub>	[-]	2,0					
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]			1,	0		
Concrete edge failure								
Effective length of anchor	I <sub>f</sub>	[mm]			l <sub>f</sub> = min(h	<sub>ef</sub> ; 8 d <sub>nom</sub> )		
Outside diameter of anchor	d <sub>nom</sub>	[mm]	8	10	12	16	20	24
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]		•	1,	0	•	

### Apolo MEA Injection system for concrete Resifix EYSF, Resifix EYSF Express, Resifix EYSF Tropical

Annex C 2

**Performances** Characteristic values under shear loads in non-cracked concrete

Anchor size thread	ded rod		M 8	M 10	M 12	M 16	M 20	M24
Non-cracked conc	rete C20/25		·					
Tomo on the second	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,03	0,04	0,05	0,07	0,08	0,10
Temperature range I 40°C/24°C	: δ <sub>N∞</sub> -factor	[mm/(N/mm²)]	0,07	0,08	0,08	0,08	0,08	0,10
	δ <sub>N0</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,02	0,03	0,03	0,04	0,04	0,05
Temperature range I 80°C/50°C	: δ <sub>N∞</sub> -factor	[mm/(N/mm <sup>2</sup> )]	0,15	0,17	0,17	0,17	0,17	0,17
	•	t under shear loa	ld <sup>1)</sup> M 8	M 10	M 12	M 16	M 20	M24
Anchor size thread	led rod			M 10	M 12	M 16	M 20	M24
Anchor size thread For non-cracked All temperature	led rod			<b>M 10</b> 0,02	<b>M 12</b> 0,01	<b>M 16</b> 0,01	<b>M 20</b>	<b>M24</b>
Anchor size thread For non-cracked All temperature ranges	ded rod concrete C $\delta_{V0}$ -factor $\delta_{V\infty}$ -factor e displacemen	<b>20/25</b> [mm/(kN)] [mm/(kN)]	M 8		1	1	1	
Anchor size thread For non-cracked All temperature ranges <sup>1)</sup> Calculation of the $\delta v_0 = \delta v_0$ -factor $\delta v_{\infty} = \delta v_{\infty}$ -factor	ded rod concrete C δ <sub>V∞</sub> -factor δ <sub>V∞</sub> -factor displacemen V; V; V;	<b>20/25</b> [mm/(kN)] [mm/(kN)]	M 8 0,02 0,03	0,02 0,02	0,01	0,01	0,01	0,01