

# apolo MEA<sup>®</sup>

 Made in Germany



## Fastening technology

Catalogue 2017/18

 Grupo CELO



# The one-stop shop for quality



Trident Fasteners-Celo  
Kentwood, USA



Suzhou, China



apolo  
Fixing Technology  
Barcelona, Spain



Aichach, Germany



- ✓ Light duty fixings
- ✓ Heavy duty fixings
- ✓ Chemical fastening systems



- ✓ Electrical fixings
- ✓ Sanitary fixings
- ✓ Gas actuated tools & accessories



- ✓ Screws



# Product news



## Plugs



IPS 80, p. 54



IPL 95DS, p. 53



MFR 8 with ETA, p. 27

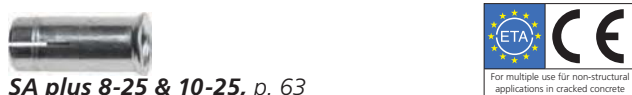


IPD 10 with ETA, p. 50

## Metal anchors



DA, p. 61



SA plus 8-25 & 10-25, p. 63



BAZ with improved ETA, p. 66



BA plus M6 & M20 with ETA, p. 69



BTS6 and BTS, p. 74



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Dnbolt, p. 83

## Sanitary and electrical fixings



FRH, p. 57



RI, p. 142

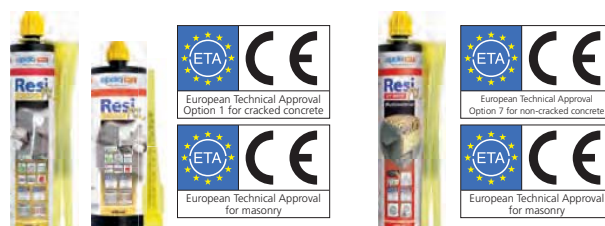


RIF, p. 143

## Chemical anchors



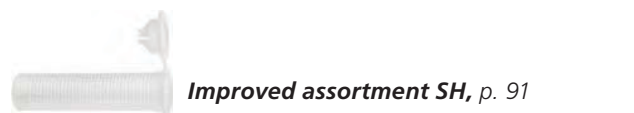
ResiTHERM® & ResiTHERM® S, from p. 100



VYSF with improved ETA approvals  
VYSF Cool "Winter resin" (-20°C)

ResiFIX, from p. 86

EYSF with improved ETA approvals  
EYSF Express "Fast curing resin"



Improved assortment SH, p. 91

## Screws

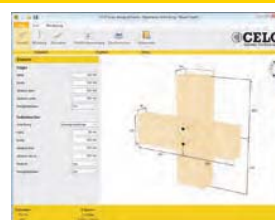


BMax Ø8 - Ø10, p. 122



JS zinc plated, p. 129

## Services



Design software  
more information on p. 9



**Our competence - Your benefit**

We know: There is nothing that cannot be done even better. That is why we put a lot of energy into **developing** new products and **optimising** existing ones.

**Grupo CELO**

Apolo MEA becomes part of the internationally successful Grupo CELO. You, our customer, profit from a more complete assortment and can still count on the "Made in Germany" quality standard.

**apolo**  
Fixing Technology

Apolo MEA expands the assortment with sanitary and electrical fixings and consequently enlarges the competence in fixing systems.



**Quick-fix anchor BA plus**

Your plus for user-friendliness  
With ETA approval for non-cracked concrete, setting depth marking ring, long thread, improved load values and larger assortment



**Cavity plug universal BT**

The universal cavity plug  
Strong cavity fixing  
Fast & easy handling



**Plasterboard plug GKD**

The fast one in drywalls  
Cavity fixing  
Quick installation without pre-drilling



**VELOX® screws**

With a true passion for details  
Chipboard & Construction screws with ETA approval and SIT recess

2009

2010

2010

2011

2012

2012

2013

2009



**Plug FX**

The plug for almost everything  
Modern light duty fixing  
4-side expansion made in Germany



**Insulation plug IPL**

Fast, functional, durable  
Innovative insulation fixing  
No thermal bridge, no pre-drilling



**Our competence - Your benefit**



**Color guiding system:**

- for solid bricks and masonry
- for insulation material

- for boards and cavity fixings
- Adhesives and Sealants

- for concrete
- screws



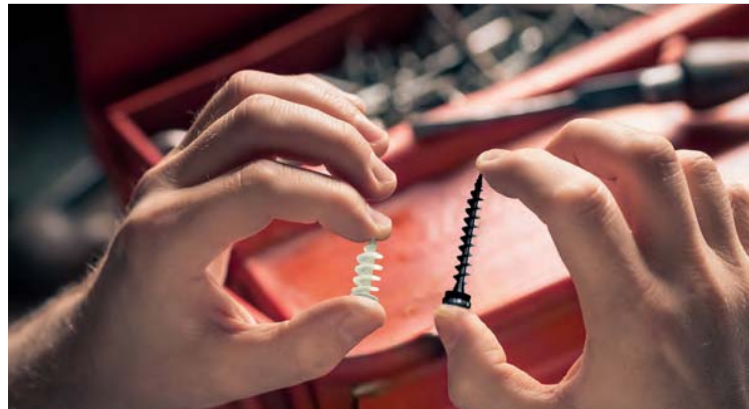
# ***Innovation, diversity and quality from a single source.***

Apolo MEA Fixing Systems is part of the international Grupo CELO and one of the industry leaders for professional solutions in fastening technology. The company offers distributors and end-users a wide range of innovative products, which benefit from the special synergy effects of Grupo CELO and its core competencies.

Our in-house development department creates needs-driven products to meet constantly growing demands and requirements. Experienced engineers liaise with the customer and research new solutions for the market of today and tomorrow.

**Customer satisfaction and long-term cooperation are top priorities and the reason why we adopt a flexible approach by designing tailor-made solutions to meet specific requirements of our customers.**

The name Apolo MEA stands for quality "Made in Germany". Systematic checks in our own laboratories and independent test institutes ensure all processes are of a consistently high level of quality – from selection of the best raw materials to manufacturing. Numerous European Technical Approvals (ETA) validate this claim.



**Solutions for every need**



**In-house development department**



## Company profile



**Quality „Made in Germany“**



**Uncompromising customer focus**



**High level of vertical integration**

## Your benefits

- **Innovative solutions**  
save the user time and money

---

- **Extensive range of products**  
for distributors and end consumers

---

- **Partnership-based cooperation**  
and a fair price-performance ratio

---

- **Many years of experience**  
in the development and manufacture of fixing systems

---

- **Highest product quality**  
ensured by top-grade raw materials and proven functionality, as well as ETA approvals

---

- **Strong partner**  
worldwide presence and manufacturing facilities of Grupo CELO

---

- **Member of the CFG Trade Association**  
Changes in approval guidelines and new trends in the industry at firsthand

**CFG** Construction Fixings Germany

## Services

### Customer Service

Telephone: +49 (0) 8251 90 485 0  
 Fax: +49 (0) 8251 90 485 49  
 E-Mail: info@apolofixing.com

Service time:  
 Mon - Thu: 7:30 a.m. - 5:00 p.m.  
 Fri: 7:30 a.m. - 2:00 p.m.



### Field Service

- Committed – Competent – Flexible
- Extensive field service care
- Personal consultation
- Product recommendations
- Shelf planning and shelf service
- Roadshow



### Democar

- Service for our dealers
- Teaching technical knowledge on site
- Theoretical and practical product training
- Pull-out tests and technical support
- Training and advice of end users\*
- Construction site visit\*

\*in consultation with your specialised dealer



### Training Center

- Teaching technical knowledge of fixing technology
- Theoretical and practical product training
- Exchange of experiences
- Factory tour
- Small seminar groups (max. 15 people)
- Certificate for successful participation





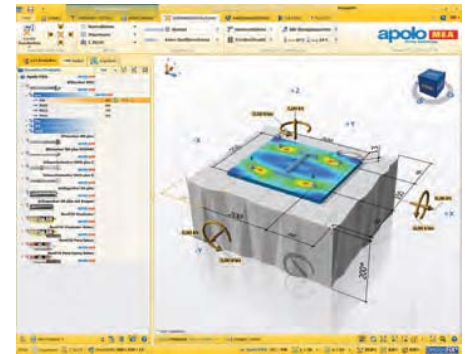
## Services

### Design Software - Anchors + Screws

#### Design Software - Anchors

- Design of Apolo MEA heavy-duty anchors - metal and chemical anchors - in concrete
- Fast real time calculation
- Intuitive user interface including 3-dimensional graphics
- Flexible anchor positioning for various base plate geometries
- Perfect for planners and architects
- Professional and clear documentation
- Available in many languages
- Great features
- Stress visualisation of the base plate (FEM calculation)
- Further modules will follow

**NEW**



#### Design Software - Screws

- Calculation of on-rafter insulation and universal connections (wood-wood / steel-wood)
- Predefined wind and snow loads in the module on-rafter insulation by postal code
- Support already during the design of each application
- Real-time calculation with automatic determination of the most economic result
- Design of BMax and VELOX® SIT screws according to ETA, EN 19951-1 and DIN EN 1995-1-1 / NA

free download at [www.apolofixing.com](http://www.apolofixing.com)



### Application technology

- Design calculation for anchors, also for facades
- Pull-out tests on construction sites
- Technical telephone advice
- Tips and recommendations for all anchor questions



### www.apolofixing.com

- Up-to-date product information with search function
- Approvals, DoPs, safety data sheets
- Installation videos
- Catalogues and flyers
- News and events
- Information on the installation of anchor fastening
- Download link for the design software



## Information

### Important Information about the 2017/18 Catalogue

- Our General Terms and Conditions apply exclusively
- When using our products, please take note of instructions found in brochures, approvals, and on our homepage
- Our products may be subject to change without notice if these changes serve technical improvements
- Invoicing is only done through commercial customers
- Returning goods only through prior agreement and indication of delivery note number
- Products with blue printed article numbers extended delivery times possible





## Notes








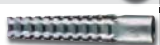
A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.

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Colour guiding system:






- for solid bricks and masonry
- for insulation material

- for all building materials
- for concrete

- for boards and cavity fixings
- Adhesives and Sealants











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Colour guiding system:








■ Screws for use in wood

■ Screws for use in drywall constructions




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## Selection table

### Light duty fixings

	page	Concrete	Natural stone	Solid brick	Solid sand-lime brick	Lightweight solid concrete block	Aerated concrete	Gypsum block	Hollow brick	Hollow sand-lime brick	Lightw. hollow concrete block	Plasterboard	Chipboard	Insulation board	Approval	
<b>Standard fixings</b>																
Plug FX 	16	●	●	●	●	●	●	●	●	●	●	○	○			
Standard plug F 	18	●	●	●	●	●	●	●	○	○	○					
Standard plug FL long 	19	●	●	●	●	●	●	●	●	●	●					
Multi-purpose plug MZ/MZK 	20	●	●	●	●	●	●	●	●	●	●	●	●			
Universal plug AZ/AZK 	22	●	●	●	●	●	●	●	●	●	●	●	●			
Aerated concrete plug GB 	24						●	●								
Scaffold plug GR with eyebolt screw OES 	25	●	●	●	●											
Blockwork anchor MSD 	26	●	●	●	●	●	●	●	●	●	●					
<b>Frame fixings</b>																
Multifunction frame plug MFR 	27	●	●	●	●	●	●	○	●	●	●				◆	
Hollow block frame plug HBR 	31	○	●	●	●	●	○	○	●	●	●				◆	
Frame plug R 	33	●	●	●	●	●	○	○	○	○	○					
Nail plug NP 	35	●	●	●	●	○	○	○	○	○	○					
Nail plug NPZ 	37	●	●	●	●	○										
Quick-fix nail BN 	38	●	●	●	●	○			○	○						
<b>Window frame fixings</b>																
Window frame screw FBS 	39	●	●	●	●	●	●	○	●	●	○					
Metal frame plug MR 	41	●	●	●	●	○	○	○	○	○	○					
<b>Cavity fixings</b>																
Cavity plug universal BT 	42										○	●	●			
Spring toggle FK 	43										○	●	●			
Cavity plug metal HRM 	44										○	●	●			
Cavity plug HR 	46											●	●			
Plasterboard plug GKD/GKDZ 	47											●				
<b>Insulation fixings</b>																
Insulation support DSH 	48	●	●	●	●											
Insulation support metal DSH-M 	48	●	●	●	●	●	○	●	○	●	○					
Insulation support DST/DSH-T 	49	depends on plug used														
Insulation fastener IPD 	50	●	●	●	●	●	○		●	●	●				◆	
Insulation plug IPL 	52													●		
Insulation plug IPL 95DS 	53													●		
Insulation screw IPS 80 	54													●		

● suitable ○ suitable to a limited extent ◆ with approval

■ for solid bricks and masonry

■ for all building materials






■ for boards and cavity fixings

■ for insulation material










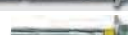
■ for concrete

■ Adhesives and Sealants





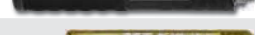


## Selection table

	page	Concrete	Natural stone	Solid brick	Solid sand-lime brick	Lightweight solid concrete block	Aerated concrete	Gypsum block	Hollow brick	Hollow sand-lime brick	Lightw. hollow concrete block	Plasterboard	Chipboard	Insulation board	Approval
<b>Sanitary fixings</b>															
Sanitary installation set SMS 	55	●	●	●	●	●	●	●	●	●	●	●	●	●	
Standing toilet installation set WC 	56	●	●	●	●	●	●	●	●	●	●	●	●	●	
Standing toilet installation set FRH 	57	●	●	●	●	●	●	●	●	●	●	○	○		
Vanity installation set WT 	58	●	●	●	●	●	●	●	●	●	●	●	●	●	
Urinal installation set UB 	59	●	●	●	●	●	●	●	●	●	●	●	●	●	




## Metal anchor

	page	Concrete	Natural stone	Solid brick	Solid sand-lime brick	Lightweight solid concrete blocks	Aerated concrete	Gypsum blocks	Hollow brick	Hollow sand-lime brick	Lightw. hollow concrete block	Plasterboard	Chipboard	Exc. Thermal Insulation Composite Systems (ETICS)	Approval
Brass plug ME 	60	●	●	●	●										
Suspended ceiling anchor DA 	61	●	○	○	○										◆
Drop-in anchor SA plus 	63	●													◆
Drop-in anchor SA / SA-N 	65	●													
Quick-fix anchor BAZ for cracked and non-cracked concrete 	66	●	○												◆
Quick-fix anchor BA plus / BA A4 / EKA for non-cracked concrete 	69	●	○												◆
Concrete screw BTS6 / BTS / BTS M 	74	●	○	○	○										◆
Heavy-duty anchor SLA 	79	●	○												◆
Forced expansion anchor ZA 	81	●	○												◆
Sleeve anchor Dnbolt® 	83	●	○	○	○										◆

## Chemical fastening systems

	page	Concrete	Natural stone	Solid brick	Solid sand-lime brick	Lightweight solid concrete blocks	Aerated concrete	Gypsum blocks	Hollow brick	Hollow sand-lime brick	Lightw. hollow concrete block	Plasterboard	Chipboard	Exc. Thermal Insulation Composite Systems (ETICS)	Approval
<b>Chemical fastening systems</b>															
Injection system ResiFIX 	86	●	●	●	●	●	●	●	●	●	●				◆
Sleeve SH/IGH 															
Metal sleeve SH-1000 															
Anchor rod RESI AST 															
ResiTHERM® 	100	○					●		●	●	●				
Bonded anchor VA 	106	●	○												◆
Anchor stud VA AST 															

## Adhesives and Sealants

	page	Concrete	Natural stone	Solid brick	Solid sand-lime brick	Lightweight solid concrete blocks	Aerated concrete	Gypsum blocks	Hollow brick	Hollow sand-lime brick	Lightw. hollow concrete block	Plasterboard	Chipboard	Exc. Thermal Insulation Composite Systems (ETICS)	Approval
<b>Adhesives and Sealants</b>															
StickFX Professional HT 															
StickFX Professional XP 	108														
StickFX Professional CL 															

● suitable ○ suitable to a limited extent ◆ with approval

■ for solid bricks and masonry

■ for all building materials

■ for boards and cavity fixings

■ for insulation material

■ for concrete

■ Adhesives and Sealants

## Standard fixings



# Plug FX

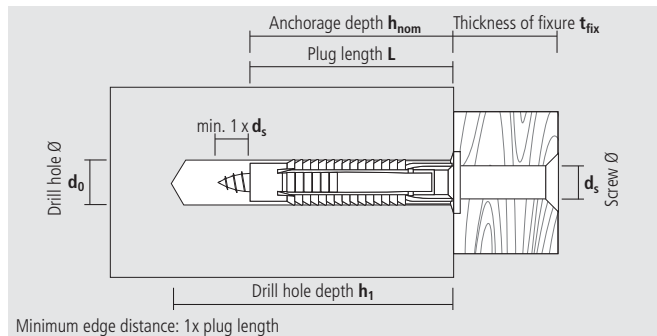


### Advantages

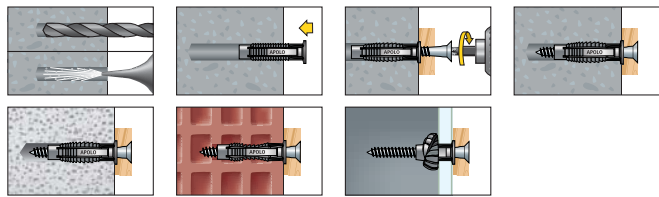
- 4-side expansion for high pull out loads
- Compatible with different types of screws such as wood screws, chipboard screws, self-tapping screws, etc.
- Efficient anti-rotation lugs prevents rotation in the drill hole
- Plug collar prevents slipping into the drill hole
- High quality and ageing resistant nylon
- Temperature resistant from -40°C to +80°C

### Suitable building materials

- ✓ Concrete
- ✓ Aerated concrete
- ✓ Natural stone
- ✓ Gypsum blocks
- ✓ Solid brick
- ✓ Hollow brick
- ✓ Solid sand-lime brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Lightweight hollow concrete blocks



### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



FX without screw							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
FX 5	95FX	5	35	25	25	2,5-4		100	6.000
FX 6	96FX	6	40	30	30	3,5-5		100	6.000
FX 8	98FX	8	55	40	40	4,5-6		100	2.700
FX 10	910FX	10	70	50	50	6-8		50	1.350
FX 12	912FX	12	80	60	60	8-10		25	675



FX incl. PZ chipboard screw (FX6 and 8) and hex-head wood screw (FX 10) respectively							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>s</sub> x L <sub>s</sub> <sup>1</sup> [mm]	€/100 pcs	[pcs]	[pcs]
FX 6 SPS	96FXSZ	6	40	30	30	4,5 x 45		50	3.000
FX 8 SPS	98FXSZ	8	55	40	40	5,0 x 60		50	1.350
FX 10 SKS	910FXK	10	70	50	50	7,0 x 65		25	675

<sup>1</sup> Screw length



## Standard fixings



### Plug FX



FX in round box							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>s</sub> [mm]	€/box	[pcs]	[boxes]
FX 6	96EXPFX	6	40	30	30	3,5 - 5		300	10
FX 8	98EXPFX	8	55	40	40	4,5 - 6		125	10
FX 10	910EXPFX	10	70	50	50	6 - 8		70	10



FX Round box dispenser (empty); 44 x 56 x 30 cm (W x H x D)		Price	Packing
Type	Art.-No	€/pcs	[pcs]
FX-cover for round box dispenser	CARTELAFX		1
Round box dispenser	010507411		1
Hook for dispenser	010507441		1

### Recommended loads F<sub>rec</sub> using wood screws with the largest applicable screw diameter and full anchorage depth

Type	Screw Ø <sub>s</sub> [mm]	Concrete F <sub>rec</sub> [kN]	Solid stone MZ 12 F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Aerated concrete AAC2 F <sub>rec</sub> [kN]	Aerated concrete AAC4 F <sub>rec</sub> [kN]	Hollow brick HLz 12 F <sub>rec</sub> [kN]	Hollow sand-lime brick KSL 12 F <sub>rec</sub> [kN]
FX 5	4	0,20	0,21	0,21	0,03	0,05	0,15	0,23
FX 6	5	0,47	0,42	0,42	0,05	0,10	0,20	0,39
FX 8	6	0,52	0,50	0,50	0,10	0,14	0,23	0,60
FX 10	8	1,28	0,90	0,90	0,16	0,30	0,45	0,67
FX 12	10	1,91	1,10	1,10	0,28	0,40	0,50	0,74

F<sub>rec</sub>: Recommended loads incl. safety factor of 7

Values must be reduced by ca. 40% when using chipboard screws (especially in solid building materials)

**Standard fixings**



**Standard plug F**

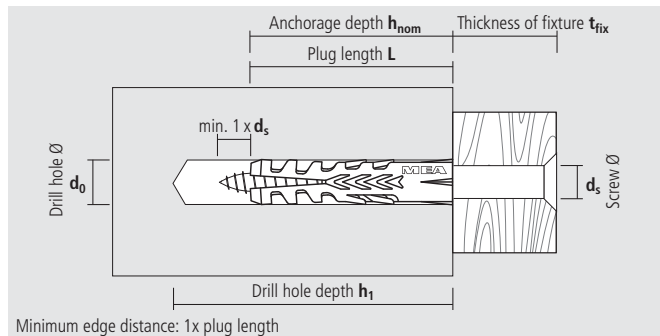


**Advantages**

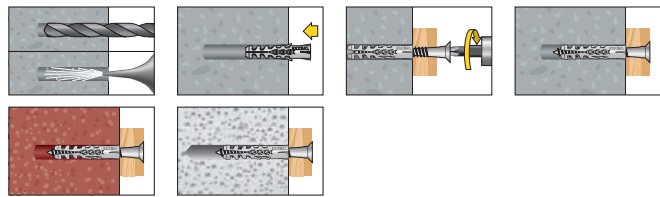
- High pull out loads due to high expansion ability (four-sided expansion in the middle section)
- Very good screw guidance, i.e. the screw cannot move out of the plug during the screwing in
- Good twist resistance
- Strong design prevents bending when hammered in
- Good load values even in many perforated bricks and aerated concrete

**Suitable building materials**

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks



**Mounting**



<b>F without screw</b>							<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
F 4	94NF	4	30	20	20	2-3		200	12.000
F 5	95NF	5	35	25	25	2,5-4		100	6.000
F 6	96NF	6	40	30	30	3,5-5		100	6.000
F 7	97NF	7	40	30	30	4-5,5		50	3.000
F 8	98NF	8	55	40	40	4,5-6		100	2.700
F 10	910NF	10	70	50	50	6-8		50	1.350
F 12	912NF	12	80	60	60	8-10		25	675
F 14	914NF	14	90	70	70	10-12		20	540
F 16	916NF	16	100	80	80	12-14		10	270
F 20	920NF	20	120	90	90	16		5	135

**Recommended loads** F<sub>rec</sub> using wood screws with the largest applicable screw diameter and full anchorage depth

Type	Screw Ø d <sub>s</sub> [mm]	Concrete F <sub>rec</sub> [kN]	Solid brick MZ 12 F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Aerated concrete AAC2 F <sub>rec</sub> [kN]	Aerated concrete AAC4 F <sub>rec</sub> [kN]	Hollow brick HLz 12 F <sub>rec</sub> [kN]
F 4	3	0,12	0,14	0,14	-	-	0,08
F 5	4	0,23	0,24	0,33	0,04	0,04	0,09
F 6	5	0,31	0,38	0,37	0,05	0,06	0,12
F 8	6	0,34	0,46	0,43	0,07	0,07	0,13
F 10	8	0,77	0,79	0,78	0,10	0,10	0,22
F 12	10	1,55	1,57	1,90	0,15	0,16	0,30
F 14	12	2,71	-	-	-	0,28	0,43
F 20	16	5,50	-	-	-	-	-

F<sub>rec</sub>: Recommended loads incl. safety factor of 7  
Values must be reduced by ca. 40% when using chipboard screws (especially in solid building materials)

## Standard fixings



# Standard plug FL extra long



FL 6-60, 8-80, 10-90



FL with sleeve: FL 8-100, 8-120

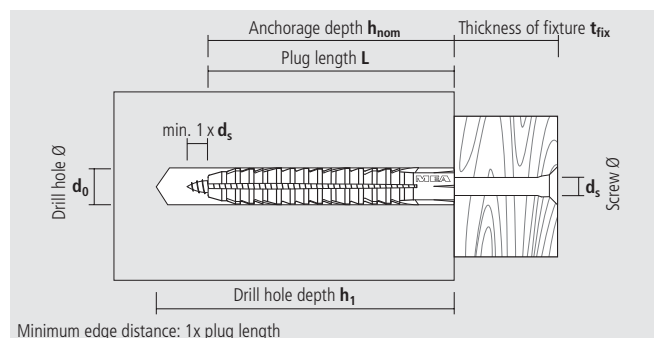


### Advantages

- The extra long expansion area enables fixings in solid and perforated material with dense and porous structure (e.g. old buildings)
- The multiple wing construction secures an anti-rotating effect
- The FL has no collar; it can be used for pre-inserted mounting and through-mounting
- The FL is also suitable for reduced setting depth for bridging thin insulations, plaster, etc.

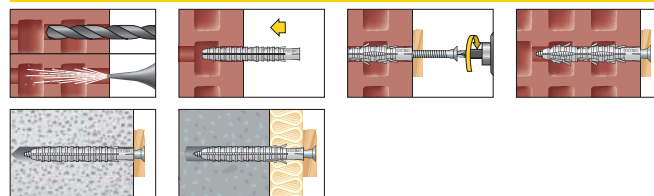
### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks



Minimum edge distance: 1 x plug length

### Mounting



### FL without screw

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
FL 6-60	9660FL	6	70	60	60	–	3,5 - 4,5		100	2.700
FL 8-80	9880FL	8	90	80	80	–	4,5 - 5,5		50	600
FL 8-100*	98100FL	8	90	80	100	20	4,5 - 5,5		50	600
FL 8-120*	98120FL	8	90	80	120	40	4,5 - 5,5		50	600
FL 10-90	91090FL	10	105	90	90	–	6 - 7		25	300

\* With sleeve

### Recommended loads F<sub>rec</sub> using wood screws with the largest applicable screw diameter and full anchorage depth

Type	Screw Ø d <sub>s</sub> [mm]	Concrete F <sub>rec</sub> [kN]	Aerated concrete AAC2 F <sub>rec</sub> [kN]	Aerated concrete AAC4 F <sub>rec</sub> [kN]	Aerated concrete AAC6 F <sub>rec</sub> [kN]	Hollow sand-lime brick KSL 12 F <sub>rec</sub> [kN]	Hollow brick HLz 12 F <sub>rec</sub> [kN]
FL 6-60	4,5	0,17	0,05	0,07	0,15	0,13	0,10
FL 8-80, 8-100, 8-120	5,5	0,33	0,09	0,14	0,30	0,15	0,12
FL 10-90	7	0,56	0,19	0,25	0,33	0,22	0,20

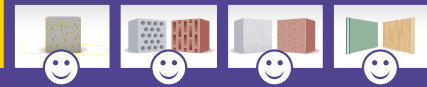
F<sub>rec</sub>: Recommended loads incl. safety factor of 7

In solid building materials use smaller screw diameter

Values must be reduced by ca. 30% when using chipboard screws (especially in solid building materials)



Standard fixings



# Multi-purpose plug MZ and MZK



Multi-purpose plug MZ



Multi-purpose plug MZK with collar

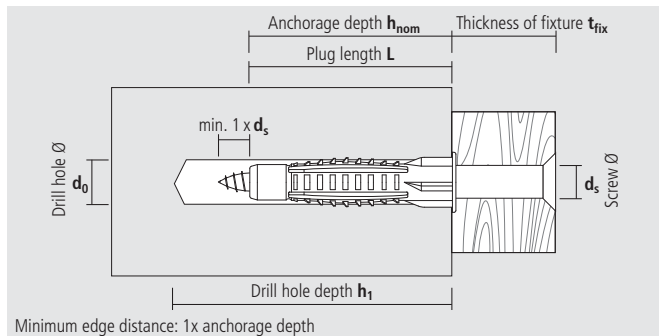


## Advantages

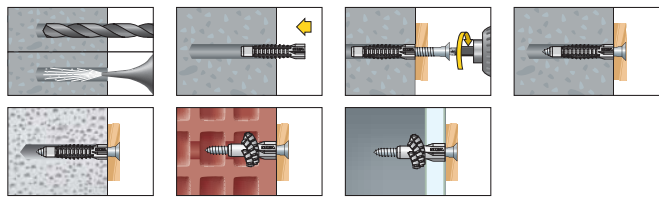
- Knotting plug that has proven its qualities millions of times; excellent performance in almost every building material
- The 4-sided expansion in solid building materials and the knotting in perforated bricks or board materials always provides a secure fixing with high pull out loads
- High quality polyethylene guarantees long lasting elasticity and reliable knotting behaviour
- Compatible with many types and sizes of screws

## Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Plasterboard
- ✓ Chipboard



## Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



MZ without collar								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> <sup>1</sup> [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
MZ 6	96MZ	6	40	29	29	7	3 - 4,5		100	6.000
MZ 6-40	9640MZ	6	50	40	40	7	3 - 4,5		100	4.800
MZ 8	98MZ	8	60	48	48	9	4 - 6		100	1.800
MZ 10	910MZ	10	75	59	59	12	6 - 8		50	900
MZ 12	912MZ	12	85	71	71	15	8 - 10		50	600
MZ 14	914MZ	14	95	75	75	15	10 - 12		25	300

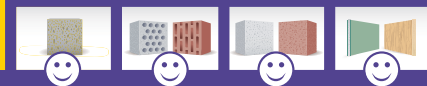
<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



MZK with collar								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> <sup>1</sup> [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
MZK 6	96MZK	6	40	29	30	7	3 - 4,5		100	4.800
MZK 6-41	9641MZK	6	50	40	41	7	3 - 4,5		100	2.700
MZK 8	98MZK	8	60	48	49	9	4 - 6		100	1.800
MZK 10	910MZK	10	75	59	60	12	6 - 8		50	900
MZK 12	912MZK	12	85	71	72	15	8 - 10		50	600
MZK 14	914MZK	14	95	75	76	15	10 - 12		25	300

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)

## Standard fixings



# Multi-purpose plug MZ and MZK



MZK with collar, incl. PZ chipboard screw (MZK 6, 6-41 and 8) and hex-head wood screw (MZK 10) respectively								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> <sup>1</sup> [mm]	d <sub>s</sub> × L <sub>s</sub> <sup>2</sup> [mm]	€/100 pcs	[pcs]	[pcs]
MZK 6 SPS	96MZKSZ	6	40	29	30	7,0	4,5 × 45		50	2.400
MZK 6-41 SPS	9641MZKSZ	6	50	40	41	7,0	4,5 × 50		50	1.350
MZK 8 SPS	98MZKSZ	8	60	48	49	9,5	5,0 × 70		50	900
MZK 10 SKS	910MZKK	10	75	59	60	12,0	6,0 × 80		25	450

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)

<sup>2</sup> Screw length



MZK with collar, in round box								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> <sup>1</sup> [mm]	d <sub>s</sub> [mm]	€/box	[pcs]	[boxes]
MZK 6-41	9641EXPMZK	6	50	40	41	7,0	3 - 4,5		200	10
MZK 8	98EXPMZK	8	60	48	49	9,5	4 - 6		90	10
MZK 10	910EXPMZK	10	75	59	60	12,0	6 - 8		50	10
MZK 12	912EXPMZK	12	85	71	72	15,0	8 - 10		25	10

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



MZK Round box dispenser (empty); 44 x 56 x 30 cm (W x H x D)		Price	Packing
Type	Art.-No	€/pc	[pcs]
MZK-cover for round box dispenser	010507420		1
Round box dispenser	010507411		1
Hook for dispenser	010507441		1

### Loads for wood screws F<sub>rec</sub> for the largest applicable screw diameter and full anchorage depth

Type	Screw Ø <sub>s</sub> [mm]	Concrete F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Solid brick MZ 12 F <sub>rec</sub> [kN]	Aerated concrete AAC2 F <sub>rec</sub> [kN]	Aerated concrete AAC4 F <sub>rec</sub> [kN]	Hollow brick HLz 12 F <sub>rec</sub> [kN]	Plasterboard 12,5 mm F <sub>rec</sub> [kN]	Chipboard 16 mm F <sub>rec</sub> [kN]
MZ/MZK 6	4,5	0,30	0,26	0,16	0,04	0,06	0,22	0,06	0,21
MZ/MZK 6-41	4,5	0,52	0,51	0,27	0,06	0,12	0,21	0,08	0,15
MZ/MZK 8	6	0,72	0,59	0,43	0,11	0,14	0,27	0,09	0,23
MZ/MZK 10	8	1,56	1,07	0,68	0,13	0,25	0,31	0,08	0,25
MZ/MZK 12	10	2,02	1,31	–	0,23	0,39	0,42	0,11	0,37
MZ/MZK 14	12	2,27	–	–	0,37	0,59	0,33	0,09	0,30

F<sub>rec</sub>: Recommended loads incl. safety factor of 7

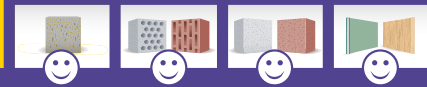
### Loads for chipboard screws F<sub>rec</sub> for the largest applicable screw diameter and full anchorage depth

Type	Screw Ø <sub>s</sub> [mm]	Concrete F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Solid brick MZ 12 F <sub>rec</sub> [kN]	Aerated concrete AAC2 F <sub>rec</sub> [kN]	Aerated concrete AAC4 F <sub>rec</sub> [kN]	Hollow brick HLz 12 F <sub>rec</sub> [kN]	Plasterboard 12,5 mm F <sub>rec</sub> [kN]	Chipboard 16 mm F <sub>rec</sub> [kN]
MZ/MZK 6	4,5	0,06	0,06	0,05	0,02	0,03	0,08	0,03	0,14
MZ/MZK 6-41	4,5	0,17	0,15	0,08	0,04	0,05	0,17	0,09	0,21
MZ/MZK 8	6	0,24	0,24	0,21	0,06	0,10	0,26	0,09	0,29
MZ/MZK 10 <sup>1</sup>	6	0,17	0,17	0,16	0,07	0,12	0,35	0,10	0,29

F<sub>rec</sub>: Recommended loads incl. safety factor of 7

<sup>1</sup> Load values apply to chipboard screws with Ø 6

## Standard fixings



# Universal plug AZ and AZK



Universal plug AZ

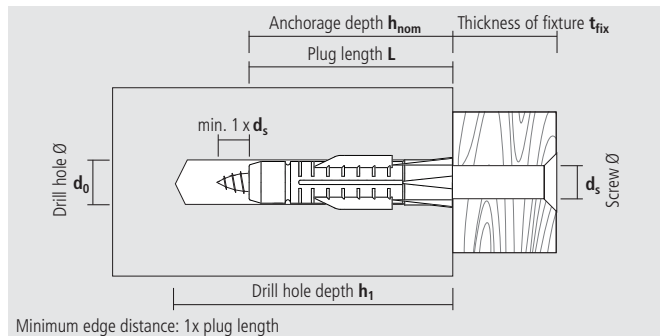


Universal plug AZK with collar



### Advantages

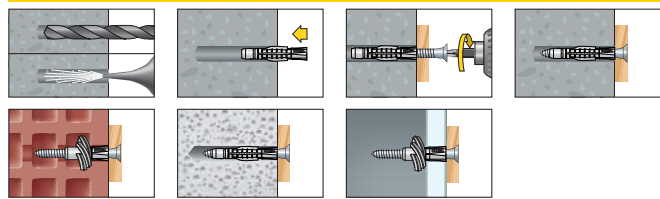
- Suitable for nearly all building materials. In solid building materials the plug's body expands against the drill hole. In perforated building materials, plasterboards, etc. the plug knots.
- Usable with wood screws and chipboard screws with different diameters.
- High-quality polyethylene guarantees long-lasting elasticity and consequently no brittle breaks, even after years.



### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Plasterboard
- ✓ Chipboard

### Mounting



#### AZ without collar

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> <sup>1</sup> [mm]	d <sub>s</sub> [mm]	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
AZ 5	95AZ	5	40	30	30	7,0	3-4		100	4.800
AZ 6	96AZ	6	50	37	37	9,5	4-5		100	4.800
AZ 8	98AZ	8	60	50	50	12,5	5-6		100	1.800
AZ 10	910AZ	10	75	60	60	15,0	7-8		50	900
AZ 12	912AZ	12	85	70	70	18,0	8-10		25	450

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



#### AZK with collar

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> <sup>1</sup> [mm]	d <sub>s</sub> [mm]	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
AZK 5	95AZK	5	40	30	31	7,0	3-4		100	4.800
AZK 6	96AZK	6	50	37	38	9,5	4-5		100	2.700
AZK 8	98AZK	8	60	50	51	12,5	5-6		100	1.800
AZK 10	910AZK	10	75	60	61	15,0	7-8		50	900
AZK 12	912AZK	12	85	70	71	18,0	8-10		25	450

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



## Standard fixings



# Universal plug AZ and AZK

### Loads for wood screws $F_{rec}$ for the largest applicable screw diameter and full anchorage depth

Type	Screw $\varnothing$ $d_s$ [mm]	Concrete	Solid stone KS12 / Solid brick MZ 12	Aerated concrete AAC2	Hollow sand- lime brick KSL 12	Hollow brick HLz 12	Hollow brick Poroton T12	Plasterboard 12,5 mm	Plasterboard 2 x 12,5 mm
		$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]
AZ/AZK 5	4	0,16	0,16	0,03	0,17	0,21	0,10	0,07	–
AZ/AZK 6	5	0,23	0,19	0,05	0,34	0,23	0,13	0,09	–
AZ/AZK 8	6	0,46	0,27	0,06	0,31	0,32	0,15	0,09	–
AZ/AZK 10	8	1,25	0,86	0,11	0,52	0,31	0,19	0,09	0,17
AZ/AZK 12	10	1,47	0,91	0,20	0,48	0,35	0,25	–	0,22

$F_{rec}$ : Recommended loads incl. safety factor of 7

### Loads for chipboard screws $F_{rec}$ for the largest applicable screw diameter and full anchorage depth

Type	Screw $\varnothing$ $d_s$ [mm]	Concrete	Solid stone KS12 / Solid brick MZ 12	Aerated concrete AAC2	Hollow sand- lime brick KSL 12	Hollow brick HLz 12	Hollow brick Poroton T12	Plasterboard 12,5 mm	Plasterboard 2 x 12,5 mm
		$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]	$F_{rec}$ [kN]
AZ/AZK 5	4	0,07	0,12	0,02	0,15	0,24	0,14	0,06	–
AZ/AZK 6	5	0,11	0,12	0,05	0,30	0,27	0,12	0,08	–
AZ/AZK 8	6	0,16	0,18	0,07	0,34	0,22	0,13	0,09	–

$F_{rec}$ : Recommended loads incl. safety factor of 7

Standard fixings



# Aerated concrete plug GB

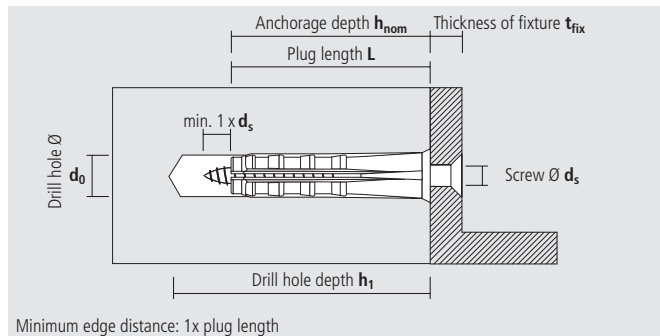


### Advantages

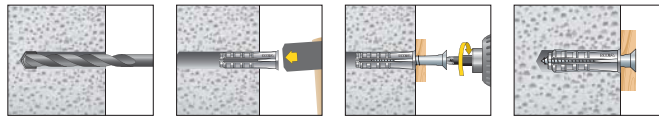
- Specialised plug with excellent pull out loads in aerated concrete; to be used with wood screws
- Once the screw has been screwed in, the expansion force is transferred over three flanks optimally by developing a type of undercut
- All Apolo MEA aerated concrete plugs can also be hammered into a smaller drill hole in AAC4 aerated concrete; generally even without pre-drilling in AAC2

### Suitable building materials

- ✓ Aerated concrete
- ✓ Gypsum blocks



### Mounting



GB							Price	Packing	
Type	Art-No	d <sub>0</sub> * [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
GB 10	910GB	10	65	55	55	4,5 - 6		25	675
GB 12	912GB	12	70	60	60	7 - 8		20	540
GB 14	914GB	14	90	75	75	10		10	270

\* All GB sizes can be hammered into a smaller drill hole when used in aerated concrete AAC4, in AAC2 usually without pre-drilling

### Loads F<sub>rec</sub> and F<sub>eff</sub>

Type	Wood screws Ø [mm]	Aerated concrete AAC2 F <sub>rec</sub> [kN]	Aerated concrete AAC4 F <sub>rec</sub> [kN]
GB 10	6	0,25	0,55
GB 12	7	0,33	0,66
GB 14	10	0,50	1,10

F<sub>rec</sub>: Recommended loads incl. safety factor of 6

### Spacing and edge distance for GB 12 according to former German approval by DIBt

Typ	Axial spacing a ≥		Edge distance a <sub>r</sub> ≥		Min. thickness of structural part d [mm]
	PB2/PP2 [mm]	≥ PB4/PP4 [mm]	PB2/PP2 [mm]	≥ PB4/PP4 [mm]	
GB 12	150	200	100	150	120

## Standard fixings



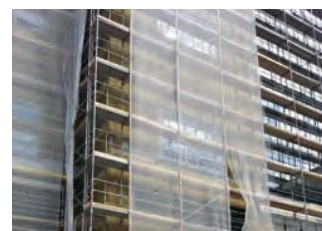
### Scaffold plug GR



Scaffold plug GR



Eyebolt screw OES

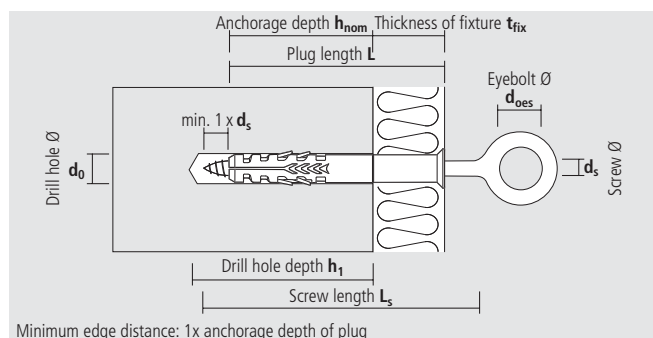


#### Advantages

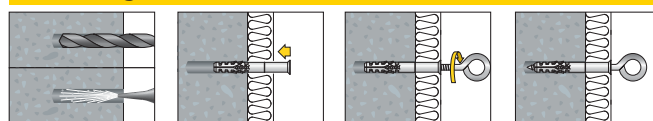
- Specialised plug for all scaffold installations in solid building materials in according to DIN 4420 and the guidelines of the German professional construction associations
- Nylon Plug GR matches optimally with the eyebolt OES for high pull out loads
- Markings on the eyebolt screw help to screw in the screw with the correct depth
- Cover cap AK to seal the plug

#### Suitable building materials

- ✓ Concrete
- ✓ Solid brick
- ✓ Natural stone
- ✓ Solid sand-lime brick



#### Mounting



GR							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/ 100 pcs	[pcs]	[pcs]
GR 14-70	91470GR	14	90	70	70	0		40	320
GR 14-100	914100GR	14	90	70	100	30		40	320
GR 14-135	914135GR	14	90	70	135	65		40	320
GR 14-185	914185GR	14	90	70	185	115		40	320

#### Loads F<sub>eff</sub> using eyebolt screws OES Ø 12

Type	Concrete C20/25		Solid brick MZ 12		Solid sand-lime brick KSV 12	
	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]
GR 14	3,0	12,2	2,8	11,0	3,0	12,2

F<sub>rec</sub>: Recommended loads incl. safety factor of 4  
F<sub>eff</sub>: Effective pull out loads / ultimate loads excl. safety factors



#### OES, zinc plated

Type	Art-No	d <sub>s</sub> [mm]	L <sub>s</sub> [mm]	d <sub>oes</sub> [mm]	Price €/ 100 pcs	Packing [pcs]
OES 12-90	91290OES	12	90	23		20
OES 12-120	912120OES	12	120	23		20
OES 12-160	912160OES	12	160	23		20
OES 12-190	912190OES	12	190	23		20
OES 12-230	912230OES	12	230	23		20
OES 12-300	912300OES	12	300	23		20
OES 12-350	912350OES	12	350	23		20



#### AK cover cap for GR

Type	Art-No	Suitable for d <sub>s</sub> [mm]	Length [mm]	Price €/ 100 pcs	Packing [pcs]
Cover caps AK	91AKGR	GR 14	53		600



Standard fixings



# Blockwork anchor MSD

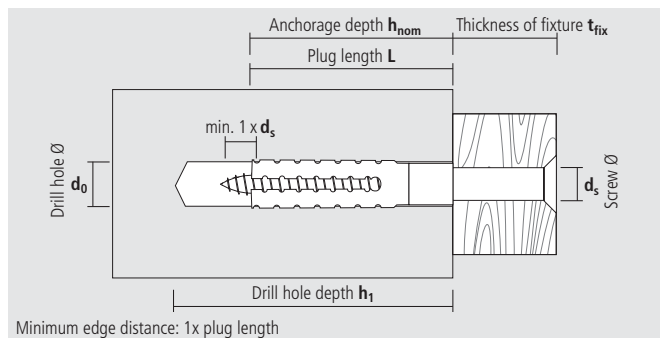


### Advantages

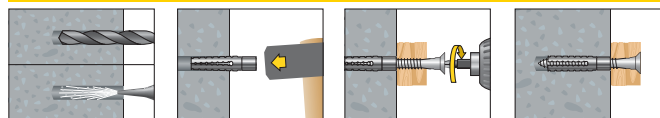
- Suitable for fastening water pipes with pipe clamps using wood screws and chipboard screws
- When used with hanger bolts, blockwork anchor MSD complies the technical guidelines for gas pipe installations (TRGI 3.3.7.2.)
- Toothed surface provides a secure grip in different base materials

### Suitable building materials

- ✓ Concrete
- ✓ Aerated concrete
- ✓ Natural stone
- ✓ Gypsum blocks
- ✓ Solid brick
- ✓ Hollow brick
- ✓ Solid sand-lime brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Lightweight hollow concrete blocks



### Mounting



### MSD

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>s</sub> [mm]	Price €/100 pcs	Packing	
								[pcs]	[pcs]
MSD 6-32	9B632MSD	7-9*	38	32	32	5-6		100	2.000
MSD 8-38	9B838MSD	10-12*	46	38	38	6-8		100	2.000
MSD 8-60	9B860MSD	10-12*	68	60	60	6-8		50	1.000

\* Depending on building material, see following table

### Loads F<sub>eff</sub> at largest applicable screw diameter and full anchorage depth

Type	Concrete		Solid sand-lime brick		Solid brick MZ 12		Aerated concrete AAC2		Aerated concrete AAC4		Lightweight solid concrete blocks		Hollow brick HLz 12	
	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]	d <sub>0</sub> [mm]	F <sub>rec</sub> [kN]
MSD 6-32	9	0,25	8	0,20	8	0,20	without	0,10	7	0,20	5	0,15	7	0,15
MSD 8-38	12	0,30	11	0,30	11	0,30	without	0,20	10	0,35	6	0,20	10	0,25
MSD 8-60	12	0,55	11	0,50	11	0,50	6	0,30	10	0,45	6	0,30	10	0,30

F<sub>eff</sub>: Recommended loads in all directions incl. safety factor of 6

Frame fixings



# Multifunction frame plug MFR



SB TX, zinc plated / A4 / HD



SB SSKS, zinc plated / A4 / HD

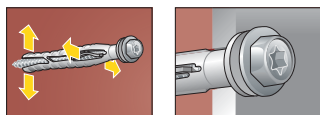


FB SSKS, zinc plated / A4



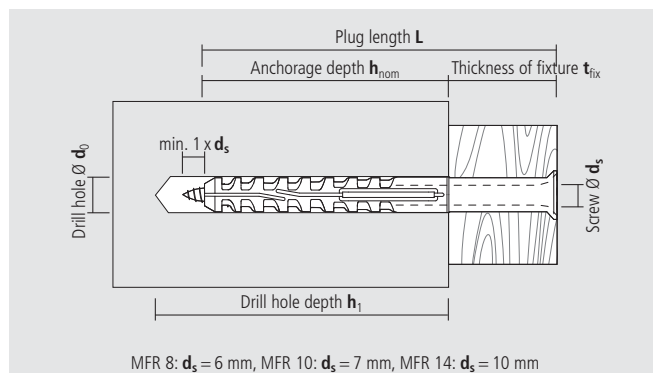
## Advantages

- The multifunction frame plug MFR enables universal mounting of facade substructures as well as wood and metal parts in all common base materials
- The long expansion area and early expansion achieved by lateral bars ensure reliable and secure hold
- Approved by company Hörmann for fire protection doors
- MFR 10, MFR 14: setting depth 70 mm, MFR 8: 50 mm
- The flat rim version prevents contact corrosion
- All lengths up to 160 mm are pre-assembled
- Suitable for windows and door frames installations

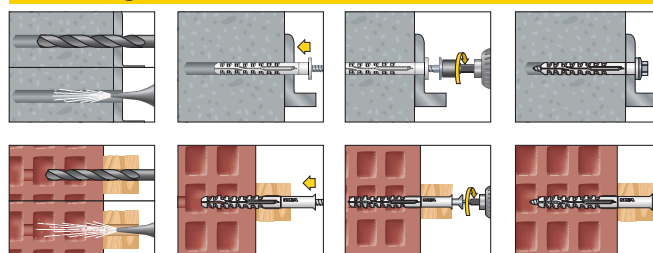


## Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks



## Mounting



Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

## MFR 8 / 10 SB TX, zinc plated countersunk plug with countersunk screw

Type	Art-No	$d_0$ [mm]	$h_1 \geq$ [mm]	$h_{nom} \geq$ [mm]	L [mm]	$t_{fix} \leq$ [mm]	Recess	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
8-60*	9860MFRST	8	60	50	60	10	TX 30		100	800
8-80*	9880MFRST	8	60	50	80	30	TX 30		100	800
8-100*	98100MFRST	8	60	50	100	50	TX 30		50	400
8-120*	98120MFRST	8	60	50	120	70	TX 30		50	400
10-80*	91080MFRST	10	80	70	80	10	TX 40		50	400
10-100*	910100MFRST	10	80	70	100	30	TX 40		50	400
10-115*	910115MFRST	10	80	70	115	45	TX 40		50	400
10-135*	910135MFRST	10	80	70	135	65	TX 40		50	400
10-160*	910160MFRST	10	80	70	160	90	TX 40		50	400
10-200	910200MFRST	10	80	70	200	130	TX 40		25	200
10-240	910240MFRST	10	80	70	240	170	TX 40		25	200
10-280	910280MFRST	10	80	70	280	210	TX 40		25	-
10-320	910320MFRST	10	80	70	320	250	TX 40		25	-

MFR 8: ETA approval pending  
\* Pre-assembled

Frame fixings



## Multifunction frame plug MFR



MFR 14 SB TX, zinc plated countersunk plug with countersunk screw								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Recess	€/100 pcs	[pcs]	[pcs]
14-80*	91480MFRST	14	85	70	80	10	TX 50		25	200
14-110*	914110MFRST	14	85	70	110	40	TX 50		25	200
14-140*	914140MFRST	14	85	70	140	70	TX 50		25	200
14-170	914170MFRST	14	85	70	170	100	TX 50		25	200
14-200	914200MFRST	14	85	70	200	130	TX 50		25	200
14-230	914230MFRST	14	85	70	230	160	TX 50		25	200
14-270	914270MFRST	14	85	70	270	200	TX 50		25	-

\* Pre-assembled



MFR SB TX, stainless steel A4 countersunk plug with countersunk screw								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Recess	€/100 pcs	[pcs]	[pcs]
8-80 A4*	9X880MFRST	8	60	50	80	30	TX 30		100	800
8-100 A4*	9X8100MFRST	8	60	50	100	50	TX 30		50	400
10-80 A4*	9X1080MFRST	10	80	70	80	10	TX 40		50	400
10-100 A4*	9X10100MFRST	10	80	70	100	30	TX 40		50	400
10-115 A4*	9X10115MFRST	10	80	70	115	45	TX 40		50	400
10-135 A4*	9X10135MFRST	10	80	70	135	65	TX 40		50	400
10-160 A4*	9X10160MFRST	10	80	70	160	90	TX 40		50	400

MFR 8: ETA approval pending

\* Pre-assembled



MFR SB TX, hot-dip galvanized countersunk plug with countersunk screw								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Recess	€/100 pcs	[pcs]	[pcs]
10-100 HD*	9HD10100MFRST	10	80	70	100	30	TX 40		50	400
10-135 HD*	9HD10135MFRST	10	80	70	135	65	TX 40		50	400
10-160 HD*	9HD10160MFRST	10	80	70	160	90	TX 40		50	400

Hot-dip galvanized is not part of the ETA approval

\* Pre-assembled



Frame fixings



## Multifunction frame plug MFR



<b>MFR SB SSKS, zinc plated</b> countersunk plug, hex-head screw with integral washer								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Drive/ Recess	€/100 pcs	[pcs]	[pcs]
8-60*	9860MFRSB	8	60	50	60	10	SW10/TX 30		100	800
8-80*	9880MFRSB	8	60	50	80	30	SW10/TX 30		100	800
8-100*	98100MFRSB	8	60	50	100	50	SW10/TX 30		50	400
8-120*	98120MFRSB	8	60	50	120	70	SW10/TX 30		50	400
10-80*	91080MFRSB	10	80	70	80	10	SW13/TX 40		50	400
10-100*	910100MFRSB	10	80	70	100	30	SW13/TX 40		50	400
10-115*	910115MFRSB	10	80	70	115	45	SW13/TX 40		50	400
10-135*	910135MFRSB	10	80	70	135	65	SW13/TX 40		50	400
10-160*	910160MFRSB	10	80	70	160	90	SW13/TX 40		50	400
10-200	910200MFRSB	10	80	70	200	130	SW13/TX 40		25	200
10-240	910240MFRSB	10	80	70	240	170	SW13/TX 40		25	200
14-80*	91480MFRSB	14	85	70	80	10	SW17/TX 50		25	200
14-110*	914110MFRSB	14	85	70	110	40	SW17/TX 50		25	200
14-140*	914140MFRSB	14	85	70	140	70	SW17/TX 50		25	200
14-170	914170MFRSB	14	85	70	170	100	SW17/TX 50		25	200
14-200	914200MFRSB	14	85	70	200	130	SW17/TX 50		25	200
14-230	914230MFRSB	14	85	70	230	160	SW17/TX 50		25	200
14-270	914270MFRSB	14	85	70	270	200	SW17/TX 50		25	-

MFR 8: ETA approval pending  
\* Pre-assembled



<b>MFR SB SSKS, stainless steel A4</b> countersunk plug, hex-head screw with integral washer								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Drive/ Recess	€/100 pcs	[pcs]	[pcs]
10-80 A4*	9X1080MFRSB	10	80	70	80	10	SW13/TX 40		50	400
10-100 A4*	9X10100MFRSB	10	80	70	100	30	SW13/TX 40		50	400
10-115 A4*	9X10115MFRSB	10	80	70	115	45	SW13/TX 40		50	400
10-135 A4*	9X10135MFRSB	10	80	70	135	65	SW13/TX 40		50	400
10-160 A4*	9X10160MFRSB	10	80	70	160	90	SW13/TX 40		50	400

\* Pre-assembled



<b>MFR SB SSKS, hot-dip galvanized</b> countersunk plug, hex-head screw with integral washer								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Drive/ Recess	€/100 pcs	[pcs]	[pcs]
10-100 HD*	9HD10100MFRSB	10	80	70	100	30	SW13/TX 40		50	400
10-135 HD*	9HD10135MFRSB	10	80	70	135	65	SW13/TX 40		50	400
10-160 HD*	9HD10160MFRSB	10	80	70	160	90	SW13/TX 40		50	400

Hot-dip galvanized is not part of the ETA approval  
\* Pre-assembled

Frame fixings



# Multifunction frame plug MFR



MFR FB SSKS, zinc plated flat rim plug, hex-head screw with integral washer								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Drive/ Recess	€/100 pcs	[pcs]	[pcs]
8-60*	9860MFRFB	8	60	50	60	10	SW10/TX 30		100	800
8-80*	9880MFRFB	8	60	50	80	30	SW10/TX 30		100	800
10-80*	91080MFRFB	10	80	70	80	10	SW13/TX 40		50	400
10-100*	910100MFRFB	10	80	70	100	30	SW13/TX 40		50	400
14-80*	91480MFRFB	14	85	70	80	10	SW17/TX 50		25	200
14-110*	914110MFRFB	14	85	70	110	40	SW17/TX 50		25	200
14-140*	914140MFRFB	14	85	70	140	70	SW17/TX 50		25	200

MFR 8: ETA approval pending  
\* Pre-assembled



MFR FB SSKS, stainless steel A4 flat rim plug, hex-head screw with integral washer								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Drive/ Recess	€/100 pcs	[pcs]	[pcs]
10-80 A4*	9X1080MFRFB	10	80	70	80	10	SW13/TX 40		50	400
10-100 A4*	9X10100MFRFB	10	80	70	100	30	SW13/TX 40		50	400

\* Pre-assembled

## Loads MFR 8 F<sub>rec</sub>

Type	Concrete ≥ C16/20	Solid brick MZ 12	Solid sand-lime brick KS 12	Hollow brick HLZ 12	Hollow sand-lime brick KSL 12	Aerated concrete	
	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	P2 F <sub>rec</sub> [kN]	P4 F <sub>rec</sub> [kN]
MFR 8	1,20	0,57	1,14	0,17	0,43	0,15	0,30

F<sub>rec</sub>: Expected loads; ETA-approval pending

## Loads MFR 10/14 F<sub>per</sub>

Type	Concrete ≥ C16/20		Solid brick		Solid sand-lime brick		Hollow brick	Hollow sand-lime brick	Aerated concrete		
	N <sub>per</sub> [kN]	V <sub>per</sub> [kN]	MZ 10 F <sub>per</sub> [kN]	MZ 20 F <sub>per</sub> [kN]	KS 10 F <sub>per</sub> [kN]	KS 20 F <sub>per</sub> [kN]	HLz 12 F <sub>per</sub> [kN]	KSL 12 F <sub>per</sub> [kN]	AAC2 F <sub>per</sub> [kN]	AAC4 F <sub>per</sub> [kN]	AAC6 F <sub>per</sub> [kN]
MFR 10	1,59	4,05	0,57	0,86	0,57	0,86	0,21	0,26	0,14	0,43	0,71
MFR 14	1,79	7,24	0,86	1,29	0,86	1,29	0,21	0,34	0,11	0,43	0,71

F<sub>per</sub> resp. N<sub>per</sub>, V<sub>per</sub>: F<sub>per</sub> = permissible load in all directions, N<sub>per</sub> = permissible tension load, V<sub>per</sub> = permissible shear load for galvanized screws according to ETA approval (For MFR with hot-dip galvanized screw: These values can be used as recommended loads)

Values apply to an average temperature range in the wall of max. +24° C (temporarily +40° C).

If the sustained average temperature is +50° C (temporarily +80° C) load capacities are reduced. In this case, refer to the approval.

For further information regarding masonry (brick types and sizes) please refer to the approval.

## Spacing and edge distance

Type	Distances	Concrete ≥ C16/20 [mm]	Solid brick MZ/ Solid sand-lime brick KS		Hollow brick HLZ/ Hollow sand-lime brick KSL		Aerated concrete					
			single plug [mm]	group of plugs [mm]	single plug [mm]	group of plugs [mm]	AAC2		AAC4		AAC6	
							single plug [mm]	group of plugs [mm]	single plug [mm]	group of plugs [mm]	single plug [mm]	group of plugs [mm]
MFR 10	Axial spacing s/s <sub>2,min</sub> parallel to edge	50	250	400	250	400	250	200	250	300	250	400
MFR 14		100	250	400	250	480*/400	250	200	250	300	250	400
MFR 10	Axial spacing s/s <sub>1,min</sub> perpendicular to edge	50	250	400	250	200	250	100	250	150	250	200
MFR 14		100	250	400	250	240*/200	250	100	250	150	250	200
MFR 10	Min. edge distance c <sub>min</sub>	60	100	100	100	100	50	50	75	75	100	100
MFR 14		100	100	100	120*/100	120*/100	50	50	75	75	100	100
MFR 10	Min. thickness of structural part h <sub>min</sub>	110	115	115	115	115	100	100	100	100	100	100
MFR 14		120	115	115	240	240	100	100	100	100	100	100

\* Value applies to HLZ

Frame fixings

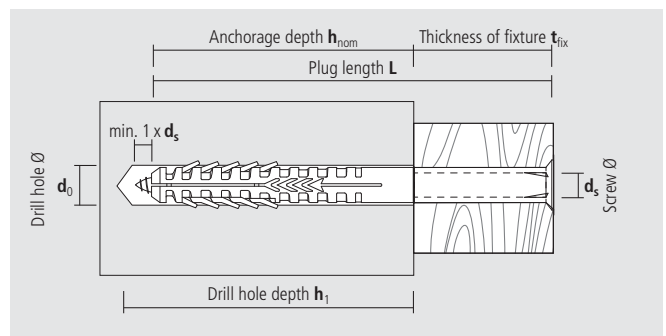


# Hollow block frame plug HBR



### Advantages

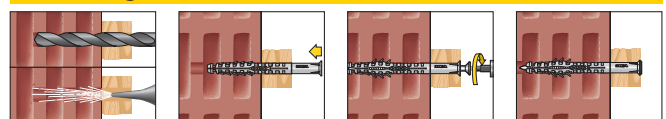
- ETA approved specialised frame plug for perforated building materials like hollow bricks and blocks
- Setting depth 90 mm: High pull out loads due to long expansion area and high expansion ability in perforated bricks
- The HBR is suitable for facade installations, fixing of doors and windows, wall cabinets and frames in general
- The HBR 10 is approved only in conjunction with the Apolo MEA safety screws



### Suitable building materials

- ✓ Solid sand-lime brick
- ✓ Hollow brick
- ✓ Lightweight solid concrete blocks
- ✓ Hollow sand-lime brick
- ✓ Aerated concrete
- ✓ Lightweight hollow concrete blocks

### Mounting



HBR without screw								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
8-80*	9880HBR	8	80	70	80	10	5-6		50	900
10-100	910100HBR	10	100	90	100	10	6-7		100	800
10-115	910115HBR	10	100	90	115	25	6-7		100	800
10-135	910135HBR	10	100	90	135	45	6-7		50	400
10-160	910160HBR	10	100	90	160	70	6-7		50	400
10-200	910200HBR	10	100	90	200	110	6-7		50	400
10-240	910240HBR	10	100	90	240	150	6-7		50	400

\* Not part of the approval; HBR 10 approved only in conjunction with Apolo MEA safety screw



HBR 8 SP, zinc plated with countersunk wood screw (PZ 3)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
8-80 SP*	9880HBR SZ	8	80	70	80	10	5,5		25	450

\* Not part of the approval

## Frame fixings



# Hollow block frame plug HBR



HBR 10 SP, zinc plated with countersunk screw (PZ 4)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
10-100 SSP	910100HBR SZ	10	100	90	100	10	7		50	400
10-115 SSP	910115HBR SZ	10	100	90	115	25	7		50	400
10-135 SSP	910135HBR SZ	10	100	90	135	45	7		50	400
10-160 SSP	910160HBR SZ	10	100	90	160	70	7		50	400



HBR 10 TX, zinc plated with countersunk screw (TX 40)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
10-100 TX	910100HBR ST	10	100	90	100	10	7		50	400
10-115 TX	910115HBR ST	10	100	90	115	25	7		50	400
10-135 TX	910135HBR ST	10	100	90	135	45	7		50	400
10-160 TX	910160HBR ST	10	100	90	160	70	7		50	400
10-200 TX	910200HBR ST	10	100	90	200	110	7		25	200
10-240 TX	910240HBR ST	10	100	90	240	150	7		25	200



HBR 10 SSK, zinc plated with hex-head screw with integral washer (SW13/TX40)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
10-100 SSK	910100HBR SB	10	100	90	100	10	7		50	400
10-115 SSK	910115HBR SB	10	100	90	115	25	7		50	400
10-135 SSK	910135HBR SB	10	100	90	135	45	7		50	400
10-160 SSK	910160HBR SB	10	100	90	160	70	7		50	400
10-200 SSK	910200HBR SB	10	100	90	200	110	7		25	200
10-240 SSK	910240HBR SB	10	100	90	240	150	7		25	–

### Loads F<sub>per</sub> and F<sub>rec</sub>

Type	Solid sand-lime brick ≥ KS12		Hollow brick ≥ HLz 12		Hollow sand-lime brick ≥ KSL 12		Hollow concrete blocks Hbl 2		Lightweight solid concrete blocks V2		Permissible bending moment for zinc plated screws [Nm]
	F <sub>per</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>per</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>per</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>per</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>per</sub> [kN]	F <sub>rec</sub> [kN]	
HBR 8	–	1,30	–	0,40	–	0,50	–	0,37	–	0,37	4,5
HBR 10	0,86	–	0,34	–	0,21	–	0,11	–	–	0,25	13,0

F<sub>per</sub>: Permissible load in all directions according to ETA approval

F<sub>rec</sub>: Recommended load in all directions incl. safety factor

Values apply to an average temperature range in the wall of max. + 24° C (temporarily + 40° C).

If the sustained average temperature is +50° C (temporarily +80° C) load capacities are reduced. In this case, refer to the approval.

For further information regarding masonry (brick types and sizes) please refer to the approval.

### Spacing and edge distance

Type	Distances	Solid sand-lime brick KS		Hollow brick HLz		Hollow sand-lime brick KSL		Hollow concrete blocks Hbl*	
		single plug s [mm]	group of plugs s <sub>1</sub> or s <sub>2</sub> [mm]	single plug s [mm]	group of plugs s <sub>1</sub> or s <sub>2</sub> [mm]	single plug [mm]	group of plugs [mm]	single plug [mm]	group of plugs [mm]
HBR 10	Axial spacing parallel to edge s or s <sub>2</sub>	250	400	250	320	250	360	250	200
HBR 10	Axial spacing perpendicular to edge s or s <sub>1</sub>	250	200	250	160	250	180	250	100
HBR 10	Min. edge distance c <sub>min</sub>	100	–	80	–	80	–	50	–
HBR 10	Min. thickness of structural part h <sub>min</sub>	175	175	175	175	175	175	240	240

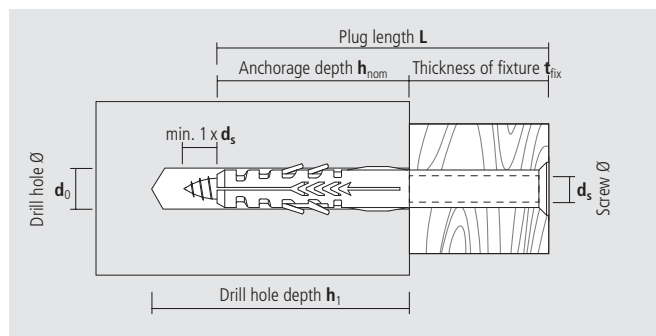
\* Applies to the installation on the long side of the stone



Frame fixings



# Frame plug R



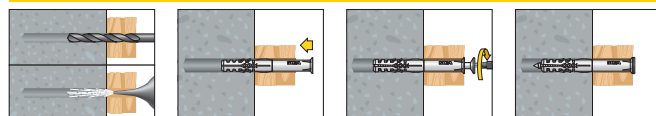
### Advantages

- Special frameplug for solid building materials
- Setting depth only 50 mm (R8 only 40 mm)
- Suitable for facade installations, fixing of doors and windows, wall cabinets and frames in general
- The distinctive anti-rotation wings prevent effectively spinning during the installation

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks

### Mounting



### R 8 SP, zinc plated incl. countersunk wood screw (PZ 3)

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
8-60 SP	9860RSZ	8	55	40	60	20	5,5		25	450
8-80 SP	9880RSZ	8	55	40	80	40	5,5		25	450
8-100 SP	98100RSZ	8	55	40	100	60	5,5		50	400



### R 10 SSP, zinc plated incl. countersunk screw (PZ 4)

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
10-80 SSP	91080RSZ	10	60	50	80	30	7		100	800
10-100 SSP	910100RSZ	10	60	50	100	50	7		50	400
10-115 SSP	910115RSZ	10	60	50	115	65	7		50	400
10-135 SSP	910135RSZ	10	60	50	135	85	7		50	400
10-160 SSP	910160RSZ	10	60	50	160	110	7		50	400

## Frame fixings



# Frame plug R



<b>R 10 TX, zinc plated</b> incl. countersunk screw (TX 40)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
10-80 TX	91080RST	10	60	50	80	30	7		100	800
10-100 TX	910100RST	10	60	50	100	50	7		50	400
10-115 TX	910115RST	10	60	50	115	65	7		50	400
10-135 TX	910135RST	10	60	50	135	85	7		50	400
10-160 TX	910160RST	10	60	50	160	110	7		50	400
10-200 TX	910200RST	10	60	50	200	150	7		25	200
10-240 TX	910240RST	10	60	50	240	190	7		25	200



<b>R 10 SSK, zinc plated</b> incl. hex-head screw with integral washer (SW13)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	d <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
10-60 SSK	91060RK	10	60	50	60	10	7		100	800
10-80 SSK	91080RK	10	60	50	80	30	7		100	800
10-100 SSK	910100RK	10	60	50	100	50	7		50	400
10-115 SSK	910115RK	10	60	50	115	65	7		50	400
10-135 SSK	910135RK	10	60	50	135	85	7		50	400
10-160 SSK	910160RK	10	60	50	160	110	7		50	400
10-200 SSK	910200RK	10	60	50	200	150	7		25	200
10-240 SSK	910240RK	10	60	50	240	190	7		25	200

<b>Loads F<sub>rec</sub></b>								
Type	Concrete ≥ C12/15	Solid brick MZ 12	Solid sand-lime brick KS 12	Hollow brick HLz 12	Hollow sand-lime brick KSL 12	Lightweight solid concrete blocks V2	Bending moment for zinc plated screws	
	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	[Nm]
R 8	0,85	0,75	0,75	0,45	0,45	–		4,5
R 10*	0,80	0,60	0,60	–	–	0,25		8,7

F<sub>rec</sub>: Recommended loads in all directions incl. safety factors

\* Recommended loads in all directions according to former German approval by DIBt

<b>Spacing and edge distance</b> values for R10 according to former German approval by DIBt											
Type	Concrete ≥ C12/15					Thickness of structural part h <sub>min</sub> [mm]	Spacing distance a ≥ [mm]	Solid brick ≥ MZ 12, Solid sand-lime brick ≥ KS 12			Min. thickness of structural part h <sub>min</sub> [mm]
	Spacing		Edge distance		Edge distance			with load, to joint without mortar a <sub>r</sub> ≥ [mm]	with load, to joint with mortar a <sub>r</sub> ≥ [mm]	without load a <sub>r</sub> [mm]	
	single plug a ≥ [mm]	pair of plugs a <sub>g</sub> ≥ [mm]	single plug a <sub>r</sub> ≥ [mm]	pair of plugs a <sub>r</sub> [mm]							
R 8	100	50	50	150	100	100/250	100	30	250	115	
R 10	100	50	50	150	100	100/250	100	30	250	115	

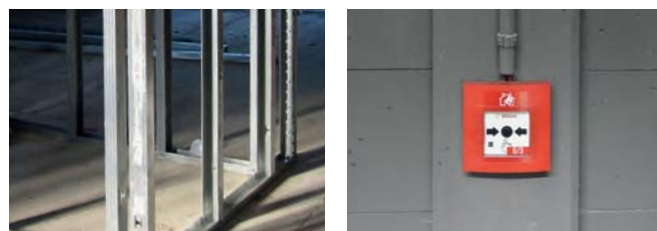
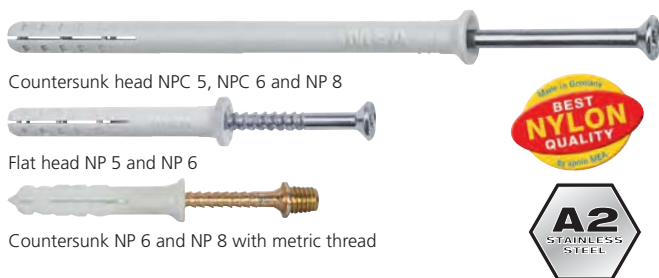


<b>AKT</b> cover caps suitable for MFR, R and HBR (TX 40)		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
AKT dark brown	9MAKT		100	–
AKT white	91AKT		100	–

## Frame fixings



### Nail plug NP

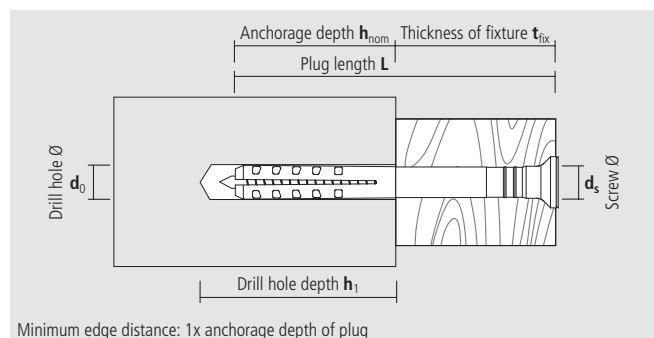


#### Advantages

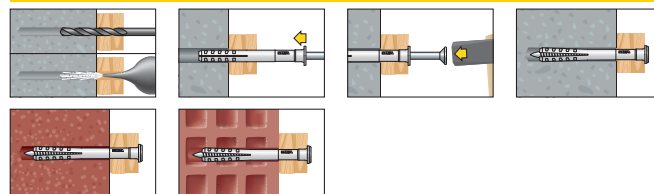
- For the quick fixing of frames, slats, channels, foils, electric clamps, etc.
- Also suitable for window and door frame installation
- An accurate tuning between plug and nailscrew results in optimal expansion and thus high pull out loads
- Integral barrier prevents premature expansion
- Protection of the nailscrew head during hammering-in by a raised ring
- All nailscrews with Pozidriv recess, so screwing in and out is also possible

#### Suitable building materials

- ✓ Concrete
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Natural stone
- ✓ Hollow brick HLZ
- ✓ Hollow sand-lime brick KSL



#### Mounting



NPC and NP, zinc plated pre-assembled, countersunk head							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
NPC 5-35	9535NPC	5	35	25	35	10		100	1.800
NPC 5-50	9550NPC	5	35	25	50	25		100	1.800
NPC 6-35	9635NPC	6	40	30	35	5		100	1.800
NPC 6-40	9640NPC	6	40	30	40	10		100	1.800
NPC 6-50	9650NPC	6	40	30	50	20		50	900
NPC 6-60	9660NPC	6	40	30	60	30		50	900
NPC 6-80	9680NPC	6	40	30	80	50		50	900
NP 8-60	9860NP	8	50	40	60	20		50	600
NP 8-60 <sup>1)</sup>	9860NP100	8	50	40	60	20		100	800
NP 8-80	9880NP	8	50	40	80	40		50	600
NP 8-80 <sup>1)</sup>	9880NP100	8	50	40	80	40		100	800
NP 8-100	98100NP	8	50	40	100	60		50	600
NP 8-100 <sup>1)</sup>	98100NP100	8	50	40	100	60		100	800
NP 8-120	98120NP	8	50	40	120	80		50	400
NP 8-120 <sup>1)</sup>	98120NP100	8	50	40	120	80		100	800
NP 8-135	98135NP	8	50	40	135	95		50	400

<sup>1)</sup> Craftsman pack (box without viewing window)

Frame fixings



# Nail plug NP



<b>NP, zinc plated</b> pre-assembled, flat head							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
NP 5-25	9525NP	5	25	23	25	2		200	3.600
NP 5-35	9535NP	5	35	25	35	10		100	1.800
NP 5-50	9550NP	5	35	25	50	25		100	1.800
NP 6-35	9635NP	6	40	30	35	5		100	1.800
NP 6-40	9640NP	6	40	30	40	10		100	1.800
NP 6-40 <sup>1)</sup>	9640NP300	6	40	30	40	10		300	2.400
NP 6-50	9650NP	6	40	30	50	20		50	900
NP 6-60	9660NP	6	40	30	60	30		50	900
NP 6-60 <sup>1)</sup>	9660NP250	6	40	30	60	30		250	2.000
NP 6-70	9670NP	6	40	30	70	40		50	900
NP 6-80	9680NP	6	40	30	80	50		50	900
NP 6-80 <sup>1)</sup>	9680NP200	6	40	30	80	50		200	1.600

<sup>1)</sup> Craftsman pack (box without viewing window)



<b>NP, stainless steel A2</b> pre-assembled, countersunk head							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
NP 5-35 A2	9X535NP	5	35	25	35	10		100	1.800
NP 5-50 A2	9X550NP	5	35	25	50	25		100	1.800
NP 6-40 A2	9X640NP	6	40	30	40	10		100	1.800
NP 6-60 A2	9X660NP	6	40	30	60	30		50	900
NP 6-80 A2	9X680NP	6	40	30	80	50		50	900



<b>NP, stainless steel A2</b> pre-assembled, countersunk head							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
NP 8-60 A2	9X860NP	8	50	40	60	20		50	600
NP 8-80 A2	9X880NP	8	50	40	80	40		50	600



<b>NP, zinc plated</b> pre-assembled, countersunk head, nail screw with metric thread							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
NP 6-40 M6*	9640NPM6	6	40	30	40	10		100	1.800
NP 8-45 M8*	9845NPM8	8	50	40	45	5		50	900

\*Thread length at M6 and M8: 5 mm

Type	Concrete		Solid sand-lime brick KS 12		Aerated concrete P2		Aerated concrete P4		Hollow brick HLz 12	
	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]
NP 5	0,20	1,40	0,17	1,20	0,05	0,35	0,09	0,63	0,08	0,56
NP 6	0,21	1,50	0,19	1,33	0,06	0,42	0,10	0,70	0,09	0,63
NP 8	0,29	2,00	0,26	1,80	0,09	0,63	0,13	0,91	0,10	0,70

F<sub>rec</sub>: Recommended loads incl. safety factor of 7

F<sub>eff</sub>: Effective pull out loads excl. safety factor



## Frame fixings



# Nail plug NPZ

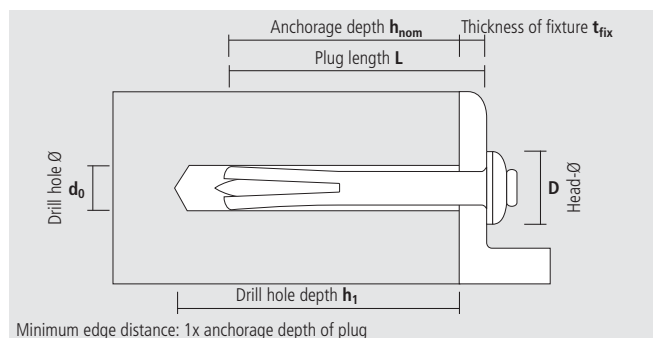


### Advantages

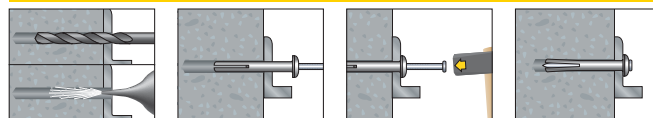
- Metal nail plug for the fixing of rails, clamps, sheet metal, signs, etc.
- Nail made of hardened steel, zinc plated; plug made of zinc die casting
- Not removable due to flat nail head (theft protection)

### Suitable building materials

- ✓ Concrete
- ✓ Solid sand-lime brick
- ✓ Natural stone
- ✓ Lightweight solid concrete blocks
- ✓ Solid brick



### Mounting



### NPZ

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	D [mm]	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
NPZ 5-22	9522NPZ	5	22	15	22	7	10,5		100	4.800
NPZ 5-40	9540NPZ	5	25	20	40	20	10,5		100	3.000
NPZ 6-40	9640NPZ	6	25	20	40	20	12,6		100	2.000

### Loads F<sub>rec</sub>

Type	Concrete F <sub>rec</sub> [kN]
NPZ 5-22	0,70
NPZ 5-40	0,75
NPZ 6-40	1,00

F<sub>rec</sub>: Recommended loads incl. safety factor of 3

**Frame fixings**



**Quick-Fix nail BN**



BN



BDN

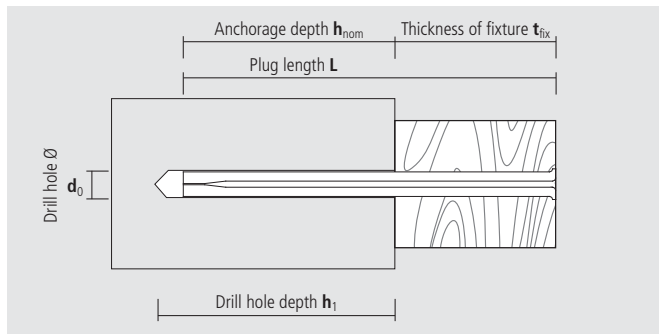


**Advantages**

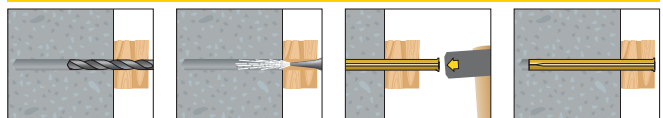
- Suitable for push-through installation of wooden slats, brackets, or the like
- Quick and easy fixing: hammer Quick-Fix nail into predrilled hole – done
- The quick-fix nail is made of high-quality, galvanized spring steel and offers a secure grip in concrete and masonry
- The design of the product prevents interlocking in the box

**Suitable building materials**

- ✓ Concrete
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Natural stone



**Mounting**



BN zinc plated							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
BN 6-30	9B630BN	6	35	25	30	5		100	2.200
BN 6-60	9B660BN	6	40	30	60	30		100	1.200
BN 6-80	9B680BN	6	40	30	80	50		100	1.200
BN 8-70	9B870BN	8	50	40	70	30		50	1.100
BN 8-90	9B890BN	8	50	40	90	50		50	1.100
BN 8-110	9B8110BN	8	50	40	110	70		50	600
BN 8-130	9B8130BN	8	50	40	130	90		50	600
BN 8-150	9B8150BN	8	50	40	150	110		50	500



BDN Quick-Fix nail with punched hole (Perforation: 20 x 7,6 mm), zinc plated					Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> [mm]	€/100 pcs	[pcs]	[pcs]
BDN 8-32	9B832BDN	8	35	32		100	800

**Loads F<sub>rec</sub> and F<sub>eff</sub>**

Type	Concrete	
	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]
BN 6	0,8	2,5
BN 8, BDN	1,1	3,3

F<sub>rec</sub>: Recommended loads incl. safety factor of 3  
F<sub>eff</sub>: Effective pull out loads excl. safety factor

## Frame fixings



# Window frame screw **FBS / FBS-Z**



FBS with countersunk head



FBS-Z with socket head

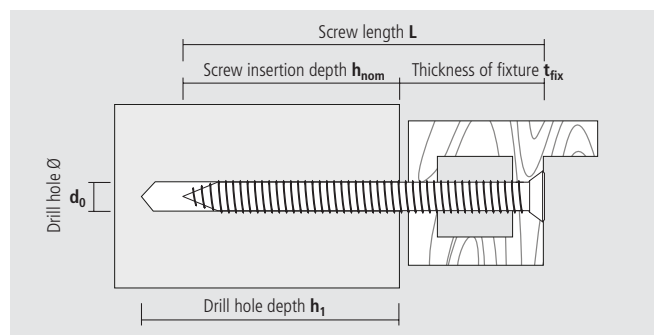


### Advantages

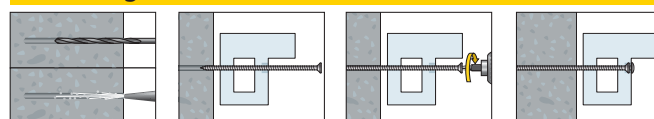
- Special thread with reduced diameter at the screw tip reduces setting torque and therefore allows a longer battery life of your battery screwdriver
- Quick and easy installation
- Suitable for many different window types and a large number of base materials
- Both types with underhead milling ribs

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Lightweight concrete
- ✓ Hollow brick
- ✓ Hollow sand-lime brick



### Mounting



### **FBS, zinc plated** with countersunk head (ø 11 mm, TX 30), for metal and plastic window frames

Type Ø-L	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	d <sub>f</sub> * [mm]	Price	Packing	
						€/100 pcs	[pcs]	[pcs]
FBS 7,5-72	97572FBS	6	depends on building material, h <sub>nom</sub> + 10 mm	depends on building material, see table on next page	6,2		100	1.800
FBS 7,5-92	97592FBS	6			6,2		100	1.700
FBS 7,5-112	975112FBS	6			6,2		100	1.300
FBS 7,5-132	975132FBS	6			6,2		100	1.100
FBS 7,5-152	975152FBS	6			6,2		100	1.000
FBS 7,5-182	975182FBS	6			6,2		100	800
FBS 7,5-212	975212FBS	6			6,2		100	700

\* d<sub>f</sub>: drill hole Ø in window frame



### **FBS-Z, zinc plated** with socket head (ø 8,3 mm, TX 30), for wooden window frames

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	d <sub>f</sub> * [mm]	Price	Packing	
						€/100 pcs	[pcs]	[pcs]
FBS-Z 7,5-72	97572FBSZ	6	depends on building material, h <sub>nom</sub> + 10 mm	depends on building material, see table on next page	6,2		100	1.800
FBS-Z 7,5-92	97592FBSZ	6			6,2		100	1.700
FBS-Z 7,5-112	975112FBSZ	6			6,2		100	1.300
FBS-Z 7,5-132	975132FBSZ	6			6,2		100	1.100
FBS-Z 7,5-152	975152FBSZ	6			6,2		100	1.000
FBS-Z 7,5-182	975182FBSZ	6			6,2		100	800
FBS-Z 7,5-212	975212FBSZ	6			6,2		100	700

\* d<sub>f</sub>: drill hole Ø in window frame

## Frame fixings



# Window frame screw **FBS / FBS-Z**

### Loads $F_{rec}$ and installation parameters for FBS and FBS-Z

		Concrete	Solid brick ≥ MZ20	Solid sand-lime brick ≥ KS12	Lightweight concrete <sup>1)</sup>	Hollow bricks <sup>1)</sup>
Tension load $F_{rec}$	[kN]	1,0	0,7	1,0	0,2	0,2
Shear load $F_{rec}$	[kN]	0,5	-	-	-	-
Drill hole $\varnothing$	[mm]	6	6	6	6	6
Screw insertion depth $h_{nom}$	[mm]	≥ 40	≥ 50	≥ 50	≥ 60	≥ 60 min. 2 brick walls
Min. drill hole depth $h_1$	[mm]	≥ 50	≥ 60	≥ 60	≥ 70	-
Min. edge distance $c_{min}$	[mm]	50	60	60	60	60

$F_{rec}$  = Recommended loads incl. safety factor

<sup>1)</sup> Hole must be made with a rotary drill (hammer switched off)



cover caps ÜKF

ÜKF for FBS/FBS-Z (TX 30)				Price	Packing
Type	Art-No white	Art-No dark brown	Art-No black	€/100 pcs	[pcs]
ÜKF	91AKF	9MAKF	94AKF		100



cover caps AKF

AKF for FBS/FBS-Z (TX 30)			Price	Packing
Type	Art-No white	Art-No dark brown	€/100 pcs	[pcs]
AKF	91AKFTX30	9MAKFTX30		100



Frame fixings



## Metal frame plug MR

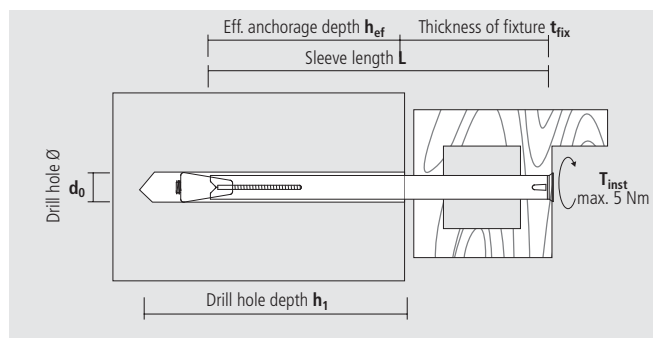


### Advantages

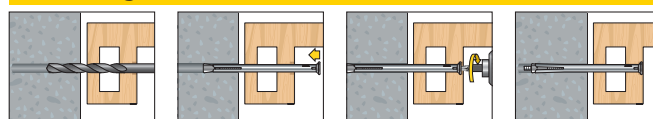
- Window and door frame installation free of constraint forces
- Stable metal design for distance installation
- Sendzimir zinc plated anchor sleeve for good protection against corrosion

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Hollow brick
- ✓ Lightweight hollow concrete blocks



### Mounting



MR with countersunk screw (PZ 3)							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L <sup>1</sup> [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
MR 10-72	91072MR	10	50	30	72	42		100	600
MR 10-92	91092MR	10	50	30	92	62		100	400
MR 10-112	910112MR	10	50	30	112	82		100	400
MR 10-132	910132MR	10	50	30	132	102		100	400
MR 10-152	910152MR	10	50	30	152	122		100	400
MR 10-182	910182MR	10	50	30	182	152		100	400
MR 10-202	910202MR	10	50	30	202	172		100	400

<sup>1</sup> Sleeve length

### Loads F<sub>rec</sub>

Type	Concrete	Solid sand-lime brick KSV 12	Solid brick MZ 12	Lightweight solid concrete blocks V 12	Hollow sand-lime brick KSL 6
	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]
MR 10	1,35	1,25	1,25	0,45	0,5

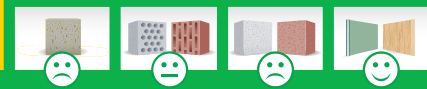
F<sub>rec</sub>: Recommended loads incl. safety factor of 4



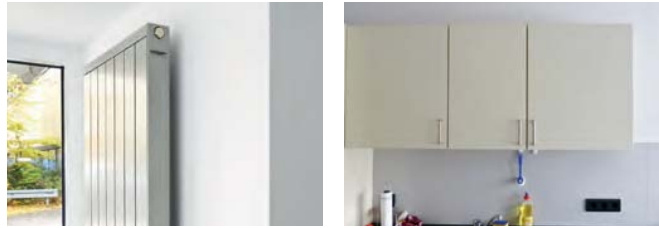
### ÜK / AK for MR 10 (PZ 3)

Type	Art-No white	Art-No dark brown	Price €/100 pcs	Packing [pcs]
Plastic cap ÜK	91UK	9MUK		100
Cover cap AK	91AKMR	9MAKMR		100

**Cavity fixings**



**Cavity plug universal BT**

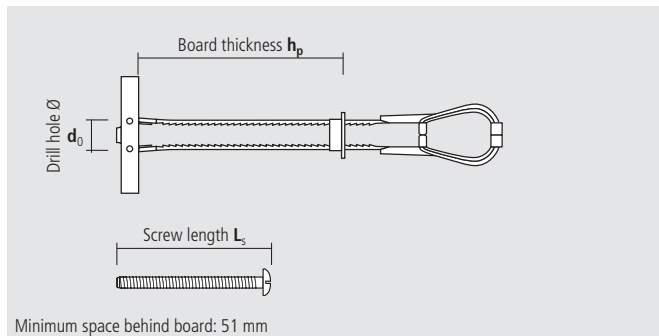


**Advantages**

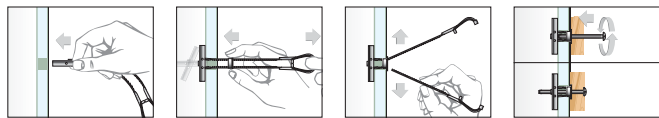
- Universal: useable for board thicknesses from 10 to 70 mm
- Very good load values
- Quick and easy handling
- No special installation tool required

**Suitable building materials**

- ✓ Plasterboard
- ✓ Hollow bricks/blocks with large chambers
- ✓ Chipboard
- ✓ Hollow concrete slab ceilings



**Mounting**



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



<b>BT without screw</b>					<b>Price</b>	<b>Packing</b>	
Type	Art-No	$d_0$ [mm]	$h_p$ min-max [mm]	Thread [mm]	€/100 pcs	[pcs]	[pcs]
BT M4	94BT	13	10 - 70	M4		40	320
BT M5	95BT	13	10 - 70	M5		30	240
BT M6	96BT	13	10 - 70	M6		30	240
BT M8	98BT	18 - 19	10 - 70	M8		20	160



<b>BT with screw</b>							<b>Price</b>	<b>Packing</b>	
Type	Art-No	$d_0$ [mm]	$h_p$ min-max [mm]	Thread [mm]	$L_s$ [mm]	Recess/Drive	€/100 pcs	[pcs]	[pcs]
BT M4	94BTLO	13	10 - 70	M4	50	PZ2 / slot		40	320
BT M5	95BTLO	13	10 - 70	M5	62	PZ2 / slot		30	240
BT M6	96BTLO	13	10 - 70	M6	62	PZ2 / slot		30	240
BT M8	98BTK	18 - 19	10 - 70	M8	60	SW13 / hex		20	160

**Loads  $F_{rec}$**

Type	$d_0$ [mm]	Tension load $N_{rec}$ in plasterboard				Shear load $Q_{rec}$ in plasterboard			
		$h_p = 9,5$ mm [kN]	$h_p = 12,5$ mm [kN]	$h_p = 16$ mm [kN]	$h_p = 19$ mm [kN]	$h_p = 9,5$ mm [kN]	$h_p = 12,5$ mm [kN]	$h_p = 16$ mm [kN]	$h_p = 19$ mm [kN]
BT M4	13	0,07	0,15	0,15	0,15	0,20	0,20	0,25	0,30
BT M5	13	0,10	0,20	0,20	0,20	0,30	0,30	0,40	0,50
BT M6	13	0,20	0,20	0,20	0,20	0,30	0,30	0,50	0,50
BT M8	19	0,20	0,20	0,20	0,20	0,30	0,40	0,50	0,50

$F_{rec}$ : Recommended loads incl. safety factor of 4

## Cavity fixings



### Spring toggle FK



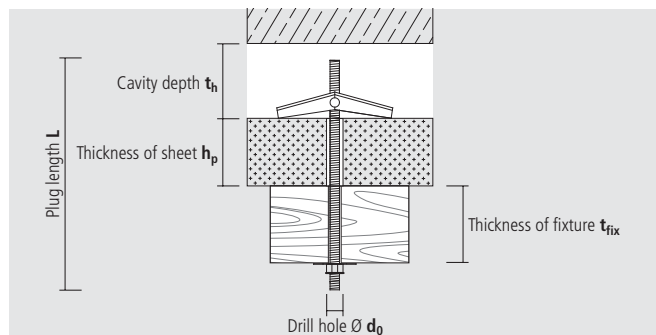
FK-S with washer and hexagon nut

FK-HS with hook, washer and hexagon nut



FK-R with knurled nut, yellow galvanized

FK-UR with knurled nut and washer yellow galvanized



#### Advantages

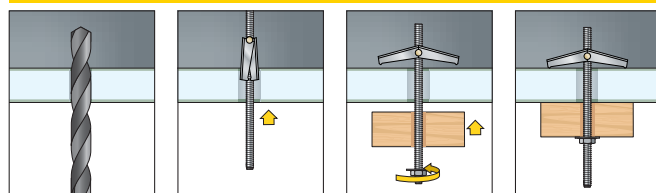
- Suitable for fixings in cavity ceilings or walls, and boards like gypsum boards or chipboards

#### Suitable building materials

- ✓ Cavity ceilings
- ✓ Cavity walls
- ✓ Plasterboard
- ✓ Chipboard



#### Mounting



#### FK-S with washer and hexagon nut

Type	Art-No	d <sub>0</sub> [mm]	h <sub>p</sub> + t <sub>fix</sub> ≤ [mm]	Thread	L <sub>s</sub> [mm]	t <sub>h</sub> ≥ [mm]	Price	Packing	
							€/100 pcs	[pcs]	[pcs]
3 x 85	9390FKS	11	65	M3	85	28		25	400
4 x 90	9495FKS	14	65	M4	90	35		25	400



#### FK-HS with hook, washer and hexagon nut

Type	Art-No	d <sub>0</sub> [mm]	h <sub>p</sub> + t <sub>fix</sub> ≤ [mm]	Thread	L <sub>s</sub> [mm]	t <sub>h</sub> ≥ [mm]	Price	Packing	
							€/100 pcs	[pcs]	[pcs]
3 x 100	9385FKHS	11	40	M3	100	28		25	400
4 x 95	94100FKHS	14	30	M4	95	35		25	400



#### FK-R / FK-UR with knurled nut, yellow galvanized

Type	Art-No	d <sub>0</sub> [mm]	h <sub>p</sub> + t <sub>fix</sub> ≤ [mm]	Thread	L <sub>s</sub> [mm]	t <sub>h</sub> ≥ [mm]	Price	Packing	
							€/100 pcs	[pcs]	[pcs]
3 x 85 R	9390FKR	11	65	M3	85	28		25	400
4 x 90 R	9495FKR	14	65	M3	90	35		25	400
3 x 85 UR	9385FKUR	11	65	M3	85	28		25	400
4 x 90 UR	9490FKUR	14	65	M4	90	35		25	400

#### Loads F<sub>rec</sub>

Type	Plasterboard h <sub>p</sub> = 12,5 mm	Chipboard h <sub>p</sub> = 13 mm	Fibre cement boards h <sub>p</sub> = 10 mm
	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]
FK M3	0,07	0,30	0,30
FK M4	0,10	0,36	0,45

F<sub>rec</sub>: Recommended loads incl. safety factor of 4

## Cavity fixings



### Cavity fixing HRM



HRM 4, 5, 6

HRM 8

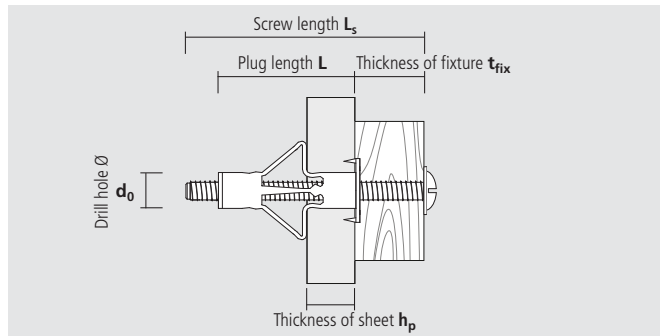


#### Advantages

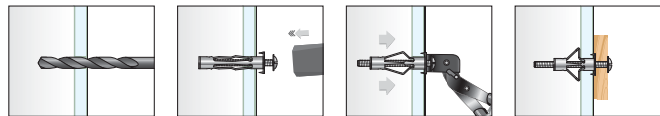
- Suitable for fixings on boards like gypsum boards or chipboards, but also in hollow ceilings for example
- After successful installation, the anchor expands over a large area, resulting in high load values
- Mounting with installation pliers MZA 100, cordless screwdriver and screwdriver possible; the installation pliers are recommended for a quick and controlled installation
- Not flammable according to DIN 4102, class A1

#### Suitable building materials

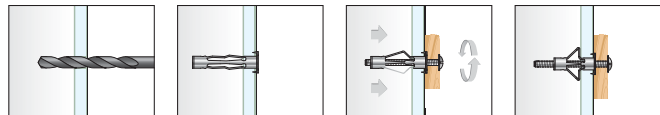
- ✓ Cavity ceilings
- ✓ Cavity walls
- ✓ Plasterboard
- ✓ Chipboard
- ✓ Hollow bricks / blocks with large chambers



#### Mounting with installation plier (recommended)



#### Mounting without installation plier



HRM									Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>p</sub> min-max [mm]	Thread	L <sub>s</sub> [mm]	L [mm]	t <sub>fix</sub> [mm]	€/100 pcs	[pcs]	[pcs]	
small pack (with viewing window)	HRM 4-20	9420HRM50	8	3-18	M4	52	46	43-28		50	1.350
	HRM 4-24	9424HRM50	8	18-24	M4	58	52	34-28		50	1.350
	HRM 4-38	9438HRM50	8	32-38	M4	72	66	34-28		50	1.350
	HRM 5-16	9516HRM50	11	3-16	M5	58	52	49-36		50	1.350
	HRM 5-32	9532HRM25	11	14-32	M5	71	65	51-33		25	675
	HRM 5-45	9545HRM25	11	32-45	M5	88	80	48-35		25	675
	HRM 6-16	9616HRM25	13	3-16	M6	58	52	49-36		25	675
	HRM 6-32	9632HRM25	13	14-32	M6	71	65	51-33		25	675
	HRM 6-45	9645HRM25	13	32-45	M6	88	80	48-35		25	675
	HRM 8-16*	9816HRM25	13	3-16	M8	61	53	50-37		25	675
HRM 8-32*	9832HRM20	13	16-32	M8	73	66	50-34		20	540	
craftsman pack	HRM 4-20	9420HRM	8	3-18	M4	52	46	43-28		100	1.200
	HRM 4-24	9424HRM	8	18-24	M4	58	52	34-28		100	1.000
	HRM 4-38	9438HRM	8	32-38	M4	65	59	34-28		100	1.000
	HRM 5-16	9516HRM	11	3-16	M5	58	52	49-36		100	500
	HRM 5-32	9532HRM	11	14-32	M5	71	65	51-33		100	500
	HRM 5-45	9545HRM	11	32-45	M5	88	80	48-35		100	900
	HRM 6-16	9616HRM	13	3-16	M6	58	52	49-36		100	500
	HRM 6-32	9632HRM	13	14-32	M6	71	65	51-33		100	900
	HRM 6-45	9645HRM	13	32-45	M6	88	80	48-35		100	900
	HRM 8-16*	9816HRM	13	3-16	M8	61	53	50-37		100	300
HRM 8-32*	9832HRM	13	16-32	M8	73	66	50-34		100	300	

\* Hex-head screw, SW 13



Cavity fixings



## Cavity fixing HRM

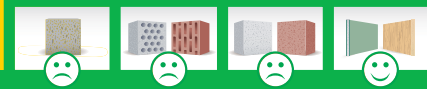


Installation pliers MZA 100 for HRM		Price	Packing	
Type	Art-No	€/pc	[pcs]	[pcs]
MZA 100	9MZA00		1	-

Type	Loads $F_{rec}$					
	Plywood 6 mm $F_{rec}$ [kN]	Chipboard 16 mm $F_{rec}$ [kN]	Plasterboard $h_p=9,5$ mm $F_{rec}$ [kN]	$h_p=12,5$ mm $F_{rec}$ [kN]	$h_p=2 \times 12,5$ mm $F_{rec}$ [kN]	$h_p=3 \times 12,5$ mm $F_{rec}$ [kN]
HRM 4-20	0,15	0,25	0,15	0,15	-	-
HRM 4-24	-	-	-	-	0,15	-
HRM 4-38	-	-	-	-	-	0,25
HRM 5-16	0,20	0,25	0,20	0,20	-	-
HRM 5-32	-	-	-	-	0,35	-
HRM 5-45	-	-	-	-	-	0,35
HRM 6-16	0,25	0,30	0,25	0,25	-	-
HRM 6-32	-	-	-	-	0,35	-
HRM 6-45	-	-	-	-	-	0,40
HRM 8-16	0,30	0,40	0,25	0,25	-	-
HRM 8-32	-	-	-	-	0,40	-

$F_{rec}$ : Recommended loads incl. safety factor of 3

Cavity fixings



**Cavity fixing HR**

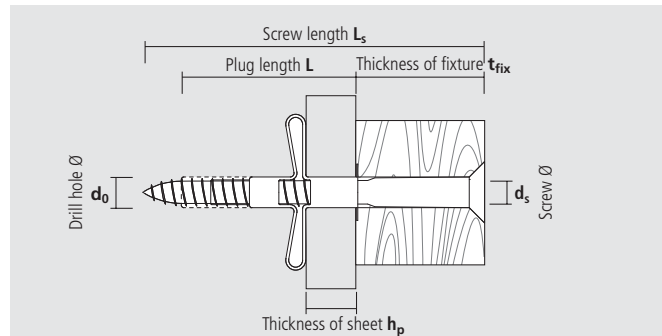


**Advantages**

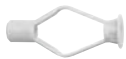
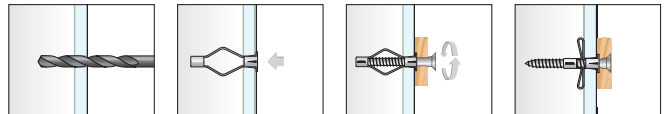
- Suitable for fixings on boards like gypsum boards and chipboards
- Low-cost fixing system for light duty applications
- Installation with wood screws or chipboard screws

**Suitable building materials**

- ✓ Plasterboard
- ✓ Chipboard



**Mounting**



<b>HR</b>						<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>p</sub> min-max [mm]	d <sub>s</sub> [mm]	L [mm]	€/100 pcs	[pcs]	[pcs]
HR 6-30	9630HR	6	3 - 14	3,5	30		100	4.800
HR 8-40	9840HR	8	10 - 16	4,0	40		50	2.400

**Loads** F<sub>rec</sub>

Type	Plywood	Chipboard	Plasterboard	
	6 mm	16 mm	h <sub>p</sub> = 9,5 mm	h <sub>p</sub> = 12,5 mm
	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]
HR 6-30	0,10	–	0,08	0,08
HR 8-40	–	0,15	–	0,10

F<sub>rec</sub>: Recommended loads incl. safety factor of 3

## Cavity fixings



# Plasterboard plug GKD / GKDZ



GKD made of nylon (fibre-glass reinforced)



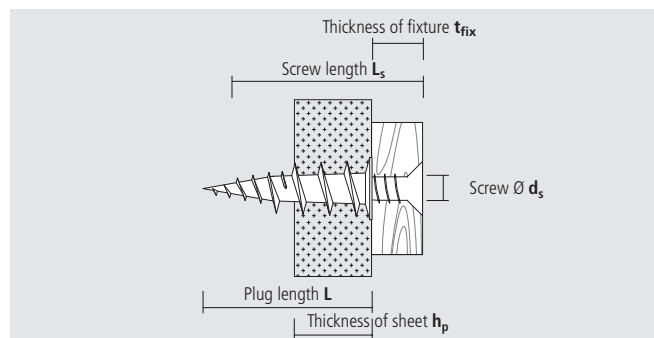
GKDZ made of zinc die casting

### Advantages

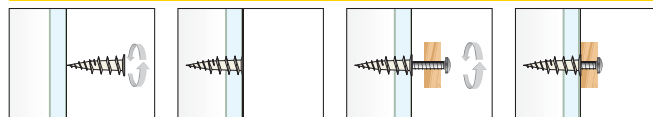
- Suitable for fixings in gypsum boards
- Quick installation (no predrilling) for light loads
- Usable with chipboard screws or wood screws; GKDZ also with metric screws M4
- The screw may be too long when used with GKD and GKDZ, because it easily penetrates the tip of both plugs

### Suitable building materials

- ✓ Plasterboard



### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

### GKD without screw, plug recess: PH 2

Type	Art-No	L [mm]	h <sub>p</sub> max [mm]	d <sub>s</sub> min-max [mm]	L <sub>s</sub> ≥ [mm]	Price €/ 100 pcs	Packing [pcs]	Packing [pcs]
GKD	9GKD	35	2 x 12,5	3 - 4,5	22 + t <sub>fix</sub>		50	2.400



### GKD with screw 4,0 x 40, plug recess: PH 2

Type	Art-No	L [mm]	h <sub>p</sub> max [mm]	d <sub>s</sub> x L <sub>s</sub> [mm]	t <sub>fix</sub> ≤ [mm]	Price €/ 100 pcs	Packing [pcs]	Packing [pcs]
GKD PZ	9GKDPZ	35	2 x 12,5	4,0 x 40	18		50	2.400



### GKDZ without screw, plug recess: PH 2

Type	Art-No	L [mm]	h <sub>p</sub> max [mm]	d <sub>s</sub> min-max [mm]	L <sub>s</sub> ≥ [mm]	Price €/ 100 pcs	Packing [pcs]	Packing [pcs]
GKDZ*	9GKDZ	28	2 x 12,5	4 - 5	22 + t <sub>fix</sub>		100	1.200
GKDZ	9GKDZ50	28	2 x 12,5	4 - 5	22 + t <sub>fix</sub>		50	2.400

\* Craftsman pack (box without viewing window)



### GKDZ with screw 4,5 x 35, plug recess: PH 2

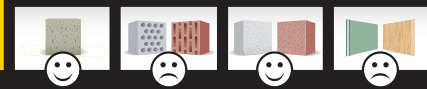
Type	Art-No	L [mm]	h <sub>p</sub> max [mm]	d <sub>s</sub> x L <sub>s</sub> [mm]	t <sub>fix</sub> ≤ [mm]	Price €/ 100 pcs	Packing [pcs]	Packing [pcs]
GKDZ PZ	9GKDZPZ50	28	2 x 12,5	4,5 x 35	18		50	2.400

### Loads F<sub>rec</sub>

Type	Plasterboard h <sub>p</sub> = 9,5 mm F <sub>rec</sub> [kN]	Plasterboard h <sub>p</sub> = 12,5 mm F <sub>rec</sub> [kN]	Plasterboard h <sub>p</sub> ≥ 2 x 12,5 mm F <sub>rec</sub> [kN]
GKD	0,07	0,07	-
GKDZ	0,08	0,09	0,09

F<sub>rec</sub>: Recommended loads incl. safety factor of 4

**Insulation fixings**



**Insulation support DSH / DSH-M**



DSH made of impact resistant plastics



DSH-M made of metal

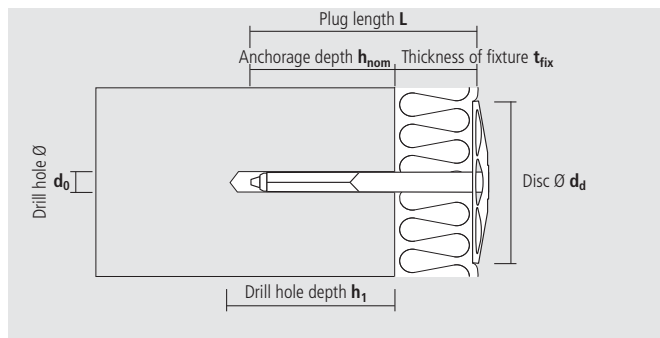


**Advantages**

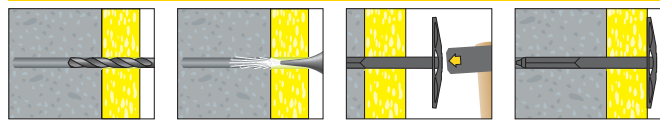
- DSH: Stable shape prevents bending when hammered in
- DSH: Suitable for fastening soft insulation materials onto concrete and solid masonry
- DSH-M: Not flammable according to DIN 4102 class A1
- DSH-M: Suitable for fixing insulating material to concrete and masonry

**Suitable building materials**

- ✓ Concrete
- ✓ Solid brick
- ✓ Natural stone
- ✓ Solid sand-lime brick



**Mounting**



DSH								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>d</sub> [mm]	t <sub>fix</sub> [mm]	€/100 pcs	[pcs]	[pcs]
DSH 8-20	94860DSH	8	40	30	60	82	20-30		100	–
DSH 8-40	94880DSH	8	40	30	80	82	40-50		100	–
DSH 8-60	948100DSH	8	40	30	100	82	60-70		100	–
DSH 8-80	948120DSH	8	40	30	120	82	80-90		100	–
DSH 8-100	948140DSH	8	40	30	140	82	100-110		100	–



DSH-M								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	d <sub>d</sub> [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
DSH-M 10	9860DSHM	8	60	50	60	35	10		250	–
DSH-M 30	9880DSHM	8	60	50	80	35	30		250	–
DSH-M 60	98110DSHM	8	60	50	110	35	60		250	–
DSH-M 90	98140DSHM	8	60	50	140	35	90		250	–
DSH-M 120	98170DSHM	8	60	50	170	35	120		250	–
DSH-M 150	98200DSHM	8	60	50	200	35	150		200	–

**Loads F<sub>eff</sub>**

Type	Concrete		Solid brick Mz 12		Solid sand-lime brick KSV 12	
	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>eff</sub> [kN]
DSH	0,09	0,6	0,07	0,5	0,07	0,5
DSH-M	0,16	1,1	0,13	0,9	0,14	1,0

F<sub>rec</sub>: Recommended loads incl. safety factor of 7  
F<sub>eff</sub>: Effective pull out loads excl. safety factor

Insulation fixings



## Insulation plate DST/DSH-T



DST 50  
made of plastics



DST 60  
made of plastics  
with integrated cap



DST 90  
made of plastics



DSH-T 80  
only in conjunction  
with DSH-M

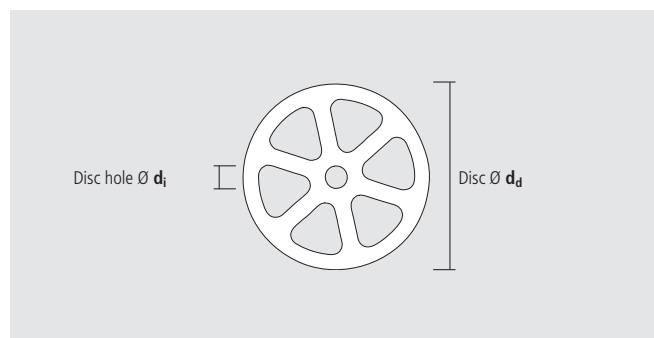


### Advantages

- The insulation discs are suitable for installation of pressure resistant as well as soft insulation materials with frame anchors, quick-fix nails or nail plugs, as well the DSH-M insulation support

### Suitable building materials

depending on the plug used



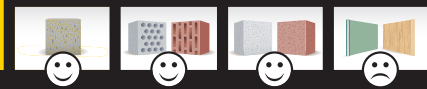
DST						Price	Packing	
Type	Art-No	d <sub>d</sub> [mm]	d <sub>i</sub> [mm]	Suitable for Type	see page	€/100 pcs	[pcs]	[pcs]
DST 50	950DST	50	9	Nail plug NP 8 Quick-Fix nail BN 8 Frame plugs MFR 8, HBR 8, R 8 Screws	35 38 27, 31, 33 114 ff		250	–
DST 60	960DST	60	6	Nail plug NPC 5 and 6, NP 5 and 6 Quick-Fix nail BN 6 Screws	35 38 114 ff		200	–
DST 90	990DST	90	8,5	Nail plug NP 8 Quick-Fix nail BN 8 Frame plugs MFR 8, HBR 8, R 8 Screws	35 38 27, 31, 33 114 ff		250	–



DSH-T						Price	Packing	
Type	Art-No	d <sub>d</sub> [mm]	d <sub>i</sub> [mm]	Suitable for Type	see page	€/100 pcs	[pcs]	[pcs]
DSH-T 80	980DSHT	80	14	Insulation support DSH-M	48		250	–



Insulation fixings

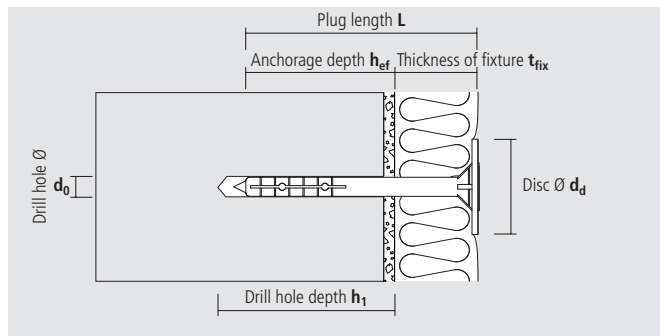


Insulation fastener IPD



Advantages

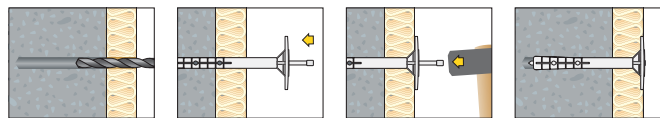
- ETA approved for ETICS (external thermal insulation composite systems)
- Suitable for fastening solid insulation boards
- The textured surface of the plate provides a good bond for plaster
- Stable design and impact resistant material prevents bending when hitting in



Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks

Mounting



IPD 8 with steel nail								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	d <sub>d</sub> [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
IPD 8x95	9895IPD	8	35	25	95	60	70		200	-
IPD 8x115	98115IPD	8	35	25	115	60	90		200	-
IPD 8x135	98135IPD	8	35	25	135	60	110		200	-
IPD 8x155	98155IPD	8	35	25	155	60	130		200	-
IPD 8x175	98175IPD	8	35	25	175	60	150		200	-
IPD 8x195	98195IPD	8	35	25	195	60	170		200	-

IPD 10 with plastic nail (glass fibre reinforced)								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	d <sub>d</sub> [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
IPD 10x70	91070IPD200	10	40	30	70	60	40		200	-
IPD 10x90	91090IPD200	10	40	30	90	60	60		200	-
IPD 10x110	910110IPD200	10	40	30	110	60	80		200	-
IPD 10x120	910120IPD200	10	40	30	120	60	90		200	-
IPD 10x140	910140IPD200	10	40	30	140	60	110		200	-
IPD 10x160	910160IPD200	10	40	30	160	60	130		200	-
IPD 10x180	910180IPD200	10	40	30	180	60	150		200	-
IPD 10x200	910200IPD200	10	40	30	200	60	170		200	-
IPD 10x220	910220IPD200	10	40	30	220	60	190		200	-
IPD 10x260	910260IPD200	10	40	30	260	60	230		200	-

Insulation fixing



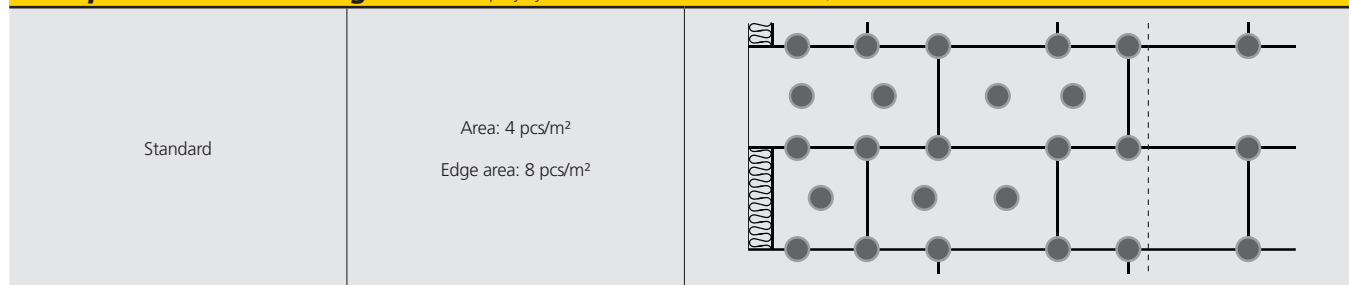
## Insulation fastener IPD

**Loads  $F_{per}$**  according to ETA approval

Type	Concrete C12/15 $F_{per}$ [kN]	Concrete $\geq$ C20/25 $F_{per}$ [kN]	Solid brick MZ $F_{per}$ [kN]	Solid sand-lime brick KS $F_{per}$ [kN]	Hollow sand-lime brick KSL $F_{per}$ [kN]	Hollow brick HLz $F_{per}$ [kN]	Aerated concrete AAC2 $F_{per}$ [kN]
IPD 8	0,18	0,27	0,27	0,27	0,27	0,21	0,27
IPD 10	0,18	0,27	0,27	0,21	0,21	0,21	0,18

$F_{per}$ : Permissible loads according to ETA approval incl. safety factors

**Example of anchor arrangement** for polystyrene hard foam boards 800x625mm, 1000x500mm



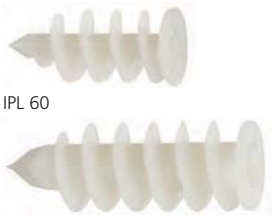
For other types of insulation boards, please contact the manufacturer

Edge zone | Normal zone

## Insulation fixings



# Insulation plug IPL



IPL 60

IPL 95

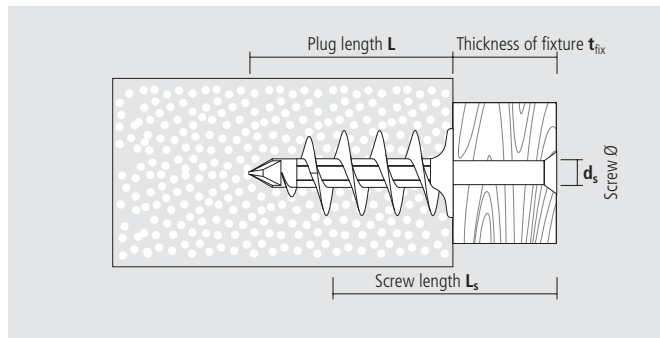


### Advantages

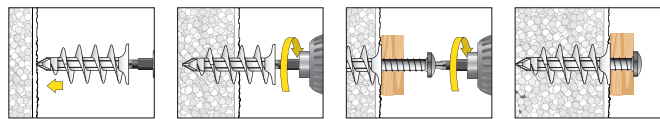
- Special plug for external insulation composite systems
- Direct fastening into the insulation material - no thermal bridge
- No predrilling necessary due to sharp cutting tip; also drills reliably through hard ETICS plaster ( $\leq 7$  mm)
- Nylon plug ageing and weather resistant
- Duo-Bit: One bit for plug (IPL 60) and screw; saves installation time and money because no bit change is necessary. PZ2/TX40, TX20/TX40 and TX25/TX40 available

### Suitable building materials

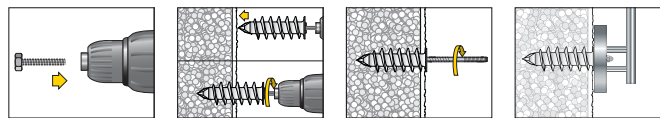
- ✓ External Thermal Insulation Composite Systems (ETICS)
- ✓ Polystyrene boards
- ✓ Heraklith boards
- ✓ Hard foam boards
- ✓ Wood fibre insulation boards (Pre-drill: 8mm for IPL60, 13mm for IPL95)



### Mounting IPL 60



### Mounting IPL 95



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

IPL						Price	Packing	
Type	Art-No	L [mm]	Recess	d <sub>s</sub> [mm]	L <sub>s</sub> [mm]	€/100 pcs	[pcs]	[pcs]
IPL 60	960IPL	58	TX 40	4,5-5,0	30 + t <sub>fix</sub>		25	300
IPL 95	995IPL	95	SW 13	8/10/M8	40 + t <sub>fix</sub>		25	200

IPL 60: head Ø 25 mm

IPL 95: head Ø 32 mm, incl. 1x screw M8 x 30 as setting tool



### Loads and dimensions

Type	Applications in Polystyrene EPS (PS15, PS20) F <sub>rec</sub> [kN]	Applications in Polystyrene XPS F <sub>rec</sub> [kN]	Use with	Screw insertion depth	
				min. [mm]	max. [mm]
IPL 60	0,05	0,10	chipboard screws Ø 4,5 - 5,0	30	50
IPL 95	0,10	0,20	hanger bolts Ø8, Ø10 and M8 screws	40	80

F<sub>rec</sub>: Recommended load in all directions incl. safety factor of 7

Duo-Bit TX20/TX40, TX25/TX40 Duo-Bit PZ2/TX40

Duo-Bit for IPL 60				Price		Packing	
Type	Art-No	Dimensions	For use with	€/pc	€/Blister	[pcs]	[Blister]
TX20/TX40	7DXTX20TX40	1/4" x 43 mm	IPL60 and TX20 screw			2	10
TX25/TX40	7DXTX25TX40	1/4" x 43 mm	IPL60 and TX25 screw			2	10
PZ2/TX40	7DPZ2TX40	1/4" x 43 mm	IPL60 and PZ2 screw			2	10

Packed 2 pcs in a robust plastic box with EURO-punching

## Insulation fixings



# Insulation plug IPL 95DS

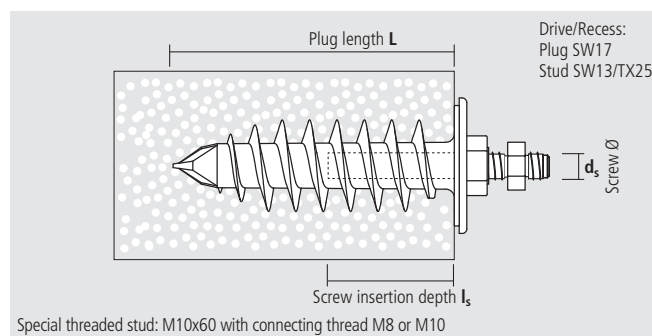


### Advantages

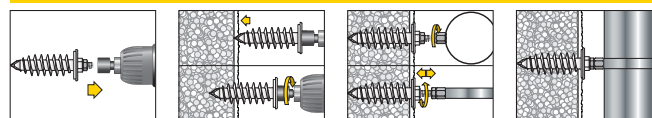
- Perfect solution for fastening downpipes in ETICS: simple, flexible, fast and **adjustable!**
- Direct fastening into the insulation material - no thermal bridge
- Pre-mounted special threaded stud: ideal distance of 30 mm of the rainwater downpipe from the wall; adjustment of further 25 mm possible
- Pre-assembled sealing ring made out of weather resistant cellular rubber
- Self-drilling (ETICS plaster  $\leq 7$  mm) and robust nylon plug, ageing resistant
- Special threaded stud made out of stainless steel A2 or zinc flake coating for optimal corrosion resistance

### Suitable materials

- ✓ External Thermal Insulation Composite Systems (ETICS)
- ✓ Wood fibre insulation boards (pre-drilling: 13mm)
- ✓ Hard foam boards
- ✓ Polystyrene boards
- ✓ Heraklith boards



### Mounting



- The IPL 95DS can be installed with a hexagon SW17 (recommended), hexagon SW13 socket or TX25 bit
- The special threaded stud can be adjusted up to 25 mm. Tip: If the plug should rotate, fixate it with a wrench SW17.

▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



### IPL 95DS sealing cap $\varnothing = 44,5$ mm

Type	Art-No	L [mm]	Internal thread $d_s$	Connecting thread	Material threaded stud	Price	Packing	
						€/100 pcs	[pcs]	[pcs]
IPL 95DS M8	ZG895IPLDS4	95	M10	M8	Zinc flake coating		4	80
IPL 95DS	ZG95IPLDS4	95	M10	M10	Zinc flake coating		4	80
IPL 95DS A2	X95IPLDS4	95	M10	M10	Stainless steel A2		4	80

Packed by 4 pcs incl. installation instruction in a bag



### IPL 95D sealing cap $\varnothing = 44,5$ mm

Type	Art-No	L [mm]	Internal thread $d_s$	Drive	Price	Packing	
					€/100 pcs	[pcs]	[pcs]
IPL 95D	995IPLD	95	M10	SW17		20	160

### Loads and dimensions

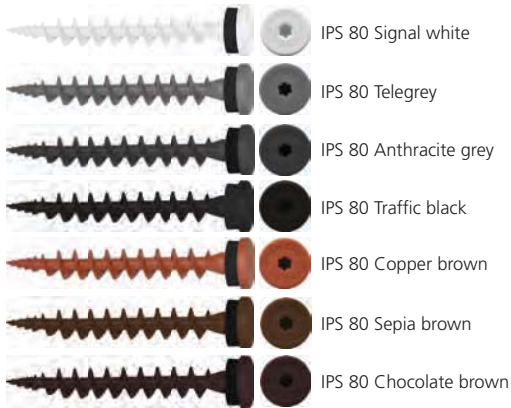
Type	Application in Polystyrene EPS (PS15, PS20) $F_{rec}$ [kN]	Application in Polystyrene XPS $F_{rec}$ [kN]	Special threaded stud	Screw insertion depth $I_s$	
				min [mm]	max [mm]
IPL 95DS / IPL 95D	0,10	0,20	Total length 60 mm Thread inside the plug: 50 mm	20	50

$F_{rec}$ : Recommended load in all directions incl. safety factor of 7

Insulation fixings



# Insulation screw IPS 80

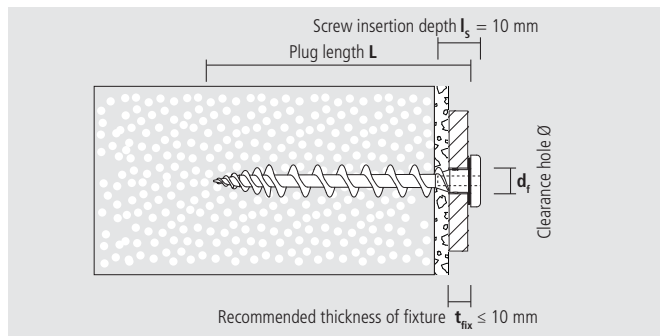


## Advantages

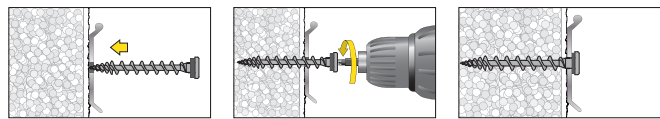
- Special screw for direct fastening into external thermal insulation composite systems (ETICS) - extremely fast and without thermal bridges!
- For fastening of wall connection profiles, metal sheets, base protection profiles, cornice covers, motion detectors, lamps, signs, etc. into the insulation material
- No pre-drilling in plaster ( $\leq 7$  mm) due to sharp drilling tip
- Special screw made out of glass-fibre reinforced nylon with EPDM sealing; aging, weather and UV-resistant
- Stylish flat head, different colors
- Suitable for clearance holes  $\geq \varnothing 8$  mm (common for wall profiles)
- Also suitable for light duty fixings in combination with a screw  $\varnothing 3,5$  mm

## Suitable materials

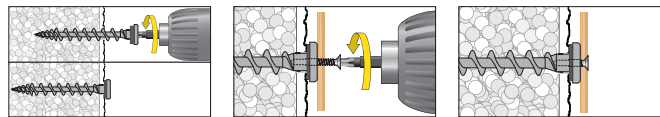
- ✓ External Thermal Insulation Composite Systems (ETICS)
- ✓ Hard foam boards
- ✓ Polystyrene boards
- ✓ Styrofoam boards



## Mounting IPS 80 (wall connection profiles)



## Mounting IPS 80 (light duty fixings with screw)



Usable with: Screw  $\varnothing 3,5$  mm; screw length  $L_s = 10$  mm + thickness of fixture

▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

IPS 80 with EPDM sealing, head $\varnothing = 16,0$ mm						Price	Packing	
Type	Art-No	RAL-Code	L [mm]	Drive	d <sub>f</sub> [mm]	€/100 pcs	[pcs]	[pcs]
IPS 80 Signal white	9180IPS	RAL 9003	80	TX 25	8 – 10		50	900
IPS 80 Telegrey	9GR80IPS	RAL 7045	80	TX 25	8 – 10		50	900
IPS 80 Anthracite grey	9AN80IPS	RAL 7016	80	TX 25	8 – 10		50	900
IPS 80 Traffic black	9480IPS	RAL 9017	80	TX 25	8 – 10		50	900
IPS 80 Copper brown	9CO80IPS	RAL 8004	80	TX 25	8 – 10		50	900
IPS 80 Sepia brown	9M80IPS	RAL 8014	80	TX 25	8 – 10		50	900
IPS 80 Chocolate brown	9MO80IPS	RAL 8017	80	TX 25	8 – 10		50	900

## Loads and dimensions

Type	Application in Polystyrene EPS (PS15, PS20) unplastered	Application in Polystyrene EPS (PS15, PS20) plastered	Application in Rockwool, Coverrock Plus unplastered	Thickness of insulation material
	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	F <sub>rec</sub> [kN]	$\geq$ [mm]
IPS 80	0,04	ca. 0,06*	0,02	80

F<sub>rec</sub>: Recommended load in all directions incl. safety factor of 5  
\* Value may differ depending on the type and thickness of the plaster



Sanitary fixings



## Sanitary installation set SMS

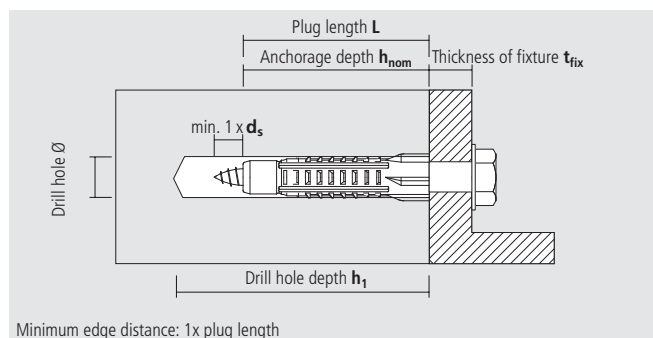


### Advantages

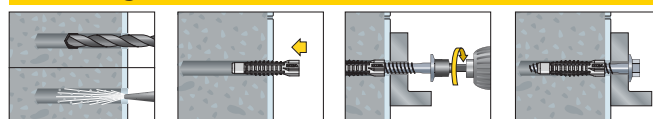
- Suitable for fastening of boilers, radiators, metal profiles, electrical appliances, etc.
- Sets with multi-purpose plug MZ can be used for nearly all building materials, see page 20
- Solid washers for strong hold

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Plasterboard
- ✓ Chipboard



### Mounting



### SMS

Type	Art-No	Set contains	$d_0$ [mm]	$h_1 \geq$ [mm]	L [mm]	$t_{fix} \leq$ [mm]	Price €/set	Packing [sets]
8x70	9870SMS	2 plugs MZ 10 2 hex-head wood screws 8x70 2 washers 16x8,4x1,6	10	75	59	5		50
10x80	91080SMS	2 plugs MZ 12 2 hex-head wood screws 10x80 2 washers 20x10,5x2,0	12	85	71	5		20

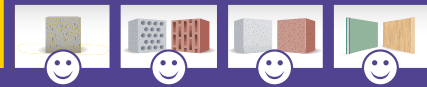
Sets are packed in PVC bags

### Loads for wood screws $F_{rec}$ for the largest applicable screw diameter and full anchorage depth

Type	Screw $\varnothing$ $d_s$ [mm]	Concrete $F_{rec}$ [kN]	Solid sand-lime brick KSV 12 $F_{rec}$ [kN]	Solid brick MZ 12 $F_{rec}$ [kN]	Aerated concrete AAC2 $F_{rec}$ [kN]	Aerated concrete AAC4 $F_{rec}$ [kN]	Hollow brick HLz 12 $F_{rec}$ [kN]	Plasterboard 12,5 mm $F_{rec}$ [kN]	Chipboard 16 mm $F_{rec}$ [kN]
MZ 10	8	1,56	1,07	0,68	0,13	0,25	0,31	0,08	0,25
MZ 12	10	2,02	1,31	-	0,23	0,39	0,42	0,11	0,37

$F_{rec}$ : Recommended loads incl. safety factor of 7

Sanitary fixings



## Standing toilet installation set WC

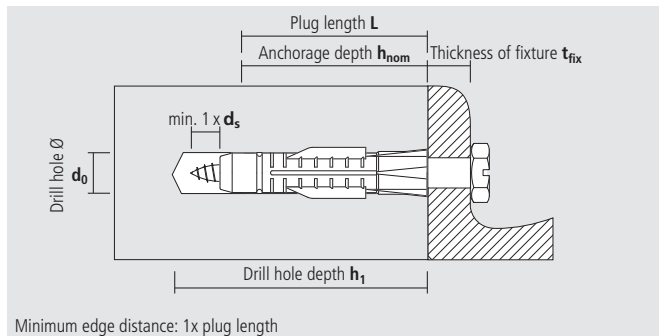


### Advantages

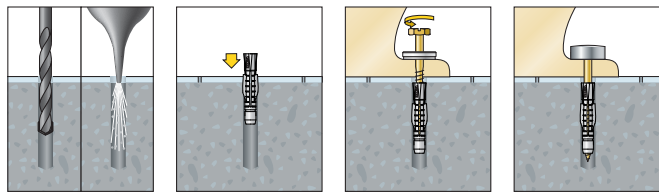
- Suitable for fastening of standing toilets
- Sets with universal plugs AZ can be used for nearly all building materials, see page 22
- Brass screws ensure corrosion resistance
- Plastic washers with collar protect the ceramic

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Plasterboard
- ✓ Chipboard



### Mounting



WC							Price	Packing
Type	Art-No	Set contains	$d_0$ [mm]	$h_1 \geq$ [mm]	L [mm]	$t_{fix} \leq$ [mm]	€/set	[sets]
white	91WC	2 plugs AZ 8 2 brass hex-head screws 6x85 2 protection rings 2 cover caps white	8	60	50	30		50
white/ chrome	9BFWC	2 plugs AZ 8 2 brass hex-head screws 6x85 2 protection rings 2 cover caps white 2 cover caps chrome	8	60	50	30		50

Sets are packed in PVC bags

### Loads for wood screws $F_{rec}$

Type	Screw $\varnothing$ $d_s$ [mm]	Concrete $F_{rec}$ [kN]	Hollow brick HLz 12 $F_{rec}$ [kN]	Hollow brick Poroton T12 $F_{rec}$ [kN]	Hollow sand- lime brick KSL 12 $F_{rec}$ [kN]	Solid stone KS12 / Solid brick MZ 12 $F_{rec}$ [kN]	Aerated concrete AAC2 $F_{rec}$ [kN]	Plasterboard 12,5 mm $F_{rec}$ [kN]	Plasterboard 2 x 12,5 mm $F_{rec}$ [kN]
AZ8	6	0,46	0,32	0,15	0,31	0,27	0,06	0,09	–

$F_{rec}$ : Recommended loads incl. safety factor of 7

Sanitary fixings



# Standing toilet installation set FRH

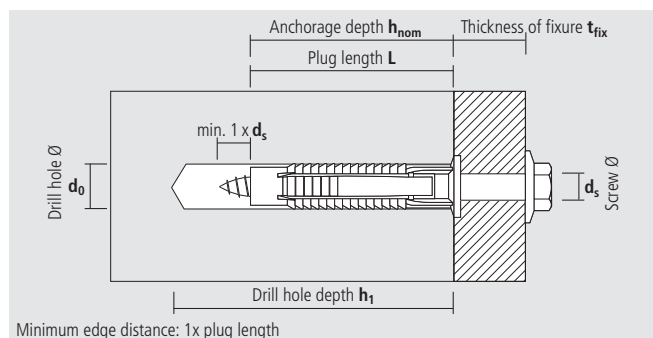


### Advantages

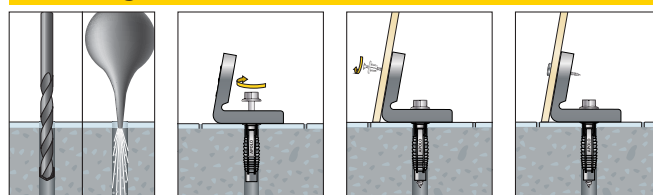
- Fast and easy installation of standing toilets and bidets to the floor
- Sets with plugs FX (+ hex-head screws 6x60) can be used for nearly all building materials, see page 16
- Patented support angles (+ chipboard screw 5x45), can be used for many different standing toilets and bidets
- Flanged bushes protect ceramics
- Screws in stainless steel ensure corrosion resistance

### Suitable building materials

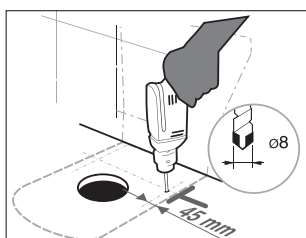
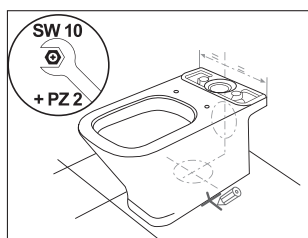
- ✓ Concrete
- ✓ Aerated concrete
- ✓ Natural stone
- ✓ Hollow brick
- ✓ Solid brick
- ✓ Hollow sand-lime brick
- ✓ Solid sand-lime brick



### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



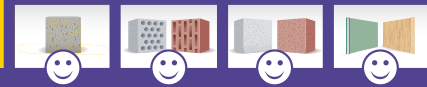
FRH							Price	Packing
Type	Art-No	Set contains	$d_0$ [mm]	$h_1 \geq$ [mm]	L [mm]	$t_{fix} \leq$ [mm]	€/set	☐ [sets]
FRH	FRH100	2 plugs FX 8 2 hex-head screws 6x60, zinc flake coating 2 patented support angles 2 chipboard screws 5x45, stainless steel 2 flanged bushes 2 cover caps chrome	8	55	40	10		100

Set is packed in PVC bags

Recommended loads $F_{rec}$ using wood screws with the largest applicable screw diameter and full anchorage depth								
Type	Screw $\varnothing$ $d_s$ [mm]	Concrete $F_{rec}$ [kN]	Solid stone MZ 12 $F_{rec}$ [kN]	Solid sand-lime brick KSV 12 $F_{rec}$ [kN]	Aerated concrete AAC2 $F_{rec}$ [kN]	Aerated concrete AAC4 $F_{rec}$ [kN]	Hollow brick HLz 12 $F_{rec}$ [kN]	Hollow sand-lime brick KSL 12 $F_{rec}$ [kN]
FX 8	6	0,52	0,50	0,50	0,10	0,14	0,23	0,60

$F_{rec}$ : Recommended loads incl. safety factor of 7

Sanitary fixings



## Vanity installation set WT

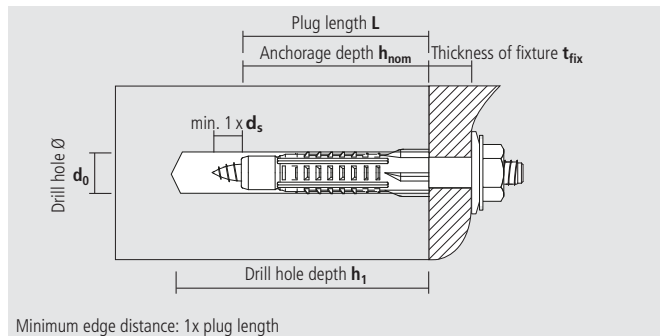


### Advantages

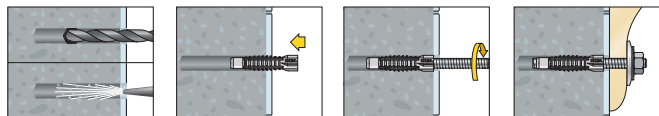
- Suitable for fastening of wash basins
- Set with multi-purpose plug MZ can be used for nearly all building materials, see page 20
- Hanger bolts with TX recess for easy and fast installation
- Solid washers for strong hold
- Plastic washers with collar protect the ceramic

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Plasterboard
- ✓ Chipboard



### Mounting



WT							Price	Packing
Type	Art-No	Set contains	$d_0$ [mm]	$h_1 \geq$ [mm]	L [mm]	$t_{fix} \leq$ [mm]	€/set	[sets]
10x140	910140WT	2 plugs MZ 14 2 hanger bolts M10x140 2 flanged bushes 2 washers 35x11x1,5 2 hex-head nuts M10	14	85	75	40		50

Sets are packed in PVC bags

Sanitary fixings



## Urinal installation set UB

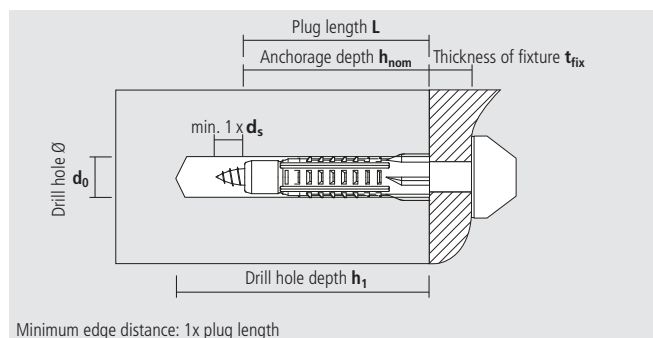


### Advantages

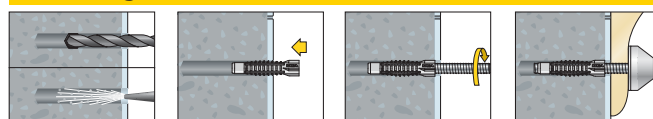
- Suitable for the fastening of urinals and hanging toilets
- Set with multi-purpose plug MZ can be used for nearly all building, see page 20
- Hanger bolts with TX recess for easy and fast installation
- Stable washers for strong hold
- Plastic washers with collar protect the ceramic
- Hexagonal recess in the cover cap secures perfect lock on the nut

### Suitable building materials

- ✓ Concrete
- ✓ Natural stone
- ✓ Solid brick
- ✓ Solid sand-lime brick
- ✓ Lightweight solid concrete blocks
- ✓ Aerated concrete
- ✓ Gypsum blocks
- ✓ Hollow brick
- ✓ Hollow sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Plasterboard
- ✓ Chipboard



### Mounting



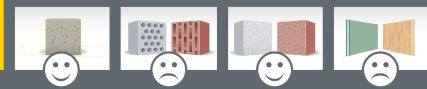
### UB

Type	Art-No	Set contains	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Price €/set	Packing [sets]
10 x 140 white	91UB	2 plugs MZ 14 2 hanger bolts M10 x 140 2 flanged bushes 2 washers 35 x 11 x 1,5 2 hex-head nuts M10 2 cover caps white	14	85	75	40		20
10 x 140 chrome	9CRUB	2 plugs MZ 14 2 hanger bolts M10 x 140 2 flanged bushes 2 washers 35 x 11 x 1,5 2 hex-head nuts M10 2 cover caps chrome	14	85	75	40		20

Sets are packed in PVC bags



**Metal anchors**



**Brass plug ME**

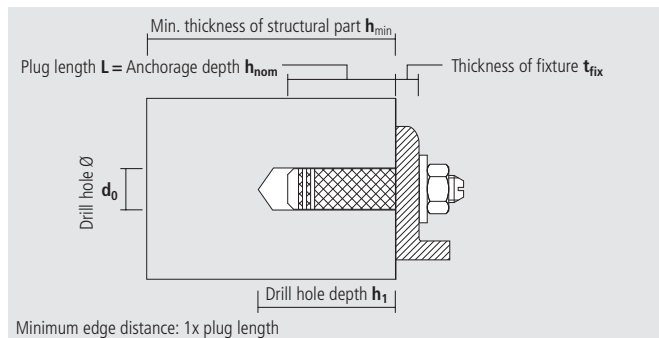


**Advantages**

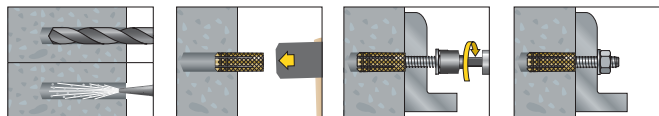
- The knurling ensures good antirotation behaviour
- Quick removal of fixture
- Setting depth of the metric screw matches approximately the anchor length (also depends on solidity of base material)
- No special setting tool needed
- Corrosion resistant anchor, therefore also suitable for outdoor use

**Suitable building materials**

- ✓ Concrete
- ✓ Solid stone
- ✓ Natural stone
- ✓ Solid sand-lime brick



**Mounting**



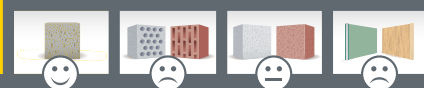
<b>ME</b>						<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	L=h <sub>nom</sub> [mm]	Thread	€/100 pcs	[pcs]	[pcs]
ME 4	9L4ME	5	18	16	M4		100	3.200
ME 5	9L5ME	6	22	20	M5		100	3.200
ME 6	9L6ME	8	27	23	M6		100	4.000
ME 8	9L8ME	10	35	30	M8		50	2.000
ME 10	9L10ME	12	39	34	M10		50	1.500
ME 12	9L12ME	15	46	40	M12		25	750
ME 14	9L14ME	18	48	42	M14		25	350
ME 16	9L16ME	20	50	44	M16		25	350

**Loads, spacing and edge distance**

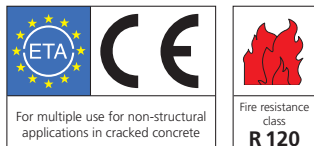
Type	Concrete C20/25 F <sub>rec</sub> [kN]	Solid brick MZ 12 F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Spacing S [mm]	Edge distance C [mm]	h <sub>min</sub> [mm]
ME 4	0,40	0,30	0,30	60	40	50
ME 5	0,45	0,40	0,40	60	50	50
ME 6	0,65	0,55	0,55	60	60	60
ME 8	1,10	0,90	0,90	80	80	70
ME 10	1,60	1,30	1,30	80	80	80
ME 12	2,20	1,60	1,60	100	100	100
ME 14	2,70	1,90	1,90	100	100	150
ME 16	3,30	2,30	2,30	120	120	150

F<sub>rec</sub>: Recommended loads incl. safety factor

**Metal anchors**



## Suspended ceiling anchor DA

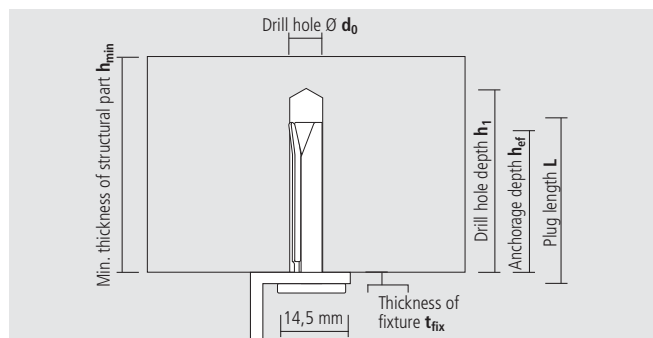


### Advantages

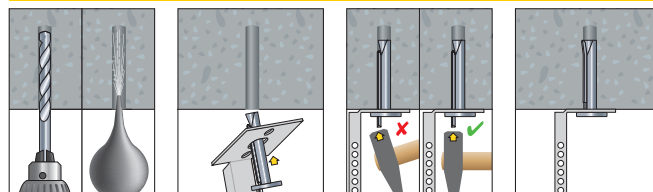
- Approved as a fixing system for multiple use in non-structural applications in cracked and non-cracked concrete
- Low anchorage depth of only 25 mm, this means less risk of hitting rebars! You save time and money
- Reduced impact force for fatigue-free work
- Especially suited for suspended ceilings

### Suitable building materials

- ✓ Concrete
- ✓ Solid stone



### Mounting



DA							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
DA 6-30/5	965DA	6	30	25	30	4,5		100	–
DA 6-60/35	9635DA	6	30	25	60	35		100	–

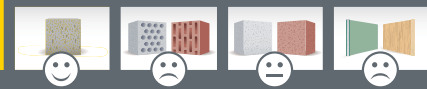
Expected to be available from June 2017

### Loads, spacing and edge distance

Type	Concrete ≥ C20/25 F <sub>per</sub> [kN]	Solid brick MZ 12 F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Spacing S <sub>min</sub> [mm]	Edge distance C <sub>min</sub> [mm]	Min. thickness of structural part h <sub>min</sub> [mm]
DA 6-30/5	0,95	0,60	0,40	200	150	80
DA 6-60/35	0,95	0,60	0,40	200	150	80

F<sub>per</sub>: Permissible loads according to the approval incl. all safety factors  
 F<sub>rec</sub>: Recommended loads incl. safety factor of 5 (solid brick and solid sand-lime brick are not part of the approval)  
 h<sub>min</sub>, S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

**Metal anchors**



## Suspended ceiling anchor MDA-T

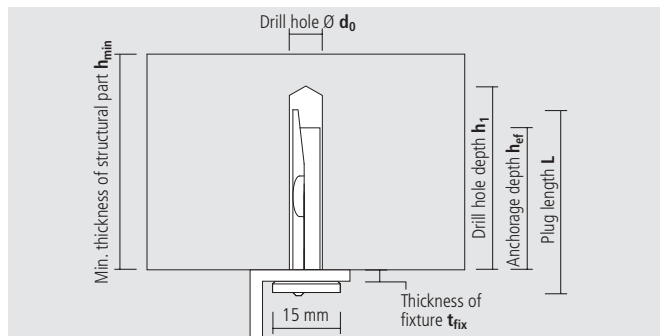


### Advantages

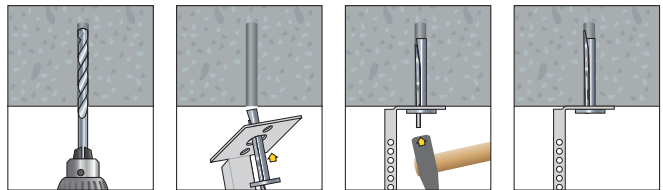
- Approved as a fixing system for multiple use in non-structural applications in cracked and non-cracked concrete
- Especially suited for suspended ceilings
- Quick and secure installation; small drill hole with low anchorage depth

### Suitable building materials

- ✓ Concrete
- ✓ Solid stone



### Mounting



MDA-T							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	€/100 pcs	[pcs]	[pcs]
MDA-T 6/5	96MDAT	6	42	32	43	4,5		100	-
MDA-T 6/35	9635MDAT	6	42	32	73	35		100	-

Discontinued; delivery while stocks last

### Loads, spacing and edge distance

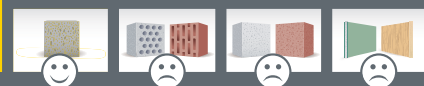
Type	Concrete C20/25 F <sub>per</sub> [kN]	Solid brick MZ 12 F <sub>rec</sub> [kN]	Solid sand-lime brick KSV 12 F <sub>rec</sub> [kN]	Spacing S <sub>min</sub> [mm]	Edge distance C <sub>min</sub> [mm]	h <sub>min</sub> [mm]
MDA-T 6/5	2,38	0,5	0,5	200	150	80
MDA-T 6/35	2,38	0,5	0,5	200	150	80

F<sub>per</sub>: Permissible loads according to the approval incl. all safety factors

F<sub>rec</sub>: Recommended loads incl. safety factor of 5 (solid brick and solid sand-lime brick are not part of the approval)

h<sub>min</sub>, S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

**Metal anchors**



**Drop-in anchor SA plus**



SA plus, zinc plated.



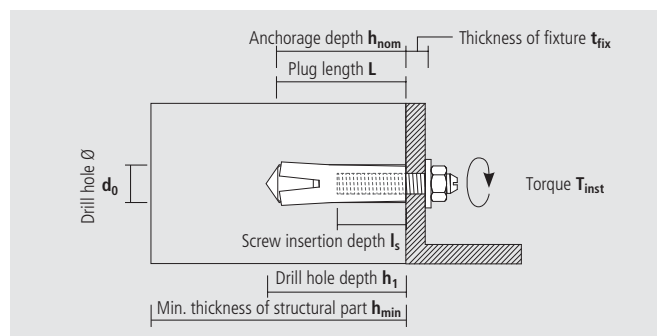
SA plus with lip, zinc plated



Setting tool ESW PRO



Setting tool ESW



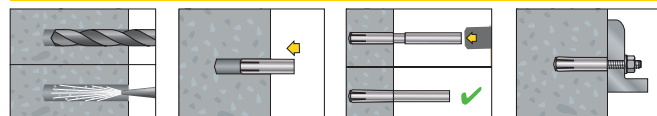
**Advantages**

- The drop-in anchor SA plus is approved for single use in non-cracked concrete and for multiple use for non-structural applications in cracked concrete
- The high expansion ability of the drop-in anchor enables a small drill hole and low anchorage depth
- The setting tool is necessary for the correct installation

**Suitable building materials**

- ✓ Concrete

**Mounting**



**SA plus, zinc plated**

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> [mm]	L [mm]	l <sub>s, min-max</sub> * [mm]	Thread	Price	Packing	
							€/100 pcs	[pcs]	[pcs]
SA plus 6	96SAP	8	27	25	6-11	M6		100	1.800
SA plus 8	98SAP	10	32	30	8-13	M8		100	1.000
SA plus 10	910SAP	12	43	40	10-16	M10		50	500
SA plus 12	912SAP	15	54	50	12-23	M12		50	300
SA plus 16	916SAP	20	70	65	16-32	M16		25	150
SA plus 20 <sup>1)</sup>	920SAP	25	85	80	22-35	M20		10	100

<sup>1)</sup> Not part of the approval

\* Min./max. screw insertion depth in drop-in anchor



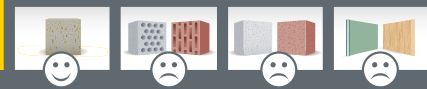
**SA plus with lip, zinc plated**

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> [mm]	L [mm]	l <sub>s, min-max</sub> * [mm]	Thread	Price	Packing	
							€/100 pcs	[pcs]	[pcs]
SA plus 6	96SAPK	8	27	25	6-11	M6		100	1.800
SA plus 8-25 <sup>1)</sup>	9825SAPK	10	27	25	6-12	M8		100	1.000
SA plus 8	98SAPK	10	32	30	8-13	M8		100	1.000
SA plus 10-25 <sup>1)</sup>	91025SAPK	12	27	25	8-12	M10		50	900
SA plus 10	910SAPK	12	43	40	10-16	M10		50	500
SA plus 12	912SAPK	15	54	50	12-23	M12		50	300
SA plus 16	916SAPK	20	70	65	16-32	M16		25	150

<sup>1)</sup> ETA-approval pending; expected to be available from July 2017

\* Min./max. screw insertion depth in drop-in anchor

## Metal anchors



# Drop-in anchor SA plus



<b>ESW PRO</b> for SA plus, SA and SA-N with hand protection		Price	Packing
Type	Art-No	€/pc	[pcs]
ESW PRO 6	96ESWP		1
ESW PRO 8*	98ESWP		1
ESW PRO 10	910ESWP		1
ESW PRO 12	912ESWP		1
ESW PRO 16	916ESWP		1

\* suitable for SA plus 8 and SA plus 8-25



<b>ESW</b> for SA plus, SA and SA-N		Price	Packing
Type	Art-No	€/pc	[pcs]
ESW 6	96ESW		1
ESW 8*	98ESW		1
ESW 10-25**	91025ESW		1
ESW 10	910ESW		1
ESW 12	912ESW		1
ESW 16	916ESW		1
ESW 20	920ESW		1

\* suitable for SA plus 8 and SA plus 8-25

\*\* only suitable for SA plus 10-25; expected to be available from July 2017

### Loads, spacing and edge distance for single anchor in non-cracked concrete C20/25

Type	Permissible tension load <sup>1),2),3)</sup> (screw 4.6-8.8)		Permissible shear load <sup>1),2)</sup> (screw 4.6)   (screw 8.8)		Permissible bending moment <sup>2)</sup> (screw 4.6)   (screw 8.8)		Spacing $S_{min}$ [mm]	Edge distance $C_{min}$ [mm]	Min. thickness of structural part $h_{min}$ [mm]	Max. torque $T_{inst} \leq$ [Nm]
	$N_{per}$ [kN]	$V_{per}$ [kN]	$V_{per}$ [kN]	$M_{per}$ [Nm]	$M_{per}$ [Nm]					
SA plus 8	3,6	3,1	3,8	6,4	17,1	105	105	100	8	
SA plus 10	4,8	4,5	4,5	12,8	34,2	105	140	100	15	
SA plus 12	6,3	7,3	7,3	22,4	59,8	125	175	120	35	
SA plus 16	10,5	12,2	12,2	56,8	151,7	180	230	160	60	

<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of  $\gamma_F = 1.4$ .

<sup>3)</sup> For higher concrete strengths up to C50/55 the values increase by max. 55%.

$h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.

### Loads, spacing and edge distance for multiple use for non-structural applications in cracked concrete C20/25-C50/60

Type	Permissible load in any direction <sup>1),2)</sup> (screw 4.6-8.8)		Permissible bending moment <sup>2)</sup> (screw 4.6)   (screw 8.8)		Spacing $S_{min}$ [mm]	Edge distance $C_{min}$ [mm]	Min. thickness of structural part $h_{min}$ [mm]	Max. torque $T_{inst} \leq$ [Nm]
	$F_{per}$ [kN]	$F_{rec}$ [kN]	$M_{per}$ [Nm]	$M_{per}$ [Nm]				
SA plus 6	0,5		2,6	7,0	70	105	100	4
SA plus 8-25*		0,9	6,4	17,1	105	105	100	8
SA plus 8	1,2		6,4	17,1	105	105	100	8
SA plus 10-25*		1,0	12,8	34,2	105	140	100	15
SA plus 10	3,0		12,8	34,2	105	140	100	15

<sup>1)</sup> Permissible loads without influence of spacing and edge distance.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of  $\gamma_F = 1.4$ .

$h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.

\* Expected loads; ETA-approval pending

### Recommended loads for the not approved anchor size M20 in non-cracked concrete C20/25

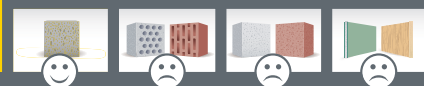
SA plus 20	$N_{rec}$ [kN]: 12,0	$V_{rec}$ [kN]: 12,0	Max. torque $T_{inst} \leq 120$ Nm
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$N_{rec}$ : recommended tension load

$V_{rec}$ : recommended shear load



**Metal anchors**



**Drop-in anchor SA**



Drop-in anchor SA, zinc plated  
Drop-in anchor SA-N, stainless steel A4



Setting tool ESW PRO



Setting tool ESW



<b>SA, zinc plated</b> without approval							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> [mm]	L [mm]	l <sub>s</sub> min-max** [mm]	Thread	€/100 pcs	[pcs]	[pcs]
SA 6	96SA	8	25	25	6-12	M6		100	1.000
SA 8	98SA	10	30	30	8-13	M8		100	1.000
SA 10	910SA	12	40	40	10-15	M10		50	500
SA 12	912SA	15	50	50	12-18	M12		50	400
SA 12D*	91216SA	16	50	50	12-18	M12		50	250
SA 16	916SA	20	65	65	16-23	M16		25	100

\* Recommended for fixing diamond core rigs (reinforced anchor sleeve)

\*\* Min./max. screw insertion depth in drop-in anchor



<b>SA-N, stainless steel A4</b> without approval							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> [mm]	L [mm]	l <sub>s</sub> min-max* [mm]	Thread	€/100 pcs	[pcs]	[pcs]
SA-N 6	9X6SAN	8	25	25	6-12	M6		100	1.000
SA-N 8	9X8SAN	10	30	30	8-13	M8		100	1.000
SA-N 10	9X10SAN	12	40	40	10-15	M10		50	500
SA-N 12	9X12SAN	15	50	50	12-18	M12		50	400
SA-N 16	9X16SAN	20	65	65	16-23	M16		25	250

\* Min./max. screw insertion depth in drop-in anchor

<b>Loads, spacing and edge distance</b> in non-cracked concrete						
Type	Concrete C20/25 F <sub>rec</sub> [kN]	Spacing S <sub>min</sub> [mm]	Edge distance C <sub>min</sub> [mm]	Min. thickness of structural part h <sub>min</sub> [mm]	Max. Torque T <sub>inst</sub> ≤ [Nm]	
SA/SA-N 6	1,2	70	80	100	5	
SA/SA-N 8	1,8	90	90	100	8	
SA/SA-N 10	3,6	120	120	120	15	
SA/SA-N 12	5,7	160	160	150	35	
SA/SA-N 16	7,4	220	240	200	60	

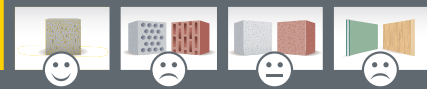
F<sub>rec</sub>: Recommended loads incl. safety factor of 4



<b>ESW</b> for SA and SA-N		Price	Packing
Type	Art-No	€/pc	[pcs]
ESW 6	96ESW		1
ESW 8	98ESW		1
ESW 10	910ESW		1
ESW 12	912ESW		1
ESW 16	916ESW		1

Setting tool ESP PRO with hand protection see page 64

**Metal anchors**



**Quick-fix anchor BAZ**



BAZ, zinc plated



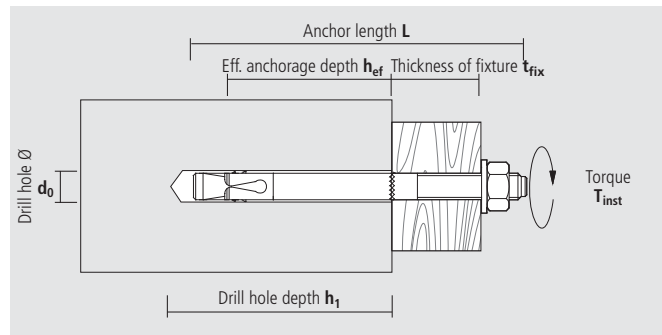
BAZ A4, stainless steel A4



BAZ HD, hot-dip galvanized



BAZ HCR, high corrosion resistant stainless steel



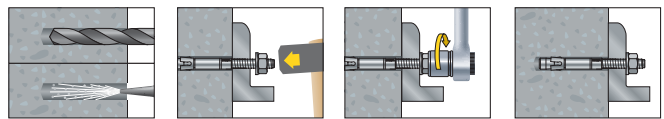
**Advantages**

- Suitable for quick installation in concrete and partly also in dense natural stone (up to M8, without approval)
- Approved for cracked concrete; the BAZ can be used for a wide range of approval relevant applications
- High load values and at the same time small edge and axial distances; usable even in tough installation situations

**Suitable building materials**

- ✓ Concrete
- ✓ Dense natural stone

**Mounting**

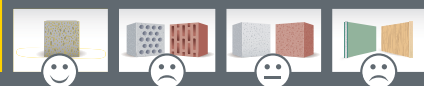


**BAZ, zinc plated**

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
6-40/2*	9640BAZ	6	35	25	40	2	M6		150	750
6-65/15*	9665BAZ	6	45	35	65	15	M6		100	500
8-52/2*	9852BAZ	8	45	30	52	2	M8		100	500
8-72/10	9872BAZ	8	60	45	72	10	M8		50	250
8-92/30	9892BAZ	8	60	45	92	30	M8		50	250
8-112/50	98112BAZ	8	60	45	112	50	M8		40	200
8-147/85	98147BAZ	8	60	45	147	85	M8		40	200
10-92/10	91092BAZ	10	75	60	92	10	M10		40	200
10-102/20	910102BAZ	10	75	60	102	20	M10		25	125
10-112/30	910112BAZ	10	75	60	112	30	M10		25	125
10-132/50	910132BAZ	10	75	60	132	50	M10		25	125
10-162/80	910162BAZ	10	75	60	162	80	M10		25	125
12-103/5	912103BAZ	12	90	70	103	5	M12		20	100
12-118/20	912118BAZ	12	90	70	118	20	M12		20	100
12-128/30	912128BAZ	12	90	70	128	30	M12		20	100
12-148/50	912148BAZ	12	90	70	148	50	M12		20	100
12-163/65	912163BAZ	12	90	70	163	65	M12		20	100
12-178/80	912178BAZ	12	90	70	178	80	M12		20	100
16-123/5	916123BAZ	16	110	85	123	5	M16		10	50
16-138/20	916138BAZ	16	110	85	138	20	M16		10	50
16-178/60	916178BAZ	16	110	85	178	60	M16		10	50

\* Not part of the approval

**Metal anchors**



**Quick-fix anchor BAZ**



<b>BAZ A4, stainless steel A4</b>								<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	€/100 pcs	[pcs]	[pcs]
6-40/2* A4	9X640BAZ	6	35	25	40	2	M6		150	750
6-65/15* A4	9X665BAZ	6	45	35	65	15	M6		100	500
8-52/2* A4	9X852BAZ	8	45	30	52	2	M8		100	500
8-72/10 A4	9X872BAZ	8	60	45	72	10	M8		50	250
8-92/30 A4	9X892BAZ	8	60	45	92	30	M8		50	250
8-112/50 A4	9X8112BAZ	8	60	45	112	50	M8		40	200
10-60/10* A4	9X1060BAZ	10	38	23	60	10	M10		50	250
10-92/10 A4	9X1092BAZ	10	75	60	92	10	M10		40	200
10-102/20 A4	9X10102BAZ	10	75	60	102	20	M10		25	125
10-112/30 A4	9X10112BAZ	10	75	60	112	30	M10		25	125
10-132/50 A4	9X10132BAZ	10	75	60	132	50	M10		25	125
12-103/5 A4	9X12103BAZ	12	90	70	103	5	M12		20	100
12-118/20 A4	9X12118BAZ	12	90	70	118	20	M12		20	100
12-128/30 A4	9X12128BAZ	12	90	70	128	30	M12		20	100
12-148/50 A4	9X12148BAZ	12	90	70	148	50	M12		20	100
12-163/65 A4	9X12163BAZ	12	90	70	163	65	M12		20	100
16-123/5 A4	9X16123BAZ	16	110	85	123	5	M16		10	50
16-138/20 A4	9X16138BAZ	16	110	85	138	20	M16		10	50
16-168/50 A4	9X16168BAZ	16	110	85	168	50	M16		10	50

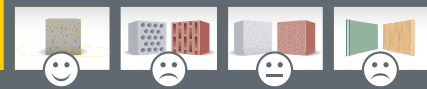
\* Not part of the approval



<b>BAZ HD, hot-dip galvanized</b>								<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	€/100 pcs	[pcs]	[pcs]
6-40/2* HD	9HD640BAZ	6	35	25	40	2	M6		150	750
6-65/15* HD	9HD665BAZ	6	45	35	65	15	M6		100	500
8-52/2* HD	9HD852BAZ	8	45	30	52	2	M8		100	500
8-72/10 HD	9HD872BAZ	8	60	45	72	10	M8		50	250
8-92/30 HD	9HD892BAZ	8	60	45	92	30	M8		50	250
8-112/50 HD	9HD8112BAZ	8	60	45	112	50	M8		40	200
8-147/85 HD	9HD8147BAZ	8	60	45	147	85	M8		40	200
10-60/10* HD	9HD1060BAZ	10	38	23	60	10	M10		50	250
10-92/10 HD	9HD1092BAZ	10	75	60	92	10	M10		40	200
10-102/20 HD	9HD10102BAZ	10	75	60	102	20	M10		25	125
10-112/30 HD	9HD10112BAZ	10	75	60	112	30	M10		25	125
10-132/50 HD	9HD10132BAZ	10	75	60	132	50	M10		25	125
10-162/80 HD	9HD10162BAZ	10	75	60	162	80	M10		25	125
12-103/5 HD	9HD12103BAZ	12	90	70	103	5	M12		20	100
12-118/20 HD	9HD12118BAZ	12	90	70	118	20	M12		20	100
12-128/30 HD	9HD12128BAZ	12	90	70	128	30	M12		20	100
12-148/50 HD	9HD12148BAZ	12	90	70	148	50	M12		20	100
12-163/65 HD	9HD12163BAZ	12	90	70	163	65	M12		20	100
12-178/80 HD	9HD12178BAZ	12	90	70	178	80	M12		20	100
16-123/5 HD	9HD16123BAZ	16	110	85	123	5	M16		10	50
16-138/20 HD	9HD16138BAZ	16	110	85	138	20	M16		10	50
16-168/50 HD	9HD16168BAZ	16	110	85	168	50	M16		10	50
16-178/60 HD	9HD16178BAZ	16	110	85	178	60	M16		10	50

\* Not part of the approval

## Metal anchor



# Quick-fix anchor BAZ



BAZ HCR, high corrosion resistant stainless steel								Price	Packing	
Type	Art-No	$d_0$ [mm]	$h_1 \geq$ [mm]	$h_{ef} \geq$ [mm]	L [mm]	$t_{fix} \leq$ [mm]	Thread	€/100 pcs	[pcs]	[pcs]
8-72/10 HCR	9HCR872BAZ	8	60	45	72	10	M8		50	250
10-92/10 HCR	9HCR1092BAZ	10	75	60	92	10	M10		40	200
10-112/30 HCR	9HCR10112BAZ	10	75	60	112	30	M10		25	125
12-118/20 HCR	9HCR12118BAZ	12	90	70	118	20	M12		20	100

Available only on request

### Installation parameters

BAZ size		M6*	M8	M10	M12	M16
Torque	$T_{inst}$ [Nm]	7	20	35	50/70**	120
Width across flats	SW [mm]	10	13	17	19	24
Ø of clearance hole in fixture	$d_f$ [mm]	7	9	12	14	18
Washer outer Ø x thickness	[mm]	12 x 1,6	17 x 1,6	21 x 2,0	24 x 2,5	30 x 3,0

\* Not part of the approval

\*\* 50 for: BAZ, BAZ HD, 70 for: BAZ A4, BAZ HCR

### Spacing and edge distance

BAZ size		M8	M10	M12	M16
Characteristic spacing	$S_{cr}$ [mm]	135	180	210	255
Characteristic edge distance	$C_{cr}$ [mm]	68	90	105	128
Minimum spacing	$S_{min}$ [mm]	50	55	60	70
	for $C \geq$ [mm]	50	80	90	120
Minimum edge distance	$C_{min}$ [mm]	50	50	55	85
	for $S \geq$ [mm]	50	100	145	150
Min. thickness of structural part	$h_{min}$ [mm]	100	120	140	170

If underrun the char. space or edge distance ( $C_{cr}$  or  $S_{cr}$ ) the loads must be reduced.  $h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.

### Loads

BAZ size	BAZ type	M8		M10		M12		M16	
		BAZ z.p. BAZ HD	BAZ A4 BAZ HCR	BAZ z.p. BAZ HD	BAZ A4 BAZ HCR	BAZ z.p. BAZ HD	BAZ A4 BAZ HCR	BAZ z.p. BAZ HD	BAZ A4 BAZ HCR
<b>Permissible tension loads for single anchor without influence of spacing and edge distance <sup>1), 2)</sup></b>									
Cracked concrete C20/25 <sup>3)</sup>	$N_{per}$ [kN]	2,0	2,0	3,6	3,6	4,8	4,8	9,5	9,5
Non-cracked concrete C20/25 <sup>3)</sup>	$N_{per}$ [kN]	3,6	3,6	6,3	6,3	7,9	7,9	16,7	16,7
<b>Permissible shear loads for single anchor without influence of spacing and edge distance <sup>1), 2)</sup></b>									
Cracked and non-cracked concrete C20/25	$V_{per}$ [kN]	4,8	5,2	8,6	8,1	11,0	11,9	21,0	22,4
Permissible bending moment	$M_{per}$ [Nm]	10,0	10,5	22,9	21,4	34,3	37,6	88,6	95,2

<sup>1)</sup> For further information please refer to the ETA approval.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approvals and a partial safety factor on the action of  $\gamma_F = 1.4$ .

Load figures apply for a rebar spacing  $S \geq 15$  cm or alternatively for a rebar spacing  $S \geq 10$  cm in combination with a rebar diameter of  $d_s \leq 10$  mm.

<sup>3)</sup> For higher concrete strengths up to C50/60 the values increase by max. 28%.

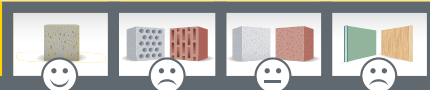
### Recommended loads for the not approved anchor sizes in non-cracked concrete C20/25

BAZ 6-40/2	$N_{rec}$ [kN]: 1,6	$V_{rec}$ [kN]: 1,5
BAZ 6-65/15	$N_{rec}$ [kN]: 1,8	$V_{rec}$ [kN]: 1,8
BAZ 8-52/2	$N_{rec}$ [kN]: 2,6	$V_{rec}$ [kN]: 4,8
BAZ 10-60/10	$N_{rec}$ [kN]: 2,0	$V_{rec}$ [kN]: 5,0

$N_{rec}$ : recommended tension load incl. safety factor

$V_{rec}$ : recommended shear load incl. safety factor

**Metal anchor**



**Quick-fix anchor BA plus**



BA plus, zinc plated

BA plus with large washer acc. DIN 440 for woodworking



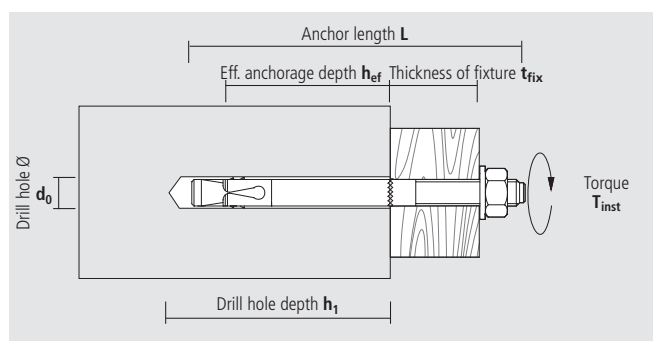
European Technical Approval  
Option 7 for non-cracked concrete

**Advantages**

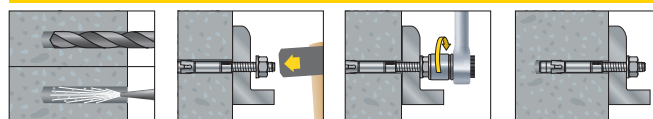
- Suitable for quick installation in non-cracked concrete and partly in dense natural stone
- Wide range for woodworking with large washer
- Setting depth marking ring for quick installation
- Long thread for all sizes for higher flexibility

**Suitable building materials**

- ✓ Concrete
- ✓ Dense natural stone



**Mounting**



**BA plus, zinc plated**

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
6-45/5 <sup>1)</sup>	9645BAP	6	38	25	45	5	M6		100	500
6-60/10	9665BAP	6	48	35	60	10	M6		100	500
6-80/30	9685BAP	6	48	35	80	30	M6		100	500
6-85/30 <sup>2)</sup>	9685BAP	6	53	40	85	30	M6		100	500
6-100/45 <sup>2)</sup>	96100BA	6	53	40	100	45	M6		100	500
6-100/50	96100BAP	6	48	35	100	50	M6		100	500
8-50/5 <sup>1)</sup>	9850BAP	8	40	25	50	5	M8		100	500
8-75/10	9875BAP	8	60	45	75	10	M8		50	250
8-85/20	9885BAP	8	60	45	85	20	M8		50	250
8-95/30	9895BAP	8	60	45	95	30	M8		50	250
8-115/50	98115BAP	8	60	45	115	50	M8		40	200
8-135/70	98135BAP	8	60	45	135	70	M8		40	200
10-60/10 <sup>1)</sup>	91060BAP	10	42	27	60	10	M10		50	250
10-75/10 <sup>1)</sup>	91075BAP	10	55	40	75	10	M10		50	250
10-85/10	91085BAP	10	65	50	85	10	M10		40	200
10-92/17	91092BAP	10	65	50	92	17	M10		40	200
10-105/30	910105BAP	10	65	50	105	30	M10		25	125
10-125/50	910125BAP	10	65	50	125	50	M10		25	125
10-145/70	910145BAP	10	65	50	145	70	M10		25	125
10-175/100	910175BAP	10	65	50	175	100	M10		25	125
10-215/140*	910215BAP	10	65	50	215	140	M10		25	100
12-70/2 <sup>1)</sup>	91270BAP	12	58	38	70	2	M12		40	200
12-110/10	912110BAP	12	90	70	110	10	M12		20	100
12-120/20	912120BAP	12	90	70	120	20	M12		20	100
12-130/30	912130BAP	12	90	70	130	30	M12		20	100
12-150/50	912150BAP	12	90	70	150	50	M12		20	100
12-180/80	912180BAP	12	90	70	180	80	M12		20	100

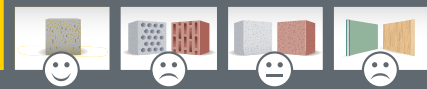
<sup>1)</sup> Not part of the approval

<sup>2)</sup> Discontinued; delivery while stocks last. Not part of the approval

\* With large washer acc. ISO 7094 (DIN 440) for woodworking



## Metal anchor



# Quick-fix anchor BA plus



BA plus, zinc plated								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	€/100 pcs	[pcs]	[pcs]
12-200/100*	912200BAP	12	90	70	200	100	M12		20	80
12-220/120*	912220BAP	12	90	70	220	120	M12		20	80
12-240/140*	912240BAP	12	90	70	240	140	M12		20	80
12-260/160*	912260BAP	12	90	70	260	160	M12		20	80
12-300/200*	912300BAP	12	90	70	300	200	M12		15	60
12-320/220*	912320BAP	12	90	70	320	220	M12		15	60
16-95/10 <sup>1)</sup>	91695BAP	16	75	50	95	10	M16		15	75
16-135/15	916135BAP	16	110	85	135	15	M16		10	50
16-150/30	916150BAP	16	110	85	150	30	M16		10	50
16-180/60	916180BAP	16	110	85	180	60	M16		10	50
16-200/80	916200BAP	16	110	85	200	80	M16		10	50
16-220/100*	916220BAP	16	110	85	220	100	M16		10	40
16-270/150*	916270BAP	16	110	85	270	150	M16		10	40
16-320/200*	916320BAP	16	110	85	320	200	M16		10	40
20-110/10 <sup>1)</sup>	920110BAP	20	90	60	110	10	M20		10	40
20-160/20 <sup>2)</sup>	920160BA	20	128	98	160	20	M20		10	40
20-160/20	920160BAP	20	130	100	160	20	M20		10	40
20-215/75 <sup>2)</sup>	920215BA	20	128	98	215	75	M20		6	24
20-215/75	920215BAP	20	130	100	215	75	M20		6	24
20-270/130	920270BAP	20	130	100	270	130	M20		5	20

<sup>1)</sup> Not part of the approval

<sup>2)</sup> Discontinued; delivery while stocks last. Not part of the approval

\* With large washer acc. ISO 7094 (DIN 440) for woodworking

## Installation parameters

BA plus size		M6	M8	M10	M12	M16	M20
Torque	T <sub>inst</sub> [Nm]	8	15	30	50	90	180
Width across flats	SW [mm]	10	13	17	19	24	30
Ø of clearance hole in fixture	d <sub>f</sub> [mm]	7	9	12	14	18	22
Washer outer Ø x thickness	[mm]	12 x 1,6	16 x 1,6	20 x 2 / 34 x 3	24 x 2,5 / 44 x 4	30 x 3 / 56 x 5	37 x 3 / 72 x 6

## Loads, spacing and edge distance BA plus approved sizes M6 - M20

Type	Permissible loads in concrete <sup>1),2),3)</sup>			Permissible bending moment M <sub>per</sub> [Nm]	Spacing <sup>4)</sup>		Edge distance <sup>4)</sup>		Min. thickness of structural part h <sub>min</sub> [mm]
	C 20/25		S <sub>cr</sub> [mm]		S <sub>min</sub> [mm]	C <sub>cr</sub> [mm]	C <sub>min</sub> [mm]		
	Tension N <sub>per</sub> [kN]	Shear V <sub>per</sub> [kN]							
BA plus 6	3,6	3,0	6,9	95	50	95	50	100	
BA plus 8	3,0	3,0	13,4	135	50	68	50	100	
BA plus 10	7,6	8,5	23,9	150	120	75	90	120	
BA plus 12	9,5	15,1	46,8	210	100	105	100	140	
BA plus 16	11,9	16,5	94,9	255	140	128	125	200	
BA plus 20	23,8	28,9	157,6	300	160	150	150	200	

<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of γ<sub>F</sub> = 1.4.

<sup>3)</sup> For higher concrete strengths up to C50/60 the values increase by max. 55%.

<sup>4)</sup> If underrun the char. space or edge distance (C<sub>cr</sub> or S<sub>cr</sub>) the loads must be reduced. h<sub>min</sub>, S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

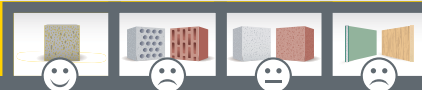
## Recommended loads for the not approved anchor sizes M6, M20 in non-cracked concrete C20/25

BA plus 6	N <sub>rec</sub> [kN]: 1,5	V <sub>rec</sub> [kN]: 1,5	for setting depth h <sub>ef</sub> = 38 mm
BA plus 20	N <sub>rec</sub> [kN]: 11,2	V <sub>rec</sub> [kN]: 11,2	for setting depth h <sub>ef</sub> = 98 mm

N<sub>rec</sub>: recommended tension load incl. safety factor

V<sub>rec</sub>: recommended shear load incl. safety factor

**Metal anchors**



**Quick-fix anchor BA A4**

- available only outside Europe -



BA A4, stainless steel A4

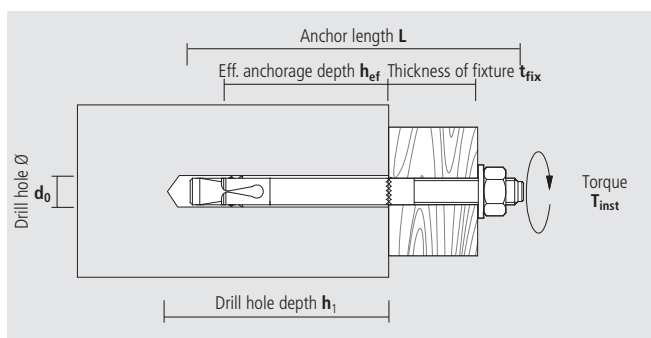


**Advantages**

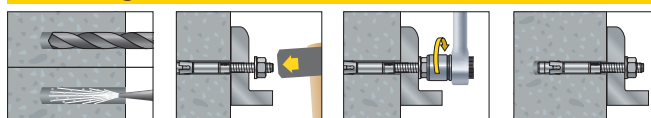
- Suitable for quick installations in concrete and partly also in dense natural stone
- European Technical Approval for non-cracked concrete; the BA A4 can be used for a wide range of approval relevant applications for outdoor usage and facade substructures
- High load values and at the same time small edge and axial distances; usable even in tough installation situations

**Suitable building materials**

- ✓ Concrete
- ✓ Dense natural stone



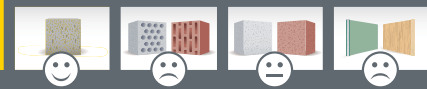
**Mounting**



<b>BA A4, stainless steel A4</b>								<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	€/100 pcs	[pcs]	[pcs]
6-40/2 A4*	9X640BAZ	6	35	25	40	2	M6		150	750
6-65/15 A4*	9X665BAZ	6	45	35	65	15	M6		100	500
8-52/2 A4*	9X852BAZ	8	45	30	52	2	M8		100	500
8-72/10 A4	9X872BA	8	60	45	72	10	M8		50	250
8-92/30 A4	9X892BA	8	60	45	92	30	M8		50	250
8-112/50 A4	9X8112BA	8	60	45	112	50	M8		40	200
10-60/10 A4*	9X1060BAZ	10	38	23	60	10	M10		50	250
10-92/10 A4	9X1092BA	10	75	60	92	10	M10		40	200
10-102/20 A4	9X10102BA	10	75	60	102	20	M10		25	125
10-112/30 A4	9X10112BA	10	75	60	112	30	M10		25	125
10-132/50 A4	9X10132BA	10	75	60	132	50	M10		25	125
12-103/5 A4	9X12103BA	12	90	70	103	5	M12		20	100
12-118/20 A4	9X12118BA	12	90	70	118	20	M12		20	100
12-128/30 A4	9X12128BA	12	90	70	128	30	M12		20	100
12-148/50 A4	9X12148BA	12	90	70	148	50	M12		20	100
12-163/65 A4	9X12163BA	12	90	70	163	65	M12		20	100
16-123/5 A4	9X16123BA	16	110	85	123	5	M16		10	50
16-138/20 A4	9X16138BA	16	110	85	138	20	M16		10	50
16-168/50 A4	9X16168BA	16	110	85	168	50	M16		10	50

\* Not part of the approval  
Available only on request and outside Europe

## Metal anchors



### Installation parameters

BA A4 sizes		M6 <sup>1)</sup>	M8	M10	M12	M16
Torque	$T_{inst}$ [Nm]	7	20	35	70	120
Width across flats	SW [mm]	10	13	17	19	24
Ø of clearance hole in fixture	$d_f$ [mm]	7	9	12	14	18
Washer outer Ø x thickness	[mm]	12 x 1,6	16 x 1,6	21 x 2,0	24 x 2,5	30 x 3,0

<sup>1)</sup> M6 not part of the approval

### Loads, spacing and edge distance BA A4 approved sizes M8 - M16

Type	Permissible loads in non-cracked concrete <sup>1),2),3)</sup>			Spacing <sup>4)</sup>		Edge distance <sup>4)</sup>		Min. thickness of structural part $h_{min}$ [mm]
	C 20/25		Permissible bending moment $M_{per}$ [Nm]	$S_{cr}$ [mm]	$S_{min}$ [mm]	$C_{cr}$ [mm]	$C_{min}$ [mm]	
	Tension $N_{per}$ [kN]	Shear $V_{per}$ [kN]						
BA A4 8	3,6	5,2	10,5	135	50	68	50	100
BA A4 10	6,3	8,1	21,4	180	55	90	50	120
BA A4 12	7,9	11,9	37,6	210	60	105	55	140
BA A4 16	16,7	22,4	95,2	235	70	128	85	170

<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of  $\gamma_F = 1.4$ .

<sup>3)</sup> For higher concrete strengths up to C50/55 the values increase by max. 28%.

<sup>4)</sup> If underrun the char. space or edge distance ( $C_{cr}$  or  $S_{cr}$ ) the loads must be reduced.  $h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.

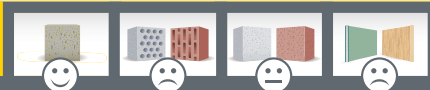
### Recommended loads for the not approved anchor sizes in non-cracked concrete C20/25

6-40/2	$N_{rec}$ [kN]: 1,6	$V_{rec}$ [kN]: 1,5
6-65/15	$N_{rec}$ [kN]: 1,8	$V_{rec}$ [kN]: 1,8
8-52/2	$N_{rec}$ [kN]: 2,6	$V_{rec}$ [kN]: 4,8
10-60/10	$N_{rec}$ [kN]: 2,0	$V_{rec}$ [kN]: 5,0

$N_{rec}$ : recommended tension load incl. safety factor

$V_{rec}$ : recommended shear load incl. safety factor

**Metal anchor**



**Quick-fix anchor EKA**

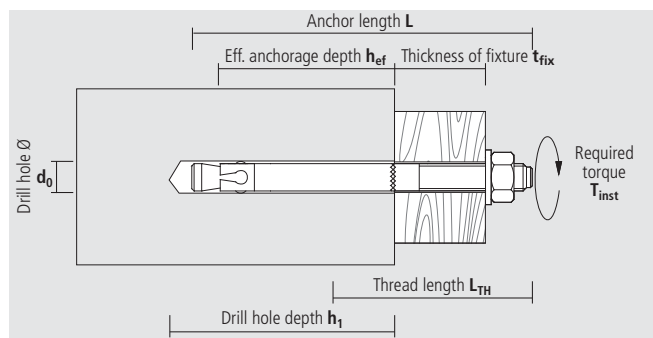


**Advantages**

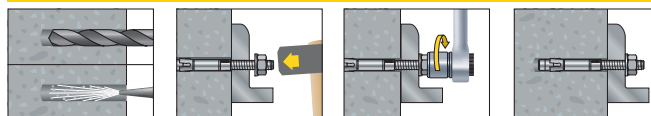
- Not approved Quick-fix anchor with a very good price/performance ratio for a wide range of non-approval relevant applications

**Suitable building materials**

- ✓ Concrete
- ✓ Dense natural stone



**Mounting**

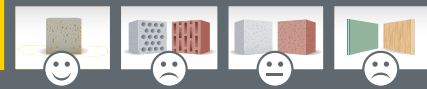


**EKA, zinc plated**

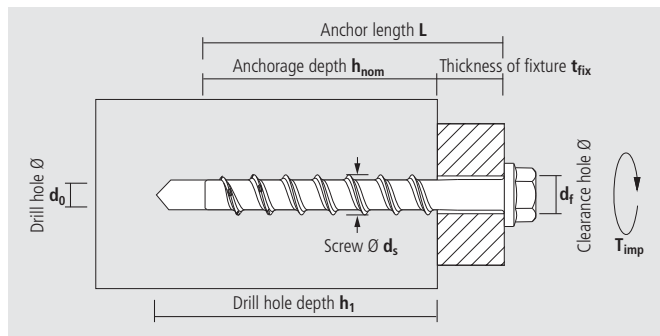
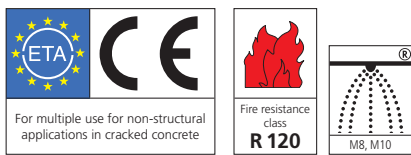
Type	Art-No	do [mm]	h <sub>1</sub> [mm]	h <sub>ef</sub> [mm]	L [mm]	t <sub>fix</sub> [mm]	L <sub>TH</sub> [mm]	Drive [mm]	T <sub>inst</sub> [mm]	Price	Packing	
										€/100 pcs	[pcs]	[pcs]
M6-40/3	9640EKA	6	32	22	40	3	15	SW10	5		150	750
M6-55/5	9655EKA	6	45	35	55	5	25	SW10	5		100	500
M6-70/15	9670EKA	6	50	40	70	15	40	SW10	5		100	500
M6-100/45	96100EKA	6	50	40	100	45	70	SW10	5		100	500
M8-50/3	9850EKA	8	42	27	50	3	20	SW13	15		100	500
M8-65/12	9865EKA	8	50	35	65	12	35	SW13	15		50	250
M8-75/12	9875EKA	8	60	45	75	12	45	SW13	15		50	250
M8-95/32	9895EKA	8	60	45	95	32	55	SW13	15		50	250
M8-105/42	98105EKA	8	60	45	105	42	65	SW13	15		40	200
M10-60/5	91060EKA	10	45	30	60	5	25	SW17	30		50	250
M10-75/10	91075EKA	10	55	40	75	10	40	SW17	30		50	250
M10-90/15	91090EKA	10	65	50	90	15	50	SW17	30		40	200
M10-120/45	910120EKA	10	65	50	120	45	80	SW17	30		25	125
M10-140/65	910140EKA	10	65	50	140	65	100	SW17	30		25	125
M12-80/3	91280EKA	12	70	50	80	3	35	SW19	50		25	125
M12-95/17	91295EKA	12	70	50	95	17	50	SW19	50		20	100
M12-120/22	912120EKA	12	90	70	120	22	70	SW19	50		20	100
M12-150/52	912150EKA	12	90	70	150	52	100	SW19	50		20	100
M16-100/5	916100EKA	16	85	60	100	5	50	SW24	100		15	75
M16-140/20	916140EKA	16	110	85	140	20	80	SW24	100		10	50
M16-175/55	916175EKA	16	110	85	175	55	115	SW24	100		10	50
M20-110/5	920110EKA	20	95	65	110	5	50	SW30	180		5	25
M20-170/30	920170EKA	20	130	100	170	30	80	SW30	180		5	25
M20-215/75	920215EKA	20	130	100	215	75	100	SW30	180		5	25

Available only on request (delivery time ca. 2 weeks)

**Metal anchor**



**Concrete screw BTS6**



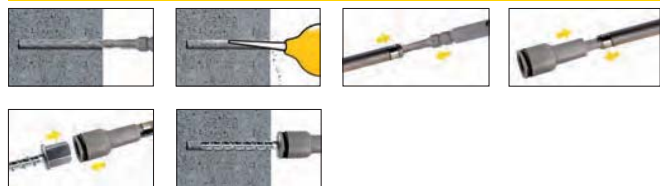
**Advantages**

- Very fast method for fixing fastening rails etc.
- Easy system with special accessories: Assembling in just two steps; drilling and fixing with the same tool
- The BTS may be adjusted
- Different heads for various applications
- Two setting depths
- Short lengths, this means less risk of hitting rebars

**Suitable building materials**

- ✓ Concrete
- ✓ Dense natural stone

**Mounting**



<b>BTS6 B</b> with hex-head and integral washer, washer Ø: 14,0 mm, zinc flake coating							Price	Packing	
Type d <sub>0</sub> - L	Art-No	d <sub>s</sub> x L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	t <sub>fix</sub> ≤ [mm]	Drive	€/100 pcs	[pcs]	[pcs]
6-40/5	9ZG640BTSB	7,5 x 40	40	35	5	SW10		100	500
6-55/5	9ZG655BTSB	7,5 x 55	40/55	35/50	20/5	SW10		100	500

Expected to be available from July 2017



<b>BTS6 PT</b> with Pan head (TX 30), head Ø: 14,5 mm, zinc flake coating							Price	Packing	
Type d <sub>0</sub> - L	Art-No	d <sub>s</sub> x L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	t <sub>fix</sub> ≤ [mm]	Recess	€/100 pcs	[pcs]	[pcs]
6-40/5	9ZG640BTSPT	7,5 x 40	40	35	5	TX30		100	500
6-55/5	9ZG655BTSPT	7,5 x 55	40/55	35/50	20/5	TX30		100	500

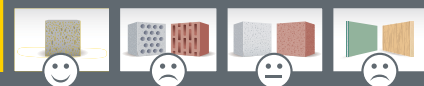
Expected to be available from July 2017



<b>BTS6 E</b> with connecting thread, washer Ø: 14,0 mm, zinc flake coating							Price	Packing	
Type d <sub>0</sub> - L	Art-No	d <sub>s</sub> x L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	Connecting thread	Drive	€/100 pcs	[pcs]	[pcs]
6-35	9ZG635M6BTSE	7,5 x 35	40	35	M6 (L = 5 mm)	SW10		100	500
6-35	9ZG635M8BTSE	7,5 x 35	40	35	M8 (L = 15 mm)	SW10		100	500

Expected to be available from July 2017

**Metal anchor**



## Concrete screw **BTS6**



<b>BTS6 H</b> with internal thread, washer Ø: M6 and M8: Ø 14 mm; M10: Ø 17 mm, zinc flake coating							Price	Packing	
Type d <sub>0</sub> - L	Art-No	d <sub>s</sub> x L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	Internal thread	Drive	€/100 pcs	[pcs]	[pcs]
6-35	9ZG635M6BTSH	7,5 x 35	40	35	M6 (L = 10 mm)	SW10		100	500
6-35	9ZG635M8BTSH	7,5 x 35	40	35	M8 (L = 15 mm)	SW10		100	500
6-50	9ZG650M8BTSH	7,5 x 50	55	50	M8 (L = 15 mm)	SW10		100	500
6-35	9ZG635M10BTSH	7,5 x 35	40	35	M10 (L = 15 mm)	SW13		100	500

Expected to be available from July 2017

## Accessories **BTS6**



SDS special drill bit Ø6 mm  
Usable drill length 105 mm



Special adapter  
Put over the drill bit and the socket wrench



Socket wrench 10  
Suitable for all sizes BTS6 with SW10

<b>Zubehör</b> für Betonschraube BTS6					Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	L [mm]	Recess	€/1 pc	[pc]	[pc]
Special drill bit SDS 6 mm	6115SDSTRBCA	6	175	SDS plus		1	-
Special adapter	9ATRBCA	13	145	2x hex-head		1	-
Socket wrench 10 (SW10)	910LLTRBCA	18	65	hexagon		1	-

Expected to be available from July 2017

### **Loads, spacing and edge distance** for multiple use for non-structural applications in cracked concrete C20/25-C50/60

Type	Permissible load in any direction <sup>1,2)</sup>		Permissible bending moment <sup>2)</sup> M <sub>per</sub> [Nm]	Spacing		Edge distance		Min. thickness of structural part h <sub>min</sub> [mm]	Max. torque of the impact wrench T <sub>imp</sub> ≤ [Nm]
	h <sub>nom</sub> 35 mm F <sub>per</sub> [kN]	h <sub>nom</sub> 50 mm F <sub>per</sub> [kN]		S <sub>cr</sub> [mm]	S <sub>min</sub> [mm]	C <sub>cr</sub> [mm]	C <sub>min</sub> [mm]		
BTS 6-35	0,85	-	5,7	160	40	80	40	100	150
BTS 6-40	0,85	-	5,7	160	40	80	40	100	150
BTS 6-50	0,85	1,90	5,7	160	40	80	40	100	150
BTS 6-55	0,85	1,90	5,7	160	40	80	40	100	150

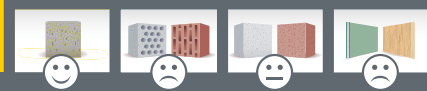
<sup>1)</sup> Permissible loads without influence of spacing and edge distance

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of γ<sub>F</sub> = 1.4

If underrun the char. space or edge distance (C<sub>cr</sub> or S<sub>cr</sub>) the loads must be reduced. h<sub>min</sub>, S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.



**Metal anchor**

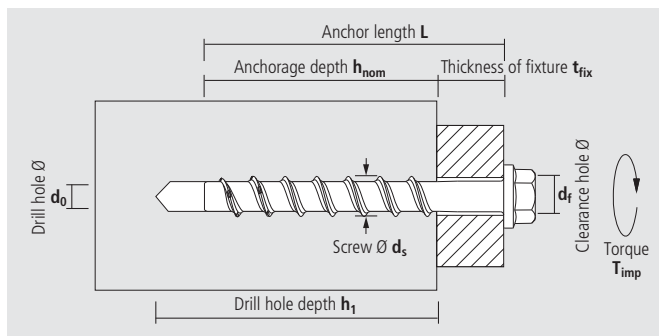


**Concrete screw BTS**

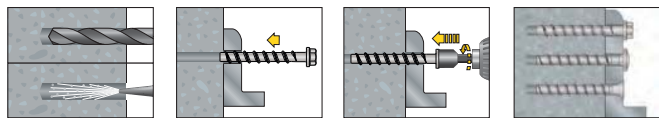


**Advantages**

- Approved for non-cracked and cracked concrete
- High loads combined with an easy application (the use of a suitable impact wrench is recommended)
- Variable, because of three setting depths
- The BTS may be adjusted
- Big range, also in stainless steel and different head shapes available
- The BTS is also ideal for temporary fixings as it can be removed completely
- Zinc flake coating (ZnAl) for improved corrosion resistance and higher application security



**Mounting**

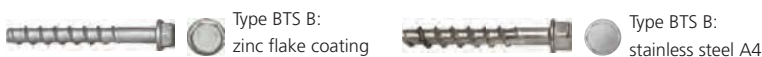


TSM 6: Impact wrench max. 160 Nm  
 BTS 8: Impact wrench max. 300 Nm  
 BTS 10: Impact wrench max. 400 Nm  
 BTS 14: Impact wrench max. 500 Nm

The BTS may be adjusted up to two times for max. 10 mm in order to use shims - for details see approval.

**Suitable building materials**

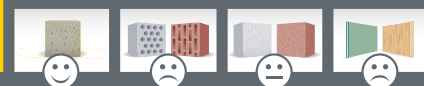
- ✓ Concrete
- ✓ Dense natural stone



BTS B with hex-head and integral washer (Head Ø: TSM 6: Ø 15,0 mm; BTS 8: Ø 16,2 mm; BTS 10: Ø 20,0 mm; BTS 14: Ø 30,0 mm)										Packing	
Type d <sub>0</sub> - L	Art-No ZnAl-coating	€/100 pcs	Art-No A4	€/100 pcs	d <sub>s</sub> - L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	t <sub>fix</sub> ≤ [mm]	Drive	[pcs]	[pcs]
6-60/5**	9660TSM		-		7,5x60	60	55	5	SW 13	100	-
8-50/-	9ZG850BTSB		-		10,6x50	55/-/-	45/-/-	5/-/-	SW 13	50	250
8-70/5	9ZG870BTSB		-		10,6x70	55/65/75	45/55/65	25/15/5	SW 13	50	250
8-80/15	9ZG880BTSB		9X880BTSB		10,6x80	55/65/75	45/55/65	35/25/15	SW 13	50	250
8-90/25	9ZG890BTSB		-		10,6x90	55/65/75	45/55/65	45/35/25	SW 13	50	250
10-60/-	9ZG1060BTSB		-		10,6x60	65/-/-	55/-/-	5/-/-	SW 15	50	250
10-90/5	9ZG1090BTSB		9X1090BTSB		12,6x90	65/85/95	55/75/85	35/15/5	SW 15	40	200
10-100/15	9ZG10100BTSB		9X10100BTSB		12,6x100	65/85/95	55/75/85	45/25/15	SW 15	40	200
10-120/35	9ZG10120BTSB		-		12,6x120	65/85/95	55/75/85	65/45/35	SW 15	40	200
10-140/55	9ZG10140BTSB		-		12,6x140	65/85/95	55/75/85	85/65/55	SW 15	30	150
10-160/75	9ZG10160BTSB		-		12,6x160	65/85/95	55/75/85	105/85/75	SW 15	30	150
10-180/95*	9ZG10180BTSB		-		12,6x180	65/85/95	55/75/85	125/105/95	SW 15	20	100
10-200/115*	9ZG10200BTSB		-		12,6x200	65/85/95	55/75/85	145/125/115	SW 15	20	80
10-240/155*	9ZG10240BTSB		-		12,6x240	65/85/95	55/75/85	185/165/155	SW 15	20	80
10-280/195*	9ZG10280BTSB		-		12,6x280	65/85/95	55/75/85	225/205/195	SW 15	20	80
14-80/-	9ZG1480BTSB		-		16,6x80	85/-/-	75/-/-	5/-/-	SW 21	20	100
14-110/-	9ZG14110BTSB		-		16,6x110	85/110/125	75/100/115	35/10/-	SW 21	20	100

\* with large washer acc. ISO 7094 (DIN 440) for woodworking (included in packing, outer Ø = 44 mm)  
 \*\* discontinued, delivery while stocks last

**Metal anchor**



**Concrete screw BTS**



Type BTS ST:  
zinc plated



Type BTS ST:  
stainless steel A4



BTS ST with countersunk head (Head-Ø: BTS ST 8: Ø 19,5 mm; BTS ST 10: Ø 21,5 mm)										Packing	
Type d <sub>0</sub> - L	Art-No zinc plated	€/100 pcs	Art-No A4	€/100 pcs	d <sub>s</sub> - L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	t <sub>fix</sub> ≤ [mm]	Recess	[pcs]	[pcs]
8-80/15	9880BTSST		9X880BTSST		10x80	55/65/75	45/55/65	35/25/15	TX 40	50	250
10-90/5	91090BTSST		9X1090BTSST		12x90	65/85/95	55/75/85	35/15/5	TX 50	40	200



TSM B with Pan head (TX 30), head-Ø: 14,5 mm, zinc plated							Price	Packing	
Type d <sub>0</sub> - L	Art-No	d <sub>s</sub> - L [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	t <sub>fix</sub> ≤ [mm]	Recess	€/100 pcs	[pcs]	[pcs]
6-60/5*	9660TSM B	7,5x60	60	55	5	TX 30		100	500

\* discontinued; delivery while stocks last

**Loads and installation parameters** (values are valid for BTS in carbon steel and stainless steel and TSM 6)

		TSM 6		BTS 8		BTS 10			BTS 14		
Drill hole Ø	d <sub>0</sub> [mm]	6		8		10			14		
Thread Ø	d <sub>s</sub> [mm]	7,5		10,6		12,6			16,6		
Ø of clearance hole in fixture	d <sub>f</sub> ≤ [mm]	8		12		14			18		
Anchorage depth	h <sub>nom</sub> [mm]	55	45	55	65	55	75	85	75	100	115
<b>Permissible tension load in cracked concrete<sup>1), 2), 3)</sup></b>											
C20/25	N <sub>per</sub> [kN]	1,9	2,4	4,3	5,7	4,3	7,9	9,6	7,6	12,0	15,1
<b>Permissible tension load in non-cracked concrete<sup>1), 2), 3)</sup></b>											
C20/25	N <sub>per</sub> [kN]	4,3	3,6	5,7	7,6	5,7	9,5	11,9	10,6	16,9	21,2
<b>Permissible shear load in cracked concrete</b>											
C20/25	V <sub>per</sub> [kN]	4,0	3,5	4,8	6,4	4,8	15,9	19,2	7,6	24,1	30,3
<b>Permissible shear load in non-cracked concrete</b>											
C20/25	V <sub>per</sub> [kN]	4,0	5,0	6,8	9,0	6,8	19,4	19,4	10,6	32,0	32,0
Permissible bending moment	M <sub>per</sub> [Nm]	6		15		32			106		
<b>Spacing and edge distance</b>											
Spacing <sup>4)</sup>	s <sub>cr,N</sub> [mm]	132	105	129	156	129	180	204	174	237	276
Edge distance <sup>4)</sup>	c <sub>cr,N</sub> [mm]	66	53	65	78	65	90	102	87	119	138
Minimum spacing <sup>4)</sup>	s <sub>min</sub> [mm]	40		50		50			50		
Minimum edge distance <sup>4)</sup>	c <sub>min</sub> [mm]	40		50		50			50		
Minimum thickness of structural part	h <sub>min</sub> [mm]	100	100	100	120	100	130	130	130	150	170
Maximum installation torque for impact wrench	T <sub>imp</sub> ≤ [Nm]	160		300		400			500		

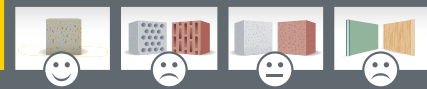
<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial factor on the action of γ<sub>F</sub> = 1.4.

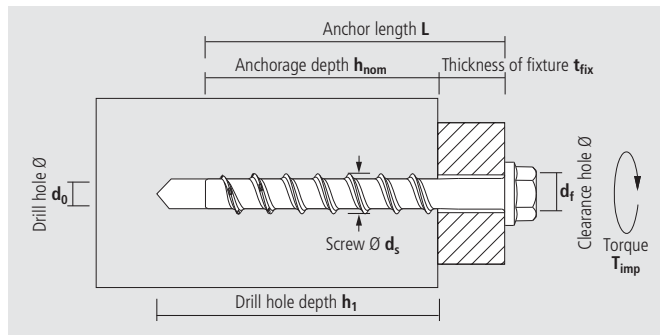
<sup>3)</sup> For higher concrete strengths up to C50/60 the values increase by max. 55% compared with C20/25.

<sup>4)</sup> If underrun the char. space or edge distance (C<sub>cr</sub> or S<sub>cr</sub>) the loads must be reduced. h<sub>min</sub>, s<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

**Metal anchor**



**Concrete screw BTS M**



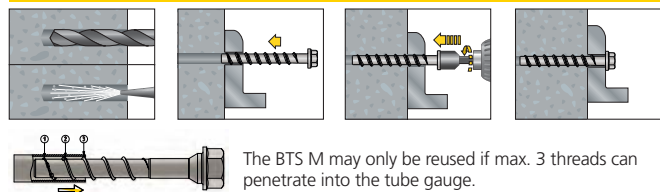
**Advantages**

- Special concrete screw: Approved for temporary construction site facilities such as inclined supports, guardrails and scaffoldings
- The approval also regulates the use in fresh concrete ( $\geq 10 \text{ N/mm}^2$ ), in cracked and non-cracked concrete and for outdoor applications
- Reusable - for details see approval
- Including tube gauge in each box to check the reusability

**Suitable building materials**

- ✓ Concrete

**Mounting**



The BTS M may only be reused if max. 3 threads can penetrate into the tube gauge.

**BTS M** zinc plated, 1 tube gauge per box included (Head-Ø: 14-80: 28 mm; 14-130: 32 mm)

Type	Art-No	$d_s - L$ [mm]	$h_1 \geq$ [mm]	$h_{nom} \geq$ [mm]	$t_{fix} \leq$ [mm]	Drive	€/100 pcs	Packing	
								$d_0 - L$	[pcs]
14-80/5	91480BTSMB	16,6x80	85	75	5	SW 22		20	100
14-130/15	914130BTSMB	16,6x130	85/100/125	75/90/115	55/40/15	SW 24		15	75

**Loads and installation parameters**

		BTS M 14-80/5		BTS M 14-130/15	
Drill hole Ø	$d_0$ [mm]	14		14	
Thread Ø	$d_s$ [mm]	16,6		16,6	
Ø of clearance hole in fixture	$d_f \leq$ [mm]	18		18	
Anchorage depth	$h_{nom}$ [mm]	75	90	115	
Minimum thickness of structural part	$h_{min}$ [mm]	150	150	195	200   225

**Permissible load in cracked and non-cracked concrete<sup>1), 2)</sup>**

Concrete Class	$F_{per}$ [kN]	14-80/5	14-130/15
C8/10	$F_{per}$ [kN]	4,0	8,0   10,0   11,3
C12/15	$F_{per}$ [kN]	4,7	8,7   12,0   14,0
C16/20	$F_{per}$ [kN]	5,3	9,3   13,3   16,0

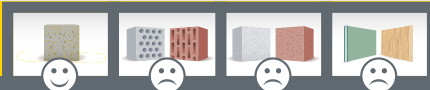
**Spacing and edge distance**

Parameter	Value	14-80/5	14-130/15
Minimum spacing	$s_{min}$ [mm]	320	390   500   500
Minimum edge distance in load direction	$c_{1, min}$ [mm]	105	105   130   165   165
Minimum edge distance vertical to load direction	$c_{2, min}$ [mm]	160	160   195   250   250
Maximum installation torque for impact wrench	$T_{imp} \leq$ [Nm]	450	450

<sup>1)</sup> Permissible load in all directions for single anchor without influence of spacing and edge distance

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial factor on the action of  $\gamma_F = 1,5$ .  $h_{min}$ ,  $s_{min}$  and  $c_{min}$  shall not remain under the given minimum values.

**Metal anchor**



# Heavy-duty anchor SLA



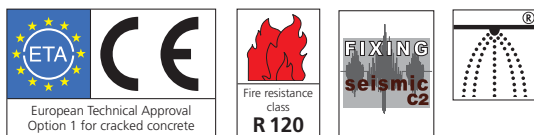
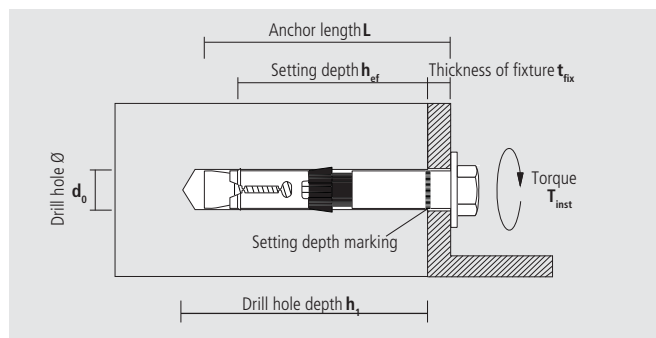
SLA S with hex-head screw



SLA B with bolt



SLA C with countersunk head



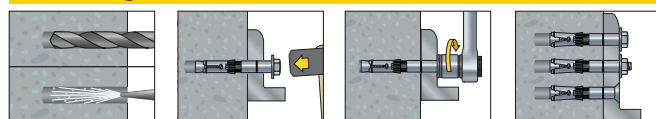
**Advantages**

- Torque controlled heavy-duty anchor
- Available with various heads
- The integrated plastic ring prevents twisting of the anchor and allows to overcome gaps between the attached part and the concrete surface
- Anchorage depth marking for quick installation

**Suitable building materials**

✓ Concrete

**Mounting**

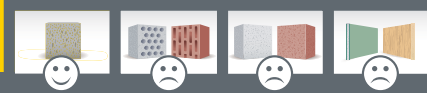


**SLA S, zinc plated** with hex-head screw; steel quality 8.8

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
S 12-80/10	91280SLAS	12	85	59	80	10	M8		30	150
S 12-90/20	91290SLAS	12	85	59	90	20	M8		30	150
S 12-120/50	912120SLAS	12	85	59	120	50	M8		25	125
S 15-90/10	91590SLAS	15	95	67	90	10	M10		20	100
S 15-100/20	915100SLAS	15	95	67	100	20	M10		15	75
S 15-130/50	915130SLAS	15	95	67	130	50	M10		15	75
S 18-110/10	918110SLAS	18	115	88	110	10	M12		10	50
S 18-125/25	918125SLAS	18	115	88	125	25	M12		10	50
S 18-150/50	918150SLAS	18	115	88	150	50	M12		5	25
S 24-125/10	924125SLAS	24	130	99	125	10	M16		5	25
S 24-140/25	924140SLAS	24	130	99	140	25	M16		5	25
S 24-165/50	924165SLAS	24	130	99	165	50	M16		4	20

Expected to be available from May 2017

## Metal anchor



# Heavy-duty anchor SLA



### SLA B, zinc plated with bolt; steel quality 8.8

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
B 12-80/10	91280SLAB	12	85	59	80	10	M8		30	150
B 12-90/20	91290SLAB	12	85	59	90	20	M8		30	150
B 12-120/50	912120SLAB	12	85	59	120	50	M8		25	125
B 15-90/10	91590SLAB	15	95	67	90	10	M10		20	100
B 15-100/20	915100SLAB	15	95	67	100	20	M10		15	75
B 15-130/50	915130SLAB	15	95	67	130	50	M10		15	75
B 15-180/100	915180SLAB	15	115	67	180	100	M10		10	50
B 18-110/10	918110SLAB	18	115	88	110	10	M12		10	50
B 18-125/25	918125SLAB	18	115	88	125	25	M12		10	50
B 18-150/50	918150SLAB	18	115	88	150	50	M12		5	25
B 18-200/100	918200SLAB	18	115	88	200	100	M12		5	25
B 24-125/10	924125SLAB	24	130	99	125	10	M16		5	25
B 24-140/25	924140SLAB	24	130	99	140	25	M16		5	25
B 24-165/50	924165SLAB	24	130	99	165	50	M16		4	20
B 24-215/100	924215SLAB	24	130	99	215	100	M16		4	–

Expected to be available from May 2017



### SLA C, zinc plated with countersunk head; steel quality 8.8

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
C 12-80/16	91280SLAC	12	85	59	80	16	M8		30	150
C 12-90/26	91290SLAC	12	85	59	90	26	M8		30	150
C 15-90/17	91590SLAC	15	95	67	90	17	M10		20	100
C 15-100/27	915100SLAC	15	95	67	100	27	M10		15	75

Expected to be available from May 2017

## Installation parameters

SLA S/B/C Thread	M8	M10	M12	M16	
Torque	T <sub>inst</sub> [Nm]	20	45	80	150
SLA S/B width across flats	SW [mm]	13	17	19	24
SLA C internal hexagon	[mm]	6	8	–	–
∅ of clearance hole in fixture	d <sub>f</sub> [mm]	14	17	20	26

## Loads, spacing and edge distance

Type	Thread	Cracked concrete <sup>1),2)</sup> C20/25		Non-cracked concrete <sup>1),2)</sup> C20/25		Permissible bending moment M <sub>per</sub> [Nm]	Spacing		Edge distance		Min thickness of structural part h <sub>min</sub> [mm]
		Tension N <sub>per</sub> [kN]	Shear V <sub>per</sub> [kN]	Tension N <sub>per</sub> [kN]	Shear V <sub>per</sub> [kN]		S <sub>cr</sub> [mm]	S <sub>min</sub> [mm]	C <sub>cr</sub> [mm]	C <sub>min</sub> [mm]	
SLA 12	M8	5,7	7,8	10,9	10,9	17	177	60	89	60	120
SLA 15	M10	7,6	18,8	13,2	24,0	34	201	70	101	70	140
SLA 18	M12	11,9	28,3	19,8	28,6	60	264	80	132	80	180
SLA 24	M16	16,9	33,8	23,6	47,4	152	297	100	149	100	200

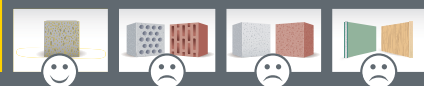
<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance.

<sup>2)</sup> Load values include the resistances' partial safety factors as per approval and a partial safety factor on the action of γ<sub>F</sub> = 1.4.

For higher concrete strengths the values N<sub>per</sub> increase by max. 55% (N<sub>per, C50/60</sub> = 1,55 × N<sub>per, C20/25</sub>).

If underrun the char. space or edge distance (C<sub>cr</sub> or S<sub>cr</sub>) the loads must be reduced. h<sub>min</sub>, S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

**Metal anchor**



**Forced expansion anchor ZA**



ZA Type S with hex-head screw



ZA Type B with bolt

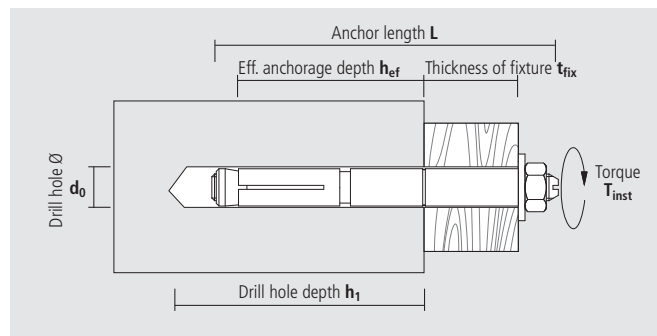


**Advantages**

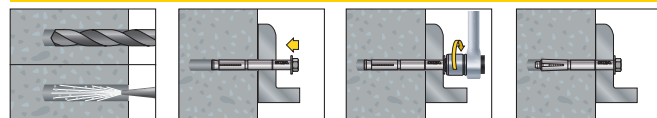
- Suitable for heavy fixings in non-cracked concrete
- ZA 12 (M8) with ETA approval
- Force controlled spreading of the sleeve when the screw or nut is tightened
- Easy installation as the plug sleeve spreads easily
- Low setting depth
- Cover unevenness of the ground is possible

**Suitable building materials**

- ✓ Concrete



**Mounting**



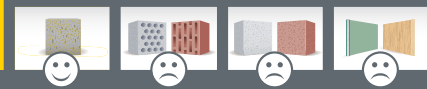
**ZA Type S, zinc plated** with hex-head screw

Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing	
								€/100 pcs	[pcs]	[pcs]
S 10-55/10	91055ZAS	10	55	40	55	10	M6		100	-
S 10-70/25	91070ZAS	10	55	40	70	25	M6		100	-
S 10-95/50	91095ZAS	10	55	40	95	50	M6		100	-
S 12-60/10*	91260ZAS	12	55	40	60	10	M8		50	-
S 12-75/25*	91275ZAS	12	55	40	75	25	M8		50	-
S 12-100/50*	912100ZAS	12	55	40	100	50	M8		50	-
S 14-70/10	91470ZAS	14	70	50	70	10	M10		50	-
S 14-85/25	91485ZAS	14	70	50	85	25	M10		50	-
S 14-110/50	914110ZAS	14	70	50	110	50	M10		25	-
S 18-90/10	91890ZAS	18	80	60	90	10	M12		25	-
S 18-100/25	918100ZAS	18	80	60	100	25	M12		25	-
S 18-130/50	918130ZAS	18	80	60	130	50	M12		25	-

\* With ETA approval



## Metal anchors



# Forced expansion anchor ZA



ZA Type B, zinc plates with bolt								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	€/100 pcs	[pcs]	[pcs]
B 10-65/10	91065ZAB	10	55	40	65	10	M6		100	–
B 10-80/25	91080ZAB	10	55	40	80	25	M6		100	–
B 10-105/50	910105ZAB	10	55	40	105	50	M6		100	–
B 12-70/10*	91270ZAB	12	55	40	70	10	M8		50	–
B 12-85/25*	91285ZAB	12	55	40	85	25	M8		50	–
B 12-110/50*	912110ZAB	12	55	40	110	50	M8		50	–
B 12-160/100*	912160ZAB	12	55	40	160	100	M8		50	–
B 14-80/10	91480ZAB	14	70	50	80	10	M10		50	–
B 14-95/25	91495ZAB	14	70	50	95	25	M10		50	–
B 14-120/50	914120ZAB	14	70	50	120	50	M10		25	–
B 14-170/100	914170ZAB	14	70	50	170	100	M10		25	–
B 18-96/10	91896ZAB	18	80	60	96	10	M12		25	–
B 18-111/25	918111ZAB	18	80	60	111	25	M12		25	–
B 18-136/50	918136ZAB	18	80	60	136	50	M12		25	–

\* with ETA approval

### Installation parameters

ZA S/B size		M6	M8	M10	M12
Torque	T <sub>inst</sub> [Nm]	8,5	20	40	70
Width across flats	SW [mm]	10	13	17	19
Clearance hole in fixture	d <sub>f</sub> [mm]	12	14	16	22

### Loads, spacing and edge distance for ZA 12 according to ETA approval in non-cracked concrete

Type	Thread	Non-cracked concrete <sup>1)2)</sup>		Permissible bending moment M <sub>per</sub> [Nm]	Spacing		Edge distance		Min. thickness of structural part h <sub>min</sub> [mm]	Torque T <sub>inst</sub> [Nm]
		Tension N <sub>per</sub> [kN]	Shear V <sub>per</sub> [kN]		S <sub>cr</sub> [mm]	S <sub>min</sub> [mm]	C <sub>cr</sub> [mm]	C <sub>min</sub> [mm]		
ZA 12	M8	5,7	6,1	17,1	120	90	60	60	120	20

<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of γ<sub>F</sub> = 1.4.

For higher concrete strength the values for N<sub>per</sub> increase up to 55 % (N<sub>per, C50/60</sub> = 1,55 x N<sub>per, C20/25</sub>)

If underrun the char. space or edge distance (C<sub>cr</sub> or S<sub>cr</sub>) the loads must be reduced. h<sub>min</sub>, S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

### Loads, spacing and edge distance according to former DIBt approval in non-cracked concrete

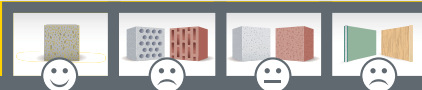
Type	Thread	non-cracked concrete			Reduction factor <sup>1</sup>	Bending moment M <sub>rec</sub> [Nm]	Spacing S [mm]	Edge distance <sup>2</sup> C [mm]	Min. thickness of structural part h <sub>min</sub> [mm]	Torque T <sub>inst</sub> [Nm]
		C12/15 F <sub>rec</sub> [kN]	C20/25 F <sub>rec</sub> [kN]	C30/37 F <sub>rec</sub> [kN]						
ZA 10	M6	1,5	2,1	2,5	0,70	7,0	260	130	110	8,5
ZA 14	M10	3,5	5,0	5,9	0,80	34,2	440	220	150	40,0
ZA 18	M12	5,2	7,4	8,7	0,90	60,0	500	250	180	70,0

F<sub>rec</sub>: Recommended load in all directions in non-cracked concrete

<sup>1</sup> Reduction factor for the permissible load, if a reinforcement steel with an axis clearance of less than 15 cm exists in the area of the anchorage

<sup>2</sup> Edge distance may be reduced by a factor of 0,72, if anchor is inserted at the edge of the structural member, instead of the corner

**Metal anchors**



# Sleeve anchor Dnbolt



DT with hex-head screw



DV with countersunk head



DE with bolt



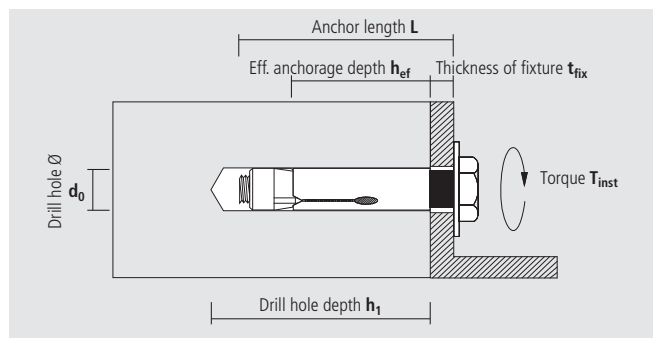
DA with eyebolt



DG with hook



European Technical Approval  
Option 8 for non-cracked concrete  
Dnbolt DT/DV 8, 10, 12 zinc plated



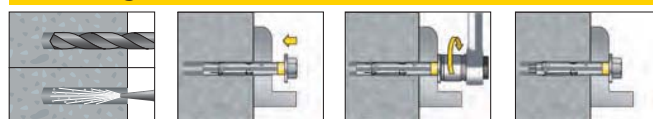
## Advantages

- Allrounder for many day-to-day fastenings in the medium loads up to 1.000 kg
- Dnbolt DT and DV with ETA approval for non-cracked concrete
- Anti-rotation cone with ribs for secure expansion
- Due the special sleeve construction, the fixture can be flush close with the concrete surface
- Chamfered sleeve guarantees perfect gliding on the cone and thus a secure fixing

## Suitable building materials

- ✓ Concrete
- ✓ Dense natural stone
- ✓ Solid brick (partly)

## Mounting



Zinc plated



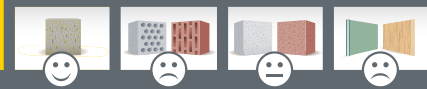
Stainless steel A2

## Dnbolt DT with hex-head screw

Dnbolt DT with hex-head screw											Packing	
Type	Art-No zinc plated	€/100 pcs	Art.-No A2	€/100 pcs	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	[pcs]	[pcs]
8-45	9845DT*		9X845DT		8	45	30	45	5	M6	250	-
8-60	9860DT*		9X860DT		8	45	30	60	20	M6	200	-
10-60	91060DT*		9X1060DT		10	55	37	60	10	M8	100	-
10-80	91080DT*		9X1080DT		10	55	37	80	30	M8	100	-
12-70	91270DT*		9X1270DT		12	70	43	70	10	M10	50	-
12-100	912100DT*		9X12100DT		12	70	43	100	40	M10	50	-
14-70	91470DT		9X1470DT		14	70	43	70	10	M10	50	-
14-100	914100DT		9X14100DT		14	70	43	100	40	M10	50	-
16-80	91680DT		9X1680DT		16	55	55	80	10	M12	40	-
16-110	916110DT		-		16	75	55	110	40	M12	25	-
20-110	921110DT		-		20	85	65	110	30	M16	10	-
25-130	926130DT		-		25	105	80	130	30	M16	8	-

\* Part of the ETA approval

## Metal anchors



# Sleeve anchor Dnbolt



Zinc plated



Stainless steel A2

<b>Dnbolt DV</b> with countersunk head											<b>Packing</b>	
Type	Art-No zinc plated	€/100 pcs	Art-No A2	€/100 pcs	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	[pcs]	[pcs]
10-60	91060DV*		9X1060DV		10	55	37	60	10	M8	100	–
10-80	91080DV*		9X1080DV		10	55	37	80	30	M8	100	–

\* Part of the ETA approval



<b>Dnbolt DE</b> with bolt, zinc plated										<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Drive	€/100 pcs	[pcs]	[pcs]	
8-45	9845DE	8	45	30	45	5	M6	SW 10		100	400	
10-60	91060DE	10	55	37	60	10	M8	SW 13		75	300	
10-80	91080DE	10	55	37	80	30	M8	SW 13		50	200	
12-70	91270DE	12	65	43	70	10	M10	SW 17		50	200	
12-100	912100DE	12	65	43	100	40	M10	SW 17		25	100	
14-70	91470DE	14	65	43	70	10	M10	SW 17		50	200	
14-100	914100DE	14	65	43	100	40	M10	SW 17		25	100	
16-80	91680DE	16	75	51	80	10	M12	SW 19		25	100	
20-110	921110DE	20	85	65	110	30	M16	SW 24		10	40	
25-130	926130DE	25	105	75	130	30	M20	SW 30		10	40	

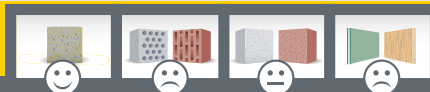


<b>Dnbolt DA</b> with eyebolt, zinc plated										<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Drive	€/100 pcs	[pcs]	[pcs]	
8-45	9845DA	8	50	35	45	–	M6	SW 10		100	400	
10-60	91060DA	10	65	47	60	–	M8	SW 13		50	200	



<b>Dnbolt DG</b> with hook, zinc plated										<b>Price</b>	<b>Packing</b>	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>ef</sub> ≥ [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	Thread	Drive	€/100 pcs	[pcs]	[pcs]	
8-45	9845DG	8	50	35	45	–	M6	SW 10		100	400	
10-60	91060DG	10	65	47	60	–	M8	SW 13		50	200	
16-80	91690DG	16	85	61	80	–	M12	SW 19		25	100	

## Metal anchors



# Sleeve anchor Dnbolt

### Loads, spacing and edge distance for Dnbolt DT/DV 8, 10, 12 according to ETA approval in non-cracked concrete

Type	Thread	Installation torque $T_{inst}$ [Nm]	Non-cracked concrete <sup>1)2)</sup> ≥ C20/25			Permissible bending moment		Spacing		Edge distance		Min. thickness of structural part $h_{min}$ [mm]
			Tension $N_{per}$ [kN]	Steel 6.8 Shear $V_{per}$ [kN]	Steel 8.8 Shear $V_{per}$ [kN]	Steel 6.8 $M_{per}$ [Nm]	Steel 8.8* $M_{per}$ [Nm]	$S_{cr}$ [mm]	$S_{min}$ [mm]	$C_{cr}$ [mm]	$C_{min}$ [mm]	
Dnbolt 8	M6	10	2,9	3,4	4,0	5,3	7,0	90	40	45	40	100
Dnbolt 10	M8	15	3,6	5,4	5,4	12,9	17,1	111	50	56	50	100
Dnbolt 12	M10	30	4,8	6,8	6,8	25,7	34,2	129	60	65	60	110

<sup>1)</sup> Permissible loads for single anchor without influence of spacing and edge distance.

<sup>2)</sup> Load figures include the resistances' partial safety factors as per approval and a partial safety factor on the action of  $\gamma_F = 1.4$ .

If underrun the char. space or edge distance ( $C_{cr}$  or  $S_{cr}$ ) the loads must be reduced.  $h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.

\* Dnbolts in steel 8.8 only on request

### Recommended loads for not approved Dnbolt DT, DV and DE in non-cracked concrete C20/C25

Type	Thread	Installation torque $T_{inst}$ [Nm]	Drill hole $\varnothing$ [mm]	Zinc plated, steel quality 6.8		Stainless steel A2	
				Tension load $N_{rec}$ [kN]	Shear load $V_{rec}$ [kN]	Tension load $N_{rec}$ [kN]	Shear load $V_{rec}$ [kN]
Dnbolt 8	M6	10	8	–	–	1,8	2,0
Dnbolt 10	M8	15	10	–	–	2,0	3,2
Dnbolt 12	M10	30	12	–	–	3,4	4,8
Dnbolt 14	M10	30	14	6,2	8,6	3,5	5,6
Dnbolt 16	M12	65	16	7,5	12,0	4,8	8,5
Dnbolt 20	M16	150	20	8,9	26,0	–	–
Dnbolt 25	M20	300	25	10,6	28,8	–	–

Safety factors included

### Recommended loads for not approved Dnbolt DA and DG in non-cracked concrete C20/C25

Type	Thread	Drill hole $\varnothing$ [mm]	DA with eyebolt	DG with hook
			$F_{rec}$ [kN]	$F_{rec}$ [kN]
Dnbolt 8	M6	8	0,6	0,6
Dnbolt 9	M6	9	0,6	0,6
Dnbolt 10	M8	10	0,6	0,6
Dnbolt 11	M8	11	0,6	0,6

Safety factors included

Chemical fastening systems



# Fastening injection system ResiFIX

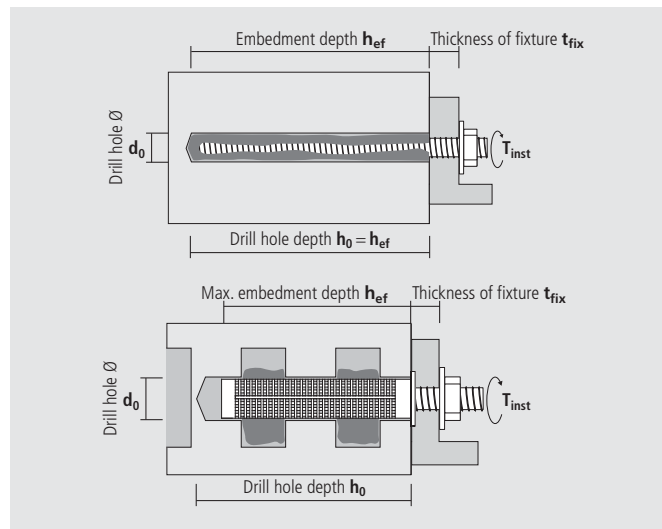


## Typical applications

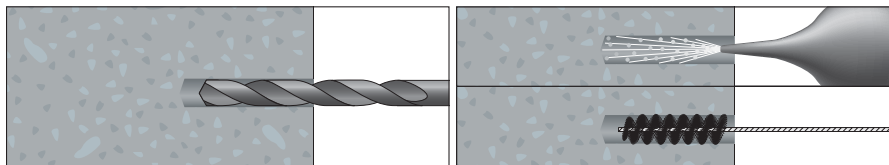
- Steel constructions
- Canopies
- Cantilevers
- Distance mountings
- Facade substructures
- Door and window frames
- Machines
- Wood constructions
- Guard rails

## Suitable building materials

- ✓ Concrete
- ✓ Aerated concrete
- ✓ Natural stone
- ✓ Hollow brick
- ✓ Solid brick
- ✓ Hollow sand-lime brick
- ✓ Solid sand-lime brick
- ✓ Lightweight hollow concrete blocks
- ✓ Lightweight solid concrete blocks

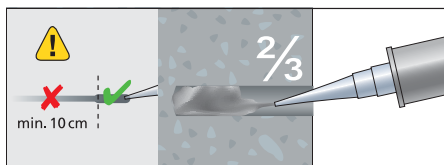


## Mounting in concrete and solid brick

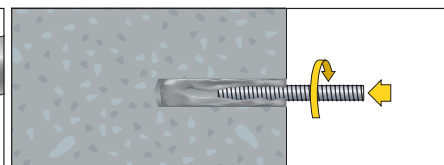


1. Drill hole

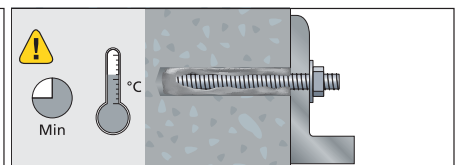
2. Clean hole (blow 4x, brush 4x)



3. Discard first 10 cm. Inject necessary amount of chemical mortar, (min. 2/3 of hole)

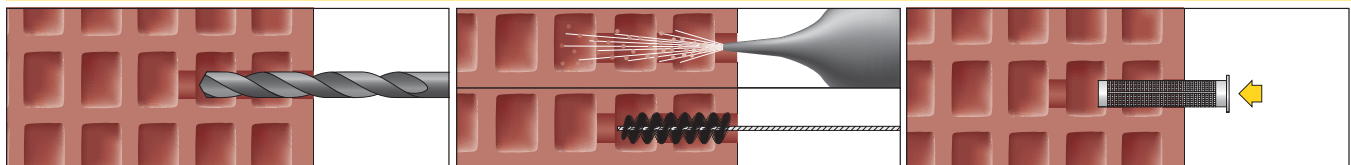


4. Push the anchor rod into the hole while turning



5. Respect curing time before applying any load or torque

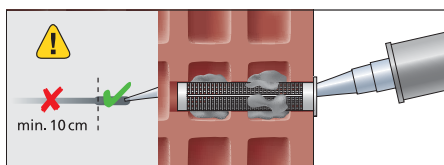
## Mounting in hollow brick



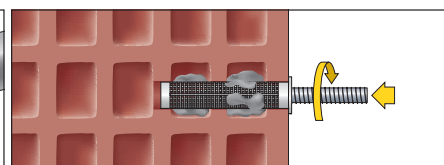
1. Drill hole

2. Clean hole (blow 2x, brush 2x)

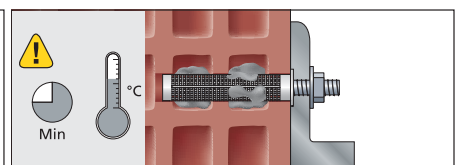
3. Insert anchor sleeve



4. Discard first 10 cm. Inject necessary amount of chemical mortar (fill sleeve completely)



5. Push the anchor rod into the hole while turning



6. Respect curing time before applying any load or torque

Chemical fastening systems



**For everyone the appropriate system**

In comparison

Type	Vinylester VVSF (styrene free)			Epoxyacrylate EYSF (styrene free)			Polyester PYSF (styrene free)			Pure Epoxy BRSF (styrene free)
	300	345	410	300	345	410	165	300	410	385
Content	280ml	345ml	410ml	280 ml	345 ml	410 ml	165 ml	300 ml	410 ml	385 ml
Types	Standard, Cool, Tropical			Standard, Express			Standard			Standard
Shelf life (unopened)	18 months			18 months			12 months			24 months
	steel 4.6, 5.8, 8.8 stainless steel			steel 4.6, 5.8, 8.8 stainless steel			✓			steel 4.6, 5.8, 8.8 stainless steel
	✓			-			-			✓
Approval for post-installed rebar connections	 Ø8 - Ø25			-			-			 Ø8 - Ø25
Approval for cracked concrete (Option 1)	 M8 - M30, Ø8 - Ø32			-			-			 M12 - M30, Ø12 - Ø32
Approval for non-cracked concrete (Option 7)	 M8 - M30, Ø8 - Ø32			 M8 - M24			-			 M8 - M30, Ø8 - Ø32
Approval for masonry	 M8 - M16			 M8 - M16			-			-
Fire Test certification (R 120)				-			-			
Usage under seismic action				-			-			
ICC Approval				-			-			-
Emissions in closed spaces										
Performance in non-cracked concrete C20/25 (M10-90)										
Performance in hollow brick HLZ 12 (M10-130)										not suitable
Wet drill holes	✓			✓			✓			✓
Waterfilled drill holes	✓			✓			✗			✓
Min. temp. of concrete	≥ -20°C			≥ -10°C			≥ +5°C			≥ +5°C
Temp. range after curing	-40°C bis +120°C			-40°C bis +80°C			-40°C bis +80°C			-40°C bis +72°C
Chemical resistance	very high			high			medium			excellent
Odour	marginal			medium			medium			marginal

Risk of staining in natural stone! Before use, we recommend a 5-day test.



Chemical fastening systems

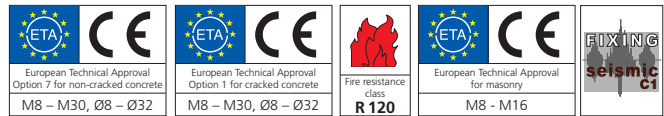


**ResiFIX assortment**



<b>Vinylester VYSF (styrene free)</b>				<b>Price</b>	<b>Packing</b>
Type	Art-No	Content [ml]	Nozzles included [pcs]	€/pc	[pcs]
VY 300 SF	300VSF	280	2		12
VY 345 SF	345VSF	345	2		12
VY 410 SF	410VYSF	410	1		12

Curing times and technical data, from page 93



<b>Vinylester VYSF Cool (styrene free) for -20°C to +10°C</b>				<b>Price</b>	<b>Packing</b>
Type	Art-No	Content [ml]	Nozzles included [pcs]	€/pc	[pcs]
VY 300 SF Cool	300VCSF	300	2		12

Curing times and technical data, from page 93 seasonal article



VY 300 SF

<b>Vinylester VYSF Tropical (styrene free) extended curing time</b>				<b>Price</b>	<b>Packing</b>
Type	Art-No	Content [ml]	Nozzles included [pcs]	€/pc	[pcs]
VT 300 SF	300VTSF	280	2		12

Curing times and technical data, from page 93



<b>Epoxyacrylate (styrene free)</b>				<b>Price</b>	<b>Packing</b>
Type	Art-No	Content [ml]	Nozzles included [pcs]	€/pc	[pcs]
EY 300 SF	300EYSF	280	2		12
EY 345 SF	345EYSF	345	2		12
EY 410 SF	410EYSF	410	1		12

Curing times and technical data, from page 93



<b>Epoxyacrylate EYSF Express (styrene free) reduced curing time, for -10°C to +30°C</b>				<b>Preis</b>	<b>Verpackung</b>
Typ	Art.-Nr.	Inhalt [ml]	Mischdüsen inkl. [Stück]	€/Stück	[Stück]
EY 300 SF Express	300EXSF	280	2		12

Curing times and technical data, from page 93

Chemical fastening systems



**ResiFIX assortment**



PY 165 SF



PY 300 SF



PY 410 SF

**Polyester PYSF (styrene free)**

Type	Art-No	Content [ml]	Nozzles included [pcs]	Price €/pc	Packing [pcs]
PY 165 SF	165PSF	165	2		1 / 12
PY 300 SF	300PSF	300	2		12
PY 410 SF	410PYSF	410	1		12

Curing times and technical data, from page 93



BR 385



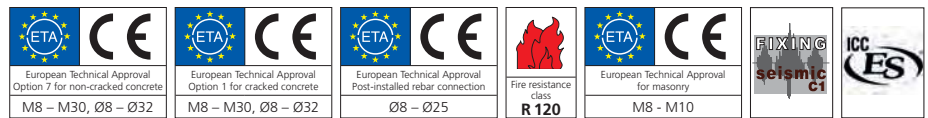
**Pure Epoxy (styrene free)**

Type	Art-No	Content [ml]	Nozzles included [pcs]	Price €/pc	Packing [pcs]
BR 385 SF	385CRPE	385	1		12
BR 585 SF	585CRPE	585	1	on request	12
BR 1400 SF	1400CRPE	1300	1	on request	12

1 extension tube (length 200 mm) included  
Curing times and technical data, from page 93



30 x 40 x 23 cm



**Universal box with ResiFIX VY 300 SF, VY 345 SF**

Type	Art-No	Content [cartridges]	Nozzles included [pcs]	Price €/box	Packing [pcs]
VY 300 SF in universal box	SYS300VSF20	20	40		1
VY 345 SF in universal box	SYS345VSF20	20	40		1

Curing times and technical data, from page 93

**ResiFIX accessories**



APP 300  
APP 380



APVM



OL 385

**Caulking gun APP / APVM / OL**

Type	Art-No	Suitable for ResiFIX type	Price €/pc	Packing [pcs]	Packing [pcs]
APP 300	300APP	300 / 165		1	-
APP 380	380APP	410		1	-
APVM	345APVM	345 / 300 / 165		1	-
OL 385	385OL	385 / 585		1	-

Chemical fastening systems



**ResiFIX accessories**



Mixing nozzle MD transparent				Price	Packing	
Type	Art-No	Suitable cartridges		€/pc	[pcs]	[pcs]
MD	9MRMEA	all except BR 385 SF			20	-

Mixing nozzle extension for MD				Price	Packing	
Type	Art-No	Length [mm]		€/pc	[pcs]	[pcs]
MDV	9MDV	200			10	-



Blow out pump AB				Price	Packing	
Type	Art-No	Tube Ø [mm]		€/pc	[pcs]	[pcs]
AB	BOP	8			1	-



Cleaning brush RBK nylon, for masonry				Price	Packing	
Type	Art-No	Length [mm]	Suitable for hole Ø [mm]	€/pc	[pcs]	[pcs]
RBK Ø20	9PLRBK	300	≤ 20		5	-



Cleaning brush RBS steel, for concrete						Preis	Verpackung	
Type	Art-No	Length [mm]	Suitable for hole Ø [mm]	Suitable for anchor rod	Connecting thread	€/Stück	[Stück]	[Stück]
RBS Ø12	9M12RBK	170	10	M8	M6		5	-
RBS Ø14	9M14RBK	170	12	M10	M6		5	-
RBS Ø16	9M16RBK	200	14	M12	M6		5	-
RBS Ø20	9M20RBK	200	18	M16	M6		5	-
RBS Ø26	9M26RBK	250	24	M20	M6		5	-
RBS Ø30	9M30RBK	300	28	M24	M6		5	-



MRBKV:  
Extension  
for RBS



MRBKH:  
Handle  
for RBS

Handle and Extension for RBS					Price	Packing	
Type	Art.-No	Length [mm]	Suitable for RBS Ø	Connecting thread	€/pc	[pcs]	[pcs]
MRBKV	MRBKV	140	alle	M 6		5	-
MRBKH	MRBKH	-	alle	M 6		5	-

Chemical fastening systems



**ResiFIX accessories**



Plastic sleeves SH						Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	L [mm]	h <sub>0</sub> [mm]	Suitable for thread Ø	€/100 pcs	[pcs]	[pcs]
SH 12-60 <sup>1)</sup>	91260SH	12	60	65	M6, M8		24	432
SH 12-80	91280SH	12	80	85	M6, M8		24	432
SH 16-85	91585SH	16	85	90	M8, M10		12	216
SH 16-130	915130SH	16	130	135	M8, M10		12	144
SH 20-85	92085SH	20	85	90	M12, M16		12	216
SH 20-130	920130SH	20	130	135	M12, M16		20	160
SH 20-200	920200SH	20	200	205	M12, M16		20	160

**Note:** The system (resin, sleeve and anchor rod) is only approved completely if approved components are used.

<sup>1)</sup> Not part of the ETA-approval



Plastic sleeves SH without approval						Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	L [mm]	h <sub>0</sub> [mm]	Suitable for thread Ø	€/100 pcs	[pcs]	[pcs]
SH 13-100	913100SH	14	100	105	M8		12	216
SH 15-100	915100SH	16	100	105	M10		12	216

Discontinued, delivery while stocks last



Metal sleeves SH-1000 can be cut individually (length 1m)					Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>0</sub> [mm]	Suitable for thread Ø	€/pc	[pcs]	[pcs]
SH 12-1000	12TMRMEA	12	flexible	M6–M8		10	–
SH 16-1000	16TMRMEA	16	flexible	M8–M12		10	–
SH 22-1000	22TMRMEA	22	flexible	M12–M16		8	–



Internal threaded sleeves IGH								Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>0</sub> [mm]	Suitable for thread Ø	Thread L* [mm]	Outer Ø [mm]	Suitable for sleeve	€/100 pcs	[pcs]	[pcs]
IGH M8-80	9880IGH	14	90	M8	26	12	SH 16-85 SH 20-85		12	216
IGH M10-80	91080IGH	16	90	M10	26	14	SH 20-85		12	216
IGH M12-80	91280IGH	18	90	M12	26	16	SH 20-85		12	144

\*Internal thread length



Heavy-duty sleeve ResiTHERM® S Set for heavy-duty applications in hollow / perforated brick walls					Price	Packing	
Type	Art-No	Set contains (packed in bag)	L [mm]	Insulation thickness h <sub>0</sub> [mm]	€/set	[set]	[sets]
RTH S	RTHS2	2x ResiTHERM® S 2x Threaded stud M12x70 mm, stainless steel A4 2x Washer M12 DIN 125, stainless steel A4 2x Hexagon nut M12 DIN 934, stainless steel A4 1x ResiFIX VY300SF	125	0		1	10

For further information see page 102

Chemical fastening systems



**Anchor rods RESI AST**



**RESI AST zinc plated 5.8 with nut and washer**

Type $d_s$ - L	Art-No	in concrete					in solid brick		in perforated brick		Price €/100 pcs	Packing	
		$d_0$ [mm]	$h_{ef, min}$ [mm]	$t_{fix, max}$ for $h_{ef, min}$ [mm]	$h_{ef, Stand}^{1)}$ [mm]	$t_{fix, max}$ for $h_{ef, Stand}$ [mm]	$d_0 - h_0$ [mm]	$t_{fix, max}$ [mm]	sleeve [mm]	$t_{fix, max}$ [mm]		€/ 100 pcs	[pcs]
M8-110	98110RAST	10	60	40	80	20	10-80	20	SH 12-80	20		10	100
M8-130	98130RAST	10	60	60	80	40	10-80	40	SH 12-80	40		10	100
M10-110	910110RAST	12	60	40	90	10	12-90	10	SH 16-85	15		10	100
M10-130	910130RAST	12	60	60	90	30	12-90	30	SH 16-85	35		10	100
M10-170	910170RAST	12	60	100	90	70	12-90	70	SH 16-85	75		10	100
M10-200	910200RAST	12	60	130	90	100	12-90	100	SH 16-85	105		10	60
M12-130	912130RAST	14	70	45	110	5	14-100	15	SH 20-85	30		10	100
M12-160	912160RAST	14	70	75	110	35	14-100	45	SH 20-85	60		10	100
M12-210	912210RAST	14	70	125	110	85	14-100	95	SH 20-85	110		10	60
M16-160	916160RAST	18	80	60	125	15	18-100	40	SH 20-85	60		10	60
M16-190	916190RAST	18	80	90	125	45	18-100	70	SH 20-85	90		10	60
M16-235	916235RAST	18	80	135	125	90	18-100	115	SH 20-85	135		10	40
M20-240	920240RAST	24	90	130	170	50	not suitable		not suitable			5	20
M24-300	924300RAST	28	96	180	210	65	not suitable		not suitable			5	20



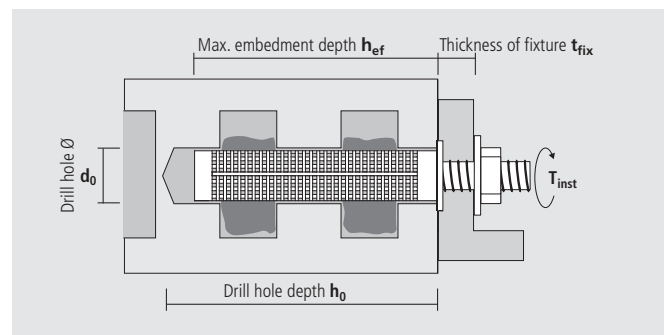
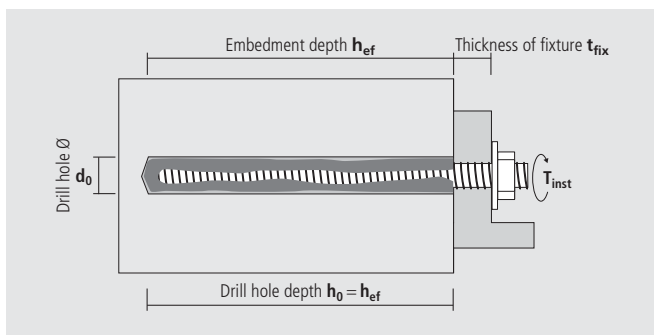
**RESI AST stainless steel A4 with nut and washer**

Type $d_s$ - L	Art-No	in concrete					in solid brick		in perforated brick		Price €/100 pcs	Packing	
		$d_0$ [mm]	$h_{ef, min}$ [mm]	$t_{fix, max}$ for $h_{ef, min}$ [mm]	$h_{ef, Stand}^{1)}$ [mm]	$t_{fix, max}$ for $h_{ef, Stand}$ [mm]	$d_0 - h_0$ [mm]	$t_{fix, max}$ [mm]	sleeve [Type]	$t_{fix, max}$ [mm]		€/ 100 pcs	[pcs]
M8-110	9X8110RAST	10	60	40	80	20	10-80	20	SH 12-80	20		10	100
M8-130	9X8130RAST	10	60	60	80	40	10-80	40	SH 12-80	40		10	100
M10-110	9X10110RAST	12	60	40	90	10	12-90	10	SH 16-85	15		10	100
M10-130	9X10130RAST	12	60	60	90	30	12-90	30	SH 16-85	35		10	100
M10-170	9X10170RAST	12	60	100	90	70	12-90	70	SH 16-85	75		10	100
M10-200	9X10200RAST	12	60	130	90	100	12-90	100	SH 16-85	105		10	60
M12-130	9X12130RAST	14	70	45	110	5	14-100	15	SH 20-85	30		10	100
M12-160	9X12160RAST	14	70	75	110	35	14-100	45	SH 20-85	60		10	100
M12-210	9X12210RAST	14	70	125	110	85	14-100	95	SH 20-85	110		10	60
M16-160	9X16160RAST	18	80	60	125	15	18-100	40	SH 20-85	60		10	60
M16-190	9X16190RAST	18	80	90	125	45	18-100	70	SH 20-85	90		10	60
M16-235	9X16235RAST	18	80	135	125	90	18-100	115	SH 20-85	135		10	40
M20-240	9X20240RAST	24	90	130	170	50	not suitable		not suitable			5	20
M24-300	9X24300RAST	28	96	180	210	65	not suitable		not suitable			5	20

Also suitable for ResiFIX: Anchor rods VA AST for the bonded anchor (with outer hexagon)

Further lengths, steel 8.8, hot-dip galvanized steel and stainless steel HCR on request

<sup>1)</sup> Standard embedment depth means the usually used embedment depth. Min. embedment depth according to ETA-approvals



## ResiFIX curing times

### Curing time Vinylester VYSF

Temperature of building material	[°C]	> -10 <sup>1)</sup>	> -5	> 0	> +5	> +10	> +20	> +30	> +40
Min. working time	[min]	90	90	45	25	15	<b>6</b>	4	1,5
Min. curing time <sup>2)</sup>	[min]	24h	14h	7h	2h	80	<b>45</b>	25	15

<sup>1)</sup> Cartridge temp. min. 15 °C

<sup>2)</sup> Double curing time in wet concrete

### Curing time ResiFIX Vinylester VYSF Cool

Temperature of building material	[°C]	> -20	> -15	> -10	> -5	> 0	> +5	+10	X
Min. working time	[min]	75	55	35	20	10	6	6	
Min. curing time <sup>1)</sup>	[min]	24h	16h	10h	5h	2,5h	80	60	

<sup>1)</sup> Double curing time in wet concrete

### Curing time Vinylester VYSF Tropical

Temperature of building material	[°C]	> -10 <sup>1)</sup>	> -5	> 0	> +5	> +10	> +20	> +30	> +40
Min. working time	[min]	180	180	90	50	30	<b>12</b>	8	3
Min. curing time <sup>2)</sup>	[min]	48h	28h	14h	4h	160	<b>90</b>	48	30

<sup>1)</sup> Cartridge temp. min. 15 °C

<sup>2)</sup> Double curing time in wet concrete

### Curing time Epoxyacrylate EYSF

Temperature of building material	[°C]	> -10	> -5	> 0	> +5	> +10	> +20	> +30	> +40
Min. working time	[min]	–	90	45	25	20	<b>6</b>	4	1,5
Min. curing time <sup>1)</sup>	[min]	–	6h	3h	2h	100	<b>45</b>	25	15

<sup>1)</sup> Double curing time in wet concrete

### Curing time ResiFIX Epoxyacrylat EYSF Express

Temperature of building material	[°C]	> -10	> -5	> 0	> +5	> +10	> +15	> +20	+30
Min. working time	[min]	60	45	25	10	4	3	<b>2</b>	1,5
Min. curing time <sup>1)</sup>	[min]	4h	2h	80	45	25	20	<b>15</b>	10

<sup>1)</sup> Double curing time in wet concrete

### Curing time Polyester PYSF

Temperature of building material	[°C]	> -10	> -5	> 0	> +5	> +10	> +20	> +30	> +40
Min. working time	[min]	–	–	–	25	15	<b>6</b>	4	2
Min. curing time <sup>1)</sup>	[min]	–	–	–	2h	80	<b>45</b>	24	15

<sup>1)</sup> Double curing time in wet concrete

### Curing time Pure Epoxy BRSE

Temperature of building material	[°C]	> -10	> -5	> 0	> +5	> +10	> +20	> +30	> +40
Min. working time	[min]	–	–	–	120	90	<b>30h</b>	20	12
Min. curing time <sup>1)</sup>	[min]	–	–	–	50h	30h	<b>10h</b>	6h	4h

<sup>1)</sup> Double curing time in wet concrete





## ResiFIX technical data in concrete

### Fastening in concrete the professional system Vinylester VYSF (Standard and Cool)

Permissible loads  $F_{per}$  in [kN] in non-cracked (Option 7) concrete C20/25 and cracked (Option 1) concrete C20/25 for single anchor without influence of spacing and edge distance, installation parameters and unit dimensions. Total safety factors as per ETAG 001 included ( $\gamma_M$  und  $\gamma_F$ ). Design according to TR029. See ETA-approval for design and calculations.

Anchor rods RESI AST, VA AST	M8	M10	M12	M16	M20	M24	M30
Drill hole $\varnothing$ $d_0$ [mm]	10	12	14	18	24	28	35
Embedment depth $h_{ef,min}/h_{ef,stand}/h_{ef,max}$ [mm]	60/80/160	60/90/200	70/110/240	80/125/320	90/170/400	96/210/480	120/280/600

#### Tension load <sup>1)2)</sup> (24 °C / 40 °C) <sup>3)</sup> non-cracked concrete (dry or wet)

Zinc plated 5.8	$N_{per}$ [kN]	7,2/8,6/8,6	9,0/13,5/13,8	11,7/19,7/20,0	14,3/28,0/37,1	17,1/44,4/58,1	18,8/61,0/83,8	26,3/93,4/133,3
Stainless steel A4	$N_{per}$ [kN]	7,2/9,6/9,9	9,0/13,5/15,7	11,7/19,7/22,5	14,3/28,0/42,0	17,1/44,4/65,3	18,8/61,0/94,3	26,3/70,2/70,2

#### Tension load <sup>1)2)</sup> (24 °C / 40 °C) <sup>3)</sup> cracked concrete (dry or wet)

Zinc plated 5.8	$N_{per}$ [kN]	2,9/3,8/7,7	3,7/5,6/12,5	5,8/9,1/19,7	8,8/13,7/35,1	12,3/23,3/54,9	15,8/34,6/79,0	26,3/68,1/133,3
Stainless steel A4	$N_{per}$ [kN]	2,9/3,8/7,7	3,7/5,6/12,5	5,8/9,1/19,7	8,8/13,7/35,1	12,3/23,3/54,9	15,8/34,6/79,0	26,3/68,1/70,2

#### Tension load <sup>1)2)</sup> (50 °C / 80 °C) <sup>3)</sup> non-cracked concrete (dry or wet)

Zinc plated 5.8	$N_{per}$ [kN]	5,4/7,2/8,6	6,7/10,1/13,8	9,4/14,8/20,0	14,3/22,4/37,6	17,1/38,1/58,6	18,8/53,4/83,8	26,3/68,1/133,3
Stainless steel A4	$N_{per}$ [kN]	5,4/7,2/9,9	6,7/10,1/15,7	9,4/14,8/22,5	14,3/22,4/42,0	17,1/38,1/65,3	18,8/53,4/94,3	26,3/68,1/70,2

#### Tension load <sup>1)2)</sup> (50 °C / 80 °C) <sup>3)</sup> cracked concrete (dry or wet)

Zinc plated 5.8	$N_{per}$ [kN]	1,8/2,4/4,8	2,6/3,9/8,7	4,2/6,6/14,4	6,4/10,0/25,5	9,0/17,0/39,9	11,5/25,1/57,4	20,2/47,1/101,0
Stainless steel A4	$N_{per}$ [kN]	1,8/2,4/4,8	2,6/3,9/8,7	4,2/6,6/14,4	6,4/10,0/25,5	9,0/17,0/39,9	11,5/25,1/57,4	20,2/47,1/70,2

#### Shear load <sup>1)</sup> non-cracked concrete

Zinc plated 5.8	$V_{per}$ [kN]	5,1	8,6	12,0	22,3	34,9	45,2/50,3/50,3	63,2/80/80,0
Stainless steel A4	$V_{per}$ [kN]	6,0	9,2	13,7	25,2	39,4	45,2/56,8/56,8	42,0/80,0/80,0

#### Shear load <sup>1)</sup> cracked concrete

Zinc plated 5.8	$V_{per}$ [kN]	5,1	8,6	12,0	22,3	29,3/34,9/34,9	32,2/50,3/50,3	45,1/80,0/80,0
Stainless steel A4	$V_{per}$ [kN]	6,0	9,2	13,7	25,2	29,3/50,3/39,4	32,2/56,8/56,8	42,0/80,0/80,0

Bending moment (Zinc plated 5.8)	$M_{per}$ [Nm]	10,9	21,1	37,1	94,9	185,1	320,0	641,7
Bending moment (Stainless steel A4)	$M_{per}$ [Nm]	11,9	23,8	42,1	106,2	207,9	359,0	337,6

#### Spacing and edge distance

Spacing <sup>4)</sup>	$S_{cr,N}$ [mm]	185	253	304	375	506	581	657
Edge distance <sup>4)</sup>	$C_{cr,N}$ [mm]	92	126	152	188	253	291	329
Minimum spacing distance	$S_{min}$ [mm]	40	50	60	80	100	120	150
Minimum edge distance	$C_{min}$ [mm]	40	50	60	80	100	120	150
Minimum thickness of concrete	$h_{min}$ [mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{ef} + 2d_0$			
Maximum installation torque	$T_{inst \leq}$ [Nm]	10	20	40	80	120	160	200

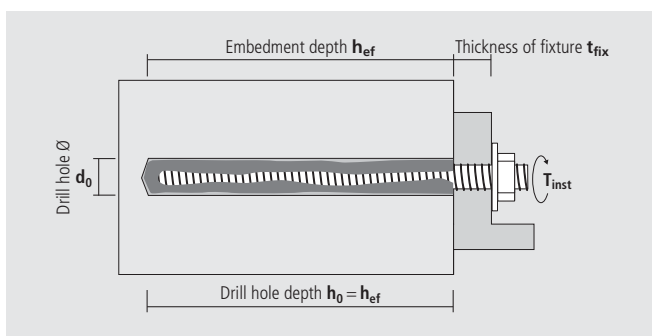
<sup>1)</sup> Values are valid for  $h_{ef, min} / h_{ef, stand} / h_{ef, max}$ .

<sup>2)</sup> Increasing factors for cracked and non-cracked concrete C30/37 = 1.04, C40/50 = 1.08, C50/60 = 1.10.

<sup>3)</sup> Max. long term temperature / max. short term temperature after installation. For temperature range 72°C/120°C please see ETA-approval.

<sup>4)</sup> Depends on  $h_{ef}$ . Values are valid for  $h_{ef, stand}$ .

If underrun the char. space or edge distance ( $C_{cr}$  or  $S_{cr}$ ) the loads must be reduced.  $h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.



## Chemical fastening systems



# ResiFIX technical data in concrete

### Fastening in concrete with Epoxyacrylate EYSF (Standard and Express)

Permissible loads  $F_{per}$  in [kN] in non-cracked concrete C20/25 for single anchor without influence of spacing and edge distance, installation parameters and unit dimensions. Total safety factors as per ETAG 001 included ( $\gamma_M$  und  $\gamma_P$ ). See ETA-approval for design and calculations.

Anchor rods RESI AST, VA AST		M8	M10	M12	M16	M20	M24
Drill hole $\varnothing$	$d_0$ [mm]	10	12	14	18	24	28
Embedment depth $h_{ef,min}/h_{ef,stand}/h_{ef,max}$	[mm]	60/80/160	60/90/200	70/110/240	80/125/320	90/170/400	96/210/480

#### Tension load <sup>1)</sup> (24 °C / 40 °C) <sup>2)</sup> in non-cracked concrete (dry or wet)

Zinc plated 5.8	$N_{per}$ [kN]	5,1/6,8/8,6	6,0/9,0/13,8	8,4/13,2/20,0	12,8/19,9/37,1	17,1/33,9/58,1	18,8/50,3/83,8
Stainless steel A4	$N_{per}$ [kN]	5,1/6,8/9,9	6,0/9,0/15,7	8,4/13,2/22,5	12,8/19,9/42,0	17,1/33,9/65,3	18,8/50,3/94,3

#### Shear load <sup>1)</sup> (24 °C / 40 °C) <sup>2)</sup>

Zinc plated 5.8	$V_{per}$ [kN]	5,1	8,6	12,0	22,3	34,9	45,2/50,3/50,3
Stainless steel A4	$V_{per}$ [kN]	6,0	9,2	13,7	25,2	39,4	45,2/56,8/56,8
Bending moment (Zinc plated 5.8)	$M_{per}$ [Nm]	10,9	21,1	37,7	94,9	185,7	320,6
Bending moment (Stainless steel A4)	$M_{per}$ [Nm]	11,9	23,8	42,1	106,7	207,9	359,9

#### Spacing and edge distance

Spacing	$S_{cr,N}$ [mm]	185	253	304	375	506	581
Edge distance	$C_{cr,N}$ [mm]	92	126	152	188	253	329
Minimum spacing distance	$S_{min}$ [mm]	40	50	60	80	100	120
Minimum edge distance	$C_{min}$ [mm]	40	50	60	80	100	120
Minimum thickness of concrete	$h_{min}$ [mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$				$h_{ef} + 2d_0$	
Installation torque	$T_{inst} \leq$ [Nm]	10	20	40	80	120	160

<sup>1)</sup> Increasing factors for cracked and non-cracked concrete C30/37 = 1.08, C40/50 = 1.15, C50/60 = 1.19.

<sup>2)</sup> Max. long term temperature / max. short term temperature after installation. For temperature range 50°C/80°C please see ETA-approval.

<sup>3)</sup> Depends on  $h_{ef}$ . Values are valid for  $h_{ef,stand}$ .

If underrun the char. space or edge distance ( $C_{cr}$  or  $S_{cr}$ ) the loads must be reduced.  $h_{min}$ ,  $S_{min}$  and  $C_{min}$  shall not remain under the given minimum values.

### Fastening in concrete with ResiFIX Vinylester VYSF Tropical

Recommended load  $F_{rec}$  in [kN] in non-cracked concrete C20/25 for single anchor without influence of spacing and edge distance. The safety factors are included.

Anchor rods RESI AST, VA AST		M8	M10	M12	M16	M20
Embedment depth	$h_{ef}$ [mm]	80	90	110	125	170
Edge distance	$C_{cr,N}$ [mm]	92	126	152	188	253
Spacing	$S_{cr,N}$ [mm]	$2 \times C_{cr}$				
Recommended tension load 50 °C / 80 °C <sup>1)</sup>	$N_{rec}$ [kN]	6,3	9,9	13,8	19,8	38,2
Recommended shear load for steel 5.8	$V_{rec}$ [kN]	5,1	8,6	12,0	22,3	34,9

<sup>1)</sup> Long term temperature / short term temperature. Long term concrete temperature is roughly constant over significant periods of time.

Short term elevated temperatures are those that occur over brief intervals, e.g. as a result of day / night cycle.

### Fastening in concrete with ResiFIX Polyester PYSF

Recommended load  $F_{rec}$  in [kN] in non-cracked concrete C20/25 for single anchor without influence of spacing and edge distance. The safety factors are included.

Anchor rods RESI AST, VA AST		M8	M10	M12	M16	M20
Embedment depth	$h_{ef}$ [mm]	80	90	110	125	170
Edge distance	$C_{cr,N}$ [mm]	$1,5 \times h_{ef}$				
Spacing	$S_{cr,N}$ [mm]	$3,0 \times h_{ef}$				
Recommended tension load 50 °C / 80 °C <sup>1)</sup>	$N_{rec}$ [kN]	4,5	6,9	9,6	10,8	18,1
Recommended shear load for steel 5.8	$V_{rec}$ [kN]	5,1	8,6	12,0	22,3	34,9

<sup>1)</sup> Long term temperature / short term temperature. Long term concrete temperature is roughly constant over significant periods of time.

Short term elevated temperatures are those that occur over brief intervals, e.g. as a result of day / night cycle.



## ResiFIX technical data in concrete

### Fastening in concrete with the professional system Pure Epoxy BRSF

Permissible loads  $F_{per}$  in [kN] in non-cracked (Option 7) concrete C20/25 and cracked (Option 1) concrete C20/25 for single anchor without influence of spacing and edge distance, installation parameters and unit dimensions. Total safety factors as per ETAG 001 included ( $\gamma_M$  und  $\gamma_F$ ). Design according to TR029. See ETA-approval for design and calculations.

Anchor rods RESI AST, VA AST		M8	M10	M12	M16	M20	M24	M30
Drill hole $\varnothing$	$d_0$ [mm]	10	12	14	18	24	28	35
Embedment depth $h_{ef, min} / h_{ef, stand} / h_{ef, max}$	[mm]	60 / 80 / 96	60 / 90 / 120	70 / 110 / 144	80 / 125 / 192	90 / 170 / 240	96 / 210 / 288	120 / 280 / 360
<b>Tension load <sup>1)2)</sup> (24 °C / 40 °C) <sup>3)</sup> non-cracked concrete</b>								
Zinc plated 5.8	$N_{per}$ [kN]	8,6 / 8,6 / 8,6	9,3 / 13,8 / 13,8	11,7 / 20,0 / 20,0	14,3 / 28,0 / 37,1	14,7 / 38,1 / 58,1	16,2 / 52,3 / 83,8	22,6 / 80,5 / 117,3
Stainless steel A4	$N_{per}$ [kN]	9,3 / 9,9 / 9,9	9,3 / 15,7 / 15,7	11,7 / 22,5 / 22,5	14,3 / 28,0 / 42,0	14,7 / 38,1 / 63,9	16,2 / 52,3 / 84,0	22,6 / 70,2 / 70,2
<b>Tension load <sup>1)2)</sup> (24 °C / 40 °C) <sup>3)</sup> cracked concrete</b>								
Zinc plated 5.8	$N_{per}$ [kN]	-	-	7,9 / 12,3 / 16,2	10,2 / 16,2 / 24,9	10,5 / 21,8 / 30,8	11,5 / 29,6 / 40,6	16,1 / 49,4 / 63,5
Stainless steel A4	$N_{per}$ [kN]	-	-	7,9 / 12,3 / 16,2	10,2 / 16,2 / 24,9	10,5 / 21,8 / 30,8	11,5 / 29,6 / 40,6	16,1 / 49,4 / 63,5
<b>Tension load <sup>1)2)</sup> (43 °C / 60 °C) <sup>3)</sup> non-cracked concrete</b>								
Zinc plated 5.8	$N_{per}$ [kN]	6,8 / 8,6 / 8,6	7,1 / 10,7 / 13,8	9,4 / 14,8 / 19,4	13,6 / 21,2 / 32,6	14,7 / 29,1 / 41,0	16,2 / 40,4 / 55,4	22,6 / 67,3 / 86,6
Stainless steel A4	$N_{per}$ [kN]	6,8 / 9,1 / 9,9	7,1 / 10,7 / 14,2	9,4 / 14,8 / 19,4	13,6 / 21,2 / 32,6	14,7 / 29,1 / 41,0	16,2 / 40,4 / 55,4	22,6 / 67,3 / 70,2
<b>Tension load <sup>1)2)</sup> (43 °C / 60 °C) <sup>3)</sup> cracked concrete</b>								
Zinc plated 5.8	$N_{per}$ [kN]	-	-	4,7 / 7,4 / 9,7	6,4 / 10,0 / 15,3	6,7 / 12,7 / 18,0	8,6 / 18,8 / 25,9	13,5 / 31,4 / 40,4
Stainless steel A4	$N_{per}$ [kN]	-	-	4,7 / 7,4 / 9,7	6,4 / 10,0 / 15,3	6,7 / 12,7 / 18,0	8,6 / 18,8 / 25,9	13,5 / 31,4 / 40,4
<b>Shear load <sup>1)</sup> non-cracked concrete</b>								
Zinc plated 5.8	$V_{per}$ [kN]	5,1	8,6	12,0	22,3	34,9	45,2 / 50,3 / 50,3	63,2 / 80,0 / 80,0
Stainless steel A4	$V_{per}$ [kN]	6,0	9,2	13,7	25,2	39,4	45,2 / 56,8 / 56,8	42,0 / 80,0 / 80,0
<b>Shear load <sup>1)</sup> cracked concrete</b>								
Zinc plated 5.8	$V_{per}$ [kN]	5,1	8,6	12,0	22,3	29,3 / 34,9 / 34,9	32,2 / 50,3 / 50,3	45,1 / 80,0 / 80,0
Stainless steel A4	$V_{per}$ [kN]	6,0	9,2	13,7	24,5	29,3 / 39,4 / 39,4	32,2 / 56,8 / 56,8	42,0 / 80,0 / 80,0
Bending moment (Zinc plated 5.8)	$M_{per}$ [Nm]	10,9	21,1	37,1	94,9	185,1	320,0	641,7
Bending moment (Stainless steel A4)	$M_{per}$ [Nm]	11,9	23,8	42,1	106,2	207,9	359,0	337,6
<b>Spacing and edge distance</b>								
Spacing <sup>4)</sup>	$s_{cr, N}$ [mm]	226	270	330	375	510	607	759
Edge distance <sup>4)</sup>	$c_{cr, N}$ [mm]	113	135	165	188	255	304	380
Minimum spacing distance	$s_{min}$ [mm]	40	50	60	80	100	120	150
Minimum edge distance	$c_{min}$ [mm]	40	50	60	80	100	120	150
Minimum thickness of concrete	$h_{min}$ [mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{ef} + 2d_0$			
Installation torque	$T_{inst \leq}$ [Nm]	10	20	40	80	120	160	200

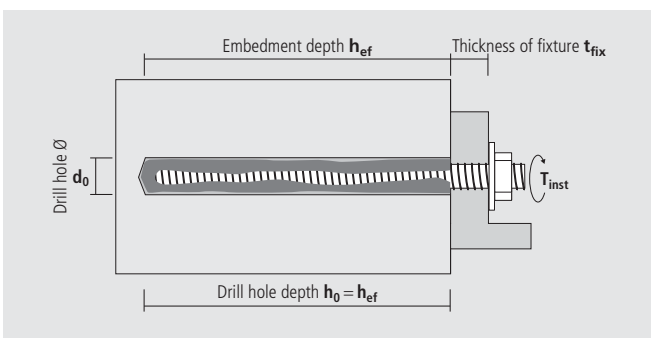
<sup>1)</sup> Values are valid for  $h_{ef, min} / h_{ef, stand} / h_{ef, max}$ .

<sup>2)</sup> Increasing factors for cracked and non-cracked concrete C30/37 = 1.04, C40/50 = 1.08, C50/60 = 1.10.

<sup>3)</sup> Max. long term temperature / max. short term temperature after installation.

<sup>4)</sup> Depends on  $h_{ef}$ . Values are valid for  $h_{ef, stand}$ .

If underrun the char. space or edge distance ( $c_{cr}$  or  $s_{cr}$ ) the loads must be reduced.  $h_{min}$ ,  $s_{min}$  and  $c_{min}$  shall not remain under the given minimum values.



Chemical fastening systems








# ResiFIX technical data in masonry

## Fastening in masonry with Vinylester VVSF (Standard and Cool)

Permissible loads in [kN] and installation parameters - selection; for additional brick types and application conditions see ETA-approval.

### Fastenings in solid and hollow masonry

Suitable building materials	Density $\rho$ [kg/dm <sup>3</sup> ]	Compressive strength $f_b$ [N/mm <sup>2</sup> ]	Anchor rods RESI AST, VA AST	Sleeve	Min. embedment dept $h_{ef}$ [mm]	Use category dry / dry 24°C/40°C <sup>1)</sup>	
						Tension load $N_{per}$ [kN]	Shear $V_{per}$ [kN]
Solid sand-lime brick KSV 	≥ 2,0	≥ 20	M8	without / SH 12-80	80 / 80	1,71 / 1,57	1,14 / 1,14
			M10	without / SH 16-85	90 / 85	1,71 / 1,43	1,29 / 1,14
			M12	without / SH 20-85	100 / 85	1,71 / 1,14	1,14 / 1,14
			M16	without / SH 20-85	100 / 85	1,43 / 1,14	1,14 / 1,14
Solid brick Mz 	≥ 1,6	≥ 20	M8	without / SH 12-80	80 / 80	1,29 / 1,29	1,43 / 1,43
			M10	without / SH 16-85	90 / 85	1,57 / 1,43	1,43 / 1,43
			M12	without / SH 20-85	100 / 85	1,71 / 1,43	1,43 / 1,43
			M16	without / SH 20-85	100 / 85	1,71 / 1,43	2,29 / 1,43
Aerated concrete AAC6 	≥ 0,6	≥ 6	M8	without	80	0,71	1,71
			M10	without	90	1,14	2,86
			M12	without	100	1,43	2,86
			M16	without	100	1,86	2,86
Hollow sand-lime brick KSL (KSL 3DF) 	≥ 1,4	≥ 12	M8	SH 12-80	80	0,57	0,86
			M10	SH 16-85	85	0,57	1,29
			M10	SH 16-130	130	0,86	1,29
			M12	SH 20-85	85	1,71	1,29
Hollow brick HLz (HLz 16DF) 	≥ 0,8	≥ 12	M8	SH 12-80	80	1,00	1,14
			M10	SH 16-85	85	1,00	1,86
			M10	SH 16-130	130	1,43	1,86
			M12	SH 20-85	85	1,00	2,00
M16	SH 20-85	85	1,00	2,00			

$N_{per}$ ,  $V_{per}$ : Permissible loads incl. safety factors ( $\gamma_M$  and  $\gamma_F = 1,4$ ), without influence of spacing and edge distance.

Drilling method: KSV and MZL hammer drilling; aerated concrete, KSL and HLz: rotary drilling

<sup>1)</sup> Max. long-term temperature / max. short-term temperature after installation.

### Spacing and edge distances

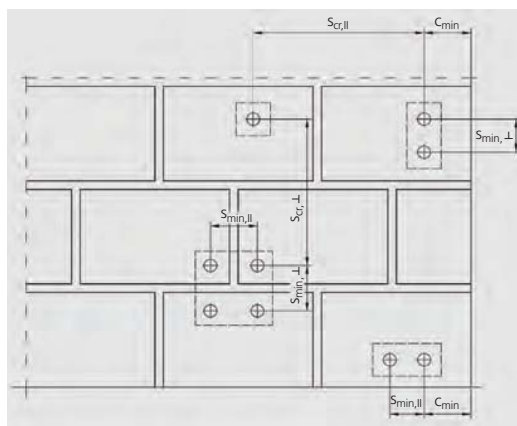
Suitable building materials	Anchor rod	Sleeve	Char. edge distance $c_{cr}$ [mm]	Min. edge distance $c_{min}$ [mm]	Char. spacing parallel to the bearing joint $s_{cr,  }$ [mm]	Char. spacing perpendicular to the bearing joint $s_{cr,\perp}$ [mm]	Min. spacing $s_{min}$ [mm]
Solid sand-lime brick KSV	M8	without	120	60	240	240	120
	M10	without	135	60	270	270	120
	M12	without	150	60	300	300	120
	M16	without	150	60	300	300	120
Solid brick Mz	M8	without	120	60	240	240	120
	M10	without	135	60	270	270	120
	M12	without	150	60	300	300	120
	M16	without	150	60	300	300	120
Aerated concrete AAC6	M8	without	120	75*	240	240	100
	M10	without	135	75*	270	270	100
	M12	without	150	75*	300	300	100
	M16	without	150	75*	300	300	100
Hollow sand-lime brick KSL (KSL 3DF)	M8	SH 12-80	120	60	240	120	120
	M10	SH 16-85	120	60	240	120	120
	M10	SH 16-130	120	60	240	120	120
	M12,M16	SH 20-85	120	60	240	120	120
Hollow brick HLz (HLz 16DF)	M8	SH 12-80	120	120	497	238	100
	M10	SH 16-85	120	120	497	238	100
	M10	SH 16-130	120	120	497	238	100
	M12,M16	SH 20-85	120	120	497	238	100

\* valid for tension load; for shear load parallel to the free edge: 75 mm, for shear load perpendicular to the free edge  $1,5 \times h_{ef}$

Group factor for anchor group in case of tension load, shear load parallel respectively perpendicular to the free edge: see ETA-approval

### Bending moment

Steel	Anchor size	Anchor size			
		M8	M10	M12	M16
Zinc plated 5.8	$M_{zul}$ [Nm]	10,8	21,2	37,7	94,8
Stainless steel A4	$M_{zul}$ [Nm]	11,9	23,8	42,1	106,7



## Chemical fastening systems








# ResiFIX technical data in masonry

### Fastening in masonry with Epoxyacrylate EYSF (Standard and Express)

Permissible loads in [kN] and installation parameters - selection; for additional brick types and application conditions see ETA-approval.

#### Fastenings in solid and hollow masonry

Suitable building materials	Density $\rho$ [kg/dm <sup>3</sup> ]	Compressive strength $f_b$ [N/mm <sup>2</sup> ]	Anchor rods RESI AST, VA AST  Size	Sleeve  Size	Min. embedment dept  $h_{ef}$ [mm]	Use category dry / dry 24°C/40°C <sup>1)</sup>	
						Tension load $N_{per}$ [kN]	Shear $V_{per}$ [kN]
Solid sand-lime brick KSV 	≥ 2,0	≥ 20	M8	without / SH 12-80	80 / 80	1,29 / 1,14	1,29 / 1,14
			M10	without / SH 16-85	90 / 85	1,29 / 1,14	1,29 / 1,29
			M12	without / SH 20-85	100 / 85	1,60 / 1,14	1,43 / 1,43
			M16	without / SH 20-85	100 / 85	1,29 / 1,14	1,43 / 1,43
Solid brick Mz 	≥ 1,64	≥ 20	M8	without / SH 12-80	80 / 80	0,71 / 0,86	1,29 / 1,14
			M10	without / SH 16-85	90 / 85	0,71 / 0,86	1,57 / 1,43
			M12	without / SH 20-85	100 / 85	0,57 / 0,86	2,14 / 1,43
			M16	without / SH 20-85	100 / 85	1,00 / 0,86	2,14 / 1,43
Aerated concrete AAC4 	≥ 0,50	≥ 4	M8	without	80	0,32	0,54
			M10	without	90	0,90	0,71
			M12	without	100	0,90	0,90
			M16	without	100	1,25	1,25
Hollow sand-lime brick KSL (KSL 3DF) 	≥ 1,4	≥ 12	M8	SH 12-80	80	0,57	0,71
			M10	SH 16-85	85	0,57	1,00
			M10	SH 16-130	130	1,00	1,29
			M12	SH 20-85	85	0,57	1,00
Hollow brick HLz (HLz 16DF) 	≥ 0,83	≥ 12	M8	SH 12-80	80	0,43	1,00
			M10	SH 16-85	85	0,71	1,71
			M10	SH 16-130	130	1,00	2,30
			M12	SH 20-85	85	1,00	1,71
			M16	SH 20-85	85	1,00	1,71

$N_{per}$ ,  $V_{per}$ : Permissible loads incl. safety factors ( $\gamma_{M1}$  and  $\gamma_F = 1,4$ ), without influence of spacing and edge distance.

Drilling method: KSV and MZL hammer drilling; aerated concrete, KSL and HLz: rotary drilling

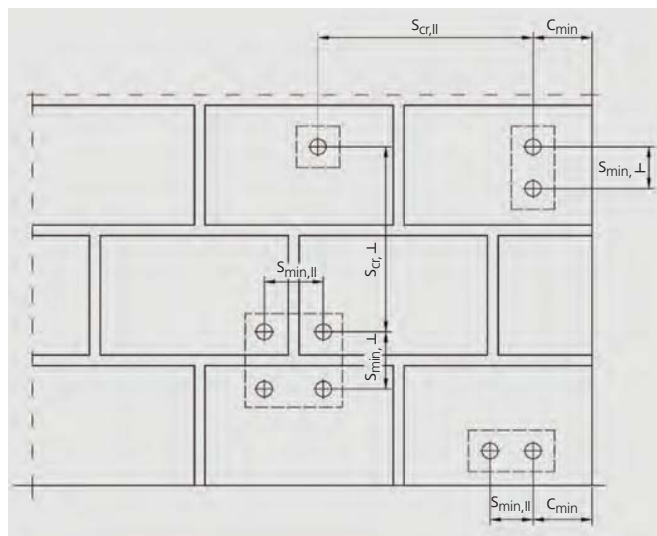
<sup>1)</sup> Max. long-term temperature / max. short-term temperature after installation.

#### Spacing and edge distances

Suitable building materials	Anchor rod	Sleeve	Min. edge distance $C_{cr} = C_{min}$ [mm]	Min. spacing parallel to the bearing joint $S_{min,  } = S_{cr,  }$ [mm]	Min. spacing perpendicular to the bearing joint $S_{min,\perp} = S_{cr,\perp}$ [mm]
Solid sand-lime brick KSV	M8	without	120	240	240
	M10	without	135	270	240
	M12	without	150	300	300
	M16	without	150	300	300
Solid brick Mz	M8	without	120	240	240
	M10	without	135	270	270
	M12	without	150	300	300
	M16	without	150	300	300
Aerated concrete AAC6	M8	SH 12-80	120	240	240
	M10	SH 16-85	135	270	270
	M10	SH 16-130	150	300	300
	M12,M16	SH 20-85	150	300	300
Hollow sand-lime brick KSL (KSL 3DF)	M8	SH 12-80	100	240	113
	M10	SH 16-85	100	240	113
	M10	SH 16-130	100	240	113
	M12,M16	SH 20-85	120	240	113
Hollow brick HLz (HLz 16DF)	M8	SH 12-80	100	497	238
	M10	SH 16-85	100	497	238
	M10	SH 16-130	100	497	238
	M12,M16	SH 20-85	120	497	238

#### Bending moment

Steel		Anchor size			
		M8	M10	M12	M16
Zinc plated 5.8	$M_{per}$ [Nm]	10,8	21,2	37,7	94,8
Stainless steel A4	$M_{per}$ [Nm]	11,9	23,8	42,1	106,7



Chemical fastening systems

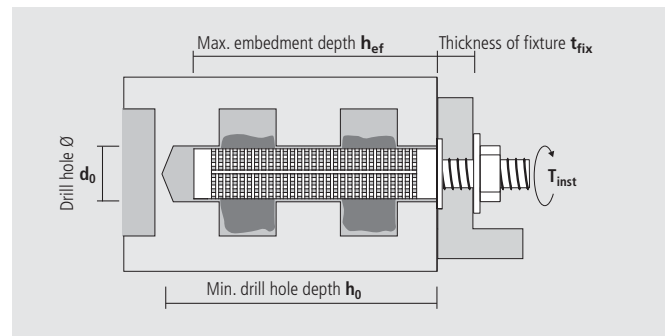
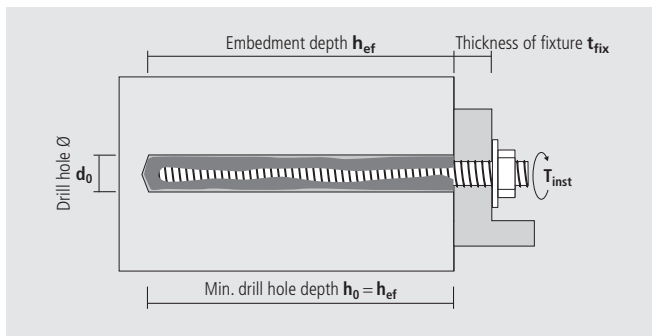


# ResiFIX technical data in masonry

## Fastening in masonry with Polyester PYSF

Recommended loads  $F_{rec}$  in [kN] for all load directions and installation parameters.

Anchor rods RESI AST, VA AST			M6	M8	M10	M12
<b>Fastenings in solid masonry (without sleeve)</b>						
Solid clay brick	Mz 12	$F_{rec}$ [kN]	0,5	1,7	1,7	1,7
Solid sand-lime brick	KS 12	$F_{rec}$ [kN]	0,5	1,7	1,7	1,7
Drill hole $\varnothing$		$d_0$ [mm]	8	10	12	14
Min. drill hole depth		$h_0$ [mm]	65	85	95	115
Min. embedment depth		$h_{ef}$ [mm]	60	80	90	110
<b>Fastenings in hollow masonry (with sleeve)</b>						
Sleeve			SH 12-60	SH 16-85	SH 16-85	SH 20-85
Hollow clay brick	HLz 4	$F_{rec}$ [kN]	0,3	0,3	0,3	0,3
	HLz 6	$F_{rec}$ [kN]	0,4	0,4	0,4	0,4
	HLz 12	$F_{rec}$ [kN]	0,7	0,8	0,8	0,8
Hollow sand-lime brick	KSL 4	$F_{rec}$ [kN]	0,3	0,3	0,3	0,3
	KSL 6	$F_{rec}$ [kN]	0,4	0,4	0,4	0,4
	KSL 12	$F_{rec}$ [kN]	0,7	0,8	0,8	0,8
Lightweight hollow concrete block	Hbl 2	$F_{rec}$ [kN]	0,3	0,3	0,3	0,3
	Hbl 4	$F_{rec}$ [kN]	0,5	0,6	0,6	0,6
Concrete hollow block	Hbn 4	$F_{rec}$ [kN]	0,5	0,6	0,6	0,6
Drill hole $\varnothing$		$d_0$ [mm]	12	16	16	20
Min. drill hole depth		$h_0$ [mm]	65	90	90	90
Min. embedment depth		$h_{ef}$ [mm]	60	85	85	85
<b>Spacing and edge distance</b>						
Spacing (anchor group)	$S_{cr, N \text{ Group}} \geq$	[mm]	100 (Hbl and Hbn = 200)			
Min. spacing (anchor group)	$S_{min \text{ Group}}$	[mm]	50 (Hbl and Hbn = 200)			
Min. spacing (single anchor)	$S_{min \text{ Single}}$	[mm]	250			
Edge distance	$C_{cr, N} \geq$	[mm]	250			
Min. edge distance	$C_{min}$	[mm]	250			
Min. thickness of base material (masonry)	$h_{min}$	[mm]	110		125	
Diameter of clearance hole in fixture	$d_f$	[mm]	7	9	12	14
Installation torque	$T_{inst} \leq$	[Nm]	3	8	8	8





## Chemical fastening systems



### ResiTHERM®

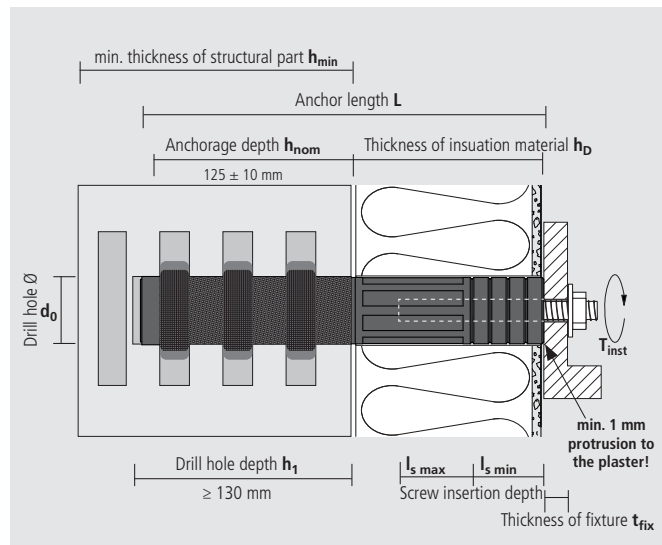


#### Advantages

- The perfect solution for distance installations in hollow bricks
- Heavy-duty system for fastening of awnings, canopies, French balconies, railings, satellite dishes etc. in ETICS
- Excellent thermal separation, almost no thermal bridge
- Outstanding high values in hollow bricks
- Easy and fast installation saves time and money
- Product is ready to use: available in four standard lengths
- Suitable for large insulation thickness up to 200 mm
- For non-insulated hollow brick walls: ResiTHERM® S (p. 102 f.)

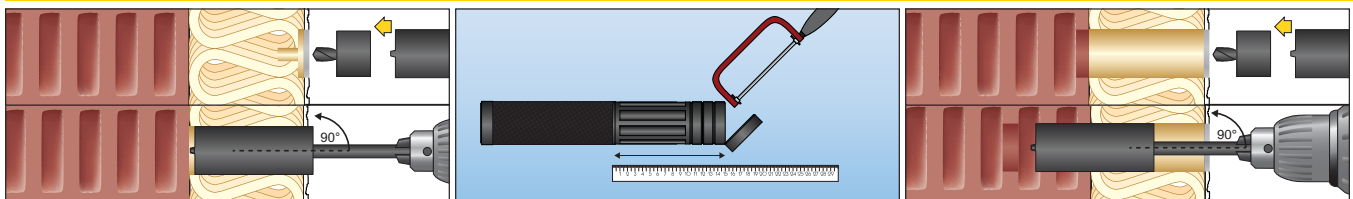
#### Suitable building materials

- ✓ Hollow bricks
- ✓ Lightweight hollow concrete block
- ✓ Hollow sand-lime brick
- ✓ Aerated concrete

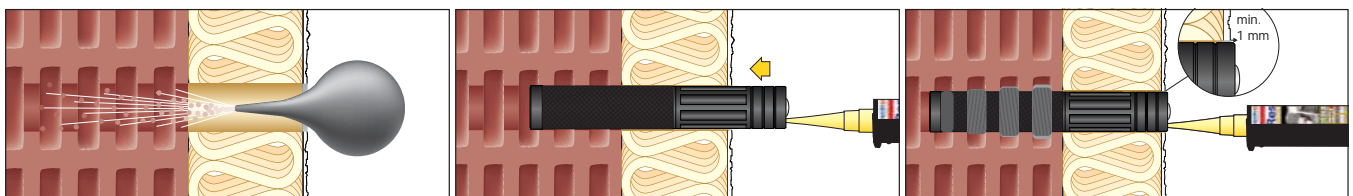


▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

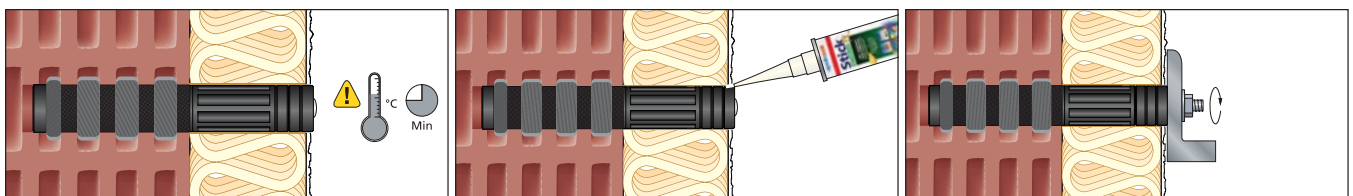
#### Mounting in hollow brick



1. Put drilling aid on core bit; drill with cordless screwdriver (without impact) through the insulation material up to the hollow brick wall (remove drilling aid after the first 10 mm)
2. Measure the thickness of insulation and cut ResiTHERM® if needed (max. 40 mm)
3. Put drilling aid on core bit and drill min. 130 mm into the hollow brick wall (remove drilling aid after the first 10 mm)



4. Clean hole
5. Press ResiTHERM® onto mixing nozzle and push it carefully into the drill hole
6. Fill ResiTHERM® with injection system ResiFIX; the end of the filling process can be clearly felt



7. Respect curing time
8. Fill annular gap with sealant StickFX XP, MS Polymer
9. Install fixture  $T_{inst} \leq 20 \text{ Nm}$

Chemical fastening systems



**ResiTHERM®**



ResiTHERM® 200 for insulation thicknesses 160 - 200 mm					Price	Packing	
Type	Art-No	Set contains (packed in bag)	L [mm]	Insulation thickness h <sub>D</sub> <sup>1)</sup> [mm]	€/set	[set]	[sets]
RTH 200	200RTH2	2x ResiTHERM® 200 2x Threaded stud M12x70 mm, stainless steel A4 2x Washer M12 DIN 125, stainless steel A4 2x Hexagon nut M12 DIN 934, stainless steel A4 1x ResiFIX VY300SF	325	160 - 200		1	10

<sup>1)</sup> ResiTHERM® may be cut up to 40 mm if needed. Longer lengths of ResiTHERM® on request.



ResiTHERM® 160 for insulation thicknesses 120 - 160 mm					Price	Packing	
Type	Art-No	Set contains (packed in bag)	L [mm]	Insulation thickness h <sub>D</sub> <sup>1)</sup> [mm]	€/set	[set]	[sets]
RTH 160	160RTH2	2x ResiTHERM® 160 2x Threaded stud M12x70 mm, stainless steel A4 2x Washer M12 DIN 125, stainless steel A4 2x Hexagon nut M12 DIN 934, stainless steel A4 1x ResiFIX VY300SF	285	120 - 160		1	10

<sup>1)</sup> ResiTHERM® may be cut up to 40 mm if needed.



ResiTHERM® 120 for insulation thicknesses 80 - 120 mm					Price	Packing	
Type	Art-No	Set contains (packed in bag)	L [mm]	Insulation thickness h <sub>D</sub> <sup>1)</sup> [mm]	€/set	[set]	[sets]
RTH 120	120RTH2	2x ResiTHERM® 120 2x Threaded stud M12x70 mm, stainless steel A4 2x Washer M12 DIN 125, stainless steel A4 2x Hexagon nut M12 DIN 934, stainless steel A4 1x ResiFIX VY300SF	245	80 - 120		1	10

<sup>1)</sup> ResiTHERM® may be cut up to 40 mm if needed.



Starter set ResiTHERM® in universal box (30 x 40 x 23 cm)					Price	Packing
Type	Art-No	Set contains	Art-No Accessories	€/box	[pcs]	
SYS120RTH4	Starter set RTH 120	4x ResiTHERM® 120	– 4x Threaded stud M12x70 mm, stainless steel A4 – 4x Washer M12 DIN 125, stainless steel A4 – 4x Hexagon nut M12 DIN 934, stainless steel A4 300VSF 2x Injection system ResiFIX VY300SF incl. 4x mixing nozzle MD 39ABH 1x Drilling aid for core bit 39220BST 1x Core bit Ø 39 x 220 mm		1	
SYS160RTH4	Starter set RTH 160	4x ResiTHERM® 160	+ 100M16AD 1x Adapter shank hexagon M16, 100 mm for core bit 200M16AD 1x Adapter shank hexagon M16, 200 mm for core bit BL290MSXP 1x StickFX XP white, MS Polymer 345APVM 1x Caulking gun APVM 129021AS 50x Distance washer DIN 9021 for M12 (13x37x3 mm)		1	
SYS200RTH4	Starter set RTH 200	4x ResiTHERM® 200	– 1 pair work gloves		1	

Chemical fastening systems



**ResiTHERM® S**

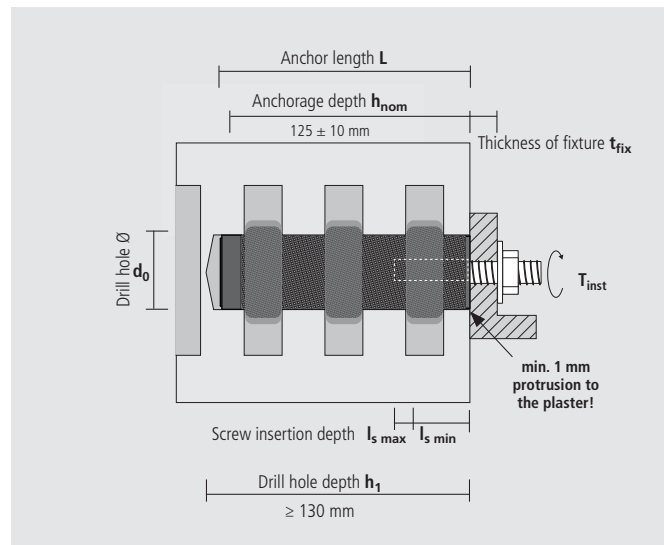


**Advantages**

- The perfect solution for heavy-duty applications in hollow / perforated brick walls (not insulated)
- Heavy-duty system for fastening of awnings, canopies, French balconies, railings, satellite dishes etc.
- Outstanding high values also in thin-walled perforated bricks
- Excellent thermal separation, almost no thermal bridge
- For insulated hollow brick walls use ResiTHERM®

**Suitable building materials**

- ✓ Hollow / perforated bricks
- ✓ Lightweight hollow concrete block
- ✓ Hollow sand-lime brick
- ✓ Aerated concrete



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

**Mounting in hollow brick**

1. Put drilling aid on core bit; drill with cordless screwdriver (without impact) into the hollow brick wall; remove drilling aid after the first 10 mm
2. Drill hole (without impact); drill hole depth min. 130 mm
3. Clean hole
4. Press ResiTHERM® S onto the mixing nozzle
5. Push ResiTHERM® S carefully into the drill hole
6. Fill ResiTHERM® S with injection system ResiFIX; the end of the filling process can be clearly felt
7. Respect curing time
8. Fill annular gap with sealant StickFX XP, MS Polymer
9. Install fixture  $T_{inst} \leq 20 \text{ Nm}$



## ResiTHERM® S



<b>Heavy-duty sleeve ResiTHERM® S</b> for non-insulated hollow brick walls					Price	Packing	
Type	Art-No	Set contains (packed in bag)	L [mm]	Insulation thickness h <sub>D</sub> [mm]	€/set	[set]	[sets]
RTH S	RTHS2	2x ResiTHERM® S 2x Threaded stud M12x70 mm, stainless steel A4 2x Washer M12 DIN 125, stainless steel A4 2x Hexagon nut M12 DIN 934, stainless steel A4 1x ResiFIX VY300SF	125	0		1	10

## ResiTHERM® / ResiTHERM® S Accessories

Core bit for perforated brick BST

Drilling aid for core bit ABH



<b>Core bit and drilling aid</b> for ResiTHERM®					Price	Packing	
Type	Art-No	d [mm]	L [mm]	Connecting thread	€/pc	[pcs]	[pcs]
BST 39 x 220	39220BST	39	220	M16		1	–
ABH	39ABH	35	60	–		1	–

AD 100

AD 200



<b>Adapter shank AD hexagon</b> for core bit BST						Price	Packing	
Type	Art-No	L [mm]	Connecting thread	Shank for drilling machine	Insulation thickness ≤ [mm]	€/pc	[pcs]	[pcs]
AD 100	100M16AD	100	M16	hexagon	160		1	–
AD 200	200M16AD	200	M16	hexagon	260		1	–

Chemical fastening systems



**ResiTHERM® / ResiTHERM® S Accessories**



<b>Vinylester VYSF (styrene free)</b>				<b>Price</b>	<b>Packing</b>
Type	Art-No	Content [ml]	Nozzles included [pcs]	€/pc	[pcs]
VY 300 SF	300VSF	280	2		12

Curing times see page 93.



<b>StickFX Professional all-purpose adhesive XP</b>					<b>Price</b>	<b>Packing</b>
Type	Art-No	Content [ml]	Colour	Description	€/pc	[pcs]
XP white	BL290MSXP	290	white	All-purpose adhesive, fills gaps		12



<b>Distance washer AS</b> Polyamid, DIN 9021 for M12					<b>Price</b>	<b>Packing</b>	
Type	Art-No	Outer Ø [mm]	Internal Ø [mm]	h [mm]	€/100 pcs	[pcs]	[pcs]
AS	129021AS	37	13	3		50	-

To use as a distance washer for relining (if needed).



<b>Caulking gun APVM</b>			<b>Price</b>	<b>Packing</b>	
Type	Art-No	Suitable for ResiFIX type	€/pc	[pcs]	[pcs]
APVM	345APVM	345/300/165		1	-

Caulking gun APVM is recommended to read the scale units of ResiFIX VY (outer rod serves as a pointer).



<b>Blow out pump AB</b>			<b>Price</b>	<b>Packing</b>	
Type	Art-No	Tube Ø [mm]	€/pc	[pcs]	[pcs]
AB	BOP	8		1	-

Chemical fastening systems



# ResiTHERM® / ResiTHERM® S technical data

## Installation parameters


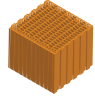
			ResiTHERM® S	ResiTHERM® 120	ResiTHERM® 160	ResiTHERM® 200
Anchor length	L	[mm]	125	245	285	325
Thickness of insulation material	$h_D$	[mm]	0	60 <sup>1)</sup> - 120	120 <sup>1)</sup> - 160	160 <sup>1)</sup> - 200
Anchor $\varnothing$	d	[mm]	37		37	
Drill hole $\varnothing$	$d_0$	[mm]	39 - 40		39 - 40	
Drill hole depth	$h_1 \geq$	[mm]	130		130	
Anchorage depth	$h_{nom}$	[mm]	125 $\pm$ 10 <sup>2)</sup>		125 $\pm$ 10 <sup>2)</sup>	
Connection thread		[mm]	M12		M12	
Insertion depth of M12 threaded stud	$l_s$ min-max	[mm]	35 - 40		35 - 80	
Thickness of fixture	$t_{fix} \leq$	[mm]	22 <sup>3)</sup>		22 <sup>3)</sup>	
$\varnothing$ of clearance hole in fixture	$d_f \leq$	[mm]	14		14	
Required volume of ResiFIX VY per ResiTHERM®		[ml]	ca. 140		ca. 140	
Installation torque for mounting the fixture	$T_{inst} \leq$	[Nm]	20		20	

<sup>1)</sup> ResiTHERM® may be cut up to 40 mm if needed. ResiTHERM® 120: If thickness of insulation material is 60 mm, set 20 mm deeper.

<sup>2)</sup> Tests with a minimum anchorage depth of 115 mm showed the same pulled-out values, see test report from IFBT, Leipzig.

<sup>3)</sup> When using the included threaded stud with L=70 mm. If needed a longer threaded stud or metric screw can be used.

## Loads and displacements/deflections ResiTHERM®: tested system with injection system ResiFIX VY

Building material	System	Thickness of insulation material	Recommended load <sup>1)</sup>	Displacement/deflection at recommended load <sup>*)</sup>
<b>Recommended tension load</b>			$N_{rec}$ [kN]	$\delta$ [mm]
Hollow brick T1.0-240	Single fastening	all	1,74	0,24
Hollow brick T10-300	Single fastening	all	1,56	0,31
Aerated concrete PP2-0,35	Single fastening	all	1,21	0,14
Aerated concrete PP4-0,55	Single fastening	all	2,12	0,32
<b>Recommended pressure load</b>			$F_{rec}$ [kN]	$\delta$ [mm]
Hollow brick T1.0-240	Single fastening	all	4,23	0,57
Hollow brick T10-300	Single fastening	all	1,17	0,11
<b>Recommended shear load<sup>2)</sup></b>			$V_{rec}$ [kN]	$\delta$ [mm]
Hollow brick T1.0-240 	Single fastening	0	3,77	1,80
		120	0,97	3,90
		160	0,90	6,31
	Double fastening <sup>3)</sup>	120	1,27	1,61
		160	0,98	2,45
		200	0,41	1,37
Hollow brick T10-300 	Single fastening	0	1,39	0,39
		120	0,97	2,50
		160	0,90	7,10
	Double fastening <sup>3)</sup>	200	0,49	5,52
		120	0,52	0,54
		160	0,41	0,69
		200	0,40	2,02

<sup>1)</sup> Recommended loads include the partial safety factor on action of  $\gamma_F = 1.4$ .

<sup>2)</sup> For interpolated values see test report from IFBT, Leipzig.

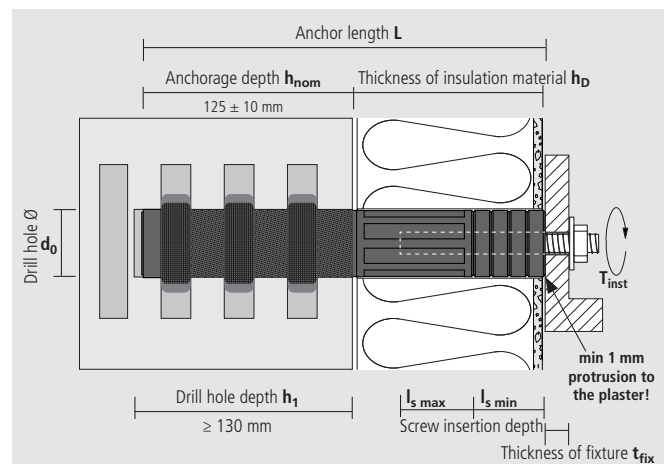
<sup>3)</sup> Spacing of 77 mm (standard awning console).

<sup>\*)</sup> Movement of ResiTHERM® in load direction at recommended load.

Application of ResiTHERM® in solid building materials is possible. For details please contact Apolo MEA or see test report from IFBT, Leipzig.

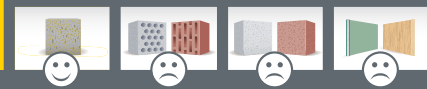
## Spacing and edge distance

		ResiTHERM® S, 120, 160, 200
Minimum spacing	$S_{min}$	[mm] 77 <sup>3)</sup>
Minimum edge distance	$C_{min}$	[mm] 250
Min. thickness of structural part	$h_{min}$	[mm] 200





Chemical fastening systems



**Bonded anchor VA and anchor studs VA AST**



Bonded anchor VA



Anchor stud VA AST

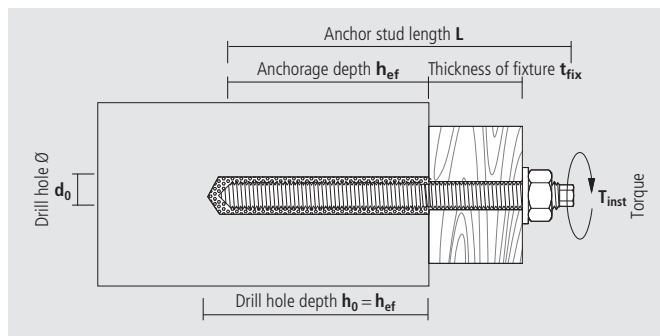


**Advantages**

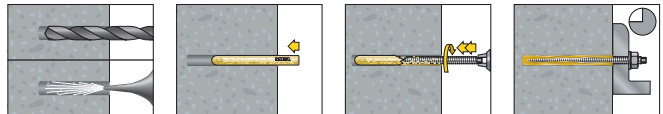
- Suitable for fastening heavy loads in concrete with small edge distances
- The VA bonded anchor utilises the joint between the steel, the mortar and the concrete
- During installation the small glass tube is crushed and mixes with the resin, hardener and the aggregates
- The bonded anchor VA made of two components contains styrene free vinylester
- Long shelf life of min. 2.5 years

**Suitable building materials**

- ✓ Concrete



**Montage**



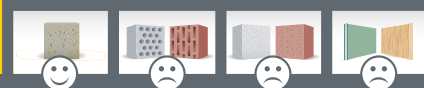
Mounting only possible with anchor rods VA AST (anchor rod must be sharpened)



VA					Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>0</sub> [mm]	Suitable for VA AST	€/100 pcs	[pcs]	[pcs]
VA M8	98VA	10	80	M8		10	200
VA M10	910VA	12	90	M10		10	200
VA M12	912VA	14	110	M12		10	200
VA M16	916VA	18	125	M16		10	200
VA M20	920VA	25	170	M20		5	50
VA M24	924VA	28	210	M24		5	50
VA M30*	930VAS	35	280	M30		5	25

\* Not part of the approval

Chemical fastening systems



## Bonded anchor VA and anchor studs VA AST



VA AST zinc plated 5.8 with nut and washer							Price	Packing	
Type d <sub>s</sub> - L	Art-No	d <sub>0</sub> [mm]	h <sub>ef</sub> = h <sub>0</sub> [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	nut	€/100 pcs	[pcs]	[pcs]
M8-110	98100AST	10	80	110	16	SW 13		10	200
M10-130	910130AST	12	90	130	22	SW 17		10	200
M10-165	910165AST	12	90	165	58	SW 17		10	200
M10-190	910190AST	12	90	190	82	SW 17		10	100
M12-160	912160AST	14	110	160	30	SW 19		10	100
M12-220	912220AST	14	110	220	90	SW 19		10	80
M12-250	912250AST	14	110	250	120	SW 19		10	80
M12-300	912300AST	14	110	300	170	SW 19		10	60
M16-165	916165AST	18	125	165	13	SW 24		10	50
M16-190	916190AST	18	125	190	38	SW 24		10	50
M16-250	916250AST	18	125	250	98	SW 24		10	40
M20-260	920260AST	25	170	260	70	SW 30		5	30
M24-300	924300AST	28	210	300	65	SW 36		5	25
M30-380*	930380AST	35	280	380	70	SW 46		5	5

\* Not part of the approval; without hexagon head  
Every box contains a setting tool (Allen screw)



VA AST stainless steel A4 with nut and washer							Price	Packing	
Type	Art-No	d <sub>0</sub> [mm]	h <sub>ef</sub> = h <sub>0</sub> [mm]	L [mm]	t <sub>fix</sub> ≤ [mm]	nut	€/100 pcs	[pcs]	[pcs]
M8-110	9X8100AST	10	80	110	16	SW 13		10	200
M10-130	9X10130AST	12	90	130	22	SW 17		10	200
M12-160	9X12160AST	14	110	160	30	SW 19		10	100
M16-190	9X16190AST	18	125	190	38	SW 24		10	50
M20-260	9X20260VMAST	25	170	260	70	SW 30		5	30

Every box contains a setting tool (Allen screw)

### Loads, spacing and edge distance in concrete

Type	Concrete C20/25 – C50/60					Spacing		Edge distance		Min. thickness of structural part d [mm]	Max. torque T <sub>inst</sub> ≤ [Nm]
	Tension load N <sub>per</sub> [kN]	Shear load		Bending moment		S <sub>cr</sub> [mm]	S <sub>min</sub> [mm]	C <sub>cr, N</sub> [mm]	C <sub>min</sub> [mm]		
		zinc plated V <sub>per</sub> [kN]	A4 V <sub>per</sub> [kN]	zinc plated M <sub>per</sub> [Nm]	A4 M <sub>per</sub> [Nm]						
M8	3,6	4,4	5,0	8,8	10,1	240	60	120	60	110	10
M10	4,8	7,2	7,8	16,5	18,8	270	70	135	70	120	20
M12	6,4	10,4	11,9	30,8	34,3	330	85	165	85	150	40
M16	9,9	19,8	22,4	79,1	88,8	380	95	190	95	160	60
M20	15,9	31,3	35,3	156,6	175,8	510	130	255	130	220	120
M24	23,8	45,6	50,8	273,6	306,6	630	160	315	160	300	150
M30*	60,0	60,0	60,0	642,0	402,0	700	280	350	140	330	400

If underrun the char. space or edge distance (C<sub>cr</sub> or S<sub>cr</sub>) the loads must be reduced. h<sub>min</sub> / S<sub>min</sub> and C<sub>min</sub> shall not remain under the given minimum values.

\* Not part of the ETA approval. Values according to former DIBt approval

### Curing times in dry concrete

Temperature inside drill hole	[°C]	> -5	> 0	> +5	> +10	> +20
Min. curing time	[min]	360	180	90	40	20

Installation possible in dry or wet concrete.

Installation for anchor sizes M12 to M24 possible in holes filled with water (no sea water) as well.

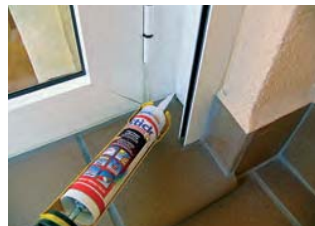
For wet concrete curing time must be doubled.

## Adhesives and Sealants

### StickFX Professional



Multiple applications in the area of sanitary, heating and air conditioning, maintenance and repairs, doors and windows, construction in general, interior finishing, nautics aso.



#### Advantages

- Neutral, single-component adhesive and sealant with strong and quick initial adhesion
- Free of any hazardous substances, odourless
- No solvent, therefore especially suitable for fastening on tiles, Styrofoam, wood, and many plastics, etc.
- Can be painted over, even with water based paints
- Constant elasticity and vibration resistance once hardened
- Can be used on absorbent and non-absorbent base materials
- Surfaces can even be wet; underwater application also possible
- For indoor and outdoor use
- Colour fastness, weather resistant and UV resistant
- Temperature resistant -40°C to +90°C



#### StickFX Professional adhesive and sealant crystal CL

Type	Art-No	Content [ml]	Colour	Description	Price €/pc	Packing [pcs]
CL	TR290MSCL	290	crystal clear	Adhesive and sealant		12



#### StickFX Professional all-purpose adhesive XP

Type	Art-No	Content [ml]	Colour	Description	Price €/pc	Packing [pcs]
XP white	BL290MSXP	290	white	All-purpose adhesive, fills gaps		12
XP grey	GR290MSXP	290	grey	All-purpose adhesive, fills gaps		12



#### StickFX Professional mounting adhesive HT

Type	Art-No	Content [ml]	Colour	Description	Price €/pc	Packing [pcs]
HT	BL290MSHT	290	white	Mounting adhesive, high initial tack		12



#### Shelf adhesives and sealants empty, 32 x 160 x 31 cm (W x H x D)

Type	Art-No	Description	Price €/pc	Packing [pcs]
Empty shelf	EXPADH	for 3x30 StickFX	on request	1

## Adhesives and Sealants

# StickFX Professional

### Technical data at +20 °C and 65 % relative humidity

	StickFX Professional CL 	StickFX Professional XP 	StickFX Professional HT 
<b>Description</b>	Crystal clear adhesive and sealant	All-purpose adhesive and sealant	Mounting adhesive and sealant
<b>Colour</b>	100% transparent	white, grey	white
<b>Base</b>	MS Polymer	MS Polymer	MS Polymer
<b>Curing system</b>	Moisture cure	Moisture cure	Moisture cure
<b>Initial tack</b>	16 kg/m <sup>2</sup>	40 kg/m <sup>2</sup>	ca. 200 kg/m <sup>2</sup>
<b>Final tack</b>	24 kg/cm <sup>2</sup>	18 kg/cm <sup>2</sup>	24 kg/cm <sup>2</sup>
<b>Skin formation</b>	ca. 10 min.	ca. 10 min.	ca. 10 min.
<b>Curing rate</b>	2 - 3 mm / 24 hours	2 - 3 mm / 24 hours	2 - 3 mm / 24 hours
<b>Processing temperature</b>	0 °C to +35 °C	0 °C to +35 °C	0 °C to +35 °C
<b>Temperature resistance</b>	-40 °C to +90 °C	-40 °C to +90 °C	-40 °C to +90 °C
<b>Specific gravity</b> (DIN 53479)	1,04 g/ml	1,67 g/ml	1,62 g/ml
<b>Maximum deformation</b> (DIN EN ISO 11600)	20 %	20 %	20 %
<b>Elongation at break</b> (DIN 53504)	300 %	750 %	400 %
<b>Tear strength</b> (DIN 53504)	2,4 N/mm <sup>2</sup>	1,8 N/mm <sup>2</sup>	3,5 N/mm <sup>2</sup>
<b>Hardness</b> (DIN 53505)	38 ± 5	40 ± 5	65 ± 5
<b>Storage</b>	+5 °C to +25 °C	+5 °C to +25 °C	+5 °C to +25 °C
<b>Shelf life*</b>	12 months	12 months	12 months

\* In unopened packaging

### Further Installation Instructions/Guidelines

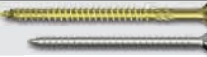




















- The surfaces need to be clean, dust free, and fat free
- Outstanding adhesion on a number of surfaces such as metals, plastics/synthetic materials (polystyrene, polycarbonate, PVC, polyamide, and GFK – not ABS, PP, PE, PMMA, PTFE, and silicone), Styrofoam/polystyrene, cork, concrete, glass, wood, etc.
- Chemical resistance:  
Good resistance against water (including seawater), aliphatic solvents, diluted inorganic acids and bases, oils, and fats/greases  
Low resistance against aromatic solvents, concentrated acids and chlorinated hydrocarbons
- Joint dimensions:  
StickFX Professional CL: 1 - 3 mm for adhesion, 2 - 3 mm for sealing  
StickFX Professional XP: 2 - 10 mm for adhesion, 5 - 30 mm for sealing  
StickFX Professional HT: 2 - 10 mm for adhesion, 5 - 30 mm for sealing

## Notes

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.

Selection table

**Screws**

	page	Ø range [mm]	Black phosphatized	Yellow zinc plated	Blue zinc plated	Stainless steel A2	SIT	TX	PZ	PH	SW	with approval
<b>Chipboard screws VELOX®</b>												
VELOX® SIT 	114	3-8		●	●	●	●					◆
VELOX® Pozi 	117	3-6		●	●				●			◆
VELOX® B 	120	3-5			●				●			◆
VELOX® Quick 	121	3,5-4			●				●			◆
<b>Construction screws</b>												
BMax 	122	8-10			●			●				◆
<b>Other screws</b>												
Wood screw DIN 571 	124	6-10			●						●	
NICE with centre hole 	125	4,5-5			●					●		
Standard chipboard screw SPS 	126	3-6		●	●			●	●			
Adjustment screw JS 	129	6		●				●				
Eyebolt screw OES 	130	12			●							
Hanger bolt EDR 	131	8-12			●			●				
Clamp attachment screw TF 	132	5-8		●								
Wood screw with internal thread Torab® P 	133	4,5-5,5			●						●	
<b>Screws for drywall constuctions</b>												
Fine thread screw SSF 	134	3,5-5,0	●							●		
Coarse thread screw SSG 	134	3,9-5,0	●							●		
Drill point screw SSB 	135	3,5	●							●		
Fibreboard screw GSH 	135	3,9	●							●		
Drywall-to-drywall screw GGS 	135	5,0	●							●		
Metal framing screw PVS 	135	4,2			●					●		
<b>Accessories</b>												
Self-adhesive PVC cover Magic Tab 	136											
Bits (SIT®, PH, PZ, TX) 	137											

■ for wood / chipboard

■ for drywall constuctions

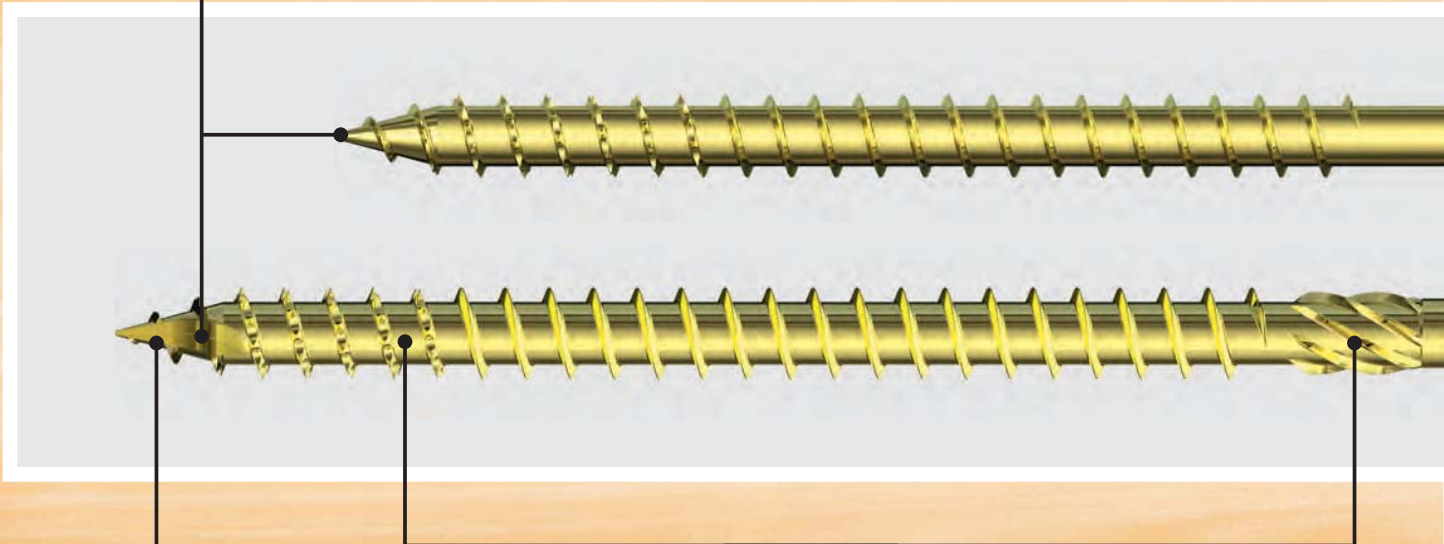


# VELOX®

No splitting

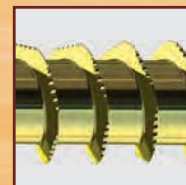


For highest requirements



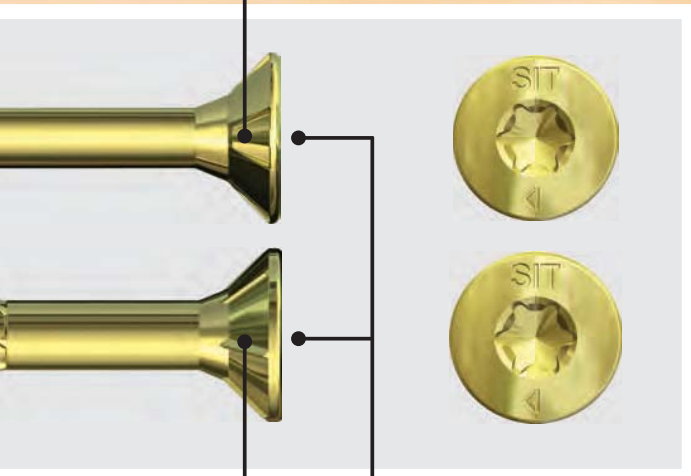
Quick bite

Reduced setting torque

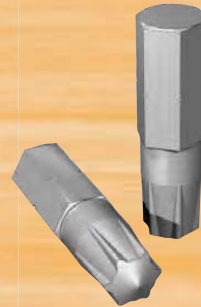


Robust box with window and colour code system

Flush finishing in wood and metal fittings



Perfect power transfer,  
low wear, and tight fit  
on the bit



**SIT®-Recess**

Ø	Bit size	Advantages
3,0	10	
3,5*	20	1 bit for 4 screw diameters No changing of bits
4,0	20	
4,5	20	
5,0**	20	
6,0	30	
8,0	40	

\*for stainless steel: SIT 10  
\*\*for stainless steel: SIT 25

Innovative SIT®-Recess:



SIT®-Recess

TX-Recess

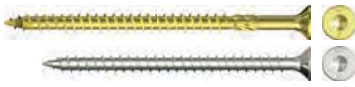
Flush finishing in wood



# Chipboard screws VELOX®



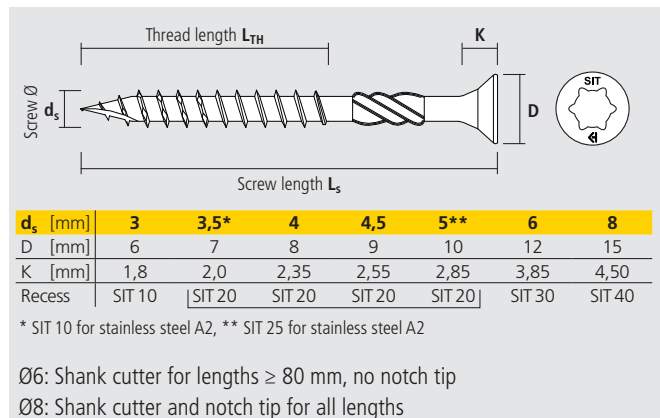
## VELOX® SIT



### Advantages

- SIT recess (=AW recess from Würth)
  - Perfect power transfer
  - Long-lasting SIT bit
  - No damage to the screw head / zinc coating
  - Large improved working comfort; the conical recess centers the screw (no tumbling) and sticks on the bit
  - TX bits can also be used, but without the mentioned advantages
- Only one bit size for four screw diameters
- Underhead milling ribs and underhead milling pockets: perfect for wood and metal fittings because of flush fitting and fewer wood shavings on surface (for metal fittings: use screws with underhead milling pockets, E-type)
- Patented tip thread area, shank cutter, notch tip
- Approved product for your safety
- Large and small packages

### High performance from tip to head



### VELOX® SIT

Type	L <sub>TH</sub> [mm]	Yellow zinc plated		Blue zinc plated		Stainless steel A2		Packing		
		Art-No	€/100 pcs	Art-No	€/100 pcs	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
3x13*	V	9B313VLOXS		9313VLOXS		-		1.000	8.000	32.000
3x15*	V	9B315VLOXS300		-		-		300	2.400	9.600
3x15*	V	9B315VLOXS		9315VLOXS		-		1.000	8.000	32.000
3x17	V	9B317VLOXS300		-		-		300	2.400	9.600
3x17	V	9B317VLOXS		9317VLOXS		-		1.000	4.000	16.000
3x20	V	9B320VLOXS300		-		-		300	2.400	9.600
3x20	V	9B320VLOXS		9320VLOXS		9X320VLOXS		1.000	4.000	16.000
3x25	V	9B325VLOXS300		-		-		300	2.400	9.600
3x25	V	9B325VLOXS		9325VLOXS		-		1.000	4.000	16.000
3x30	V	9B330VLOXS300		-		-		300	1.200	4.800
3x30	V	9B330VLOXS		9330VLOXS		9X330VLOXS		1.000	4.000	8.000
3x35/20	20	9B335VLOXSP		9335VLOXSP		-		1.000	4.000	8.000
3,5x15*	V	9B3515VLOXS		93515VLOXS		9X3515VLOXS		1.000	4.000	16.000
3,5x17*	V	9B3517VLOXS		93517VLOXS		-		1.000	4.000	16.000
3,5x20	V	9B3520VLOXS		93520VLOXS		9X3520VLOXS		1.000	4.000	16.000
3,5x25	V	9B3525VLOXS300		-		-		300	1.200	4.800
3,5x25	V	9B3525VLOXS		93525VLOXS		9X3525VLOXS		1.000	4.000	8.000
3,5x30	V	9B3530VLOXS200		-		-		200	800	3.200
3,5x30	V	9B3530VLOXS		93530VLOXS		9X3530VLOXS		1.000	4.000	8.000
3,5x35	V	9B3535VLOXS200		-		-		200	800	3.200
3,5x35	V	9B3535VLOXS		93535VLOXS		-		500	2.000	8.000
3,5x35/20	20	9B3535VLOXSP		93535VLOXSP		-		500	2.000	8.000
3,5x40/25	25	9B3540VLOXSP200		-		-		200	800	3.200
3,5x40/25	25	9B3540VLOXSP		93540VLOXSP		9X3540VLOXSP		500	2.000	4.000
3,5x45/30	30	9B3545VLOXSP200		-		-		200	800	3.200
3,5x45/30	30	9B3545VLOXSP		93545VLOXSP		-		500	2.000	4.000
3,5x50/30	30	9B3550VLOXSP200		-		-		200	800	3.200
3,5x50/30	30	9B3550VLOXSP		93550VLOXSP		-		500	2.000	4.000

V = full thread; values indicate thread length L<sub>TH</sub> (in mm) for screws with partial thread

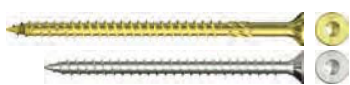
\* Not part of the approval



# Chipboard screws VELOX®



## VELOX® SIT



VELOX® SIT								Packing		
Type	L <sub>TH</sub> [mm]	Yellow zinc plated		Blue zinc plated		Stainless steel A2		[pcs]	[pcs]	[pcs]
		Art-No	€/100 pcs	Art-No	€/100 pcs	Art-No	€/100 pcs			
4x17*	V	9B417VLOXS		9417VLOXS		-		1.000	4.000	16.000
4x20*	V	9B420VLOXS200		-		-		200	800	3.200
4x20*	V	9B420VLOXS		9420VLOXS		9X420VLOXS		1.000	4.000	8.000
4x25	V	9B425VLOXS200		-		-		200	800	3.200
4x25	V	9B425VLOXS		9425VLOXS		9X425VLOXS		1.000	4.000	8.000
4x30	V	9B430VLOXS200		-		-		200	800	3.200
4x30	V	9B430VLOXS		9430VLOXS		9X430VLOXS		500	2.000	8.000
4x35	V	9B435VLOXS200		-		-		200	800	3.200
4x35	V	9B435VLOXS		9435VLOXS		9X435VLOXS		500	2.000	4.000
4x40/25	25	9B440VLOXSP200		-		-		200	800	3.200
4x40/25	25	9B440VLOXSP		9440VLOXSP		9X440VLOXSP		500	2.000	4.000
4x40	V	9B440VLOXS200		-		-		200	800	3.200
4x40	V	9B440VLOXS		9440VLOXS		-		500	2.000	4.000
4x45/30	30	9B445VLOXSP200		-		-		200	800	3.200
4x45/30	30	9B445VLOXSP		9445VLOXSP		-		500	2.000	4.000
4x45	V	9B445VLOXS200		-		-		200	800	3.200
4x45	V	9B445VLOXS		9445VLOXS		-		500	2.000	4.000
4x50/30	30	9B450VLOXSP200		-		-		200	800	3.200
4x50/30	30	9B450VLOXSP		9450VLOXSP		9X450VLOXSP		500	2.000	4.000
4x50	V	9B450VLOXS200		-		-		200	800	3.200
4x50	V	9B450VLOXS		9450VLOXS		-		500	2.000	4.000
4x60/35	35	9B460VLOXSP		9460VLOXSP		9X460VLOXSP		250	1.000	2.000
4x60	V	9B460VLOXS		9460VLOXS		-		250	1.000	2.000
4x70/40	40	9B470VLOXSP		-		-		250	1.000	2.000
4x70/40	40	-		9470VLOXSP		-		200	800	1.600
4,5x30	V	9B4530VLOXS200		-		-		200	800	3.200
4,5x30	V	9B4530VLOXS		94530VLOXS		9X4530VLOXS		500	2.000	4.000
4,5x35	V	9B4535VLOXS200		-		-		200	800	3.200
4,5x35	V	9B4535VLOXS		94535VLOXS		-		500	2.000	4.000
4,5x40/25	25	9B4540VLOXSP200		-		-		200	800	3.200
4,5x40/25	25	9B4540VLOXSP		94540VLOXSP		9X4540VLOXSP		500	2.000	4.000
4,5x40	V	9B4540VLOXS200		-		-		200	800	3.200
4,5x40	V	9B4540VLOXS		94540VLOXS		9X4540VLOXS		500	2.000	4.000
4,5x45/30	30	9B4545VLOXSP		94545VLOXSP		-		250	1.000	2.000
4,5x45	V	9B4545VLOXS		94545VLOXS		-		250	1.000	2.000
4,5x50/30	30	9B4550VLOXSP		94550VLOXSP		9X4550VLOXSP		250	1.000	2.000
4,5x50	V	9B4550VLOXS		94550VLOXS		-		250	1.000	2.000
4,5x60/35	35	9B4560VLOXSP		94560VLOXSP		9X4560VLOXSP		250	1.000	2.000
4,5x70/40	40	9B4570VLOXSP		94570VLOXSP		9X4570VLOXSP		200	800	1.600
4,5x80/50	50	9B4580VLOXSP		94580VLOXSP		-		100	400	800
5x30	V	9B530VLOXS		9530VLOXS		-		250	1.000	4.000
5x35	V	9B535VLOXS		9535VLOXS		-		250	1.000	4.000
5x40/25	25	9B540VLOXSP		9540VLOXSP		9X540VLOXSP		250	1.000	4.000
5x45/30	30	9B545VLOXSP		9545VLOXSP		-		250	1.000	2.000
5x50/30	30	9B550VLOXSP		9550VLOXSP		9X550VLOXSP		250	1.000	2.000
5x50	V	9B550VLOXS		9550VLOXS		-		250	1.000	2.000
5x60/35	35	9B560VLOXSP		9560VLOXSP		9X560VLOXSP		250	1.000	2.000
5x60	V	9B560VLOXS		9560VLOXS		-		250	1.000	2.000
5x70/40	40	9B570VLOXSP		9570VLOXSP		9X570VLOXSP		200	800	1.600
5x70	V	9B570VLOXS		9570VLOXS		-		200	800	1.600
5x80/50	50	9B580VLOXSP		9580VLOXSP		9X580VLOXSP		100	400	800
5x80	V	9B580VLOXS		9580VLOXS		-		100	400	800
5x90/60	60	9B590VLOXSP		9590VLOXSP		9X590VLOXSP		100	400	800
5x100/60	60	9B5100VLOXSP		95100VLOXSP		9X5100VLOXSP		50	200	400
5x120/70	70	-		95120VLOXSP		-		100	-	1.400

Galvanized screws: internal underhead milling pockets, A2: external underhead milling ribs

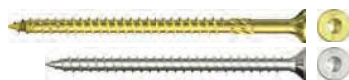
V=full thread; values indicate thread length L<sub>TH</sub> (in mm) for screws with partial thread

\* Not part of the approval

# Chipboard screws VELOX®



## VELOX® SIT



VELOX® SIT								Packing		
Type	L <sub>TH</sub> [mm]	Yellow zinc plated		Blue zinc plated		Stainless steel A2		[pcs]	[pcs]	[pcs]
		Art-No	€/100 pcs	Art-No	€/100 pcs	Art-No	€/100 pcs			
6x40	V	9B640VLOXS		-		-		250	1.000	2.000
6x50/30	30	9B650VLOXSP		-		9X650VLOXSP		250	1.000	2.000
6x50	V	9B650VLOXS		-		-		250	1.000	2.000
6x60/35	35	9B660VLOXSP		-		9X660VLOXSP		200	800	1.600
6x60	V	9B660VLOXS		-		-		200	800	1.600
6x70/40	40	9B670VLOXSP		-		9X670VLOXSP		100	400	800
6x70	V	9B670VLOXS		-		-		100	400	800
6x80/50	50	9B680VLOXSP		-		9X680VLOXSP		100	400	800
6x80	V	9B680VLOXS		-		-		100	400	800
6x90/60	60	9B690VLOXSP		-		9X690VLOXSP		50	200	400
6x100/60	60	9B6100VLOXSP		-		9X6100VLOXSP		50	200	400
6x120/70	70	9B6120VLOXSP		-		9X6120VLOXSP		100	-	800
6x140/70	70	9B6140VLOXSP		-		-		100	-	800
6x160/70	70	9B6160VLOXSP		-		-		100	-	800
6x180/70	70	9B6180VLOXSP		-		-		100	-	400
6x200/70	70	9B6200VLOXSP		-		-		100	-	400
6x220/70	70	9B6220VLOXSP		-		-		100	-	400
8x80/50*	50	9B880VLOXSP		-		-		100	-	800
8x100/60*	60	9B8100VLOXSP		-		-		100	-	800
8x120/70*	70	9B8120VLOXSP		-		-		100	-	400
8x140/70*	70	9B8140VLOXSP		-		-		50	-	200
8x160/100*	100	9B8160VLOXSP		-		-		50	-	200
8x180/100*	100	9B8180VLOXSP		-		-		50	-	200
8x200/100*	100	9B8200VLOXSP		-		-		50	-	200
8x220/100*	100	9B8220VLOXSP		-		-		50	-	200
8x240/100*	100	9B8240VLOXSP		-		-		50	-	200
8x260/100*	100	9B8260VLOXSP		-		-		50	-	200
8x280/100*	100	9B8280VLOXSP		-		-		50	-	200
8x300/100*	100	9B8300VLOXSP		-		-		50	-	200
8x340/100*	100	9B8340VLOXSP		-		-		50	-	200

V = full thread; values indicate thread length L<sub>TH</sub> (in mm) for screws with partial thread  
 \* discontinued, delivery while stocks last. Please note new product BMax (see page 122)



VELOX® SIT Screw-Set yellow zinc plated			Price	Packing	
Type	Art-No	Content	€/box	[pcs]	[pcs]
VELOX SIT Screw-Set	MIXVLOXS	(each 20x: 3,5x20, 4,0x40, 4,5x50 and 5,0x60, incl. 1x SIT20 Bit)		80	2.560



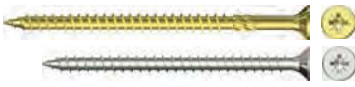
VELOX® countersunk washer* for VELOX® and BMax screws Ø 8 mm					Price	Packing	
Type	Yellow zinc plated Art-No	d2 [mm]	d1 [mm]	h [mm]	€/100 pcs	[pcs]	[pcs]
8,5x25	9B80VAL	25	8,5	5		100	-

\*Part of the approval

# Chipboard screws VELOX®

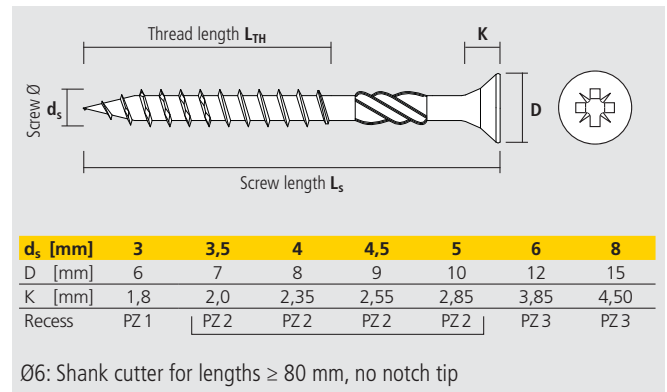


## VELOX® Pozi



### Advantages

- Underhead milling ribs and underhead milling pockets: perfect for wood and metal fittings because of flush fitting and fewer wood shavings on surface (for metal fittings: use screws with underhead milling pockets)
- Patented tip thread area reduces splitting as well as setting torque, which provides a perfect appearance and a longer battery life
- Approved product for your safety
- Large and small packages



VELOX® Pozi						Packing		
Type	L <sub>TH</sub> [mm]	Yellow zinc plated		Blue zinc plated		[pcs]	[pcs]	[pcs]
		Art-No	€/100 pcs	Art-No	€/100 pcs			
3x13*	V	9B313VLOX		9313VLOX		1.000	8.000	32.000
3x15*	V	9B315VLOX300		-		300	2.400	9.600
3x15*	V	9B315VLOX		9315VLOX		1.000	8.000	32.000
3x17	V	9B317VLOX300		-		300	2.400	9.600
3x17	V	9B317VLOX		9317VLOX		1.000	4.000	16.000
3x20	V	9B320VLOX300		-		300	2.400	9.600
3x20	V	9B320VLOX		9320VLOX		1.000	4.000	16.000
3x25	V	9B325VLOX300		-		300	2.400	9.600
3x25	V	9B325VLOX		9325VLOX		1.000	4.000	16.000
3x30	V	9B330VLOX300		-		300	1.200	4.800
3x30	V	9B330VLOX		9330VLOX		1.000	4.000	8.000
3 x 35 / 20	20	-		9335VLOXP		1.000	4.000	8.000
3,5 x 13*	V	9B3513VLOX		93513VLOX		1.000	8.000	32.000
3,5 x 15*	V	9B3515VLOX		93515VLOX		1.000	4.000	16.000
3,5 x 17*	V	9B3517VLOX		93517VLOX		1.000	4.000	16.000
3,5 x 20	V	9B3520VLOX		93520VLOX		1.000	4.000	16.000
Internal underhead milling pockets	3,5 x 25	V	9B3525VLOX300	-		300	1.200	4.800
	3,5 x 25	V	9B3525VLOX	93525VLOX		1.000	4.000	8.000
	3,5 x 30	V	9B3530VLOX200	-		200	800	3.200
	3,5 x 30	V	9B3530VLOX	93530VLOX		1.000	4.000	8.000
	3,5 x 35	V	9B3535VLOX200	-		200	800	3.200
	3,5 x 35	V	9B3535VLOX	93535VLOX		500	2.000	8.000
	3,5 x 35 / 20	20	9B3535VLOXP	93535VLOXP		500	2.000	8.000
	3,5 x 40 / 25	25	9B3540VLOXP200	-		200	800	3.200
	3,5 x 40 / 25	25	9B3540VLOXP	93540VLOXP		500	2.000	4.000
	3,5 x 45 / 30	30	9B3545VLOXP200	-		200	800	3.200
	3,5 x 45 / 30	30	9B3545VLOXP	93545VLOXP		500	2.000	4.000
	3,5 x 50 / 30	30	9B3550VLOXP200	-		200	800	3.200
3,5 x 50 / 30	30	9B3550VLOXP	93550VLOXP		500	2.000	4.000	

V = full thread; values indicate thread length L<sub>TH</sub> (in mm) for screws with partial thread

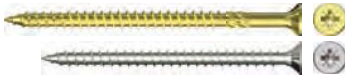
\* Not part of the approval



# Chipboard screws VELOX®



## VELOX® Pozi



VELOX® Pozi						Packing		
Type	L <sub>TH</sub> [mm]	Yellow zinc plated		Blue zinc plated		[pcs]	[pcs]	[pcs]
		Art-No	€/100 pcs	Art-No	€/100 pcs			
4x17*	V	9B417VLOX		9417VLOX		1.000	4.000	16.000
4x20*	V	9B420VLOX200		-		200	800	3.200
4x20*	V	9B420VLOX		9420VLOX		1.000	4.000	8.000
4x25	V	9B425VLOX200		-		200	800	3.200
4x25	V	9B425VLOX		9425VLOX		1.000	4.000	8.000
4x30	V	9B430VLOX200		-		200	800	3.200
4x30	V	9B430VLOX		9430VLOX		500	2.000	8.000
4x35	V	9B435VLOX200		-		200	800	3.200
4x35	V	9B435VLOX		9435VLOX		500	2.000	4.000
4x40/25	25	9B440VLOXP200		-		200	800	3.200
4x40/25	25	9B440VLOXP		9440VLOXP		500	2.000	4.000
4x40	V	9B440VLOX200		-		200	800	3.200
4x40	V	9B440VLOX		9440VLOX		500	2.000	4.000
4x45/30	30	9B445VLOXP200		-		200	800	3.200
4x45/30	30	9B445VLOXP		9445VLOXP		500	2.000	4.000
4x45	V	9B445VLOX200		-		200	800	3.200
4x45	V	9B445VLOX		9445VLOX		500	2.000	4.000
4x50/30	30	9B450VLOXP200		-		200	800	3.200
4x50/30	30	9B450VLOXP		9450VLOXP		500	2.000	4.000
4x50	V	9B450VLOX200		-		200	800	3.200
4x50	V	9B450VLOX		9450VLOX		500	2.000	4.000
4x60/35	35	9B460VLOXP		9460VLOXP		250	1.000	2.000
4x60	V	9B460VLOX		9460VLOX		250	1.000	2.000
4x70/40	40	9B470VLOXP		9470VLOXP		200	800	1.600
4,5x30	V	9B4530VLOX200		-		200	800	3.200
4,5x30	V	9B4530VLOX		94530VLOX		500	2.000	4.000
4,5x35	V	9B4535VLOX200		-		200	800	3.200
4,5x35	V	9B4535VLOX		94535VLOX		500	2.000	4.000
4,5x40/25	25	9B4540VLOXP200		-		200	800	3.200
4,5x40/25	25	9B4540VLOXP		94540VLOXP		500	2.000	4.000
4,5x40	V	9B4540VLOX200		-		200	800	3.200
4,5x40	V	9B4540VLOX		94540VLOX		500	2.000	4.000
4,5x45/30	30	9B4545VLOXP		94545VLOXP		250	1.000	2.000
4,5x45	V	9B4545VLOX		94545VLOX		250	1.000	2.000
4,5x50/30	30	9B4550VLOXP		94550VLOXP		250	1.000	2.000
4,5x50	V	9B4550VLOX		94550VLOX		250	1.000	2.000
4,5x60/35	35	9B4560VLOXP		94560VLOXP		250	1.000	2.000
4,5x70/40	40	9B4570VLOXP		94570VLOXP		200	800	1.600
4,5x80/50	50	9B4580VLOXP		94580VLOXP		100	400	800
5x30	V	9B530VLOX		9530VLOX		250	1.000	4.000
5x35	V	9B535VLOX		9535VLOX		250	1.000	4.000
5x40/25	25	9B540VLOXP		9540VLOXP		500	2.000	4.000
5x45/30	30	9B545VLOXP		9545VLOXP		250	1.000	2.000
5x50/30	30	9B550VLOXP		9550VLOXP		250	1.000	2.000
5x50	V	9B550VLOX		9550VLOX		250	1.000	2.000
5x60/35	35	9B560VLOXP		9560VLOXP		250	1.000	2.000
5x60	V	9B560VLOX		9560VLOX		250	1.000	2.000
5x70/40	40	9B570VLOXP		9570VLOXP		200	800	1.600
5x70	V	9B570VLOX		9570VLOX		200	800	1.600
5x80/50	50	9B580VLOXP		9580VLOXP		100	400	800
5x80	V	9B580VLOX		9580VLOX		100	400	800
5x90/60	60	9B590VLOXP		9590VLOXP		100	400	800
5x100/60	60	9B5100VLOXP		95100VLOXP		50	200	400

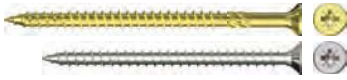
V = full thread; values indicate thread length L<sub>TH</sub> (in mm) for screws with partial thread

\* Not part of the approval

# Chipboard screws VELOX®



## VELOX® Pozi



VELOX® Pozi						Packing		
Type	L <sub>TH</sub> [mm]	Yellow zinc plated		Blue zinc plated		 [pcs]	 [pcs]	 [pcs]
		Art-No	€/100 pcs	Art-No	€/100 pcs			
6x40	V	9B640VLOX		-		250	1.000	2.000
6x50/30	30	9B650VLOXP		-		250	1.000	2.000
6x50	V	9B650VLOX		-		250	1.000	2.000
6x60/35	35	9B660VLOXP		-		200	800	1.600
6x60	V	9B660VLOX		-		200	800	1.600
6x70/40	40	9B670VLOXP		-		100	400	800
6x70	V	9B670VLOX		-		100	400	800
6x80/50	50	9B680VLOXP		-		100	400	800
6x80	V	9B680VLOX		-		100	400	800
6x90/60	60	9B690VLOXP		-		50	200	400
6x100/60	60	9B6100VLOXP		-		50	200	400
6x120/70	70	9B6120VLOXP		-		100	-	800
6x140/70	70	9B6140VLOXP		-		100	-	800
6x160/70	70	9B6160VLOXP		-		100	-	400
6x180/70	70	9B6180VLOXP		-		100	-	400
6x200/70	70	9B6200VLOXP		-		100	-	400
6x220/70	70	9B6220VLOXP		-		100	-	400

V = full thread; values indicate thread length L<sub>TH</sub> (in mm) for screws with partial thread

## Chipboard screws VELOX®

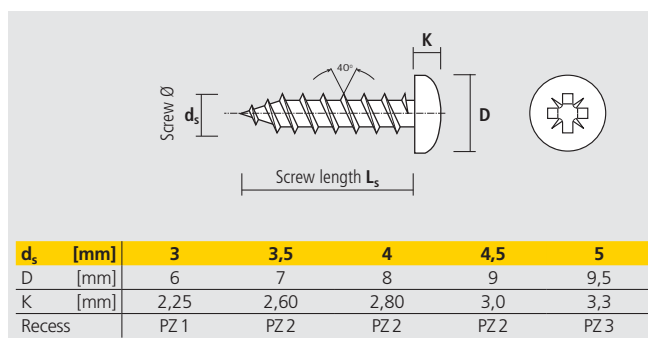


### VELOX® B



#### Advantages

- Patented tip thread area reduces splitting as well as setting torque, which provides a perfect appearance and a longer battery life
- Approved product for your safety
- Pan Head



VELOX® B zinc plated			Price	Packing		
Type	$L_{TH}$ [mm]	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
3 x 15	V	9315VLOXB		1.000	4.000	16.000
3 x 20	V	9320VLOXB		1.000	4.000	16.000
3,5 x 20	V	93520VLOXB		1.000	4.000	8.000
3,5 x 25	V	93525VLOXB		1.000	4.000	8.000
3,5 x 30	V	93530VLOXB		1.000	4.000	8.000
3,5 x 35	V	93535VLOXB		500	2.000	4.000
3,5 x 40	V	93540VLOXB		500	2.000	4.000
4 x 15*	V	9415VLOXB		1.000	4.000	16.000
4 x 20	V	9420VLOXB		1.000	4.000	8.000
4 x 30	V	9430VLOXB		500	2.000	8.000
4 x 35	V	9435VLOXB		500	2.000	4.000
4 x 40	V	9440VLOXB		500	2.000	4.000
4 x 50	V	9450VLOXB		250	1.000	2.000
4 x 60	V	9460VLOXB		250	1.000	2.000
4,5 x 30	V	94530VLOXB		500	2.000	4.000
4,5 x 35	V	94535VLOXB		500	2.000	4.000
4,5 x 40	V	94540VLOXB		500	2.000	4.000
4,5 x 45	V	94545VLOXB		250	1.000	2.000
4,5 x 50	V	94550VLOXB		250	1.000	2.000
5 x 25	V	9525VLOXB		500	2.000	4.000
5 x 30	V	9530VLOXB		250	1.000	4.000
5 x 35	V	9535VLOXB		250	1.000	4.000
5 x 40	V	9540VLOXB		250	1.000	2.000

V=full thread

\* Not part of the approval

## Chipboard screws VELOX®

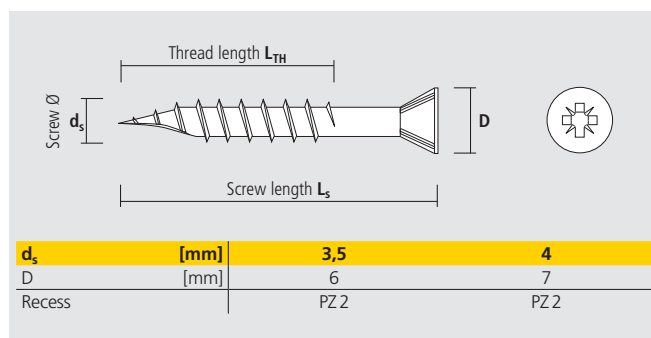


### VELOX® Quick



#### Advantages

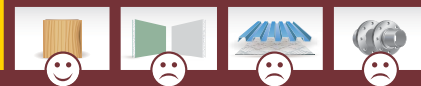
- Sharp cutting tip for low splitting tendency and therefore small edge distance
- Designed especially for work with MDF boards
- Approved product for your safety



VELOX® Quick zinc plated			Price	Packing		
Type	$L_{TH}$ [mm]	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
3,5 x 50	38	93550VLOXQ		500	2.000	4.000
4 x 30	V	9430VLOXQ		500	2.000	8.000
4 x 40	29	9440VLOXQ		500	2.000	4.000
4 x 45	32	9445VLOXQ		500	2.000	4.000
4 x 50	35	9450VLOXQ		500	2.000	4.000
4 x 60	44	9460VLOXQ		250	1.000	2.000

V = full thread; values indicate thread length  $L_{TH}$  (in mm) for screws with partial thread

## Construction screws

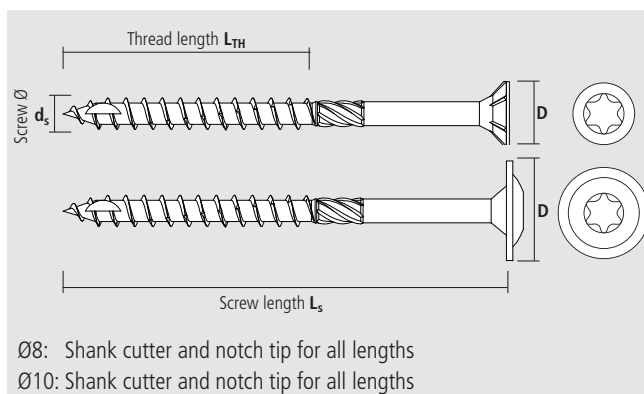
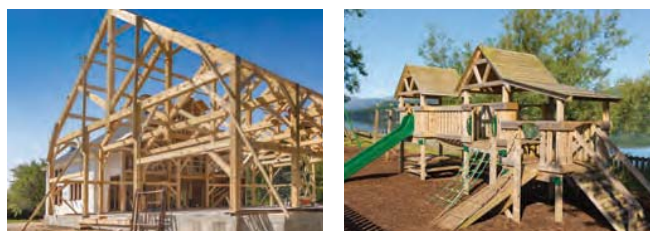


# Construction screw BMax



### Advantages

- ETA approval for highest requirements and constant quality
- Flush finishing in wood due to external underhead milling ribs
- Special notch tip for quick bite without splitting
- Shank cutter reduces the setting torque and increases the battery life (especially for long screws)
- Wafer head screw for a better contact pressure (bigger contact area on boards)
- See new screw design software at: [www.apolofixing.com](http://www.apolofixing.com)



### BMax countersunk screw, zinc plated



Type	Art-No	d <sub>s</sub> [mm]	L <sub>s</sub> [mm]	L <sub>TH</sub> [mm]	D [mm]	Recess	Price	Packing	
							€ / 100 pcs	[pcs]	[pcs]
8 x 80	9880BMP	8	80	52	15,0	TX 40		50	800
8 x 100	98100BMP	8	100	52	15,0	TX 40		50	800
8 x 120	98120BMP	8	120	52	15,0	TX 40		50	600
8 x 140	98140BMP	8	140	80	15,0	TX 40		50	600
8 x 160	98160BMP	8	160	80	15,0	TX 40		50	400
8 x 180	98180BMP	8	180	80	15,0	TX 40		50	400
8 x 200	98200BMP	8	200	80	15,0	TX 40		50	400
8 x 220	98220BMP	8	220	100	15,0	TX 40		50	400
8 x 240	98240BMP	8	240	100	15,0	TX 40		50	300
8 x 260	98260BMP	8	260	100	15,0	TX 40		50	300
8 x 280	98280BMP	8	280	100	15,0	TX 40		50	300
8 x 300	98300BMP	8	300	100	15,0	TX 40		50	300
8 x 320	98320BMP	8	320	100	15,0	TX 40		50	300
8 x 340	98340BMP	8	340	100	15,0	TX 40		50	300
8 x 360	98360BMP	8	360	100	15,0	TX 40		50	200
8 x 380	98380BMP	8	380	100	15,0	TX 40		50	200
8 x 400	98400BMP	8	400	100	15,0	TX 40		50	200
10 x 80	91080BMP	10	80	52	18,5	TX 50		50	800
10 x 100	910100BMP	10	100	52	18,5	TX 50		50	800
10 x 120	910120BMP	10	120	52	18,5	TX 50		50	600
10 x 140	910140BMP	10	140	80	18,5	TX 50		50	600
10 x 160	910160BMP	10	160	80	18,5	TX 50		50	400
10 x 180	910180BMP	10	180	80	18,5	TX 50		50	400
10 x 200	910200BMP	10	200	80	18,5	TX 50		50	400
10 x 220	910220BMP	10	220	100	18,5	TX 50		50	400
10 x 240	910240BMP	10	240	100	18,5	TX 50		50	300
10 x 260	910260BMP	10	260	100	18,5	TX 50		50	300
10 x 280	910280BMP	10	280	100	18,5	TX 50		50	300
10 x 300	910300BMP	10	300	100	18,5	TX 50		50	300
10 x 320	910320BMP	10	320	100	18,5	TX 50		50	300
10 x 340	910340BMP	10	340	100	18,5	TX 50		50	300
10 x 360	910360BMP	10	360	100	18,5	TX 50		50	200
10 x 380	910380BMP	10	380	100	18,5	TX 50		50	200
10 x 400	910400BMP	10	400	100	18,5	TX 50		50	200

## Construction screws



# Construction screw BMax



<b>BMax</b> wafer head screw, zinc plated							Price	Packing	
Type	Art-No	d <sub>s</sub> [mm]	L <sub>s</sub> [mm]	L <sub>TH</sub> [mm]	D [mm]	Recess	€ / 100 pcs	 [pcs]	 [pcs]
8x80	9880BMLP	8	80	52	22,0	TX 40		50	800
8x100	98100BMLP	8	100	52	22,0	TX 40		50	600
8x120	98120BMLP	8	120	52	22,0	TX 40		50	600
8x140	98140BMLP	8	140	80	22,0	TX 40		50	400
8x160	98160BMLP	8	160	80	22,0	TX 40		50	400
8x180	98180BMLP	8	180	80	22,0	TX 40		50	400
8x200	98200BMLP	8	200	80	22,0	TX 40		50	400
8x220	98220BMLP	8	220	100	22,0	TX 40		50	400
8x240	98240BMLP	8	240	100	22,0	TX 40		50	300
8x260	98260BMLP	8	260	100	22,0	TX 40		50	300
8x280	98280BMLP	8	280	100	22,0	TX 40		50	300
8x300	98300BMLP	8	300	100	22,0	TX 40		50	300
8x320	98320BMLP	8	320	100	22,0	TX 40		50	300
8x340	98340BMLP	8	340	100	22,0	TX 40		50	200
8x360	98360BMLP	8	360	100	22,0	TX 40		50	200
8x380	98380BMLP	8	380	100	22,0	TX 40		50	200
8x400	98400BMLP	8	400	100	22,0	TX 40		50	200
10x80	91080BMLP	10	80	52	25,0	TX 50		50	600
10x100	910100BMLP	10	100	52	25,0	TX 50		50	400
10x120	910120BMLP	10	120	52	25,0	TX 50		50	400
10x140	910140BMLP	10	140	80	25,0	TX 50		50	400
10x160	910160BMLP	10	160	80	25,0	TX 50		50	400
10x180	910180BMLP	10	180	80	25,0	TX 50		50	300
10x200	910200BMLP	10	200	80	25,0	TX 50		50	300
10x220	910220BMLP	10	220	100	25,0	TX 50		50	300
10x240	910240BMLP	10	240	100	25,0	TX 50		50	300
10x260	910260BMLP	10	260	100	25,0	TX 50		50	300
10x280	910280BMLP	10	280	100	25,0	TX 50		50	300
10x300	910300BMLP	10	300	100	25,0	TX 50		50	200
10x320	910320BMLP	10	320	100	25,0	TX 50		50	200
10x340	910340BMLP	10	340	100	25,0	TX 50		50	-
10x360	910360BMLP	10	360	100	25,0	TX 50		50	-
10x380	910380BMLP	10	380	100	25,0	TX 50		50	-
10x400	910400BMLP	10	400	100	25,0	TX 50		50	-



## Other screws



# Wood screw DIN 571

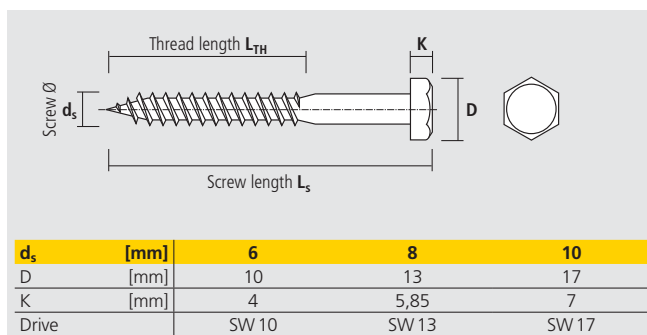


### Advantages

- Classic wood screw, manufactured in accordance with DIN 571
- Especially well-suited for nylon plugs

### Suitable for

- ✓ Wood
- ✓ Nylon plugs



DIN 571 zinc plated			Price	Packing		
Type $d_s \times L_s$	Min. $L_{TH}$ [mm]	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
6x30	18	9630571		250	1.000	4.000
6x40	24	9640571		250	1.000	2.000
6x50	30	9650571		250	1.000	2.000
6x60	36	9660571		100	400	800
6x70	42	9670571		100	400	800
6x80	48	9680571		100	400	800
6x100	60	96100571		200	-	800
8x40	24	9840571		200	800	1.600
8x50	30	9850571		250	-	1.000
8x60	36	9860571		250	-	1.000
8x70	42	9870571		200	-	800
8x80	48	9880571		100	-	400
8x90	54	9890571		100	-	400
8x100	60	98100571		100	-	400
8x120	72	98120571		100	-	400
8x140	84	98140571		100	-	400
8x150	90	98150571		100	-	400
10x50	30	91050571		200	-	800
10x60	36	91060571		100	-	400
10x70	42	91070571		100	-	400
10x80	48	91080571		100	-	400
10x90	54	91090571		100	-	400
10x100	60	910100571		100	-	400
10x120	72	910120571		50	-	200
10x140	84	910140571		50	-	200
10x160	102	910160571		50	-	200
10x180	110	910180571		50	-	200

## Other screws



## NICE

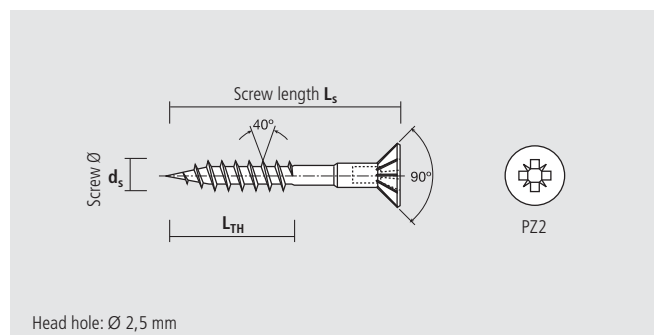


### Advantages

- Head hole allows cover cap placement
- Blue zinc-coated
- Matching cover caps in assorted colours

### Suitable building materials

- ✓ Chipboard
- ✓ MDF boards
- ✓ Solid wood



NICE zinc plated			Price	Packing		
Type $d_s \times L_s$	$L_{TH}$ [mm]	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
4,5 x 30	19	94530NICE		500	2.000	4.000
4,5 x 40	24	94540NICE		500	2.000	4.000
4,5 x 50	30	94550NICE		250	1.000	2.000
4,5 x 60	35	94560NICE		250	1.000	2.000
4,5 x 70	40	94570NICE		200	800	1.600
5 x 40	24	9540NICE		500	2.000	4.000
5 x 50	30	9550NICE		250	1.000	2.000
5 x 60	35	9560NICE		250	1.000	2.000
5 x 70	40	9570NICE		200	800	1.600
5 x 90	54	9590NICE		100	400	800



ÜK Nice plastic cap with crown $\varnothing$ 13 mm		Price	Packing		
Type	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
white	91NICEB		1.000	4.000	8.000
black	94NICEB		1.000	4.000	8.000



AK Nice plastic cap $\varnothing$ 13 mm		Price	Packing		
Type	Art-No	€/100 pcs	[pcs]	[pcs]	[pcs]
white	91NICEN		1.000	4.000	16.000
black	94NICEN		1.000	4.000	16.000
brown	9MNICEN		1.000	4.000	16.000
dark brown	9MONICEN		1.000	4.000	16.000
grey	9GRNICEN		1.000	4.000	16.000

Other screws



## Standard chipboard screw SPS



### Advantages

- Chipboard screws with a good price-performance ratio
- Without aggressive thread, therefore also very suitable as plug screw
- Coating reduces setting torque

### Suitable building materials

- ✓ Soft and hard wood
- ✓ Chipboard
- (hard wood: with pre-drilling)
- ✓ MDF boards

Partial thread T:  $L_{TH} = 2/3 \times L_s$  for  $L_s \leq 100$  mm,  $L_{TH} = 72$  mm for  $L_s > 100$  mm

$d_s$ [mm]	3	3,5	4	4,5	5	6
Recess	PZ1 / TX10	PZ2 / TX10	PZ2 / TX20	PZ2 / TX25	PZ3 / TX25	PZ3 / TX30



SPS, Pozidriv yellow zinc plated and coated			Price	Packing	
Type $d_s \times L_s$	Thread [VT]	Art-No	€/100 pcs	[pcs]	[pcs]
3,0x12	V	9B312SPS		1.000	30.000
3,0x16	V	9B316SPS		1.000	30.000
3,0x20	V	9B320SPS		1.000	24.000
3,0x25	V	9B325SPS		1.000	16.000
3,0x30	V	9B330SPS		1.000	16.000
3,0x35	V	9B335SPS		1.000	16.000
3,0x40	V	9B340SPS		1.000	12.000
3,5x16*	V	9B3516SPS		1.000	24.000
3,5x20*	V	9B3520SPS		1.000	24.000
3,5x25	T	9B3525SPS		1.000	16.000
3,5x30	T	9B3530SPS		1.000	16.000
3,5x35	T	9B3535SPS		1.000	16.000
3,5x40	T	9B3540SPS		1.000	12.000
3,5x45	T	9B3545SPS		1.000	8.000
3,5x50	T	9B3550SPS		500	8.000
4,0x20	V	9B420SPS		1.000	16.000
4,0x25	V	9B425SPS		1.000	16.000
4,0x30	T	9B430SPS		1.000	12.000
4,0x35	T	9B435SPS		1.000	12.000
4,0x40	T	9B440SPS		1.000	8.000
4,0x45	T	9B445SPS		500	8.000
4,0x50	T	9B450SPS		500	6.000
4,0x60	T	9B460SPS		500	4.000
4,0x70	T	9B470SPS		500	4.000

V = full thread, T = partial thread

\*Blue zinc plated, coated

Other screws



## Standard chipboard screw SPS



SPS, Pozidriv yellow zinc plated and coated			Price	Packing	
Type d <sub>s</sub> x L <sub>s</sub>	Thread [V/T]	Art-No	€/100 pcs	[pcs]	[pcs]
4,5x25	V	9B4525SPS		1.000	12.000
4,5x30	V	9B4530SPS		1.000	12.000
4,5x35	V	9B4535SPS		500	8.000
4,5x40	T	9B4540SPS		500	6.000
4,5x45	T	9B4545SPS		500	6.000
4,5x50	T	9B4550SPS		500	6.000
4,5x60	T	9B4560SPS		500	4.000
4,5x70	T	9B4570SPS		500	4.000
4,5x80	T	9B4580SPS		200	2.400
5,0x40	T	9B540SPS		500	6.000
5,0x50	T	9B550SPS		500	4.000
5,0x60	T	9B560SPS		500	4.000
5,0x70	T	9B570SPS		200	2.400
5,0x80	T	9B580SPS		200	2.400
5,0x90	T	9B590SPS		200	1.600
5,0x100	T	9B5100SPS		200	1.600
5,0x110	T	9B5110SPS		200	1.600
5,0x120	T	9B5120SPS		200	1.600
6,0x60	T	9B660SPS		200	2.400
6,0x70	T	9B670SPS		200	1.600
6,0x80	T	9B680SPS		200	1.600
6,0x90	T	9B690SPS		200	1.600
6,0x100	T	9B6100SPS		100	1.600
6,0x120	T	9B6120SPS		100	1.200

V = full thread, T = partial thread



SPS, TX yellow zinc plated and coated			Price	Packing	
Type d <sub>s</sub> x L <sub>s</sub>	Thread [V/T]	Art-No	€/100 pcs	[pcs]	[pcs]
3,0x12	V	9B312SPST		1.000	30.000
3,0x16	V	9B316SPST		1.000	30.000
3,0x20	V	9B320SPST		1.000	24.000
3,0x25	V	9B325SPST		1.000	16.000
3,0x30	V	9B330SPST		1.000	16.000
3,0x35	T	9B335SPST		1.000	16.000
3,0x40	T	9B340SPST		1.000	12.000
3,5x16*	V	9B3516SPST		1.000	24.000
3,5x20*	V	9B3520SPST		1.000	24.000
3,5x25	T	9B3525SPST		1.000	16.000
3,5x30	T	9B3530SPST		1.000	16.000
3,5x35	T	9B3535SPST		1.000	16.000
3,5x40	T	9B3540SPST		1.000	12.000
3,5x45	T	9B3545SPST		1.000	8.000
3,5x50	T	9B3550SPST		500	8.000

V = full thread, T = partial thread

\*Blue zinc plated, coated

Other screws



## Standard chipboard screw SPS



SPS, TX yellow zinc plated and coated			Price	Packing	
Type d <sub>2</sub> x L <sub>2</sub>	Thread [V/T]	Art-No	€/100 pcs	[pcs]	[pcs]
4,0x20	V	9B420SPST		1.000	16.000
4,0x25	T	9B425SPST		1.000	16.000
4,0x30	T	9B430SPST		1.000	12.000
4,0x35	T	9B435SPST		1.000	12.000
4,0x40	T	9B440SPST		1.000	8.000
4,0x45	T	9B445SPST		500	8.000
4,0x50	T	9B450SPST		500	6.000
4,0x60	T	9B460SPST		500	4.000
4,0x70	T	9B470SPST		500	4.000
4,5x30	T	9B4530SPST		1.000	12.000
4,5x35	T	9B4535SPST		500	8.000
4,5x40	T	9B4540SPST		500	6.000
4,5x45	T	9B4545SPST		500	6.000
4,5x50	T	9B4550SPST		500	6.000
4,5x60	T	9B4560SPST		500	4.000
4,5x70	T	9B4570SPST		500	4.000
4,5x80	T	9B4580SPST		200	2400
5,0x40	T	9B540SPST		500	6.000
5,0x45	T	9B545SPST		500	4.000
5,0x50	T	9B550SPST		500	4.000
5,0x60	T	9B560SPST		500	4.000
5,0x70	T	9B570SPST		200	2.400
5,0x80	T	9B580SPST		200	2.400
5,0x90	T	9B590SPST		200	1.600
5,0x100	T	9B5100SPST		200	1.600
5,0x110	T	9B5110SPST		200	1.600
5,0x120	T	9B5120SPST		200	1.600
6,0x50	T	9B650SPST		200	2.400
6,0x60	T	9B660SPST		200	2.400
6,0x70	T	9B670SPST		200	1.600
6,0x80	T	9B680SPST		200	1.600
6,0x90	T	9B690SPST		200	1.600
6,0x100	T	9B6100SPST		100	1.600
6,0x120	T	9B6120SPST		100	1.200
6,0x130	T	9B6130SPST		100	1.200
6,0x140	T	9B6140SPST		100	800
6,0x150	T	9B6150SPST		100	800
6,0x160	T	9B6160SPST		100	800
6,0x180	T	9B6180SPST		100	800
6,0x200	T	9B6200SPST		100	800

V = full thread, T = partial thread

Other screws



## Adjustment screw JS

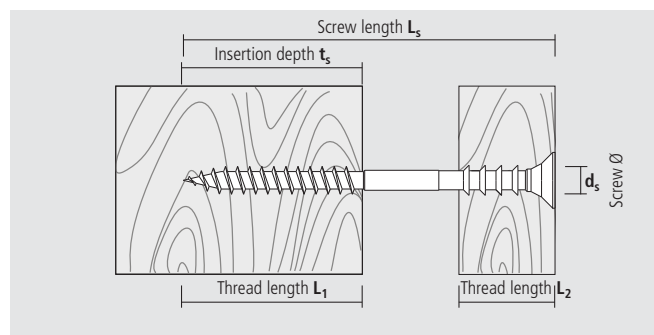


### Advantages

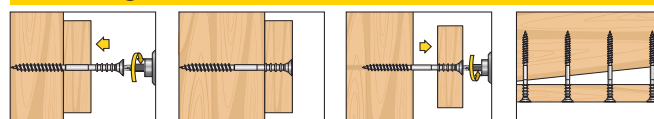
- Suitable for the adjustment of substructures of wooden battens
- Easy and variable alignment of battens to the desired spacing
- Can also be used in combination with plugs (for example F, FX, MZK, etc.)
- Underhead milling ribs for flush finishing in wood

### Suitable for

- ✓ Nylon plugs
- ✓ Wood



### Mounting



**JS** zinc plated, TX25

Type $d_s \times L_s$	Art-No	$d_s$ [mm]	$L_s$ [mm]	$t_s$ [mm]	$L_1$ [mm]	$L_2$ [mm]	Price	Packing	
							€/100 pcs	[pcs]	[pcs]
6x60	9B660JS	6	60	40	30	20		100	2.000
6x70	9B670JS	6	70	40	40	25		100	1.600
6x80	9B680JS	6	80	40	50	25		100	1.500
6x100	9B6100JS	6	100	40	60	25		100	1.000
6x120	9B6120JS	6	120	40	80	25		100	800
6x145	9B6145JS	6	145	40	80	25		100	600

During the year 2017 partial deliveries of yellow zinc plated JS screw might be possible.



## Other screws

### Eyebolt screw OES

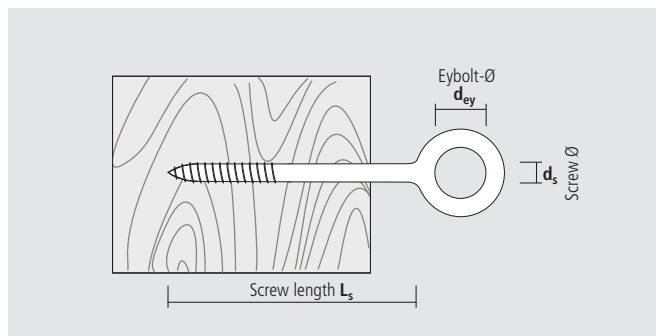


#### Advantages

- The scaffold plug GR (see page 25) matches optimally with the eyebolt screw OES for high load values
- Markings on the eyebolt screw facilitate controlled screwing-in
- The eyebolt can also be screwed directly into wood

#### Suitable for

- ✓ Scaffold plugs GR (see page 25)
- ✓ Wood



OES zinc plated					Price	Packing	
Type $d_s \times L_s$	Art-No	$d_s$ [mm]	$L_s$ [mm]	$d_{ey}$ [mm]	€/100 pcs	[pcs]	[pcs]
12 x 90	91290OES	12	90	23		20	–
12 x 120	912120OES	12	120	23		20	–
12 x 160	912160OES	12	160	23		20	–
12 x 190	912190OES	12	190	23		20	–
12 x 230	912230OES	12	230	23		20	–
12 x 300	912300OES	12	300	23		20	–
12 x 350	912350OES	12	350	23		20	–

Other screws

## Hanger bolt EDR

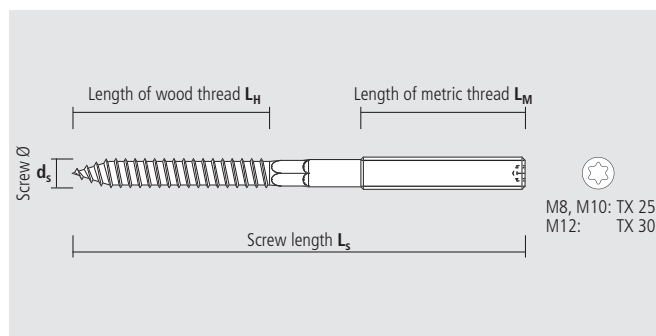


### Advantages

- Hanger bolts have a wooden thread on one side and a metric thread on the other
- Suitable for fixing directly into wood or in combination with plugs into other base materials
- For easy installation with external hex and TX recess

### Suitable for

- ✓ Nylon plugs
- ✓ Wood



### EDR zinc plated

EDR zinc plated						Price	Packing	
Type $d_s \times L_s$	Art-No	$d_s$ [mm]	$L_s$ [mm]	$L_H$ [mm]	$L_M$ [mm]	€/100 pcs	[pcs]	[pcs]
M8x50	9850EDR	8	50	30	15		100	1.800
M8x60	9860EDR	8	60	30	20		100	1.800
M8x80	9880EDR	8	80	40	30		50	900
M8x100	98100EDR	8	100	45	40		50	900
M8x120	98120EDR	8	120	50	50		50	900
M10x80	91080EDR	10	80	40	30		50	600
M10x100	910100EDR	10	100	60	30		50	600
M10x120	910120EDR	10	120	60	40		50	600
M10x140	910140EDR	10	140	60	50		50	600
M12x125	912125EDR	12	125	60	40		50	250

## Other screws

# Clamp attachment screw TF



### Advantages

- Double pitch of thread provides quick screw-in
- Practical screw for comfortable fixing of clamps

### Suitable for

- ✓ Wood
- ✓ Nylon plugs



<b>TF</b> slotted, zinc plated, yellow pass.					<b>Price</b>	<b>Packing</b>	
Type	Art-No	Wood thread	Metric thread	Suitable for plug Ø [mm]	€/100 pcs	[pcs]	[pcs]
M 6x30	9B630TF	5x30	M6	6		100	4.000
M 6x44	9B644TF	5x44	M6	6		100	1.800
M 8x30	9B830TF	6x30	M8	8		100	1.800
M 8x50	9B850TF	6x50	M8	8		100	1.800
M 10x50	9B1050TF	8x50	M10	10		50	900

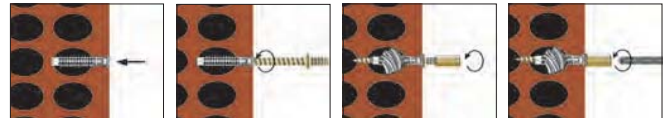
Other screws

## Wood screw with internal thread Torab® P

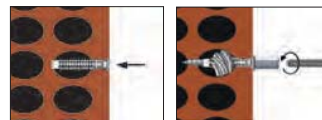


### Advantages

- Wood screw with internal thread M6 or M8 for e.g. threaded rods; no further adaptors necessary
- Almost 50% less installation time necessary compared to oldernative methods
- Double thread for quick screwing in
- Perfect solution when combined with e.g. multi-purpose plug MZK, especially for perforated bricks, boards, etc.



Alternative method: 15 seconds



Torab® P: 8 seconds

### Suitable for

- ✓ Wood
- ✓ Nylon plugs



### Torab® P zinc plated

						Price	Packing	
Type	Art-No	Wood thread	Internal thread	Drive	Suitable for plug Ø [mm]	€/ 100 pcs	[pcs]	[pcs]
Torab P M6	9635TRBP	4,5x35	M6	SW 10	6		100	900
Torab P M8	9845TRBP	5,5x45	M8	SW 10	8		50	450



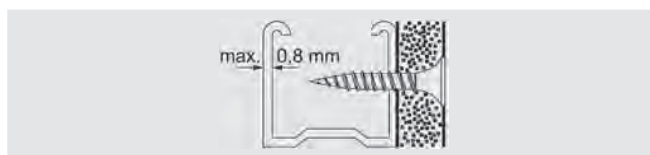
### Socket wrench for installing the Torab® P

		Price	Packing	
Type	Art-No	€/ 1 pcs	[pc]	[pcs]
Socket wrench 10	910LLTRBCA		1	-

Drywall screws

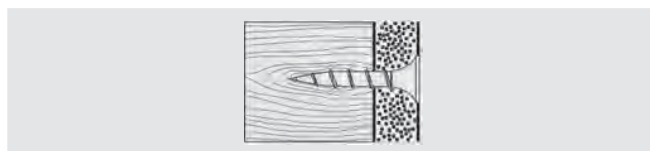


## Fine thread screw SSF



SSF PH 2		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
3,5x25	9F3525SSF		1.000	16.000
3,5x35	9F3535SSF		1.000	12.000
3,5x45	9F3545SSF		500	6.000
3,5x55	9F3555SSF		500	6.000
3,9x25	9F3925SSF250		250	8.000
3,9x25	9F3925SSF		1.000	16.000
3,9x35	9F3935SSF250		250	8.000
3,9x35	9F3935SSF		1.000	12.000
3,9x45	9F3945SSF100		100	3.200
3,9x45	9F3945SSF		500	6.000
3,9x55	9F3955SSF100		100	3.200
3,9x55	9F3955SSF		500	6.000
3,9x65	9F3965SSF100		100	3.200
3,9x65	9F3965SSF		500	4.000
4,2x75	9F4275SSF		200	3.200
5,0x90	9F590SSF		200	2.400

## Coarse thread screw SSG

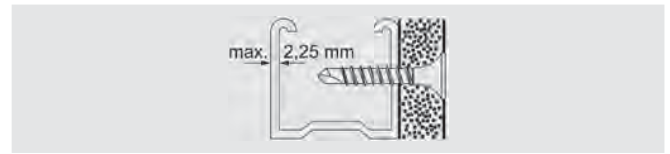


SSG PH 2		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
3,9x25	9F3925SSG250		250	8.000
3,9x25	9F3925SSG		1.000	16.000
3,9x35	9F3935SSG250		250	8.000
3,9x35	9F3935SSG		1.000	12.000
3,9x45	9F3945SSG100		100	3.200
3,9x45	9F3945SSG		500	6.000
3,9x55	9F3955SSG100		100	3.200
3,9x55	9F3955SSG		500	6.000
4,2x75	9F4275SSG		200	3.200
5,0x90	9F590SSG		200	3.000

Drywall screws

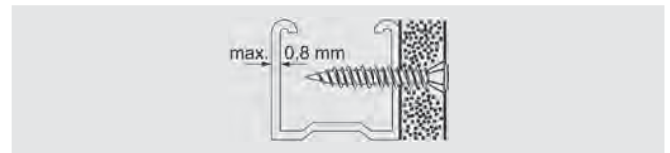


## Drill point screw SSB



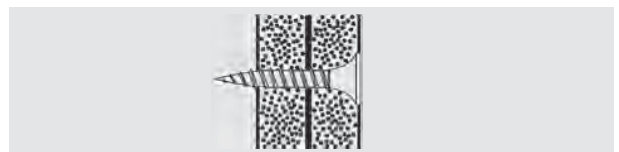
SSB PH 2		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
3,5x25	9F3525SSB		1.000	16.000
3,5x35	9F3535SSB		1.000	12.000
3,5x45	9F3545SSB		500	6.000
3,5x55	9F3555SSB		500	6.000

## Fibreboard screw GSH



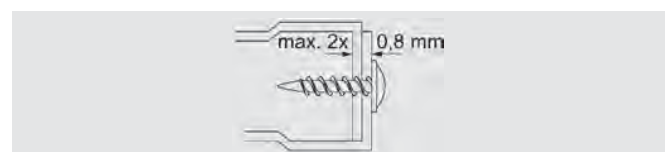
GSH PH 2		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
3,9x19	9F3919GSH		1.000	16.000
3,9x22	9F3922GSH		1.000	16.000
3,9x30	9F3930GSH		1.000	16.000
3,9x35	9F3935GSH		500	6.000
3,9x45	9F3945GSH		500	6.000
3,9x55	9F3955GSH		500	6.000
3,9x65	9F3965GSH		500	4.000

## Drywall-to-drywall screw GGS



GGS PH 2		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
5,0x38	9F538GGS		500	6.000

## Metal framing screw PVS



PVS PH 2		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
4,2x13	94213PVS		1.000	24.000



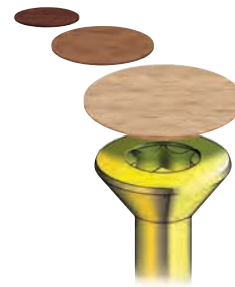
**Accessories**

# Self-adhesive PVC cover Magic Tap



**Advantages**

- Nearly invisible
- Extreme adhesive strength on wood veneer and smooth surfaces
- Permanently durable material, water resistant
- Matches all countersunk screws
- 14 colours



<b>Magic Tap in blister</b>				<b>Price</b>	<b>Packing</b>	
Type	Art-No	Colour*	Ø [mm]	€/ Blister	[pcs]	[Blister]
Magic Tap white	51MT20		13		20	10
Magic Tap beech tree	5HMT20		13		20	10
Magic Tap grey	5GRMT20		13		20	10
Magic Tap grained white	5WPMT20		13		20	10
Magic Tap black	54MT20		13		20	10
Magic Tap oak tree	5ROMT20		13		20	10
Magic Tap cherry tree	5CMT20		13		20	10
Magic Tap pine tree	5PIMT20		13		20	10
Magic Tap sapely	5SMT20		13		20	10
Magic Tap maple	5MAMT20		13		20	10
Magic Tap beige	5BEMT20		13		20	10
Magic Tap wengue	5WEMT20		13		20	10
Magic Tap walnut tree	5NOMT20		13		20	10
Magic Tap aluminum	5ALMT20		13		20	10

\* Minor deviations of the colour possible

<b>Magic Tap in box</b>				<b>Price</b>	<b>Packing</b>	
Type	Art-No	Colour*	Ø [mm]	€/ 100 pcs	[pcs]	[pcs]
Magic Tap white	91MT		13		1.000	16.000
Magic Tap beech tree	9HMT		13		1.000	16.000
Magic Tap grey	9GRMT		13		1.000	16.000
Magic Tap grained white	9WPMT		13		1.000	16.000
Magic Tap black	94MT		13		1.000	16.000
Magic Tap oak tree	9ROMT		13		1.000	16.000
Magic Tap cherry tree	9CMT		13		1.000	16.000
Magic Tap pine tree	9PIMT		13		1.000	16.000
Magic Tap sapely	9SMT		13		1.000	16.000
Magic Tap maple	9MAMT		13		1.000	16.000
Magic Tap beige	9BEMT		13		1.000	16.000
Magic Tap wengue	9WEMT		13		1.000	16.000
Magic Tap walnut tree	9NOMT		13		1.000	16.000
Magic Tap aluminum	9ALMT		13		1.000	16.000

\* Minor deviations of the colour possible

Accessories

**SIT®-Bits**



**Advantages**

- SIT®-Bit for chipboard screws VELOX® SIT (=AW recess from Würth)
- Significantly improved working comfort, because the screw easily gets stuck on the bit and cannot tumble
- Perfect power transfer due to conical form; the SIT®-Bit centers itself, the flanks also transfer high screw-in moments optimally
- Minimal wear and tear of the bit due to perfect fit between bit and screw
- Robust plastic box with EURO-punching



Small pack



Craftsman pack



SIT®-Bit		Price		Packing	
Type	Art-No	€/pc	€/Blister	[pcs]	[Blister]
SIT 10 Small pack	7USIT10			2	10
SIT 20 Small pack	7USIT20			2	10
SIT 25 Small pack	7USIT25			2	10
SIT 30 Small pack	7USIT30			2	10
SIT 40 Small pack	7USIT40			2	10
SIT 10 Craftsman pack	9USIT10			10	10
SIT 20 Craftsman pack	9USIT20			10	10
SIT 25 Craftsman pack	9USIT25			10	10
SIT 30 Craftsman pack	9USIT30			10	10
SIT 40 Craftsman pack	9USIT40			10	10



Dispenser for Bits empty, 20 x 42 x 16 cm (W x H x D)		Price	Packing
Type	Art-No	€/pc	[pcs]
Dispenser for Bits empty	9SURARPHO	on request	1

Accessories

**Other Bits**



<b>PH-Bits</b> 1/4" x 25		Price		Packing	
Type	Art-No	€/pc	€/Blister	[pcs]	[Blister]
PH 1	9UH1			10	-
PH 2	9UH2			10	-
PH 3	9UH3			10	-



<b>PZ-Bits</b> 1/4" x 25		Price		Packing	
Type	Art-No	€/pc	€/Blister	[pcs]	[Blister]
PZ 1	9UZ1			10	-
PZ 2	9UZ2			10	-
PZ 3	9UZ3			10	-



<b>TX-Bits</b> 1/4" x 25		Price		Packing	
Type	Art-No	€/pc	€/Blister	[pcs]	[Blister]
TX 10	9UTX10			10	-
TX 15	9UTX15			10	-
TX 20	9UTX20			10	-
TX 25	9UTX25			10	-
TX 30	9UTX30			10	-
TX 40	9UTX40			10	-

## Clamps

# Clamps Abranyl® multidiameter



### Advantages

- The clamps close automatically when the pipe is pushed in; you save time and money
- Installation with screws, nail plugs, Tacomax, or Insermax
- Approved by KIWA; clamp can be used for warm water pipes with temperatures up to 90°C
- High application reliability
- Black colour: UV-resistant

### Mounting



▶ Watch video at [www.celo-apollo.de/en](http://www.celo-apollo.de/en)

### Installation possibilities

Type	with plug and screw <sup>1</sup>	with profile <sup>2</sup>	with nailplug <sup>3</sup>	with Tacomax®	with Insermax®	with gas nailer	Notes
AN	●	●	●	–	–	–	Sold millions, well-accepted
ABM	●	●	○	●	●	–	Best clamp for any type of installation due to its versatility
ABT	○	●	–	–	–	●	Preferred clamp for larger projects; great speed of installation with gas nailer

● Very suitable

○ Suitable

<sup>1</sup> With plug Ø6 like FX 6, MZK 6 etc.

<sup>2</sup> Apolo profiles PVC 1000, E2000PG, E2000PB

<sup>3</sup> NP 5x35



### Advantages

- Multidiameter; one clamp size covers two pipe diameters

### AN "Classic"

Type	Art-No			Pipe Ø				Recommended distance between clamps [m]	Price €/100 pcs	Packing	
	grey	black	white	metric [mm]	copper [mm]	steel [inch]	plastics [mm]			[pcs]	[pcs]
AN 12 <sup>1</sup>	912AN	–	–	–	12	–	–	0,50		100	900
AN 14 <sup>1</sup>	914AN	–	–	–	–	1/4"	–	0,50		100	900
AN 15-16	915AN	9415AN	9115AN	16	15	–	16	0,50		100	900
AN 18-20	918AN	9418AN	9118AN	20	18	3/8"	20	0,60		100	600
AN 22-25	922AN	9422AN	9122AN	25	22	1/2"	25	0,75		100	600
AN 26-28	926AN	–	9126AN	–	28	3/4"	–	0,75		100	600
AN 30-32	930AN	9430AN	9130AN	32	32	–	–	0,85		100	–
AN 35-40	935AN	9435AN	–	40	35	1"	40	1,00		100	–
AN 47-50	947AN	–	–	50	–	1-1/2"	50	1,10		50	–

<sup>1</sup> Not to be used in profiles

## Clamps

# Clamps Abranyl® multidiameter



### Advantages

- Multidiameter; one clamp size covers three pipe diameters
- Patented fastening system

ABM "Max"				Pipe Ø				Price	Packing	
Type	Art-No			metric [mm]	copper [mm]	steel [inch]	plastics [mm]	€/100 pcs	[pcs]	[pcs]
Ø	grey	black	white							
ABM 10/14	914ABM	–	–	–	10-12	1/8"-1/4"	–		100	900
ABM 14/18	918ABM	9418ABM	9118ABM	16	14-15-18	3/8"	16		100	900
ABM 20/25	925ABM	9425ABM	9125ABM	20-25	22	1/2"	20-25		50	450
ABM 25/32	932ABM	9432ABM	9132ABM	32	28	3/4"	32		100	–
ABM 35/42	942ABM	9442ABM	9142ABM	40	35-42	1"-1/4"	40-42		100	–



TACOMAX®



INSERMAX®

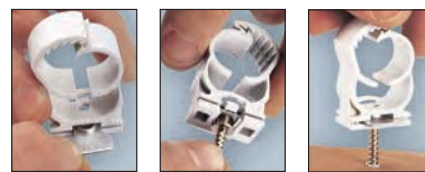
### Mounting



Application with Tacomax® Ø6



Application with M6-adapter Insermax®



Accessories for Abranyl® ABM "Max"			Price	Packing	
Type	Art-No	Size [mm]	€/100 pcs	[pcs]	[pcs]
TACOMAX®	9630TMX	6 x 30		200	1.800
INSERMAX®	96IMX	M6		100	4.000



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

### Advantages

- Recommended for the usage of gas nailers
- Multidiameter; one clamp size covers three pipe diameters
- Patented fastening system

ABT				Pipe Ø				Price	Packing	
Type	Art-No			metric [mm]	copper [mm]	steel [inch]	plastics [mm]	€/100 pcs	[pcs]	[pcs]
Ø	grey	black	white							
ABT 14/18	918ABT	9418ABT	9118ABT	16	14-15-18	3/8"	16		100	600
ABT 20/25	925ABT	9425ABT	9125ABT	20-25	22	1/2"	20-25		50	450
ABT 25/32	932ABT	9432ABT	9132ABT	32	28	3/4"	32		50	300
ABT 35/42	942ABT	9442ABT	9142ABT	40	35-42	1"-1/4"	40-42		25	150

## Clamps



### Multiclip MC



#### Advantages

- Inner hole 4.5mm
- Halogen-free
- Clamps can be locked into each other
- Marking nib eases orientation



<b>MC</b> grey		Pipe-Ø		Price	Packing	
Type	Art-No	metric [mm]	copper [mm]	€/100 pcs	 [pcs]	 [pcs]
MC 16	916MC	16	–		100	900
MC 18	918MC	–	18		100	900
MC 20	920MC	20	–		100	900
MC 22	922MC	–	22		100	1.000
MC 25	925MC	25	–		100	600
MC 32	932MC	32	–		50	450
MC 40	940MC	40	–		50	300



## Clamps

### Clamp RI



**IMPROVED**



#### Advantages

- High strength due to double reinforcing ribs
- Thick EPDM inlay: (sound-) insulated
- Screws are impossible to lose
- Solid welding of the nut
- Nut with M8 and M10 thread for higher flexibility
- Temperature resistance: -50°C to +110 °C, suitable for hot water and heating pipes



**RI** zinc plated, M8 + M10 connecting thread

Type	Art-No	Pipe Ø			Inner Ø [mm]	Load* ≤ [kg]	Sheet thickness [mm]	Clamp width [mm]	Price €/100 pcs	Packing [pcs]
		copper [mm]	steel [inch]	plastics [mm]						
RI 18	918RI	18	3/8"	–	15-19	80	1,5	20	100	
RI 22	922RI	22	1/2"	–	20-24	80	1,5	20	100	
RI 28	928RI	28	3/4"	25	23-28	80	1,5	20	100	
RI 35	935RI	35	1"	32	31-36	80	1,5	20	100	
RI 40	940RI	42	1-1/4"	40	38-44	100	1,5	20	100	
RI 48	948RI	–	1-1/2"	50	44-50	100	1,5	20	100	
RI 54	954RI	54	–	–	54-58	100	1,5	20	50	
RI 60	960RI	–	2"	–	59-65	100	1,5	20	50	
RI 75	975RI	76	2-1/2"	75	74-80	150	2,0	25	50	
RI 90	990RI	89	3"	90	83-93	150	2,0	25	50	
RI 100	9100RI	–	3-1/2"	100	95-103	150	2,0	25	50	
RI 110	9110RI	108	4"	110	108-118	150	2,0	25	50	
RI 125	9125RI	–	4-1/2"	125	121-127	150	2,0	25	50	
RI 140	9140RI	–	5"	140	133-143	150	2,0	25	50	
RI 160	9160RI	–	6"	160	159-169	150	2,0	25	40	
RI 200	9200RI	–	–	200	198-202	150	2,0	25	40	
RI 220 <sup>1)</sup>	9220RI	220	8"	–	216-225	150	2,0	25	25	
RI 250	9250RI	–	–	250	249-254	200	2,0	25	30	
RI 355 <sup>1)</sup>	9355RI	–	–	355	354-359	200	2,3	20	20	

\* Incl. safety factor

<sup>1)</sup> discontinued; delivery while stocks last

## Clamps

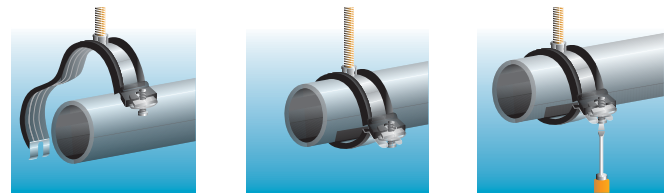
### Quick clamp RIF



#### Advantages

- EPDM inlay: (sound-) insulated according to DIN 4109
- Not flammable according to DIN 4102, class B2
- Quick installation: 30% less installation time than standard clamps with two screws
- Solid welding of the nut
- Nut with M8 and M10 thread for higher flexibility
- Temperature resistance: -50°C to +110 °C, suitable for hot water and heating pipes

#### Mounting



**RIF** zinc plated, M8 + M10 connecting thread

Type	Art-No	Pipe Ø			Inner Ø [mm]	Load* ≤ [kg]	Sheet thickness [mm]	Clamp width [mm]	Price €/100 pcs	Packing	
		copper [mm]	steel [inch]	plastics [mm]						[pcs]	[pcs]
RIF 15	915RIF	15	1/4"	-	13 - 15	80	1,25	20		25	225
RIF 18	918RIF	18	3/8"	16	14 - 18	80	1,25	20		25	225
RIF 22	922RIF	22	1/2"	20	20 - 22	80	1,25	20		20	180
RIF 28	928RIF	28	3/4"	25	25 - 28	80	1,25	20		25	225
RIF 35	935RIF	35	1"	32	32 - 35	80	1,25	20		25	150
RIF 40	940RIF	42	1-1/4"	40	40 - 42	80	1,25	20		25	150
RIF 48	948RIF	54	1-1/2"	50	48 - 54	80	1,25	20		20	120
RIF 60	960RIF	-	2"	-	57 - 60	80	1,25	20		10	90

\* Incl. safety factor

## Clamps

### Metal clamp LI



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



#### Advantages

- EPDM inlay: (sound-) insulated
- Easy to use
- Quick installation
- Connection thread: M6
- Strong design
- Temperature resistance: -30°C to +100 °C, suitable for hot water and heating pipes



LI yellow zinc plated, M6 connecting thread							Price	Packing			
Type	Art-No	Pipe Ø				Recommen- ded load <sup>1</sup> ≤ [Kg]	Thickness [mm]	Width [mm]	€/100 pcs		
		metric [mm]	copper [mm]	steel [inch]	plastics [mm]					[pcs]	[pcs]
LI 12	9B12LI	-	12	-	-	55	1,2	11/12		100	900
LI 15	9B15LI	-	15	1/4"	-	55	1,2	11/12		100	900
LI 18	9B18LI	-	18	3/8"	-	55	1,2	11/12		100	900
LI 22	9B22LI	-	22	1/2"	-	55	1,2	11/12		50	450
LI 28	9B28LI	-	28	-	-	55	1,2	11/12		50	450
LI 35	9B35LI	-	35	1	-	55	1,2	11/12		25	225
LI 42	9B42LI	-	42	1 1/4	42	55	1,2	11/12		25	225
LI 54	9B54LI	-	54	-	-	55	1,2	12/14		25	150

<sup>1</sup> Safety factor included.

## Clamps

### Metal clamp L



#### Advantages

- Easy to use
- Quick installation
- Fire resistance test
- Connection thread: M6

L M6 M6 thread										Price	Packing	
Type	Zinc plated, yellow passivated	Zinc plated, blue passivated	Pipe Ø				Recommended load <sup>1</sup> ≤ [Kg]	Thickness [mm]	Width [mm]	€/100 pcs	[pcs]	[pcs]
	Art-No	Art-No	metric [mm]	copper [mm]	steel [inch]	plastic [mm]						
L 6	–	96L	–	6	–	–	50	1,2	11/12		100	1.800
L 8	–	98L	–	8	–	–	50	1,2	11/12		100	1.800
L 10	9B10L	910L	–	10	1/8"	–	50	1,2	11/12		100	1.800
L 12	9B12L	912L	–	12	–	–	50	1,2	11/12		100	900
L 14	–	914L	–	–	1/4"	–	50	1,2	11/12		100	900
L 15	9B15L	–	–	15	–	–	50	1,2	11/12		100	900
L 16	–	916L	16	–	–	16	50	1,2	11/12		100	900
L 18	9B18L	–	–	18	3/8"	–	50	1,2	11/12		100	900
L 20	–	920L	20	–	–	20	50	1,2	11/12		100	900
L 22	9B22L	–	–	22	1/2"	–	50	1,2	11/12		100	900
L 25	–	925L	25	–	–	25	50	1,2	11/12		100	900
L 26	–	926L	–	–	3/4"	–	50	1,2	11/12		100	900
L 28	9B28L	–	–	28	–	–	50	1,2	11/12		100	900
L 32	–	932L	32	–	–	32	50	12,	11/12		50	450
L 35	9B35L	–	–	35	1"	–	50	1,2	11/12		50	450
L 40	–	940L	40	–	–	40	50	1,2	11/12		50	450
L 42	9B42L	–	–	42	1-1/4"	42	50	1,2	11/14		50	450
L 50	–	950L	50	–	–	50	50	1,2	12/14		25	225
L 55	9B55L	–	–	54	–	–	50	1,2	12/14		25	225
L 60	–	960L	–	–	2"	60	50	1,2	12/14		25	225
L 63	9B63L	963L	63	63	–	63	50	1,2	12/14		25	225

<sup>1</sup> Safety factor included

## Clamps

### Heavy-duty metal drainage clamp D



#### Advantages

- Connection thread: M8
- Sendzimir galvanized for high corrosion protection
- No damage of the pipe at the connection thread
- Captive screws and nuts

D sendzimir galvanized, M8 thread						Price	Packing	
Type	Art-No	Pipes Ø [mm]	Recommended load <sup>1</sup> ≤ [kg]	Thickness [mm]	Width [mm]	€/100 pcs	[pcs]	[pcs]
D 50	950D	50	110	0,8	28		50	–
D 60	960D	60	110	0,8	28		50	–
D 75	975D	75	110	0,8	28		50	–
D 80	980D	–	110	0,8	28		50	–
D 90	990D	90	110	0,8	28		50	–
D 100	9100D	–	110	0,8	28		50	–
D 110	9110D	110	110	0,8	28		50	–
D 125	9125D	125	110	0,8	28		50	–
D 150	9150D	–	110	0,8	28		50	–
D 160	9160D	160	110	1,0	28		50	–
D 200	9200D	200	110	1,0	28		50	–

<sup>1</sup> Safety factor included

### Hose clamp SIN-FIN



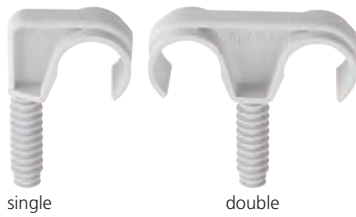
#### Advantages

- Worm drive clamp to tighten around a hose
- Rounded edges to avoid damaging the hose or tube
- Perfect for hose connections

SIN-FIN zinc plated						Price	Packing	
Type	Art-No	Pipes Ø [mm]	Thickness [mm]	Width [mm]	Torque [kg·cm]	€/100 pcs	[pcs]	[pcs]
SF 10/16	910SF	10-16	0,8	9	2,5		100	900
SF 12/20	912SF	12-20	0,8	9	2,5		100	900
SF 15/25	915SF	15-25	0,8	9	2,5		100	900
SF 20/32	920SF	20-32	0,8	9	3,0		100	900
SF 25/40	925SF	25-40	0,8	9	3,0		100	600
SF 32/50	932SF	32-50	0,8	9	3,0		100	600
SF 40/60	940SF	40-60	0,8	9	3,0		100	–
SF 50/70	950SF	50-70	0,8	9	3,0		50	300
SF 90/110	990SF	90-110	0,8	9	3,0		25	–
SF 100/120	9100SF	10-120	0,8	9	3,0		25	–
SF 130	9130SF	130	0,8	9	3,0		25	–

## Electrical fixings

### Clip TACLIP®



single

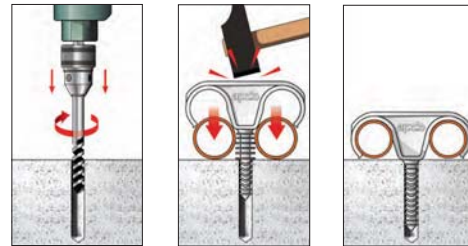
double

#### Advantages

- Quick installation, good grip
- Halogen-free
- Self-centering



#### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### TACLIP® single made of nylon, self-centering

Type	Art-No	Drill hole Ø [mm]	Pipe Ø			Pipe Ø [mm]	Price €/100 pcs	Packing	
			metric [mm]	steel [inch]	copper [mm]			[pcs]	[pcs]
FTS 18	918FTS	8	16	3/8"	18	16-19		100	900
FTS 22	922FTS	8	20	1/2"	22	20-23		100	600
FTS 28	928FTS	8	25	3/4"	28	25-29		50	450

#### TACLIP® double made of nylon, self-centering

Type	Art-No	Drill hole Ø [mm]	Pipe Ø			Pipe Ø [mm]	Price €/100 pcs	Packing	
			metric [mm]	steel [inch]	copper [mm]			[pcs]	[pcs]
FTD 18	918FTD	8	16	3/8"	18	16-19		50	450
FTD 22	922FTD	8	20	1/2"	22	20-23		50	300
FTD 28	928FTD	8	25	3/4"	28	25-29		50	-

### TACCABLE®



#### Advantages

- Large clamping size for diameters 3-38 mm for cables or empty conduits
- Small drill diameter of 6 mm
- Pull-out load approx. 30 kg

#### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### TACCABLE® made of nylon

Type	Art-No	Drill hole Ø [mm]	Pipe Ø / Cable Ø [mm]	Price €/100 pcs	Packing	
					[pcs]	[pcs]
TCB 3/13	913TCB	6	3-13		200	3.600
TCB 13/28	928TCB	6	13-28		100	900



## Electrical fixings

### Cable clip Plastigrap®



#### Advantages

- Hardened nails, usable for bricks and natural stone

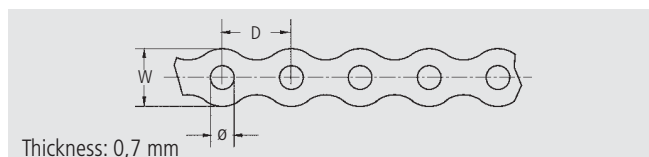
Plastigrap®				Price	Packing		
Colour	Type	Art-No	Cable Ø	€/100 pcs	[pcs]	[pcs]	
white	RB 4	14PLG	4		500	9000	
	RB 5	15PLG	5		500	9000	
	RB 6	16PLG	6		500	4500	
	RB 7	17PLG	7		500	4500	
	RB 8	18PLG	8		500	4500	
	RB 9	19PLG	9		500	4500	
	RB 10	110PLG	10		500	4500	
	black	RN 6	46PLG	6		500	4500
		RN 7	47PLG	7		500	4500
		RN 8	48PLG	8		500	4500
RN 9		49PLG	9		500	4500	
RN 10		410PLG	10		500	4500	

### Galvanized steel Cintapolo



#### Advantages

- Made of soft steel for eased bending
- Can also be used in combination with gas nailer



Cintapolo surface galvanized, 10 m per roll						Price	Packing	
Type	Art-No	Width W [mm]	Ø Hole [mm]	Distance D [mm]	Tensional strength ≤ [kg]	€/pc	[pcs]	[pcs]
Cintapolo 12	12CA	12	5,1	14	50		10	-
Cintapolo 17	CA	17	7	20	95		10	-

## Electrical fixings

### Cable tie Bridapolo



#### Advantages

- Cable tie tapered down continuously to a rounded tip for easy pull through
- Robust design
- Black: UV resistant
- Temperature resistance: -40°C to + 85°C



#### Bridapolo made of nylon

Type	Art-No		Width x Length [mm]	Ø ≤ [mm]	Load ≤ [kg]	Price €/100 pcs	Packing		
	natural-coloured	black					[pcs]	[pcs]	Min. order quantity [pcs]
BD 2,5x100	125102BAN	425102BAN	2,5x100	23	8		100	50.000	1.000
BD 2,5x202	125203BAN	425203BAN	2,5x202	50	8		100	35.000	1.000
BD 3,6x140	136140BAN	436140BAN	3,6x140	34	18		100	30.000	1.000
BD 3,6x201	136204BAN	436204BAN	3,6x201	54	18		100	20.000	1.000
BD 3,6x290	136302BAN	436302BAN	3,6x290	82	18		100	15.000	1.000
BD 3,6x372	136372BAN	436372BAN	3,6x372	106	18		100	13.000	-
BD 4,8x188	148186BAN	448186BAN	4,8x188	51	22		100	13.000	1.000
BD 4,8x288	148286BAN	448286BAN	4,8x288	75	22		100	10.000	-
BD 4,8x371	148368BAN	448368BAN	4,8x371	106	22		100	9.000	-
BD 7,6x200	176202BAN	476202BAN	7,6x200	54	54		100	8.000	-
BD 7,6x290	176292BAN	476292BAN	7,6x290	82	54		100	5.000	-
BD 7,6x370	176368BAN	476368BAN	7,6x370	106	54		100	3.500	-
BD 7,6x450	176450BAN	476450BAN	7,6x450	130	54		100	3.500	-
BD 8,8x806	190798BAN	490798BAN	8,8x806	230	79		50	1.600	-



#### Bridapolo made of nylon, craftsman pack

Type	Art.-No		Width x Length [mm]	Ø ≤ [mm]	Load ≤ [kg]	Price €/100 pcs	Packing		
	natural-coloured	black					[pcs]	[pcs]	Min. order quantity [pcs]
BD 2,5x100	G125102BAN	G425102BAN	2,5x100	23	8		100	50.000	50.000
BD 2,5x202	G125203BAN	G425203BAN	2,5x202	50	8		100	35.000	35.000
BD 3,6x140	G136140BAN	G436140BAN	3,6x140	34	18		100	30.000	30.000
BD 3,6x201	G136204BAN	G436204BAN	3,6x201	54	18		100	20.000	20.000
BD 3,6x290	G136302BAN	G436302BAN	3,6x290	82	18		100	15.000	15.000
BD 3,6x372	G136372BAN	G436372BAN	3,6x372	106	18		100	13.000	13.000
BD 4,8x188	G148186BAN	G448186BAN	4,8x188	51	22		100	13.000	13.000
BD 4,8x288	G148286BAN	G448286BAN	4,8x288	75	22		100	10.000	10.000
BD 4,8x371	G148368BAN	G448368BAN	4,8x371	106	22		100	9.000	9.000
BD 7,6x200	G176202BAN	G476202BAN	7,6x200	54	54		100	8.000	8.000
BD 7,6x290	G176292BAN	G476292BAN	7,6x290	82	54		100	5.000	5.000
BD 7,6x370	G176368BAN	G476368BAN	7,6x370	106	54		100	3.500	3.500
BD 7,6x450	G176450BAN	G476450BAN	7,6x450	130	54		100	3.500	3.500
BD 8,8x806	G190798BAN	G490798BAN	8,8x806	230	79		50	1.600	1.600

## Electrical fixings

### Plug Tacobrid



#### Advantages

- Self-centering for easy installation
- Robust head area for mounting of cable tie



#### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### Tacobrid

Type	Art-No	Ø - Length [mm]	Drill hole Ø [mm]	Drill hole depth ≥ [mm]	Loads $F_{rec}$ in concrete and solid stone [kg]	Price	Packing	
						€/100 pcs	[pcs]	[pcs]
Tacobrid 6	946TB	6 - 35	6	25	5		100	1.800
Tacobrid 8	948TB	8 - 40	8	35	7		100	900

\* Safety factor included

### Nylon plug direct fixing MAS



#### Advantages

- Quick installation, good grip
- Ideal for electrical applications such as cable channels, junction boxes, etc. but also i.e. floor threshold strips

#### Mounting

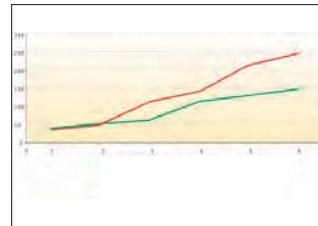


#### MAS made of nylon

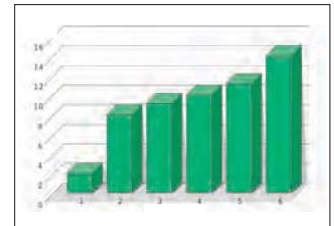
Type	Art-No		Ø - Length [mm]	Anchorage depth $h_{nom} \geq$ [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Price	Packing	
	white	grey				€/100 pcs	[pcs]	[pcs]
MAS 5 - 30	91530MAS	–	5 - 30	25	5		200	1.800
MAS 6 - 40	91640MAS	9640MAS	6 - 40	32	8		200	1.800
MAS 6 - 65	91665MAS	–	6 - 65	52	13		100	900

## Special fixings

### Torab® ST



Recommended tension (red) and shear (green) forces in kg depending on the metal sheet thickness; incl. safety factor



Drilling time in seconds for different metal sheet thicknesses

#### Advantages

- Self-tapping screws for metal sheets with a thickness 1-6 mm and a metric thread for the efficient installation of clamps, etc.
- Fire resistance up to R 120

#### Mounting



▶ Watch video at [www.celo-apollo.de/en](http://www.celo-apollo.de/en)



Torab® ST zinc plated						Price	Packing	
Type	Art-No	Thread	Thread length [mm]	Drive	Metal sheet thickness [mm]	€/100 pcs	[pcs]	[pcs]
M6x6	96319M6TRB	M6	6	SW 10	1-6		200	3.600
M8x10	96320M810TRB	M8	10	SW 13	1-6		100	1.800
M8x15	96320M815TRB	M8	15	SW 13	1-6		100	1.800

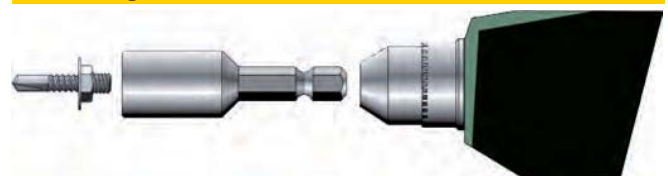
### Socket wrench LL for Torab® ST



#### Advantages

- Special socket wrench for Torab ST with magnet for quick screwing-in

#### Mounting



Socket wrench LL			Price	Packing	
Type	Art-No	Suitable for	€/pc	[pcs]	[pcs]
LL TB-M6	910M6LLTRB	Torab® M6		1	–
LL TB-M8	913M8LLTRB	Torab® M8		1	–

Special fixing

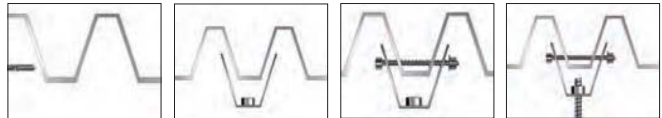
## Trapezoidal metal sheet hanger TPZ



### Advantages

- Zinc plated
- Thickness: 2,5 mm
- Width: 25 mm
- Height adjustment possible
- Fire resistance certificate
- Connection thread M8 or M10
- Use M8 screw/threaded rod to install TPZ

### Mounting



TPZ zinc plated		Price	Packing	
Type	Art-No	€/ 100 pcs	[pcs]	[pcs]
TPZ8F	98TPZF		25	150
TPZ10F	910TPZF		25	150

## Drill bits

### Masonry drill bit BST



<b>BST drill</b> cylindrical shaft, for masonry				Price	Packing	
Type	Art-No	Drill Ø [mm]	Usable drill length [mm]	€/pc	[pcs]	Min. order quantity [pcs]
4x75	475BST	4	40		1	10
5x85	585BST	5	40		1	10
6x100	6100BST	6	55		1	10
8x120	8120BST	8	70		1	10
10x120	10120BST	10	70		1	10
12x150	12150BST	12	90		1	10

### SDS Plus drill bit



<b>SDS Plus drill</b> for concrete				Price	Packing	
Type	Art-No	Drill Ø [mm]	Usable drill length [mm]	€/pc	[pcs]	Min. order quantity [pcs]
5x110	5110BSDL	5	50		1	10
6x110	6110BSDL	6	50		1	10
8x110	8110BSDL	8	50		1	10
8x160	8160BSDL	8	100		1	10
10x110	10110BSDL	10	50		1	10
10x160	10160BSDL	10	100		1	10
10x450	10450BSDL	10	400		1	–
12x160	12160BSDL	12	100		1	–
12x450	12450BSDL	12	400		1	–
14x166	14166BSDL	14	100		1	–
14x310	14310BSDL	14	250		1	–
15x266	15266BSDL	15	200		1	–
15x450	15450BSDL	15	400		1	–
16x450	16450BSDL	16	400		1	–
16x600	16600BSDL	16	550		1	–
18x450	18450BSDL	18	400		1	–
20x450	20450BSDL	20	400		1	–
22x450	22450BSDL	22	400		1	–
25x450	25450BSDL	25	400		1	–
26x450	26450BSDL	26	400		1	–



<b>Drill bit display</b> empty, 21 x 81 x 33 cm (W x H x D)		Price	Packing
Type	Art-No	€/pc	[pcs]
Empty display	EBC	on request	1



## Gas Nailer fasteners

### Gas Nailer AGII



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)



#### Advantages

- Depth adjustment
- Fast: two fixings per second
- Easy to remove jammed nails due to quickly removable nose piece
- For different materials: concrete, steel and wood (partly masonry)
- Lightweight tool (3,6 kg)
- Compact and balanced
- Two batteries included (NiMH), battery lasts for 3000 fixings
- AGII 20: Nail magazine for 20 nails (compact design)
- AGII 40: Nail magazine for 40 nails (greater autonomy)
- Energy: 85 Joule

#### Complete kit

Complete kit		Price
Type	Art-No	€/pc
AGII 40	AG40	
AGII 20	AG20	

### Nails XHA



#### Features

- Compatible also with Spit Pulsa and Würth DIGA® CS-1
- Specifically hardened nails for usage also in hard materials
- Grooved nails to improve grip
- Each box includes one gas cell



XHA		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
13XHA	9131000XHA		1.000	5.000
17XHA	9171000XHA		1.000	5.000
22XHA	9221000XHA		1.000	5.000
27XHA	9271000XHA		1.000	5.000

### Gas cell



#### Features

- Compatible also with Würth DIGA® CS-1 and Index FP
- Content: 80 ml
- Drives up to max. 1.200 nails
- Operating temperature: -5°C to +50°C

Gas cell		Price	Packing	
Type	Art-No	€/pc	[pcs]	[pcs]
GAS/1000	91GASA		1	1

## Gas Nailer fasteners

### Cable tie fasteners TBB



TBB black



TBB grey



TBL black



TBL grey



TBD



TBM (metal)

#### Mounting TBB



#### Mounting TBL



#### Mounting TBD



▶ Watch video at [www.celo-apollo.de/en](http://www.celo-apollo.de/en)

#### Advantages

- Compatible with gas nailer AG, AGII, Powers Trak-It®, Würth DIGA®, Spit Pulsa and HILTI GX
- Shape enables self-centering the pipe
- Halogen free
- ROHS compliant
- TBM: metal version with 6 mm hole for mounting a screw

#### Applications

- ✓ Electrical installation with cable ties

TBB		Price	Packing	
Type	Art-No	€/100 pcs	[pcs]	[pcs]
TBB black	9TBB <sup>1</sup> / 94NTBB <sup>2</sup>		100	900
TBB grey	9NTBB <sup>2</sup>		100	900
TBL black*	94TBBL <sup>1</sup>		200	900
TBL grey*	9TBBL <sup>1</sup>		200	900
TBD	9TBBD <sup>1</sup>		100	600
TBM	9TBM <sup>1</sup>		100	900

\* Box includes 200 cable ties 4,8x288

<sup>1</sup> Compatible for gas nailer AG, AGII, Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1

<sup>2</sup> Compatible for gas nailer AG, AGII, Powers Trak It® C5, Spit Pulsa 700E/800E, Würth DIGA® CS-2, HILTI GX 120

## Gas Nailer fasteners

### Pipe ring clip UT



#### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### Advantages

- Fast installation with the gas nailer AG and AGII
- Also compatible with Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1
- UT clips can be mounted in series due to lateral slots
- A marking allows quick alignment
- Halogen free



UT			Price €/100 pcs	Packing	
Type	Art-No	Pipe Ø plastics [mm]		[pcs]	[pcs]
UT 16	916UT	16		100	900
UT 20	920UT	20		100	900
UT 25	925UT	25		100	600
UT 32	932UT	32		50	450
UT 40	940UT	40		50	300

## Gas Nailer fasteners

### Double conduit clip FPD



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### Advantages

- Multi-diameter: each clip FPD fits for 3 pipe diameters
- Can be fixed with any gas nailer
- The clip FPD clamps the pipe
- Halogen free



Line Marking

FPD						Price	Packing	
Type	Art-No	Ø Pipe			Pipe Sizes [mm]	€/ 100 pcs	[pcs]	[pcs]
		copper [mm]	steel [inch]	plastic [mm]				
FPD 16	916FPD	18	3/8"	16	16 - 19		100	900
FPD 20	920FPD	22	1/2"	20	20 - 23		50	450
FPD 25	925FPD	28	3/4"	25	25 - 28		50	450

### Conduit clip FP



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### Advantages

- Can be fixed with any gas nailer
- Halogen free

FP						Price	Packing	
Type	Art-No	Ø Pipe				€/ 100 pcs	[pcs]	[pcs]
		metric [mm]	steel [inch]	copper [mm]	plastic [mm]			
FP 16	916FP	16	-	-	16		100	900
FP 18	918FP	-	3/8"	18	-		100	900
FP 20	920FP	20	-	-	20		100	600
FP 22	922FP	-	1/2"	22	-		100	600
FP 25	925FP	25	-	-	25		100	600
FP 28	928FP	-	3/4"	28	-		100	600
FP 32	932FP	32	-	-	32		50	450

## Gas Nailer fasteners

### Conduit clip FT



#### Mounting



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

#### Advantages

- Can be fixed with any gas nailer
- High stability

FT						Price	Packing	
Type	Art-No	Ø Pipe				€/100 pcs	[pcs]	[pcs]
		metric [mm]	copper [mm]	steel [inch]	plastic [mm]			
FT 10	910FT	–	10	–	–	100	1.800	
FT 16	916FT	16	–	–	16	100	1.800	
FT 18	918FT	–	18	3/8"	–	100	900	
FT 20	920FT	20	–	–	20	100	900	
FT 22	922FT	–	22	1/2"	–	100	900	
FT 25	925FT	25	–	1/8"	25	100	900	
FT 28	928FT	–	28	–	–	100	900	
FT 32	932FT	–	–	–	32	100	900	

### Metal washer AW



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

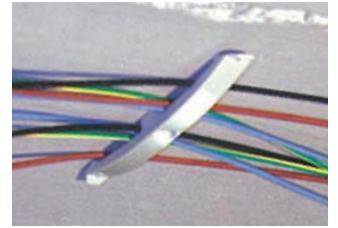
#### Advantages

- The washer AW sticks onto the gas nailer AG and AGII
- Also compatible with Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1
- Available in two diameters

AW			Price	Packing	
Type	Art-No-	Ø [mm]	€/100 pcs	[pcs]	[pcs]
AW 15	915AW	15		200	3.600
AW 25	925AW	25		200	3.600

## Gas Nailer fasteners



### Wire conduit WSC/WDC



▶ Watch video at [www.celo-apollo.de/en](http://www.celo-apollo.de/en)

#### Advantages

- Versatile
- Quick installation with gas nailer AG and AGII
- Also compatible with Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1
- Can also be fixed with a plug Ø6 or nailplug
- RoHs compliant
- Halogen free

WSC / WDC		Price	Packing	
Type	Art-No	€/100 pcs	 [pcs]	 [pcs]
WSC	9WSC		100	900
WDC	9WDC		50	450

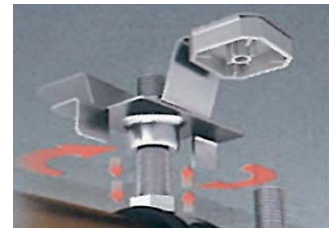


## Gas Nailer fasteners

### Rod hanger ATV



with height adjustment



#### Mounting ATV 4, 5, 6



#### Mounting ATV 8



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

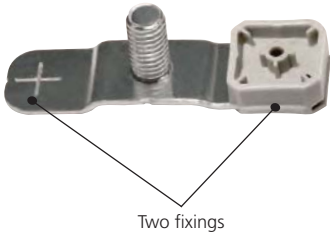
#### Advantages

- Fast installation with gas nailer AG and AGII
- Also compatible with Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1
- ATV8: easy and quick height-adjustment of threaded rod

AV M6 & M8			Price	Packing	
Type	Art-No	Thread	€/100 pcs	[pcs]	[pcs]
ATV4	9TV4	M4		100	600
ATV5	9TV5	M5		100	600
ATV6	9TV6	M6		100	600
ATV8	9TV8	M8		50	450
ATVS8	9TVS8	M8		50	450

Gas Nailer fasteners

## Stud accessory ATR



### Advantages

- Compatible with gas nailer AG, AGII, Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1
- Stable design ensures high resistance
- Marking allows quick alignment
- For M6 and M8 threaded sleeves

### Mounting ATR 6



### Mounting ATR 8



▶ Watch video at [www.celo-apolo.de/en](http://www.celo-apolo.de/en)

Type	Thread	Rod length	Recom. load
9TR6	M6	6,5	30 kg
9TR8	M8	10/16	50 kg

ATR			Price	Packing	
Type	Art-No	Dimensions thread x length	€/100 pcs	[pcs]	[pcs]
ATR 6	9TR6	M6x6,5		100	900
ATR 8C	9TR8C	M8x10		100	900
ATR 8L	9TR8L	M8x16		100	900

## Gas Nailer fasteners

### Ceiling hanger AAT





#### Advantages

- Compatible with gas nailer AG, AGII, Powers Trak It® C3, Spit Pulsa 700E/800E, Würth DIGA® CS-1
- Quick installation in 10-15 sec
- Hole 7 mm







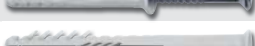


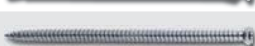





















#### Applications

- ✓ To use with a wire for suspended ceilings, lamps etc.




AAT		Price	Packing	
Type	Art-No	€/100 pcs	 [pcs]	 [pcs]
AAT	9AAT		100	900

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Colour guiding system:

- for solid bricks and masonry
- for insulation material

- for all building materials
- for concrete

- for boards and cavity fixings
- Adhesives and Sealants

## Blisters



Multi-purpose plug MZ without collar								Price	Packing	
Type	Art-No	Drill hole Ø	Drill hole depth	Anchorage depth	Plug length	Thickness of structural part <sup>1</sup>	Screw Ø	€/Blister	[pcs]	[Blister]
		d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> [mm]	d <sub>s</sub> [mm]			
MZ 6	56MZ20	6	40	29	29	7,0	3-4,5		20	10
MZ 6-40	5640MZ10	6	50	40	40	7,0	3-4,5		10	10
MZ 8	58MZ15	8	60	48	48	9,5	4-6		15	10
MZ 10	510MZ10	10	75	59	59	12,0	6-8		10	10
MZ 12	512MZ5	12	85	71	71	15,0	8-10		5	10

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



Multi-purpose plug MZ without collar, incl. screw									Price	Packing	
Type	Art-No	Drill hole Ø	Drill hole depth	Anchorage depth	Plug length	Thickness of structural part <sup>1</sup>	Screw Ø x length	Type of screw	€/Blister	[pcs]	[Blister]
		d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> [mm]	d <sub>s</sub> x L <sub>s</sub> [mm]				
MZ 6 SPS	56MZSZ20	6	40	29	29	7,0	4,5 x 40			20	10
MZ 6-40 SPS	5640MZSZ10	6	50	40	40	7,0	4,5 x 50			10	10
MZ 8 SPS	58MZSZ8	8	60	48	48	9,5	5,0 x 70			8	10
MZ 10 SKS	510MZK5	10	75	59	59	12,0	6,0 x 80			5	10
MZ 12 SKS	512MZK2	12	85	71	72	15,0	8,0 x 90			2	10

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



Multi-purpose plug MZK with collar								Price	Packing	
Type	Art-No	Drill hole Ø	Drill hole depth	Anchorage depth	Plug length	Thickness of structural part <sup>1</sup>	Screw Ø	€/Blister	[pcs]	[Blister]
		d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> [mm]	d <sub>s</sub> [mm]			
MZK 6	56MZK20	6	40	29	30	7,0	3-4,5		20	10
MZK 6-41	5641MZK10	6	50	40	41	7,0	3-4,5		10	10
MZK 8	58MZK15	8	60	48	49	9,5	4-6		15	10
MZK 10	510MZK10	10	75	59	60	12,0	6-8		10	10
MZK 12	512MZK5	12	85	71	72	15,0	8-10		5	10

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)



Multi-purpose plug MZK with collar, incl. screw									Price	Packing	
Type	Art-No	Drill hole Ø	Drill hole depth	Anchorage depth	Plug length	Thickness of structural part <sup>1</sup>	Screw Ø x length	Type of screw	€/Blister	[pcs]	[Blister]
		d <sub>0</sub> [mm]	h <sub>1</sub> ≥ [mm]	h <sub>nom</sub> ≥ [mm]	L [mm]	h <sub>min</sub> [mm]	d <sub>s</sub> x L <sub>s</sub> [mm]				
MZK 6 SPS	56MZKSZ20	6	40	29	30	7,0	4,5 x 40			20	10
MZK 6-41 SPS	5641MZKSZ10	6	50	40	41	7,0	4,5 x 50			10	10
MZK 6-41 WH	5641MZKWH5	6	50	40	41	7,0	4,5 x 52			5	10
MZK 6-41 RH	5641MZKRH5	6	50	40	41	7,0	4,5 x 68			5	10
MZK 8 SPS	58MZKSZ8	8	60	48	49	9,5	5,0 x 70			8	10
MZK 8 WH	58MZKWH5	8	60	48	49	9,5	5,0 x 70			5	10
MZK 8 RH	58MZKRH5	8	60	48	49	9,5	5,0 x 86			5	10
MZK 10 SKS	510MZK5	10	75	59	60	12,0	6,0 x 80			5	10
MZK 12 SKS	512MZK2	12	85	71	72	15,0	8,0 x 90			2	10

<sup>1</sup> Min. thickness of structural part or board (e. g. for applications in plasterboard)

## Blister



<b>Plug FX</b> without screw							Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Screw Ø d <sub>s</sub> [mm]	€/Blister	[pcs]	[Blister]
FX 5	55FX50	5	35	25	25	2,5 - 4		50	10
FX 6	56FX30	6	40	30	30	3,5 - 5		30	10
FX 8	58FX20	8	55	40	40	4,5 - 6		20	10
FX 10	510FX10	10	70	50	50	6 - 8		10	10
FX 12	512FX6	12	80	60	60	8 - 10		6	10



<b>Plug FX</b> incl. PZ chipboard screw (FX6 and 8) and hex-head wood screw (FX 10) respectively								Price	Packing	
Type	Art-No	Drill hole- Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Screw Ø x Length d <sub>s</sub> x L <sub>s</sub> [mm]	Screw type	€/Blister	[pcs]	[Blister]
FX 5 SPS	55FXSZ20	5	35	25	25	3,5 x 35			20	10
FX 6 SPS	56FXSZ15	6	40	30	30	4,5 x 45			15	10
FX 8 SPS	58FXSZ10	8	55	40	40	5,0 x 60			10	10
FX 10 SKS	510FXK5	10	70	50	50	7,0 x 65			5	10
FX 12 SKS	512FXK2	12	80	60	60	8,0 x 80			2	10



<b>Standard plug F</b> without screw							Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Screw Ø d <sub>s</sub> [mm]	€/Blister	[pcs]	[Blister]
F 4	54NF20	4	30	20	20	2 - 3		20	10
F 4	54NF50	4	30	20	20	2 - 3		50	10
F 5	55NF20	5	35	25	25	2,5 - 4		20	10
F 5	55NF50	5	35	25	25	2,5 - 4		50	10
F 6	56NF20	6	40	30	30	3,5 - 5		20	10
F 6	56NF50	6	40	30	30	3,5 - 5		50	10
F 7	57NF20	7	40	30	30	4 - 5,5		20	10
F 7	57NF50	7	40	30	30	4 - 5,5		50	10
F 8	58NF20	8	55	40	40	4,5 - 6		20	10
F 8	58NF40	8	55	40	40	4,5 - 6		40	10
F 10	510NF5	10	70	50	50	6 - 8		5	10
F 10	510NF20	10	70	50	50	6 - 8		20	10
F 12	512NF5	12	80	60	60	8 - 10		5	10
F 12	512NF8	12	80	60	60	8 - 10		8	10



**Blister**



Standard plug F with screw								Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Screw Ø x length d <sub>s</sub> x L <sub>s</sub> [mm]	Type of screw	€/ Blister	[pcs]	[Blister]
F 4 SPS	54NFSZ20	4	30	20	20	3,0 x 25			20	10
F 5 SPS	55NFSZ20	5	35	25	25	3,0 x 35			20	10
F 6 SPS	56NFSZ20	6	40	30	30	4,0 x 40			20	10
F 6 WH	56NFWH5	6	40	30	30	4,2 x 40			5	10
F 6 RH	56NFRH5	6	40	30	30	4,2 x 65			5	10
F 8 SKS	58NFK5	8	55	40	40	5,0 x 50			5	10
F 8 WH	58NFWH5	8	55	40	40	5,0 x 50			5	10
F 8 RH	58NFRH5	8	55	40	40	5,4 x 80			5	10
F 8 SPS	58NFSZ20	8	55	40	40	5,0 x 50			20	10
F 10 SKS	510NFK5	10	70	50	50	7,0 x 65			5	10
F 12 SKS	512NFK2	12	80	60	60	8,0 x 80			2	10
F 12 SKS	512NFK5	12	80	60	60	8,0 x 80			5	10
F 14 SKS	514NFK2	14	90	70	70	10,0 x 90			2	10



Standard plug FL extra long without screw							Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Screw Ø d <sub>s</sub> [mm]	€/ Blister	[pcs]	[Blister]
FL 6-60	5660FL10	6	70	60	60	3,5 - 4,5		10	10
FL 8-80	5880FL10	8	90	80	80	3,5 - 5,5		10	10
FL 10-90	51090FL5	10	105	90	90	6 - 7		5	10



Aerated concrete plug GB without screw							Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Wood screw Ø d <sub>s</sub> [mm]	€/ Blister	[pcs]	[Blister]
GB 10	510GB4	10	65	55	55	4,5 - 6		4	10
GB 12	512GB4	12	70	60	60	7 - 8		4	10



Nail plug NP, zinc plated pre-assembled, NP 5 and 6: flat head, NP8: countersunk							Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	€/ Blister	[pcs]	[Blister]
NP 5-35	5535NP20	5	35	25	35	10		20	10
NP 5-50	5550NP20	5	35	25	50	25		20	10
NP 6-40	5640NP15	6	40	30	40	10		15	10
NP 6-60	5660NP15	6	40	30	60	30		15	10
NP 6-80	5680NP10	6	40	30	80	50		10	10
NP 8-60	5860NP10	8	50	40	60	20		10	10
NP 8-80	5880NP10	8	50	40	80	40		10	10
NP 8-100	58100NP10	8	50	40	100	60		10	10
NP 8-120	58120NP5	8	50	40	120	80		5	10
NP 8-135	58135NP5	8	50	40	135	95		5	10

All nail plugs with Pozidriv

**Blisters**



Hollow block frame plug HBR, zinc plated with safety screw									Price	Packing	
Type	Art-No	Drill hole $\varnothing$ $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{nom} \geq$ [mm]	Plug length L [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Screw $\varnothing$ x length $d_s \times L_s$ [mm]	Type of screw	€/ Blister	[pcs]	[Blister]
10-100 TX	510100HBRST5	10	100	90	100	10	7,0 x 107			5	10
10-100 SSK	510100HBSK5	10	100	90	100	10	7,0 x 107			5	10
10-135 TX	510135HBRST5	10	100	90	135	45	7,0 x 142			5	10
10-135 SSK	510135HBSK5	10	100	90	135	45	7,0 x 142			5	10
10-160 TX	510160HBRST5	10	100	90	160	70	7,0 x 167			5	10
10-160 SSK	510160HBSK3	10	100	90	160	70	7,0 x 167			3	10



Frame plug R, zinc plated with safety screw									Price	Packing	
Type	Art-No	Drill hole $\varnothing$ $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{nom} \geq$ [mm]	Plug length L [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Screw $\varnothing$ x length $d_s \times L_s$ [mm]	Type of screw	€/ Blister	[pcs]	[Blister]
8-60 SP	5860RSZ10	8	55	40	60	20	5,5 x 65			10	10
8-80 SP	5880RSZ10	8	55	40	80	40	5,5 x 85			10	10
10-80 TX	51080RST5	10	60	50	80	30	7,0 x 87			5	10
10-80 SSK	51080SK5	10	60	50	80	30	7,0 x 87			5	10
10-100 TX	510100RST5	10	60	50	100	50	7,0 x 107			5	10
10-100 SSK	510100SK5	10	60	50	100	50	7,0 x 107			5	10
10-115 TX	510115RST5	10	60	50	115	65	7,0 x 122			5	10
10-115 SSK	510115SK5	10	60	50	115	65	7,0 x 122			5	10
10-135 TX	510135RST5	10	60	50	135	85	7,0 x 142			5	10
10-135 SSK	510135SK4	10	60	50	135	85	7,0 x 142			4	10
10-160 TX	510160RST5	10	60	50	160	110	7,0 x 167			5	10
10-160 SSK	510160SK3	10	60	50	160	110	7,0 x 167			3	10



Metal frame plug MR with countersunk screw (PZ 3)							Price	Packing	
Type	Art-No	Drill hole $\varnothing$ $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{nom} \geq$ [mm]	Sleeve length L [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	€/ Blister	[pcs]	[Blister]
MR 10-92	51092MR6	10	50	30	92	62		6	10
MR 10-112	510112MR6	10	50	30	112	82		6	10
MR 10-132	510132MR6	10	50	30	132	102		6	10
MR 10-152	510152MR6	10	50	30	152	122		6	10

Incl. cover caps: 6 x white, 6 x brown



Window frame screw FBS zinc plated						Price	Packing	
countersunk head ( $\varnothing$ 11 mm, TX 30), for wooden and plastic window frames								
Type	Art-No	Drill hole $\varnothing$ $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{nom} \geq$ [mm]	Drill hole $\varnothing$ in window frame $d_f$ [mm]	€/ Blister	[pcs]	[Blister]
FBS 7,5 - 112	575112FBS6	6	depends on building material,	depends on building material,	6,2		6	10
FBS 7,5 - 132	575132FBS6	6	$h_{nom} + 10$ mm	see following table	6,2		6	10
FBS 7,5 - 152	575152FBS6	6			6,2		6	10

Incl. cover caps: 6 x white, 6 x brown

Screw insertion depth $h_{nom}$ for FBS and FBS-Z depending on building material						
Type	Concrete [mm]	Solid brick [mm]	Solid sand-lime brick [mm]	Bims [mm]	Solid light weight concrete [mm]	Hollow blocks
FBS/FBS-Z	$\geq 30$	$\geq 40$	$\geq 40$	$\geq 50$	$\geq 60$	$\geq 60$ , min. 2 brick walls

## Blister



Fastening injection system ResiFIX PY			Price	Packing	
Type	Art-No	Content [ml]	€/Blister	[pcs]	[Blister]
PY 165 SF	165PSF	165		1	12

2 mixing nozzles MD included



with centering cap



Sleeve SH					Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>0</sub> [mm]	Suitable for thread Ø	€/Blister	[pcs]	[Blister]
SH 12-80	51280SH4	12	85	M8		4	10
SH 16-85	51685SH4	16	90	M8, M10		4	10
SH 16-130	515130SH4	16	135	M8, M10		4	10
SH 20-85	52085SH4	20	90	M12, M16		4	10

**Note:** The system (resin, sleeve and anchor rod) is only approved completely if approved components are used.



Sleeve SH without approval					Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>0</sub> [mm]	Suitable for thread Ø	€/Blister	[pcs]	[Blister]
SH 13-100*	513100SH4	14	105	M8		4	10
SH 15-100*	515100SH4	16	105	M10		4	10

\* discontinued; delivery while stocks last



Sleeve IGH internally threaded						Price	Packing	
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>0</sub> [mm]	Suitable for thread Ø	Outer Ø [mm]	€/Blister	[pcs]	[Blister]
IGH M8-80	5880IGHM4	14	90	M8	12		4	10
IGH M10-80	51080IGHM4	16	90	M10	14		4	10



Anchor rod RESI AST zinc plated				Price	Packing	
Type	Art-No	Thread	Length L [mm]	€/Blister	[pcs]	[Blister]
8-110	58110VMAST4	M8	110		4	10
10-130	510130VMAST4	M10	130		4	10
12-160	512160VMAST4	M12	160		4	10

**Note:** The system (resin, sleeve and anchor rod) is only approved completely if approved components are used

## Blister



Standing toilet installation set WCS							Price	Packing	
Type	Art-No	Plug Ø d <sub>p</sub> [mm]	Plug length L [mm]	Screw Ø d <sub>s</sub> [mm]	Screw length L <sub>s</sub> [mm]	Type of screw	€/ Blister	[pcs]	[Blister]
WCS	5WCS2	8	50	6	85			2	10



Vanity installation set WT							Price	Packing	
Type	Art-No	Plug Ø d <sub>p</sub> [mm]	Plug length L [mm]	Screw Ø d <sub>s</sub> [mm]	Screw length L <sub>s</sub> [mm]	Type of screw	€/ Blister	[pcs]	[Blister]
WT	5WT2	14	75	10	140			2	10



Cavity fixing HR						Price	Packing	
Type	Art-No	Drill hole Ø d <sub>o</sub> [mm]	Board thickness h <sub>p</sub> min-max [mm]	Screw Ø x length d <sub>s</sub> x L <sub>s</sub> [mm]	Plug length L [mm]	€/ Blister	[pcs]	[Blister]
HR 6-30 SPS	56HRSZ20	6	3 - 14	3,5x50	30		20	10
HR 8-40 SPS	58HRSZ20	8	10 - 16	4,0x60	40		20	10



Cavity fixing HRM								Price	Packing	
Type	Art-No	Drill hole Ø d <sub>o</sub> [mm]	Board thickness h <sub>p</sub> min-max [mm]	Thread	Screw length L <sub>s</sub> [mm]	Plug length L [mm]	Type of screw	€/ Blister	[pcs]	[Blister]
4-20	5420HRM5	8	3 - 18	M4	52	46			5	10
4-24	5424HRM5	8	18-24	M4	58	52			5	10
5-16	5516HRM5	11	3 - 16	M5	58	52			5	10
5-16 RH	5516HRMRH4	11	3 - 16	M5	58	52			4	10
5-16 WH	5516HRMWH4	11	3 - 16	M5	58	52			4	10
5-32	5532HRM5	11	14 - 32	M5	71	65			5	10
5-32 RH	5532HRMRH4	11	14 - 32	M5	75	66			4	10
5-32 WH*	5532HRMWH4	11	14 - 32	M5	75	66			4	10
6-16	5616HRM5	13	3 - 16	M6	58	52			5	10
6-32	5632HRM5	13	14 - 32	M6	71	65			5	10

\* expected to be available from July 2017



Installation pliers MZA 100 for HRM		Price	Packing	
Type	Art-No	€/ pc	[pcs]	[pcs]
MZA 100	9MZA00		1	-

See page 45

## Blister



Plasterboard plug GKDZ without screw						Price	Packing	
Type	Art-No	Plug length	Max board thickness	Screw Ø	Screw length	€/ Blister	[pcs]	[Blister]
		L [mm]	$h_{p \max}$ [mm]	$d_s$ min-max [mm]	$L_s$ [mm]			
GKDZ	5GKDZ10	28	2 x 12,5	4 - 5	22 + $t_{fix}$		10	10



Plasterboard plug GKDZ with screw						Price	Packing	
Type	Art-No	Plug length	Max board thickness	Screw Ø x length	Type of screw	€/ Blister	[pcs]	[Blister]
		L [mm]	$h_{p \max}$ [mm]	$d_s \times L_s$ [mm]				
GKDZ PZ	5GKDZSZ6	28	2 x 12,5	4,5 x 35			6	10



Plasterboard plug GKD without screw						Price	Packing	
Type	Art-No	Plug length	Max board thickness	Screw Ø	Type of screw	€/ Blister	[pcs]	[Blister]
		L [mm]	$h_{p \max}$ [mm]	$d_s$ min-max [mm]	$L_s$ [mm]			
GKD	5GKD10	33	1 x 12,5	3 - 4,5	22 + $t_{fix}$		10	10



Plasterboard plug GKD with screw						Price	Packing	
Type	Art-No	Plug length	Max board thickness	Screw Ø x length	Type of screw	€/ Blister	[pcs]	[Blister]
		L [mm]	$h_{p \max}$ [mm]	$d_s \times L_s$ [mm]				
GKD PZ	5GKDPZ6	33	1 x 12,5	4,0 x 40			6	10



Cavity plug universal BT with screw							Price	Packing	
Type	Art-No	Drill hole Ø	Board thickness	Thread	Screw length	Recess/ Drive	€/ Blister	[pcs]	[Blister]
		$d_0$ [mm]	$h_{p \min-max}$ [mm]		$L_s$ [mm]				
BT M4 LO	54BTLO4	13	10 - 70	M4	50	PZ2 / slot		4	10
BT M5 LO	55BTLO4	13	10 - 70	M5	62	PZ2 / slot		4	10
BT M6 LO	56BTLO4	13	10 - 70	M6	62	PZ2 / slot		4	10
BT M8 K	58BTK2	19	10 - 70	M8	60	SW13 / hex		2	10

## Blister



<b>Spring toggle FK-S</b> with washer and nut <b>Spring toggle FK-HS</b> with hook, washer and nut							Price	Packing	
Type	Art-No	Drill hole Ø $d_0$ [mm]	Max. board thickness $h_p$ max [mm]	Thread	Screw length $L_s$ [mm]	Min. space behind board [mm]	€/Blister	[pcs]	[Blister]
FK-S 3x85	5390FKS2	11	65	M3	85	28		2	10
FK-S 4x90	5495FKS2	14	65	M4	90	35		2	10
FK-HS 3x100	5385FKHS2	11	40	M3	100	28		2	10
FK-HS 4x95	54100FKHS2	14	30	M4	95	35		2	10



<b>Insulation plug IPL</b>						Price	Packing	
Type	Art-No	Plug length $L$ [mm]	Recess	Screw Ø $d_s$ [mm]	Screw length $L_s$ [mm]	€/Blister	[pcs]	[Blister]
IPL 60	560IPL4	58	TX 40	4,5 - 5,0	$30 + t_{fix}$		4	10
IPL 95	595IPL2	95	SW 13	8/10/M8	$40 + t_{fix}$		2	10

IPL 60: head Ø 25 mm

IPL 95: head Ø 32 mm, **incl. 1x screw M8 x 30 as setting tool**



<b>Insulation plug IPL</b> with screw						Price	Packing	
Type	Art-No	Plug length $L$ [mm]	Recess [mm]	Screw Ø x length $d_s \times L_s$ [mm]	Type of screw	€/Blister	[pcs]	[Blister]
IPL 60	560IPLPZ4	58	TX 40	4,5 x 40			4	10



<b>Insulation screw IPS</b> with stainless steel A2 screws, PH2							Price	Packing	
Type	Art-No	Plug length $L$ [mm]	Plug recess	Clearance hole $d_r$ [mm]	Screw-Ø x length $d_s \times L_s$ [mm]	Type of screw	€/Blister	[pcs]	[Blister]
IPS 80 PH	5180IPSPH4	80	TX 25	8 - 10	3,5 x 13 + 3,5 x 16			4	10



**Blisters**



<b>Brass plug ME</b>						Price	Packing	
Type	Art-No	Drill hole Ø $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Plug length L [mm]	Thread	€/Blister	[pcs]	[Blister]
ME 6	5L6ME5	8	27	23	M6		5	10
ME 8	5L8ME4	10	35	30	M8		4	10



<b>Quick-fix anchor BA plus</b> for non-cracked concrete								Price	Packing	
Type	Art-No	Drill hole Ø $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{ef} \geq$ [mm]	Plug length L [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Thread	€/Blister	[pcs]	[Blister]
8-85/20	5885BA2	8	60	45	85	20	M8		2	10
10-92/17	51090BA2	10	65	50	92	17	M10		2	10
10-125/50	510120BA2	10	65	50	125	50	M10		2	10



<b>Quick-fix anchor BAZ</b> for cracked and non-cracked concrete								Price	Packing	
Type	Art-No	Drill hole Ø $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{ef} \geq$ [mm]	Plug length L [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Thread	€/Blister	[pcs]	[Blister]
8-72/10	5874BAZ2	8	60	45	72	10	M8		2	10
10-92/10	51095BAZ2	10	75	60	92	10	M10		2	10
12-118/20	512115BAZ2	12	90	70	118	20	M12		2	10



<b>Forced expansion anchor ZA Type S, zinc plated</b> with hex-head screw								Price	Packing	
Type	Art-No	Drill hole Ø $d_0$ [mm]	Drill hole depth $h_1 \geq$ [mm]	Anchorage depth $h_{ef} \geq$ [mm]	Plug length L [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Thread	€/Blister	[pcs]	[Blister]
10-55/10	51055ZAS2	10	55	40	55	10	M6		2	10
12-75/25	51275ZAS2	12	55	40	75	25	M8		2	10

## Blisters



Expansion anchor ZT/ZE/M/MO zinc plated							Price	Packing	
Type	Art-No	Plug length L [mm]	Outside Ø [mm]	Thickness of fixture $t_{fix} \leq$ [mm]	Thread	Type	€/Blister	[pcs]	[Blister]
ZT 6-50	5B650ZT4	50	12	5	M6			4	10
ZT 8-60	5B860ZT4	60	14	10	M8			4	10
ZT 10-80	5B1080ZT2	80	16	20	M10			2	10
ZT 10-100	5B10100ZT2	100	16	40	M10			2	10
ZE 6-65	5B665ZE4	65	12	10	M6			4	10
ZE 6-85	5B685ZE4	85	12	25	M6			4	10
ZE 8-70	5B870ZE4	70	14	10	M8			4	10
ZE 8-120	5B8120ZE2	120	14	60	M8			2	10
ZE 10-85	5B1085ZE2	85	16	15	M10			2	10
ZE 10-130	5B10130ZE2	130	16	60	M10			2	10
ZE 12-100	5B12100ZE2	100	20	15	M12			2	10
ZE 12-115	5B12115ZE2	115	20	30	M12			2	10
M 6-50	5B650ZM2	50	12	-	M6			2	10
M 8-65	5B865ZM2	65	14	-	M8			2	10
MO 6-50	5B650ZMO2	50	12	-	M6			2	10
MO 8-65	5B865ZMO2	65	14	-	M8			2	10



RI clamp set						Price	Packing	
Type	Art-No	Plug Ø [mm]	Plug length [mm]	Load* ≤ [kg]	Content	€/Blister	[pcs]	[Blister]
FX 10 RI 22	22RIEDRN	10	50	100	FX 10 + M8x80 + RI 22		2	15
FX 10 RI 28	28RIEDRN	10	50	100	FX 10 + M8x80 + RI 28		2	15
FX 10 RI 35	35RIEDRN	10	50	130	FX 10 + M8x80 + RI 35		2	15
FX 10 RI 40	40RIEDRN	10	50	130	FX 10 + M8x80 + RI 40		2	15
FX 10 RI 50	50RIEDRN	10	50	130	FX 10 + M8x80 + RI 50		2	15
FX 10 RI 60	60RIEDRN	10	50	130	FX 10 + M8x80 + RI 60		2	15
FX 10 RI 75	75RIEDRN	10	50	150	FX 10 + M8x80 + RI 75		2	15
FX 12 RI 90	90RIEDRN	12	60	150	FX 12 + M10x100 + RI 90		2	15
FX 12 RI 110	110RIEDRN	12	60	200	FX 12 + M10x100 + RI 110		2	15
FX 12 RI 140	140RIEDRN	12	60	200	FX 12 + M10x100 + RI 140		2	15

Suitable pipe diameters see page 142  
\* Incl. safety factor

## Assortment box



Assortment box MZK with screw (total pcs in box: 102)							Price	Packing
Type	Art-No	Content box	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Plug length L [mm]	Screw d <sub>s</sub> x L [mm]	€/Box	[Box]
MZK	MIXMZKSZ102	30 Multi-purpose plug MZK 6 incl. SPS 4,5x45 V, Pozi 15 Multi-purpose plug MZK 8 incl. SPS 5,0x60 V, Pozi 6 Multi-purpose plug MZK 10 incl. SKS 6,0x80 DIN 571	6 8 10	40 60 75	30 49 60	4,5 x 60 5,0 x 60 6,0 x 80		1

Packed in robust plastic box  
Expected to be available from August 2017



Assortment box MZK and F without screw (total pcs in box: 156)							Preis	Verpackung
Type	Art-No	Content box	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Plug length L [mm]	Screw d <sub>s</sub> x L [mm]	€/Box	[Box]
MZK und F	MIXNFMZK156	30 Multi-purpose plug MZK 6 15 Multi-purpose plug MZK 8 6 Multi-purpose plug MZK 10 60 Standard plug F 5 30 Standard plug F 6 15 Standard plug F 8	6 8 10 5 6 8	40 60 75 35 40 55	30 49 60 25 30 40	3,0 - 4,5 4,0 - 6,0 6,0 - 8,0 2,5 - 4,0 3,5 - 5,0 4,5 - 6,0		1

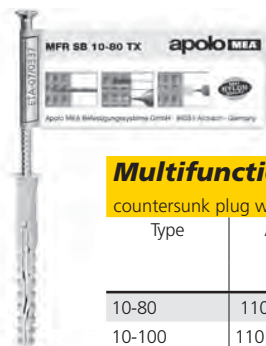
Packed in robust plastic box  
Expected to be available from August 2017



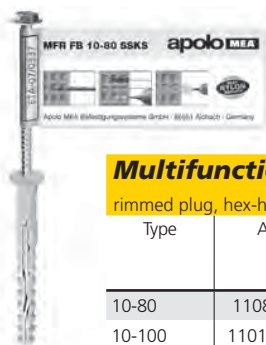
Assortment box F with screw (total pcs in box: 210)							Preis	Verpackung
Type	Art-No	Content box	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Plug length L [mm]	Screw d <sub>s</sub> x L [mm]	€/Box	[Box]
F	MIXNFSZ210	60 Standard plug F 5 incl. SPS 3,5x35 V, Pozi 30 Standard plug F 6 incl. SPS 4,5x45 V, Pozi 15 Standard plug F 8 incl. SPS 5,0x60 V, Pozi	5 6 8	35 40 55	25 30 40	3,5 x 35 4,5 x 45 5,0 x 60		1

Packed in robust plastic box  
Expected to be available from August 2017

## Single lable



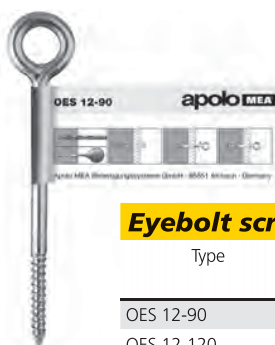
<b>Multifunction frame plug MFR SB TX, zinc plated</b>								Price	Packing
countersunk plug with countersunk screw								€/pc	[pcs]
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	Recess		
10-80	11080MFRST	10	80	70	80	10	TX 40	50	
10-100	110100MFRST	10	80	70	100	30	TX 40	50	
10-115	110115MFRST	10	80	70	115	45	TX 40	50	
10-135	110135MFRST	10	80	70	135	65	TX 40	50	
10-160	110160MFRST	10	80	70	160	90	TX 40	50	
10-200	110200MFRST	10	80	70	200	130	TX 40	50	



<b>Multifunction frame plug MFR FB SSKS, zinc plated</b>								Price	Packing
rimmed plug, hex-head screw with integral washer								€/pc	[pcs]
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	Drive/Recess		
10-80	11080MFRFB	10	80	70	80	10	SW13/TX40	50	
10-100	110100MFRFB	10	80	70	100	30	SW13/TX40	50	

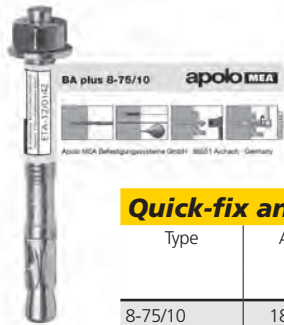


<b>Scaffold plug GR</b>							Price	Packing
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>nom</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	€/pc	[pcs]
GR 14-70	11470GR	14	90	70	70	0		
GR 14-100	114100GR	14	90	70	100	30	40	



<b>Eyebolt screw OES, zinc plated</b>					Price	Packing
Type	Art-No	Screw Ø d <sub>s</sub> [mm]	Screw length L <sub>s</sub> [mm]	Eyebolt Ø d <sub>oes</sub> [mm]	€/pc	[pcs]
OES 12-90	11290OES	12	90	23		
OES 12-120	112120OES	12	120	23	20	
OES 12-160	112160OES	12	160	23	20	
OES 12-190	112190OES	12	190	23	20	
OES 12-230	112230OES	12	230	23	20	

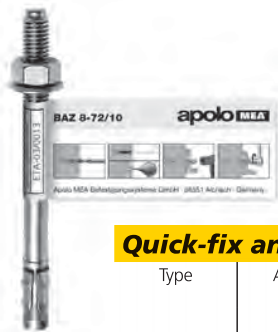
## Single labels



### Quick-fix anchor BA plus, zinc plated

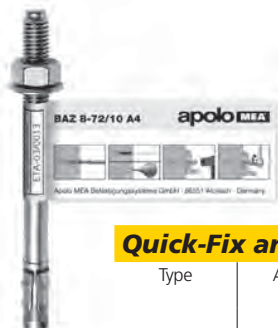
Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>ef</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing
								€/pc	[pcs]
8-75/10	1875BAP	8	60	45	75	10	M8		50
10-92/17	11092BAP	10	65	50	92	17	M10		40
10-125/50	110125BAP	10	65	50	125	50	M10		25
12-110/10	112110BAP	12	90	70	110	10	M12		20
12-150/50	112150BAP	12	90	70	150	50	M12		20
12-180/80	112180BAP	12	90	70	180	80	M12		20
12-200/100*	112200BAP	12	90	70	200	100	M12		10
12-240/140*	112240BAP	12	90	70	240	140	M12		10

\* With large washer acc. DIN 440 for woodworking



### Quick-fix anchor BAZ, zinc plated

Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>ef</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing
								€/pc	[pcs]
8-72/10	1872BAZ	8	60	45	72	10	M8		50
8-92/30	1892BAZ	8	60	45	92	30	M8		50
10-92/10	11092BAZ	10	75	60	92	10	M10		40
10-112/30	110112BAZ	10	75	60	112	30	M10		25
12-118/20	112118BAZ	12	90	70	118	20	M12		20
12-148/50	112148BAZ	12	90	70	148	50	M12		20



### Quick-Fix anchor BAZ A4, stainless steel A4

Type	Art-No	Drill hole Ø d <sub>0</sub> [mm]	Drill hole depth h <sub>1</sub> ≥ [mm]	Anchorage depth h <sub>ef</sub> ≥ [mm]	Plug length L [mm]	Thickness of fixture t <sub>fix</sub> ≤ [mm]	Thread	Price	Packing
								€/pc	[pcs]
8-72/10 A4	1X872BAZ	8	60	45	72	10	M8		50
8-92/30 A4	1X892BAZ	8	60	45	92	30	M8		50
10-92/10 A4	1X1092BAZ	10	75	60	92	10	M10		40
10-112/30 A4	1X10112BAZ	10	75	60	112	30	M10		25
12-118/20 A4	1X12118BAZ	12	90	70	118	20	M12		20

## Notes

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.



## Shelf system for plugs



Space-saving round box dispenser  
**box dispenser Art-No 010507411**  
**cover plate MZK for box dispenser**  
**Art-No 010507420**  
**cover plate FX for box dispenser**  
**Art-No CARTELAFX**  
**hooks for box dispenser**  
**Art-No 010507441**



Robust round box



Multifunction frame plug  
**MFR SB 10-100 TX 50 pcs**  
 Thickness of fixture 30 mm



Art.Nr.: 910100MFRST / 500640



Clearly arranged shelf label

### Apolo MEA colour guiding system

placed directly at the bottom of the shelf to quickly locate the searched product



for all building materials

for solid bricks and masonry

for boards and cavity fixings

for concrete



Customer-friendly colour guiding system  
Length 1,00 m **Art-No 010507418**  
Length 1,25 m **Art-No 010507431**



Blister with colour guiding system



Practical boxes with viewing window and colour guiding system



Display body (800 x Ø 570 mm)  
Bottom 200 mm deep  
**Art-No 010507488**



Special boxes for single lable products



430 x 240 x 150 mm  
**Art-No 010507465**



300 x 114 x 101 mm  
**Art-No 010507446**



## Shelf system for screws



Hook rail for 12 blisters  
Art-No 010507449



Cover cap Magic Tap  
in blister



Innovative SIT®-Bit in robust box



Clearly arranged shelf label

### CELO colour guiding system

placed directly at the bottom of the shelf to quickly locate the searched product



for wood

for drywall constructions



300 x 114 x 101 mm  
Art-No 010507446



Customer-friendly colour guiding system  
Length 1,00 m **Art-No 010507452**  
Length 1,25 m **Art-No 010507454**



Practical and robust box with viewing window and colour guiding system

## VELOX® Testcenter

**Testen Sie die Vorteile hier!**

**Kern Splintern**

Schweres Drehen

**Sauberes Versenken in Holz und Beschläge**

Reduzierte Drehkraft

**Perfekte Kräfteübertragung**

Perfekte Kräfteübertragung

**Herkömmlicher TX-Antrieb**

**Innovativer SIT®-Antrieb**

**SIT®-Antrieb**

Geringer Verschleiß beim SIT®-Antrieb!

Test and information center focused on the VELOX® screw and its innovative SIT® recess. Description of the advantages and haptic test possibilities with over-sized screw head and bit models

- 125 cm: **Art-No 010507457**
- 100 cm: **Art-No 010507456**
- 30 cm: **Art-No 010507459**



## Notes

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.

## Notes

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.



 **Made in Germany**

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